

## Contact Your **MONO** Support Team:



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### **Technical Support**

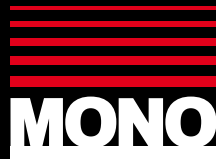
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### **MONO Equipment**

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Web: [www.monoequip.com](http://www.monoequip.com)

As it is our policy to improve our machines continuously, we reserve the right to change specifications without prior notice.



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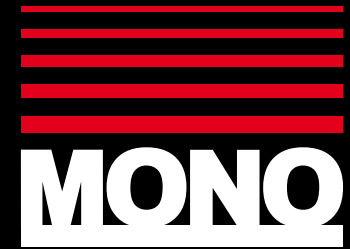
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for traditional baking

**Reduce Machine Downtime  
and Loss of Sales**



**with MONO Equipment's Planned  
Preventative Maintenance Programme**

[www.monoequip.com](http://www.monoequip.com)

# The Importance of Planned Preventative Maintenance (PPM)



In the same way that a car needs regular servicing, so does foodservice and bakery equipment. More and more companies are appreciating the positive impact on their bottom-line profitability in running a planned preventative maintenance programme on their fixed assets, rather than responding reactively to equipment failures as and when they occur.

Switching from a reactive maintenance strategy to a planned preventative maintenance programme is an important journey all companies should consider taking - especially since it is generally accepted unplanned maintenance can cost up to 9 times more than planned maintenance.



## 7 Key Benefits of Planned Preventative Maintenance:

### 1 Increases Profitable Uptime and Reduces Expensive Downtime

Implementing a planned preventative maintenance programme maintains your equipment in optimum working order and helps to ensure its continued productivity. The costs associated in having to repair a machine which has broken down can be huge, as this may involve expensive emergency technical call-outs, having to have spare parts priority shipped and involve having to pay staff overtime to get the equipment up and running as soon as possible. In addition to these initial costs, there is also the loss of production and the disappointment of valuable customers which also needs to be taken into account.

### 2 Reduces the Risk of Complete Machine Breakdown

It is often the case that equipment breakdowns happen exactly when you can least afford them i.e. at those special times of the year which account for the lion's share of a company's annual revenue and profit. Identifying potential issues early on ensures small problems are nipped in the bud and do not develop into larger, much more expensive ones which may even result in complete machine failure.

### 3 Saves Money on Expensive Repairs

The old adage of *'If it ain't broke, don't fix it'* is a very dangerous and often costly strategy to adopt. A well maintained machine works more efficiently and effectively and requires less repairs, resulting in an overall decrease in the cost of production. It is also often the case that machines running at peak performance also use less electricity than those struggling due to technical or mechanical neglect.

### 4 Improves Machine and Operator Safety

Regularly servicing and maintaining machinery in peak condition not only extends the life of the equipment but also greatly reduces the risk of harm or injury to its operators and sustains a safe working environment for everyone. Accident-free maintenance is an important criterion in any company's KPI targets.

### 5 Prolongs the Life of Equipment

A well planned preventative maintenance programme will not only keep the business running as efficiently as possible but will also pay dividends by prolonging the life of equipment and, at the same time, decreasing the need for expensive capital replacements.

### 6 Reduces Late Deliveries and Improves Customer Service

Machine downtime may not only result in disappointed customers due to delayed order deliveries, but it may also force some customers to look to your competitors in order to fulfil their orders; some of which may never return. Keeping customers happy and loyal is a fundamental driver for all successful businesses.

### 7 Peace-of-Mind Guarantee

Using MONO Equipment to deliver your planned preventative maintenance programme means that only qualified Maintenance Engineers, who know our equipment intimately, will undertake the work. Also you can be assured that only genuine, MONO-manufactured and MONO-approved spare parts will be used to provide a right-first-time fix.



To discuss how **MONO Equipment** can assist with your **Planned Preventative Maintenance Programme** please contact:

Tel: **+44 (0)1792 564 048**

Email: **[Service@monoequip.com](mailto:Service@monoequip.com)**