

Enter **Serial No.** here. _____

In the event of an enquiry please quote this serial number.



OMEGA TOUCH

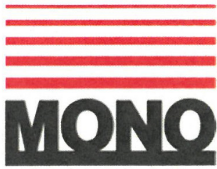
SOFT DOUGH DEPOSITOR

(400, 450, 580)

OPERATING AND MAINTENANCE MANUAL

The use of templates and/or accessories not produced or supplied by MONO Equipment will invalidate the machine's warranty


FILE 35



DECLARATION OF CONFORMITY

We hereby declare that this machine complies with the essential health and safety requirements of:

- The Machinery Directive 2006/42/EC
- The Low Voltage Directive 2014/35/EC
- The requirements of the Electromagnetic Compatibility Directive 2014/30/EU incorporating standards
 - o EN 55014-1:2017/A11:2020
 - o EN 55014-2:1997+A1:2001+A2:2008
- The General Safety of Machinery and food processing Standards applicable
- Materials and Articles intended to come into contact with food - Regulation (EC) No.1935/2004
- Good manufacturing practice for materials intended to come in to contact with food – Regulation (EC) No.2023/2006

Signed			
	Craig Petherbridge – Quality Manager		
Date			
Machine FG Code.		Machine Serial No.	

A technical construction file for this machine is retained at the following address:

MONO EQUIPMENT
Queensway,
Swansea West Industrial Park,
Swansea
SA5 4EB
UK

MONO EQUIPMENT is a business name of **AFE GROUP Ltd**
Registered in England No.3872673 VAT registration No.923428136

Registered Office:
Unit 35, Bryggen Road,
North Lynn Industrial Estate,
Kings Lynn
Norfolk
PE30 2HZ
UK

QD 001

Dated 22/07/2022

Failure to adhere to the cleaning and maintenance instructions detailed in this booklet could affect the warranty of this machine.



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SAFETY SYMBOLS

The following safety symbols are seen throughout this manual (available at www.monoequip.com). Before using your new equipment, read the instruction manual carefully and pay special attention to information marked with the following symbols



WARNING Indicates a hazardous situation which, if not avoided, could result in death or severe injury.



WARNING Indicates a hazardous situation which, if not avoided, could result in death or severe injury.



CAUTION Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.



ELECTRICAL SAFETY AND ADVICE REGARDING SUPPLEMENTARY ELECTRICAL PROTECTION

Commercial bakeries, kitchens and food service areas are environments where electrical appliances may be located close to liquids, or operate in and around damp conditions, or where restricted movement for installation and service is evident.

The installation and periodic inspection of the appliance should only be undertaken by a qualified, skilled and competent electrician, and connected to the correct supply suitable for the load as stipulated by the appliance data label.

The electrical installation and connections should meet the necessary requirements of the local electrical wiring regulations and any electrical safety guidelines.

We Recommend:

- Supplementary electrical protection with the use of a residual current device (RCD)
- Fixed wiring appliances incorporate a locally situated switch disconnector to connect to, which is easily accessible for switching off and safe isolation purposes. The switch disconnector must meet the specification requirements of IEC 60947.

Your attention is drawn to:

BS 7671:2018 – Guidance Note 8 – 8.13 : Other locations of increased risk

It is recognised that there may be locations of increased risk of electrical shock other than those specifically addressed in Part 7 of BS 7671. Examples of such locations could include laundries where there are washing and drying machines in close proximity, and water is present, and commercial kitchens with stainless steel units, where once again, water is present. Where, because of the perception of additional risks being likely, the installation designer decides that an installation or location warrants further protective measures, the options available includes:

- Automatic Disconnection of Supply (ADS) by means of a residual current device having a residual operating current not exceeding 30 mA;
- Supplementary protective equipotential bonding; and
- Reduction of maximum fault clearance time.

The provision of RCDs and supplementary bonding must be specified by the host organisation's appointed installation designer or electrical contractor and installed by a suitably qualified and competent electrician so as to comply with Regulations 419.2 and 544.2.

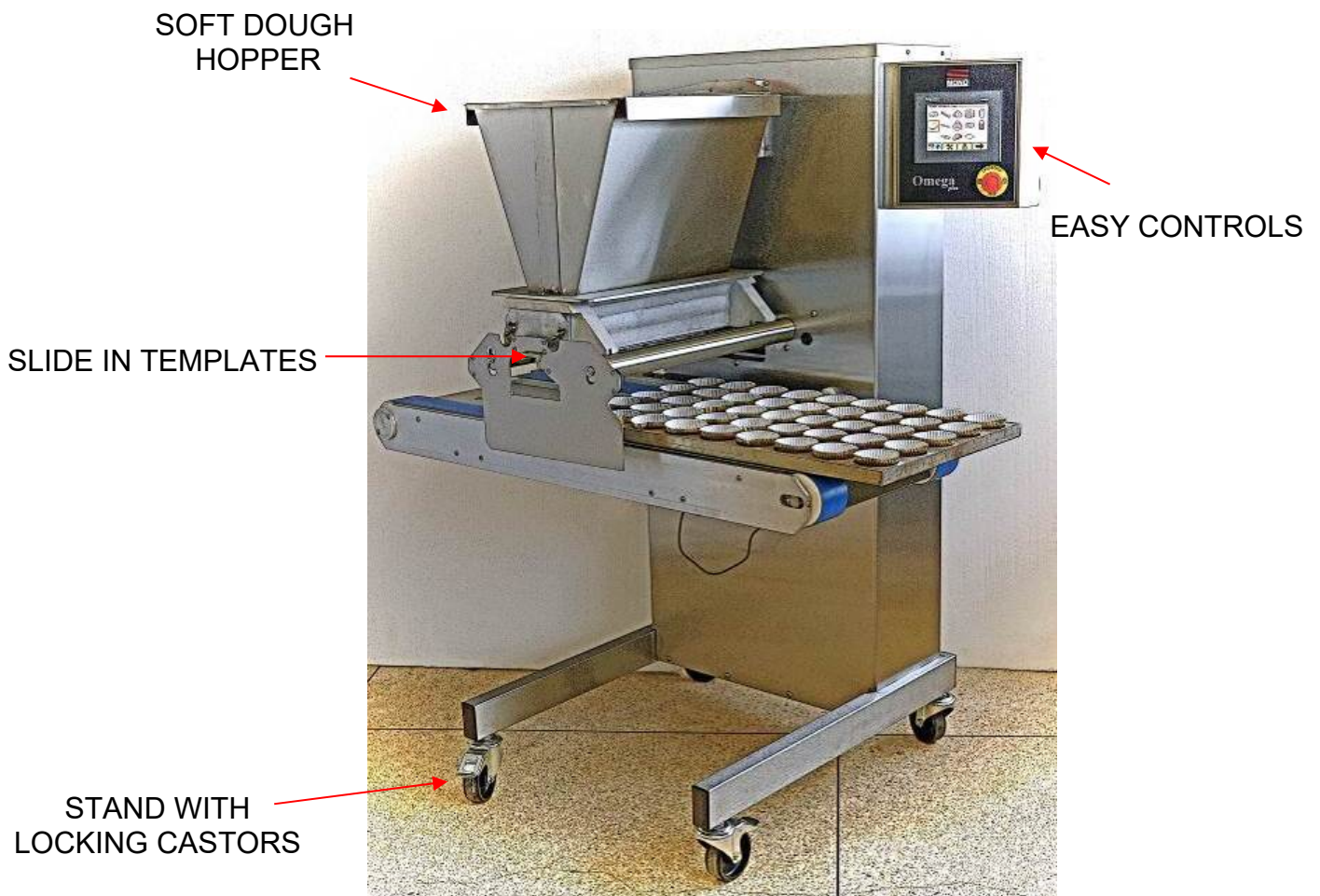


The supply to this machine must be protected by a **30mA RCD**

- 1.0 - INTRODUCTION
- 2.0 - DIMENSIONS
- 3.0 - SPECIFICATIONS
- 4.0 - SAFETY
- 5.0 - INSTALLATION
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- 12.0 - SPARES AND SERVICE
- 13.0 - SPARES LIST
- 14.0 - ELECTRICAL INFORMATION
 - Battery Replacement Procedure (M251 Motion Controller)

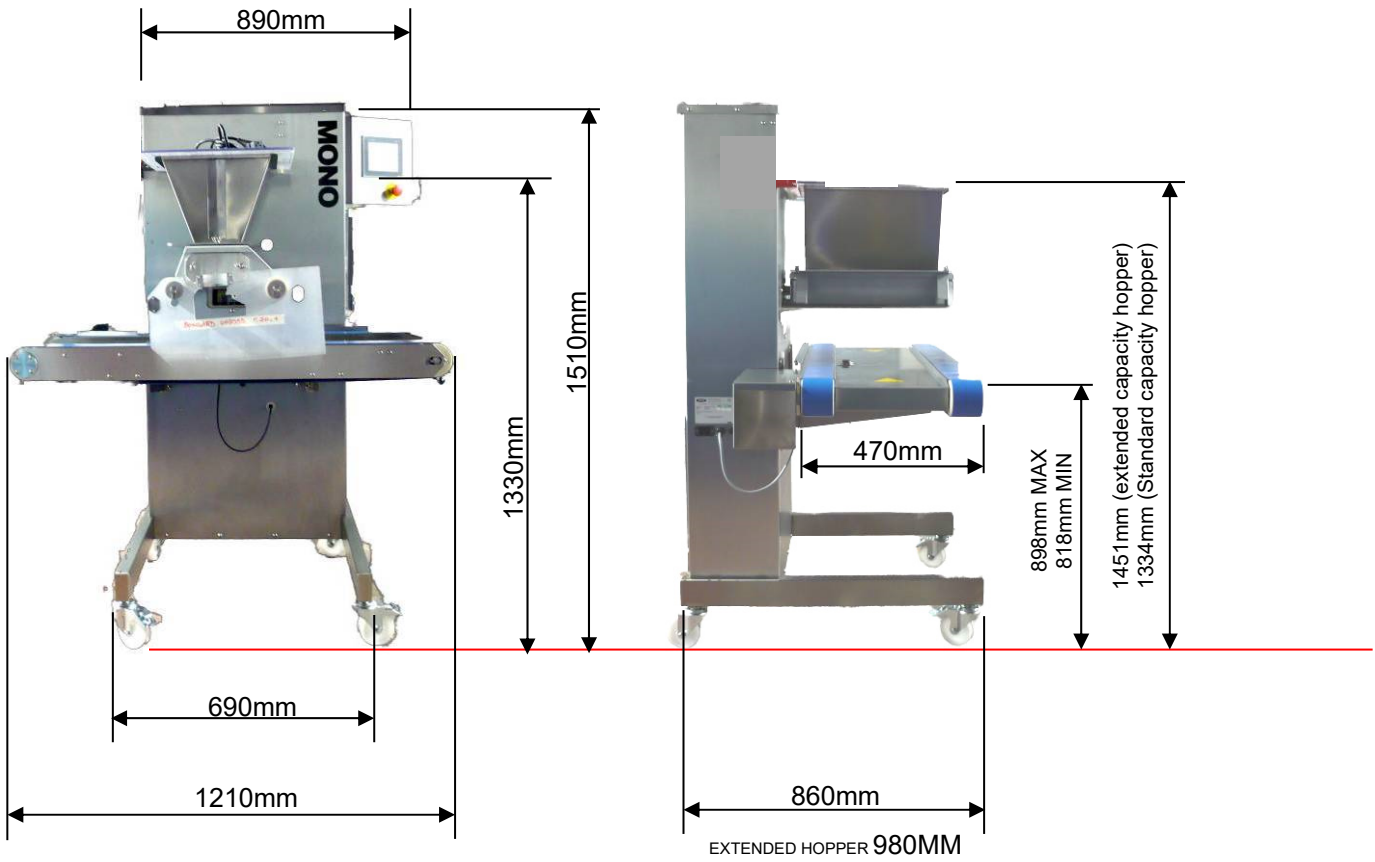
1.0 INTRODUCTION

- The innovative “four axis deposit” design of MONO’s “**Omega Touch**” depositor allows it to recreate most of the hand movements of the Master confectioner. This makes the “**Omega Touch**” capable of exceptional accuracy of product weight, size and shape.
- Maintenance is kept to a minimum and the smooth body design makes daily cleaning quick and easy.
- Easy-to-use computer software gives access to 550 recipe programs, which are stored in the memory and easily recalled for use or modification. Recipes and settings can also be backed-up to, and restored from, a USB memory stick (pen drive). The machine can also be updated with new software on a USB memory stick. Control is via a colour touch screen with graphically represented products already installed that can be created or edited to the required product.
- It is available with soft dough hoppers. There is also a large selection of templates and nozzles.



As it is our policy to improve our machines continuously, we reserve the right to change specifications without prior notice

2.0 DIMENSIONS



3.0 SPECIFICATIONS

SOFT DOUGH

MODEL	400	450	580
(Nom. hopper width (mm))			
Weight (with hopper fitted) (Kg):	176	185	194
Standard hopper Capacity (litre) :	20	22.5	29
Extended hopper Capacity (litre) :	36	41	53

Power: Single phase, 13A max load. Suitable for 200v, 220v, 230v, and 240v, 50-60 Hz supply.



The supply to this machine must be protected by a **30mA RCD**

MAX RATING	2.5kW single phase fused at 13A
Cycles per minute	= Up to 35
Min distance between trays	= 50mm
Max vertical travel	= 80mm
Max program storage	= 650
Number of languages	= 18
Noise level	= Less than 85dB
Electronics	= All microprocessor controlled

NOTE:

The minimum deposit that can be made depends on several factors - recipe, mixing method, template size, nozzle size and deposit speed.

As a guide the following is the minimum that should be attempted:

Macaroons	6g,
Meringues	3g,
Choux Paste	5g,
Viennese	4g,
Sponge Drops	4g.

However, consult **Mono Equipment** if intended product falls outside the above general machine specification to determine the exact capabilities of the "Omega" with any specific product.

As it is our policy to improve our machines continuously, we reserve the right to change specifications without prior notice

1 **Never use a machine in a faulty condition** and always report any damage.

2 **Only trained engineers** may remove parts that need a tool to remove them.

3 Always ensure hands are dry before touching any electrical appliance (including cable, switch and plug). **NEVER move machinery by pulling on the power cords or cables.**



4 **Ensure that the floor area around the OMEGA is clean to avoid slipping** – especially if carrying heavy hopper and template components to and from the machine.

5 **All operatives must be fully trained.**

Use of the machine can prove dangerous if:



- ❑ the machine is operated by **untrained or unskilled staff**
- ❑ the machine is not used for its **intended purpose**
- ❑ the machine is **not operated correctly**

All safety devices applied to the machine during manufacture and the operating instructions in this manual are required to operate this machine safely. The owner and the operator are responsible for operating this machine safely.

6 People undergoing training on the machine must be under **direct supervision**.

7 **Do not operate the machine with any panels or guards removed.**



They are there to protect you.

8 **No loose clothing** or jewellery should be worn while operating the machine.



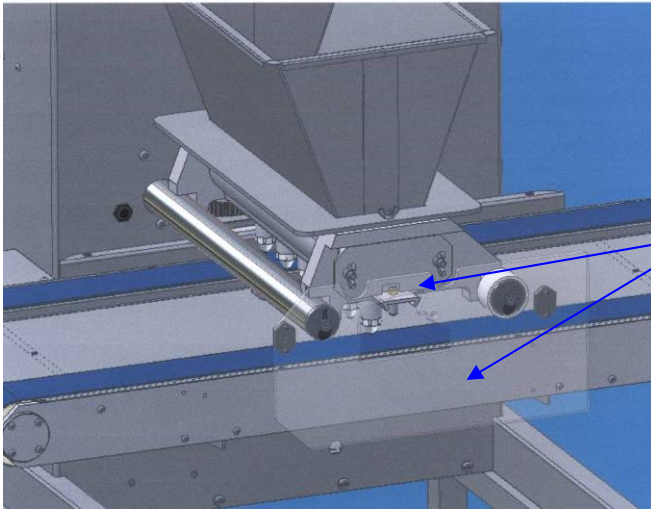
They could cause damage to the machine and person.

9 **Switch off power** at the mains isolator when machine is not in use and **before** carrying out any **cleaning** or **maintenance**.

- 10 The bakery manager or the bakery supervisor should carry out **daily safety checks** on the machine.



- 11 Do not operate machine without hopper **template and guard fitted correctly**.



**(11) HOPPER TEMPLATE AND
GUARD FITTED**

NOTE
Guard can be plastic or metal depending
on the machine model



- 12 Due to the essential requirement for handling heavy components during cleaning, it is recommended that **protective footwear** be worn when carrying out such procedures.

**ALL CLEANING AND MAINTENANCE OPERATIONS MUST
BE MADE WITH MACHINE DISCONNECTED FROM THE
POWER SUPPLY.**



5.0 INSTALLATION

- 1 Ensure that the depositor is connected to correct electric supply as specified on the serial number plate on the side of the machine.



The supply to this machine must be protected by a **30mA RCD**

- 2 Ensure that the correct fuse rating is fitted in the electrical supply
3. Position the machine in the correct position for working and lock the two locking wheels to stop movement.

6.0 ISOLATION



IN AN EMERGENCY, SWITCH OFF AT THE ELECTRICAL MAINS WALL ISOLATOR, OR PUSH THE EMERGENCY STOP BUTTON.

To release the emergency stop button, turn clockwise. 



STOP BUTTON

7.0 CLEANING INSTRUCTIONS

NOTE:



- Cleaning must be carried out by fully trained personnel only.
- Isolate machine from mains supply before carrying out any cleaning.
- Do not steam clean or use a jet of water.

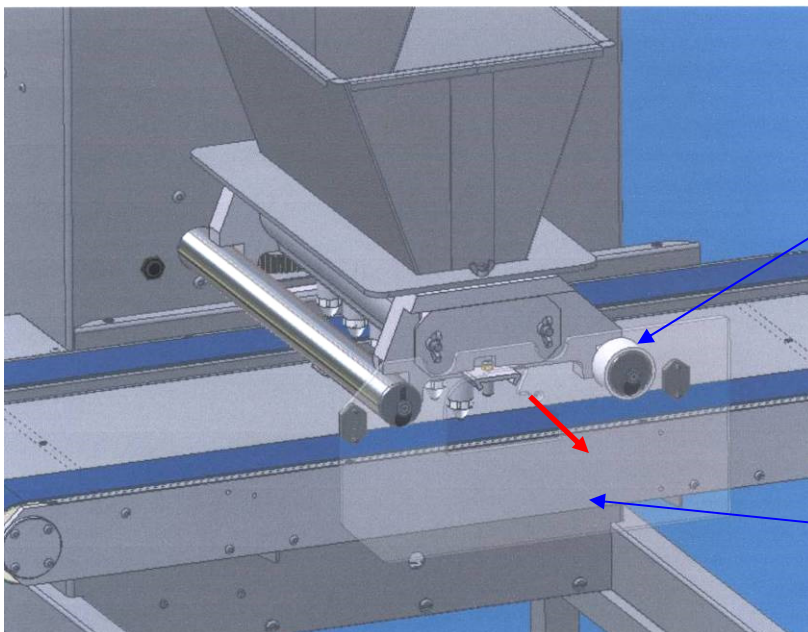
-Do not use any form of caustic detergent or abrasive cleaners.-

All the outer surfaces of the machine should be wiped over daily with warm soapy water.

CLEANING SOFT DOUGH HOPPERS

The feed hopper, pump assembly, template, nozzles etc. should be removed from the machine and dismantled for thorough cleaning between product mix changes.

1. Open top safety guard and remove excess mixture remaining in the feed hopper.
2. Lift off front safety cover and locking-ring.



LOCKING RING

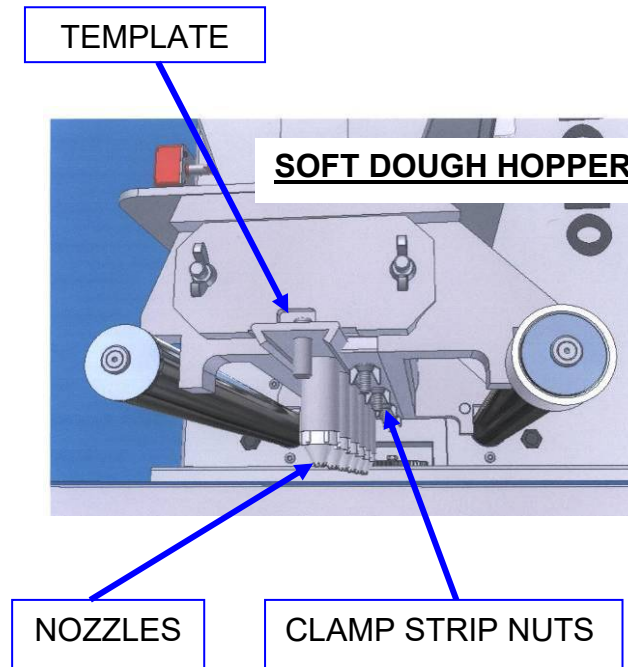
SAFETY COVER

NOTE
Cover can be plastic or metal depending on the machine model

3. Slacken template clamp strip nuts or thumbscrews (depending on type of hopper)
Remove fitted template from pump assembly by sliding out to avoid subsequent damage.

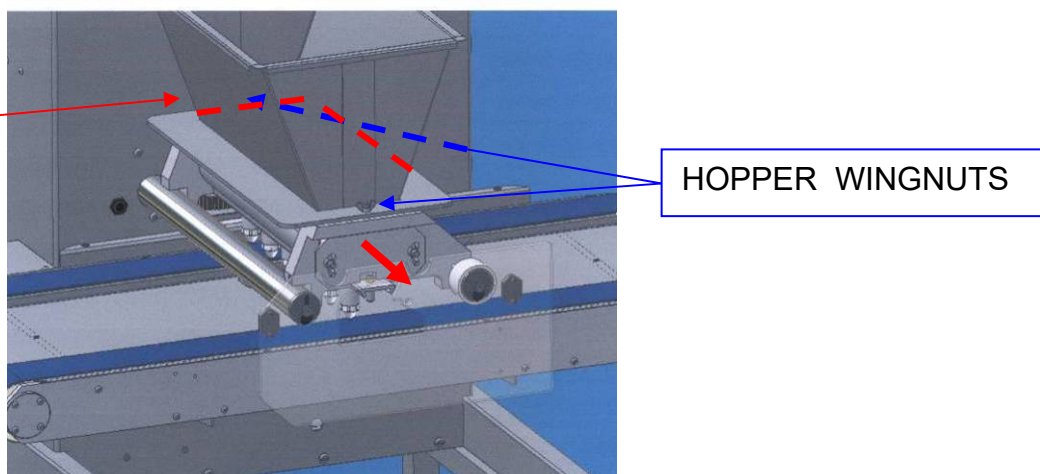
NOTE.

Thumbscrews only need to be released slightly to allow the template to slide away from the pump assembly. If loosened too much, the template will have to be supported.



- 4 To reduce weight and bulk, separate and remove empty feed hopper from pump assembly whilst still on the machine by unscrewing the wing nuts.

To gain access to the inner wing nut, slide the complete hopper away from the machine body slightly (keep on support bars) - this will also disengage the pump assembly from the drive shaft.



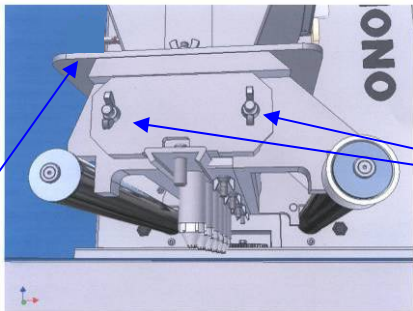
Ensure that the nuts are placed where they will not be lost.

CAUTION:
The feed hopper and pump assembly exceeds 25kg and will need to be lifted off by two people, or dismantled into smaller components while still on the machine.

Take care to avoid damage to the sealing surface of the feed hopper during removal, cleaning, assembly and storage.

- 5. After removing the feed hopper, check condition of feed hopper seal.
- 6. Unscrew the end cap retaining nuts from the accessible side of the pump assembly.
(Ensure that the nuts are placed where they will not be lost).

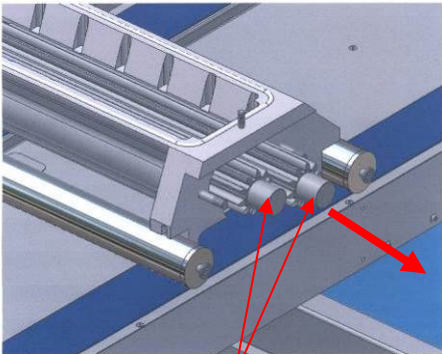
FEED HOPPER SEALING SURFACE



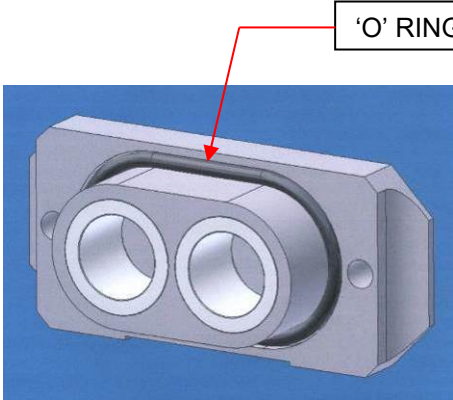
ENDCAP NUTS

- 7. Withdraw the end-cap with the pump gears.

Ensure that the 'O' sealing ring on the inside of the end-cap is not damaged during cleaning.



PUMP GEARS
REMOVE WITH END CAP
(NOT SHOWN)



'O' RING IN GROOVE

END CAP

- 4. Remove remainder of pump assembly from the machine and remove remaining end-cap to fully dismantle pump assembly components for cleaning.

8.0 OPERATING CONDITIONS

To obtain the best product results and consistent operation,

- ✓ Make sure the depositor is used on a **level floor**.
- ✓ Ensure **flat trays** of consistent length, width, material and edge dimensions are used.
- ✓ Ensure **undamaged** nozzles and templates are used.
- ✓ Keep the machine **clean**.

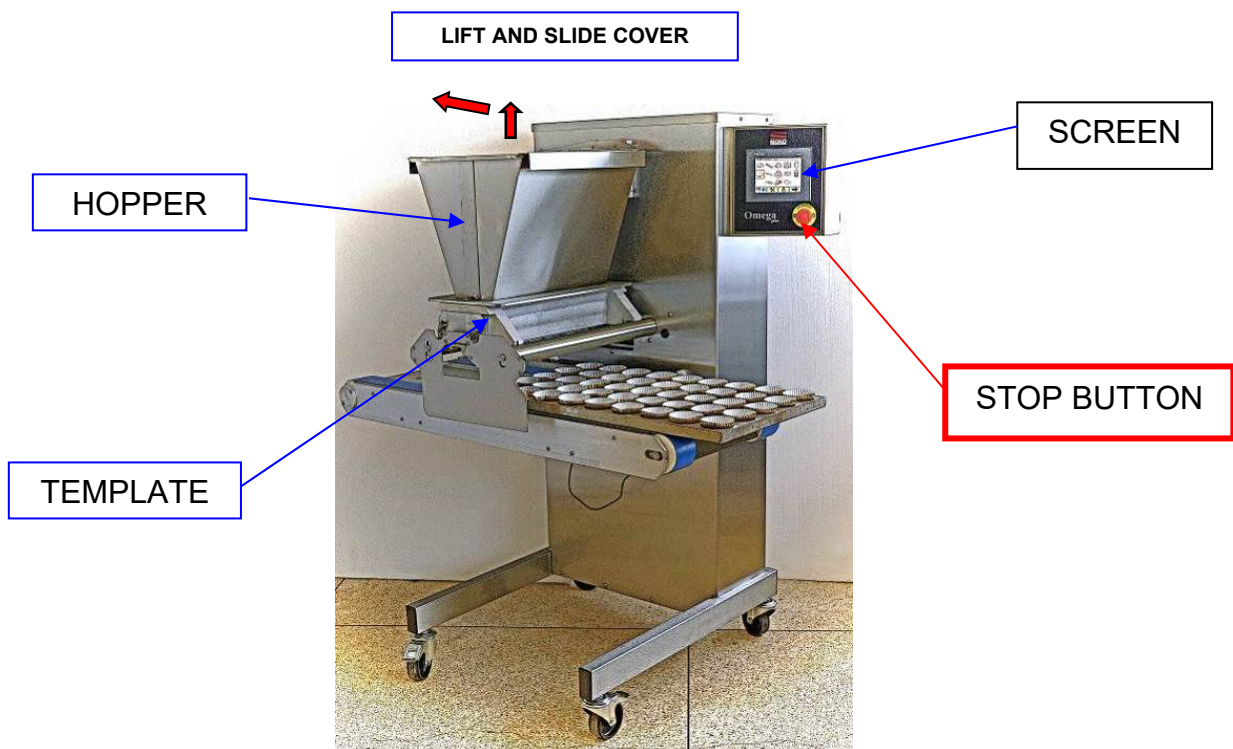


9.0 PREPARING FOR OPERATION

The use of templates and/or accessories not produced or supplied by MONO Equipment will invalidate the machine's warranty

- 1 Select template and nozzles required and fit as section 9a & 9b following.
Fill hopper with mix and close hopper cover.

It is recommended that when heavy mixes are used, the inside of the hopper should be coated with vegetable oil; for lighter mixes such as meringue, dampen with water. The oil or water will help the mix to settle down the hopper walls and prevent air being sucked in.



- 2 Connect power cable to electrical supply.
Make sure stop button is in released position (turn clockwise if required).
- 3 Select an existing program or create a new program through the on-screen menus.
(see section 10 operation)
- 4 The machine is now ready for operation.

□ **9a FITTING THE HOPPER**

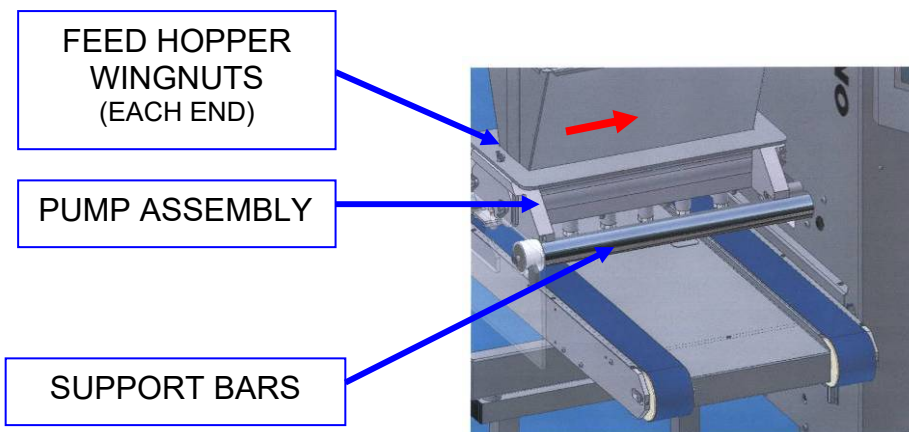


CAUTION SHOULD BE TAKEN WHEN FITTING HOPPER AND PUMP ASSEMBLY, AS WEIGHT EXCEEDS 25KGS ON SOME MODELS. It will need to be lifted on by two people, or dismantled into smaller components before fitting on the machine. MAKE SURE FLOOR AREA AROUND MACHINE IS CLEAN



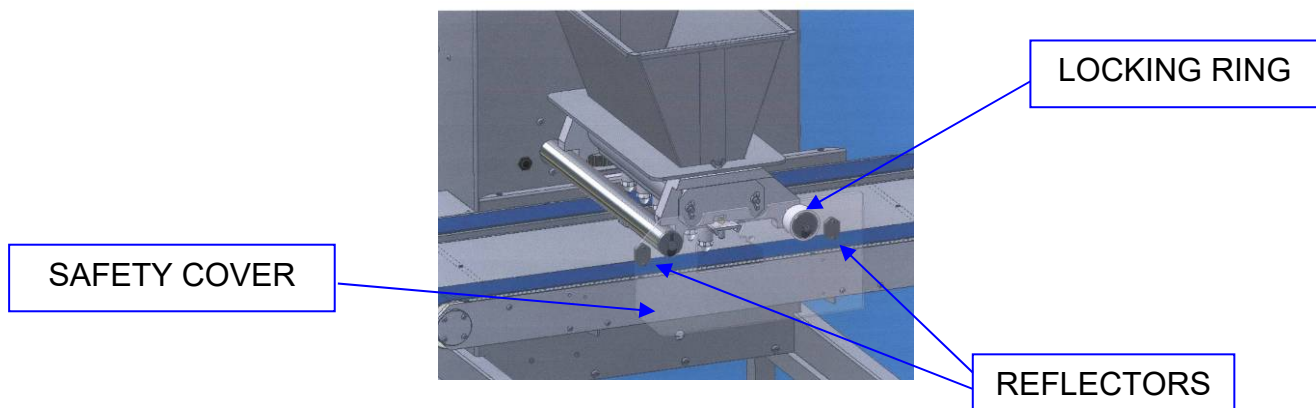
To reduce weight and bulk fit the complete hopper assembly in two stages - first the pump assembly onto the support bars, then the feed hopper body onto the pump assembly.

- 1 By hand, align pump assembly drive gear roller with drive shaft on machine.
- 2 Fit hopper to pump assembly and secure with wing nuts.
- 3 Slide hopper on support bars until fully up against machine.



SOFT DOUGH

- 4 After the hopper is fitted, the hopper-locking ring **MUST BE** replaced on the support bar and safety cover replaced with the reflectors facing towards machine body. (The machine will not work without the cover in place).



DO NOT OPERATE MACHINE WITHOUT TEMPLATE FITTED

BEFORE USING STRAIGHT & OFFSET NOZZLE HOLDERS **“O” RINGS MUST BE FITTED**

Nozzle holders provide the means of attaching standard plastic nozzles to the soft dough rotary templates and the sealing rings need to be fitted before using and may need replacing occasionally to ensure correct operation.

“O” RING PART NUMBER = A900-12-010 (SUPPLIED IN BAGS OF 20)



LOOP FIRST RING OVER END



SLIDE RING DOWN TO GROOVE



FIRST RING IN CORRECT POSITION



LOOP SECOND RING OVER END



SLIDE RING DOWN TO SECOND GROOVE,
PASSING OVER FIRST RING



SECOND RING IN CORRECT POSITION

9b FITTING A TEMPLATE

- **Soft dough**

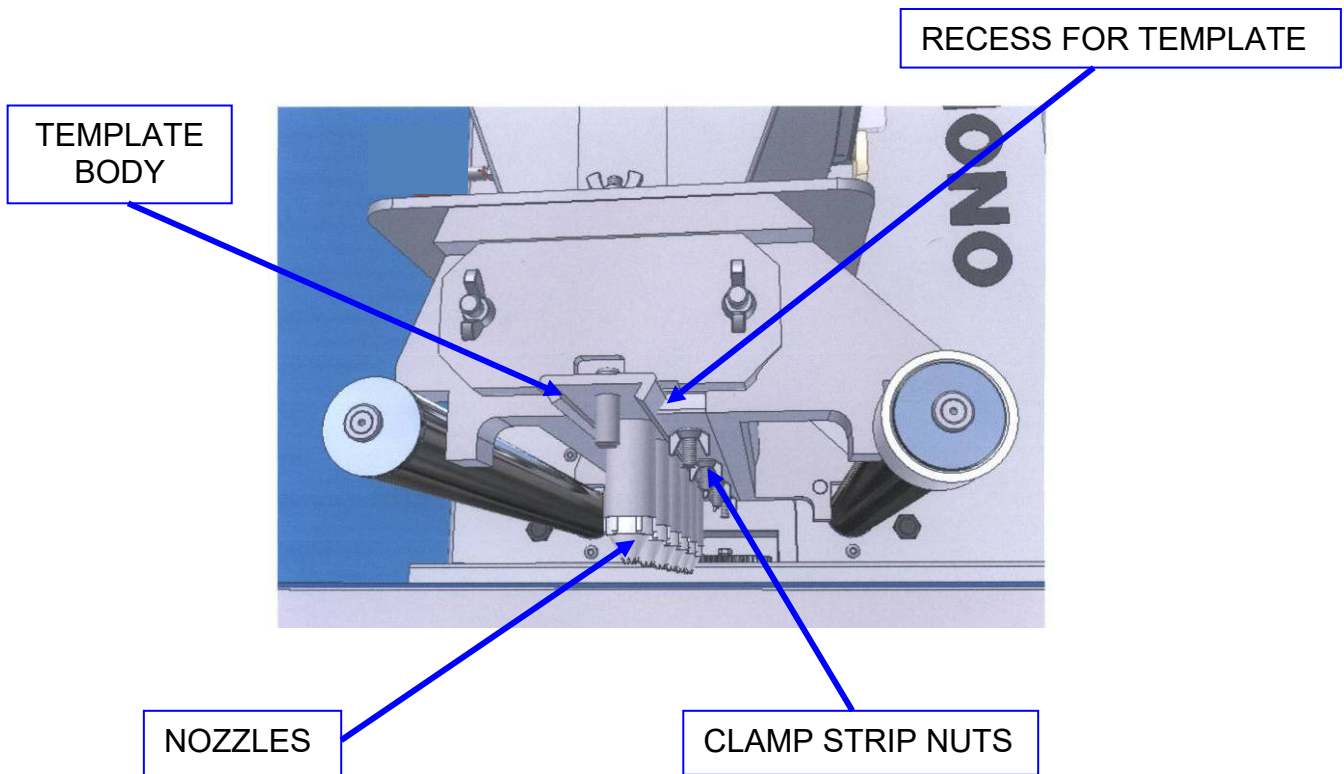
Non-rotary templates that can be fitted with nozzles, requires screwing the nozzles into the threaded holes provided.

Rotary templates can have plastic nozzles screwed into nozzle holders (straight or offset).

OR

Metal nozzles secured in place by a separate nut.

- 1 Select template and nozzles required.
(Nozzles are not required for sheeting, staggered or stub templates)
- 2 Attach nozzles to template body:



- 3 Slide template into matching recess at base of pump assembly until the stop is in position.
- 4 Tighten nuts on clamp strip (on underside of pump assembly) to secure template.

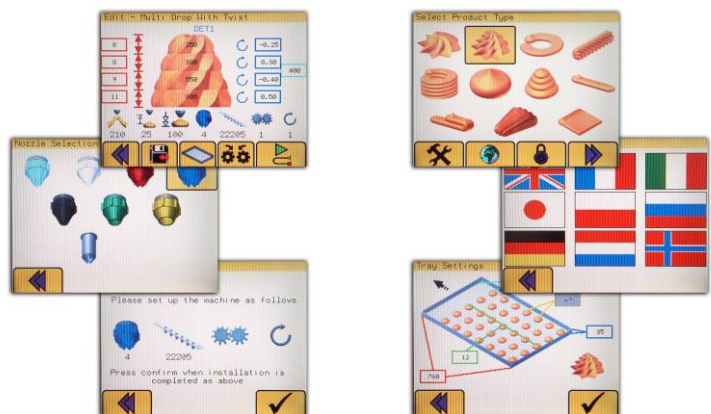
NOTE. *If the nuts are not securely tightened, leakage of mix will occur, affecting deposit weights.*



DO NOT OPERATE MACHINE WITHOUT TEMPLATE FITTED

10.0 'OMEGA TOUCH' OPERATION

Omega Touch




ALL OPERATIONS ARE ACTIVATED BY TOUCHING AREAS ON THE SCREEN WITH A FINGER. DO NOT USE EXCESSIVE FORCE OR HARD OBJECTS AS THIS WILL INVALIDATE MACHINE WARRANTY.

OPERATING KEY

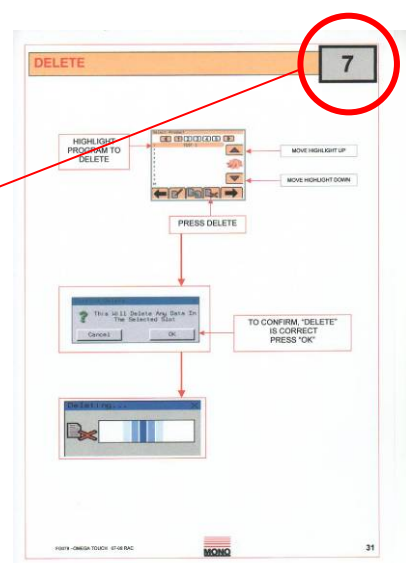
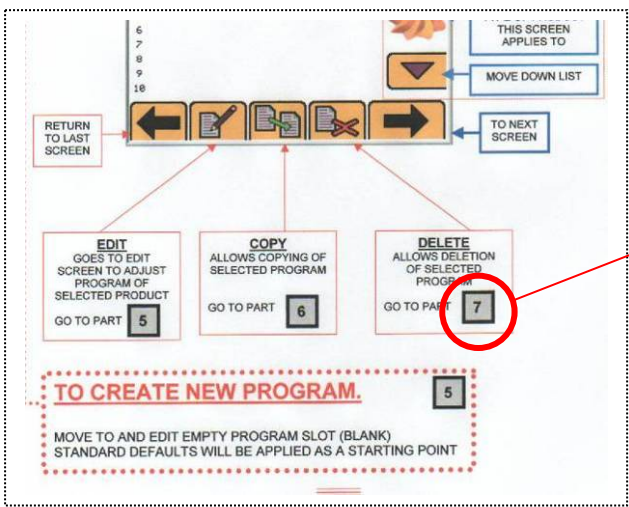
FOR FOLLOWING INSTRUCTIONS

BLUE = OPERATION FOLLOW BLUE ARROWS AND BOXES TO OPERATE THE DEPOSITOR WITH ALREADY SAVED PROGRAMS

RED = CHANGE SETTINGS FOLLOW RED ARROWS AND BOXES TO CHANGE SETTINGS AND CREATE NEW PROGRAMS

 **= KEYBOARD ENTRY REQUIRED** WHEN KEYBOARD APPEARS, A CODE MUST BE ENTERED BY TOUCHING THE NUMBERS IN THE CORRECT ORDER

IF A GREY BOX IS SHOWN IN THE BUTTON DESCRIPTION
 e.g. 7 GO TO THE CORRESPONDING PAGE FURTHER ON IN THE INSTRUCTIONS.
 (MARKED IN TOP RIGHT HAND CORNER OF EACH PAGE)

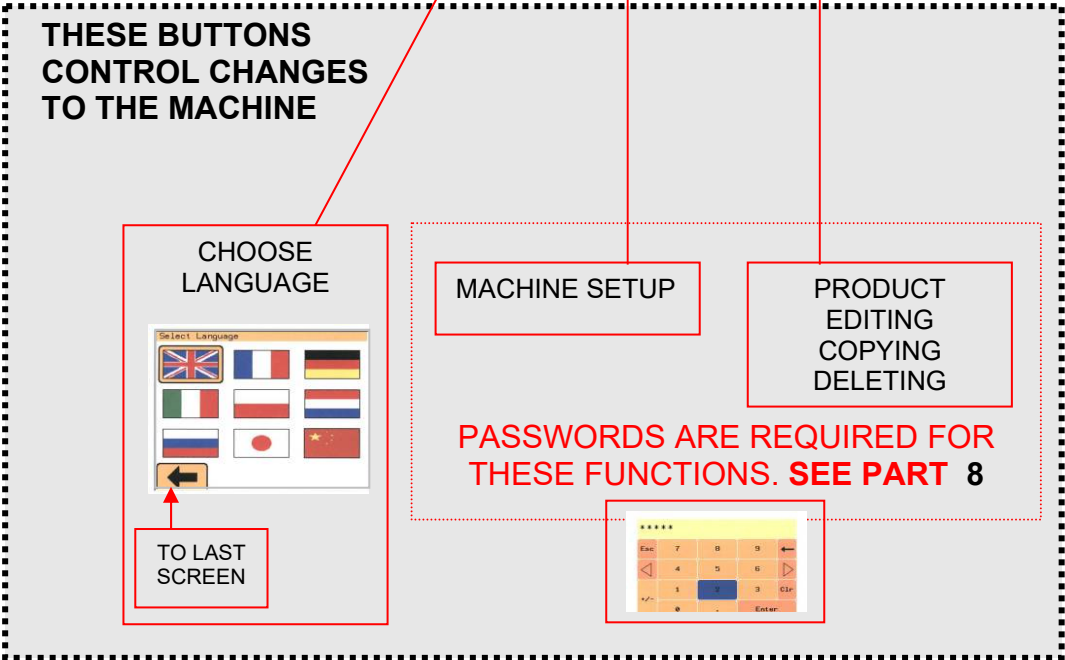
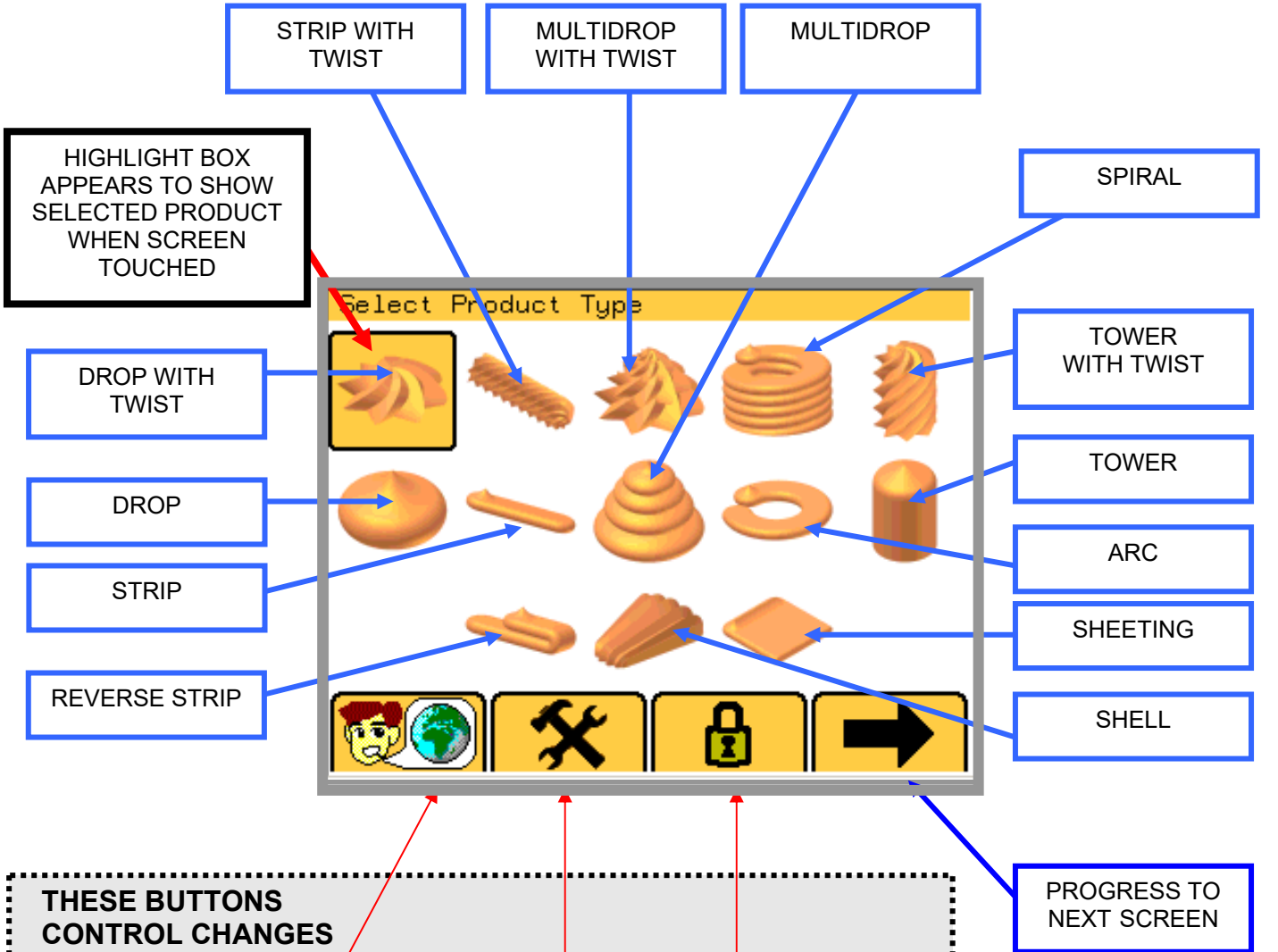


SELECT PRODUCT TYPE

SELECT PRODUCT TO DEPOSIT OR TO CREATE NEW PROGRAM

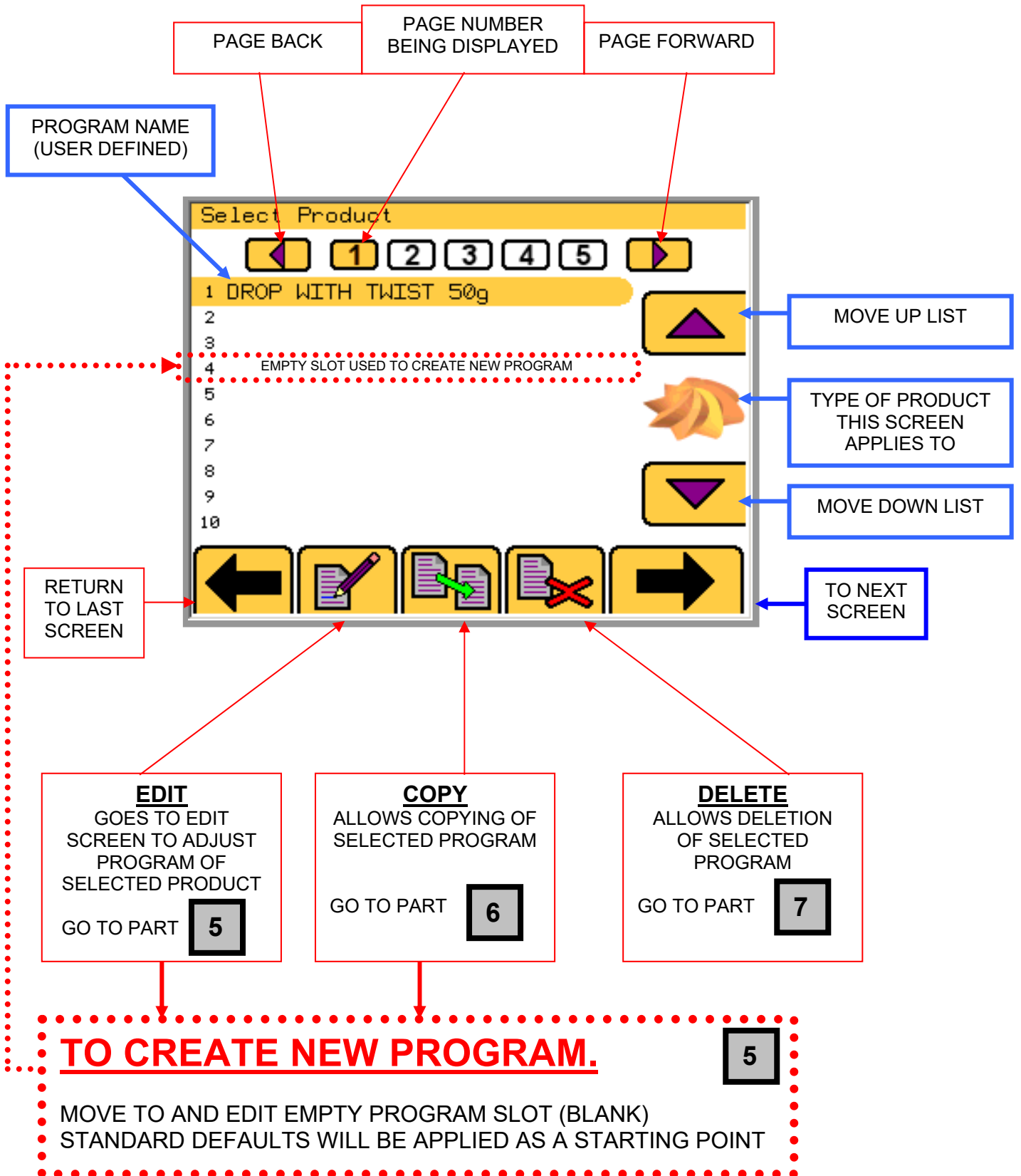
ALL OPERATIONS ARE ACTIVATED BY TOUCHING AREAS ON THE SCREEN WITH A FINGER.
DO NOT USE EXCESSIVE FORCE OR HARD OBJECTS AS THIS WILL INVALIDATE MACHINE WARRANTY.

TOUCH THE SCREEN FOR THE TYPE OF PRODUCT REQUIRED THEN → TO MOVE TO NEXT SCREEN



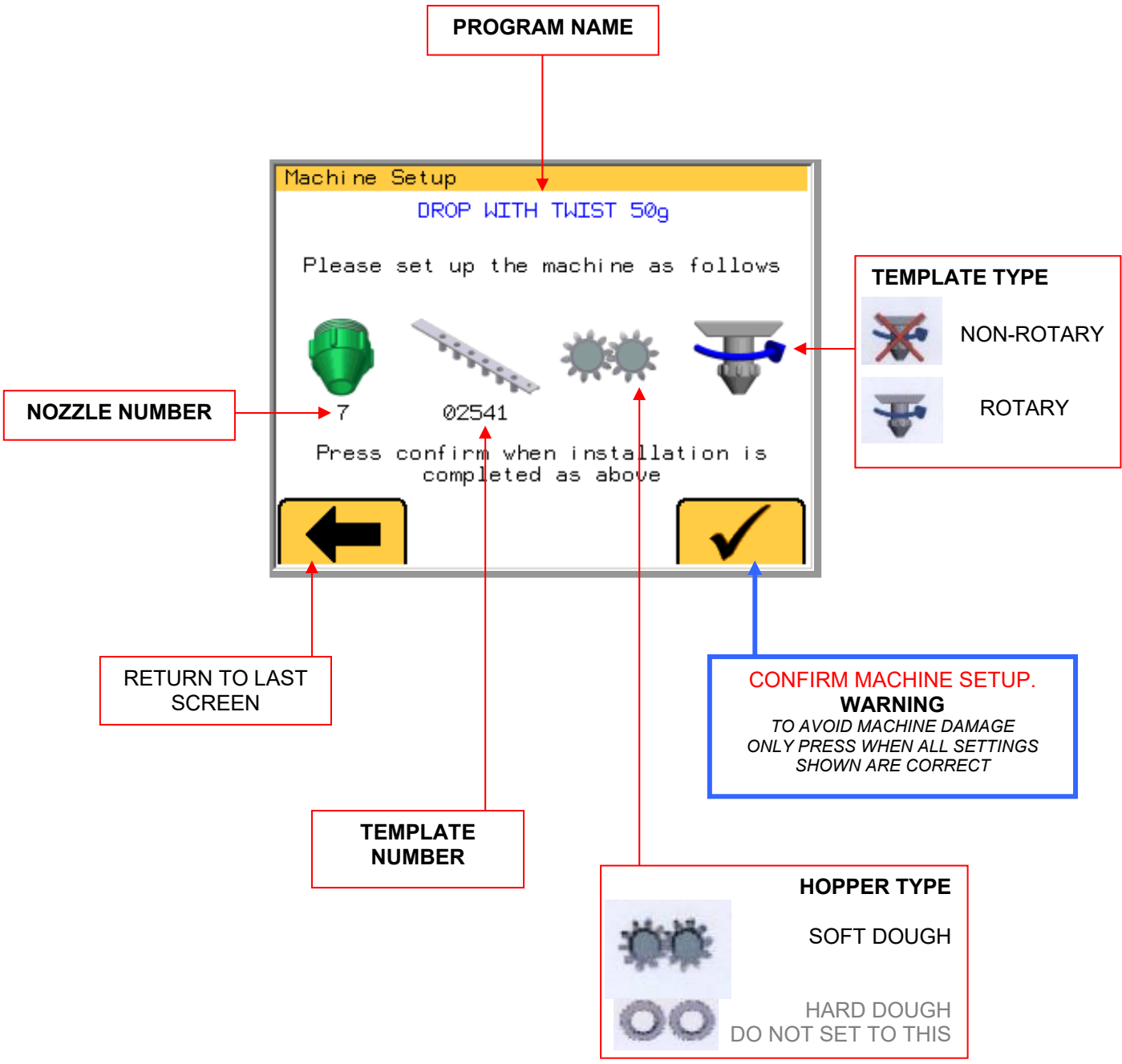
SELECT SAVED PRODUCT TYPE

OR CHOOSE EMPTY SLOT TO CREATE A NEW PROGRAM



CONFIRM SETUP OF MACHINE

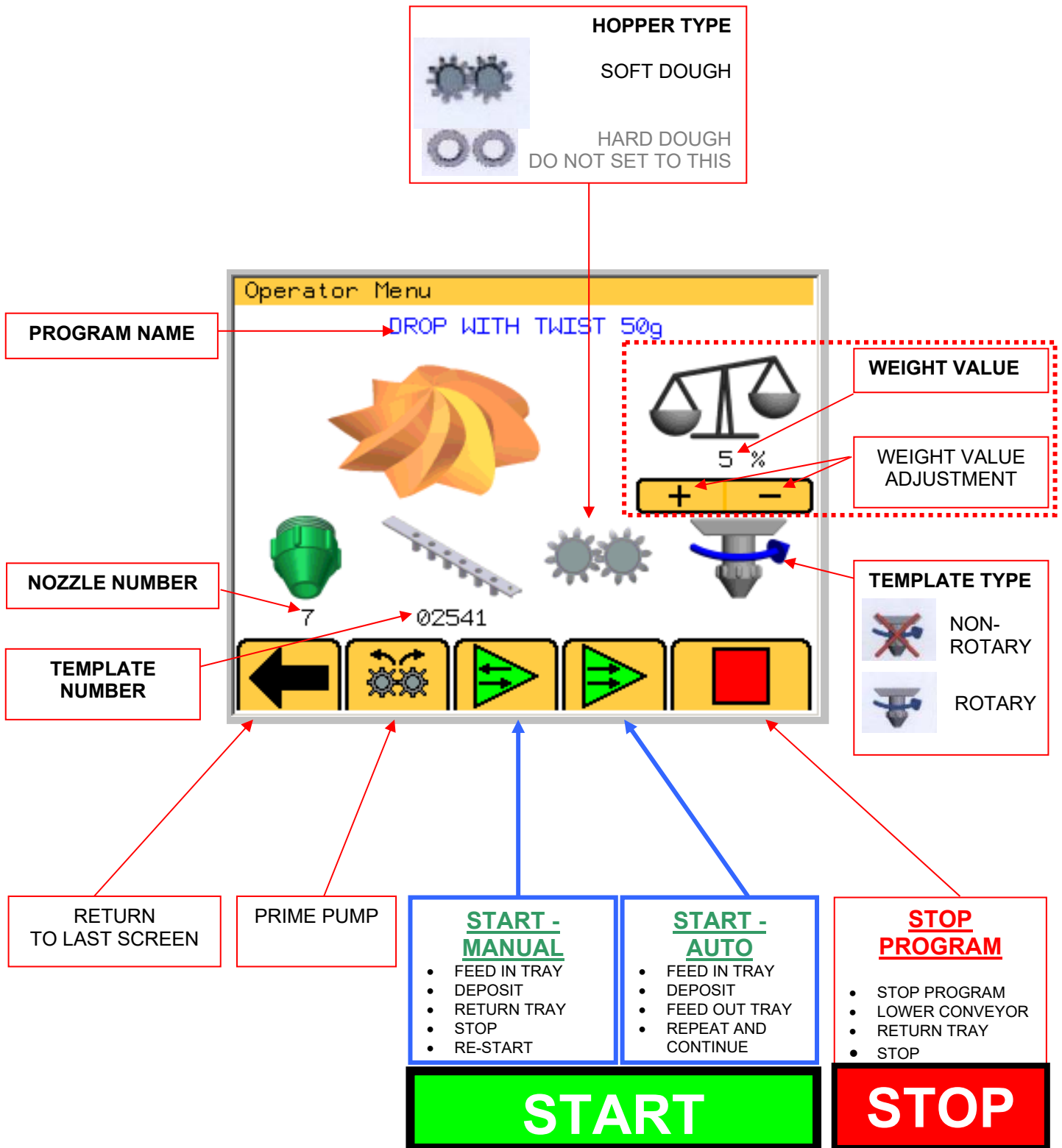
MACHINE MUST BE SET AS SHOWN ON THE SCREEN.
THEN PRESS CONFIRM BUTTON.



TO AVOID MACHINE DAMAGE
ONLY PRESS CONFIRM BUTTON WHEN ALL PARTS ATTACHED TO THE MACHINE
ARE AS SHOWN ON THE SCREEN

OPERATOR SCREEN

MACHINE IS SET AS SHOWN ON THE SCREEN.
THIS SCREEN CONTROLS THE ACTIONS REQUIRED BY THE OPERATOR.



EDIT AND SAVE SCREEN

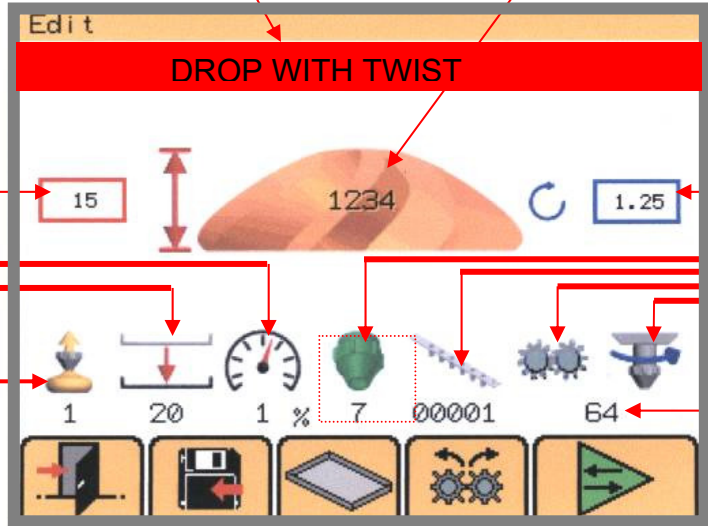
**EXAMPLE:
DROP WITH
TWIST**

PROGRAM NAME
MUST BE ENTERED TO
ALLOW PROGRAM TO SAVE

PRODUCT QUANTITY
THIS IS A SETTING NUMBER AND
DOES NOT INDICATE A MEASURE OF
ACTUAL VOLUME

NOZZLE HEIGHT (mm)
ABOVE TRAY SURFACE

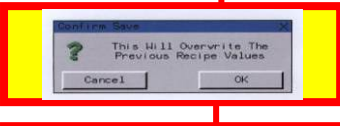
NOZZLE ROTATIONS
NUMBER OF TURNS
DURING A DEPOSIT CYCLE



EXIT THIS SCREEN



SAVE EDITS



ENTER TRAY
SETUP
SCREEN
GO TO PART
5A

MAX HEIGHT FOR
HOPPER/TEMPLATE
COMBINATION

START
MANUAL MODE

PRIME PUMP
(SOFT DOUGH SHOWN)

NOTE
A RED BACKGROUND TO ANY
SETTING MEANS THAT THE
VALUE SHOULD BE
CORRECTED

TEMPLATE TYPE
ROTARY
NON-ROTARY

SELECT HOPPER
SOFT DOUGH

TEMPLATE NUMBER
ENTER VIA KEYPAD
THAT APPEARS WHEN
PRESSED

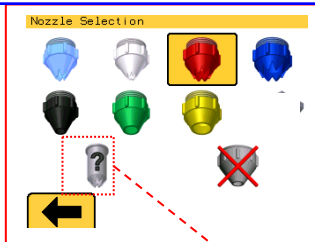


SUCK BACK
QUANTITY

TABLE
JOG DISTANCE (mm)

OVERALL
MACHINE SPEED
(% OF MAXIMUM)

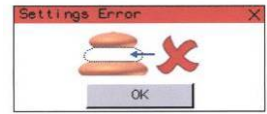
CHOOSE NOZZLE TYPE



**EXAMPLE:
MULTIDROP WITH
TWIST**

**SETTING ERROR
INDICATOR**

BOXES TURN RED WHEN
INCORRECT SETTING
IS MADE

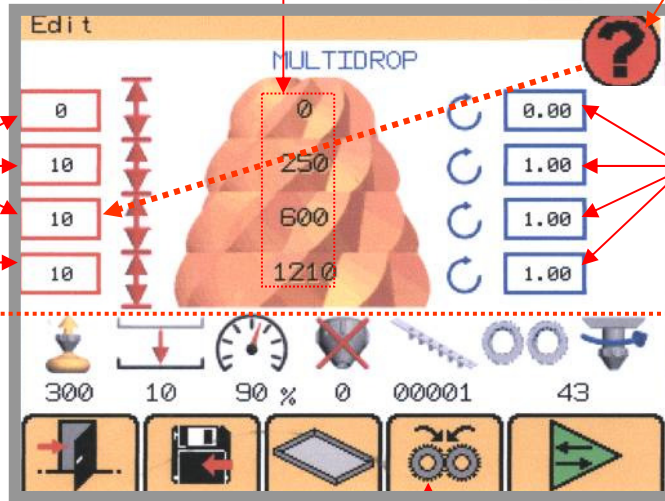


DEPOSIT QUANTITY
FOR EACH LAYER

NOZZLE HEIGHT (mm)
FOR EACH LAYER

NOZZLE HEIGHT (mm)
FROM TRAY SURFACE

NUMBER OF TURNS
FOR EACH LAYER
(-VE VALUES POSSIBLE)



OTHER SETTING BUTTONS ARE
THE SAME AS LAST PAGE

PRIME PUMP
(HARD DOUGH SHOWN)

**EXAMPLE:
SHEETING / STRIP**

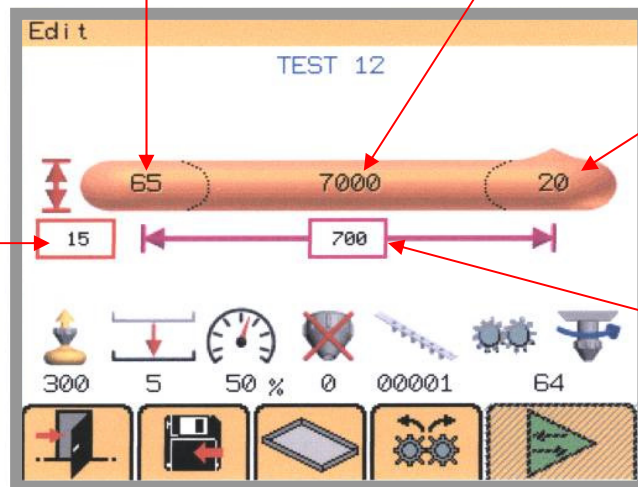
DEPOSIT QUANTITY
FOR BEGINNING OF
PRODUCT

DEPOSIT QUANTITY
FOR LENGTH

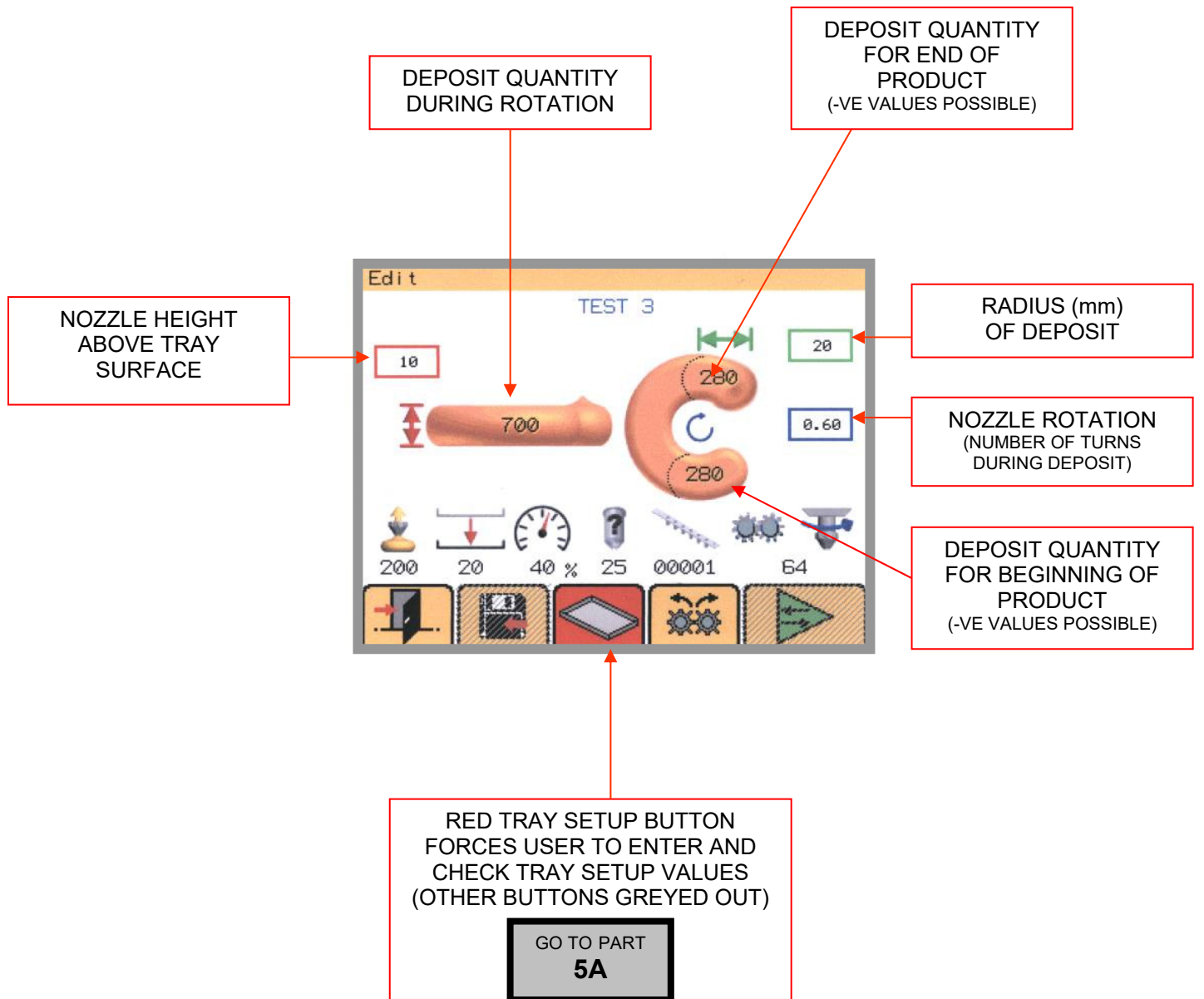
DEPOSIT QUANTITY
FOR END OF
PRODUCT
(-VE VALUES POSSIBLE)

NOZZLE HEIGHT
ABOVE TRAY
SURFACE

LENGTH (mm) OF
TRAY MOVEMENT

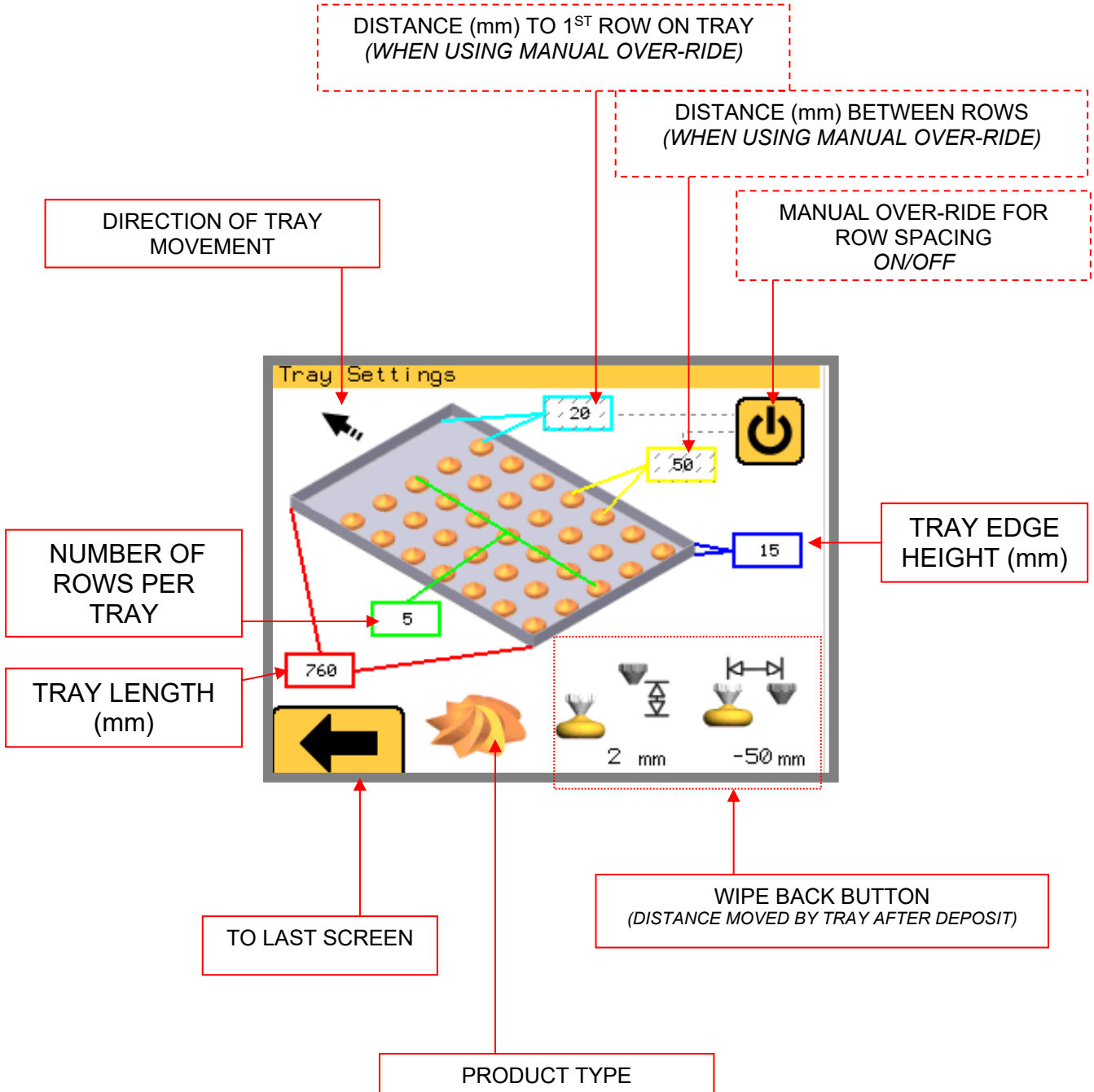
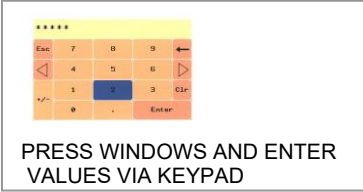


**EXAMPLE:
"C" SHAPE
(ARC)**

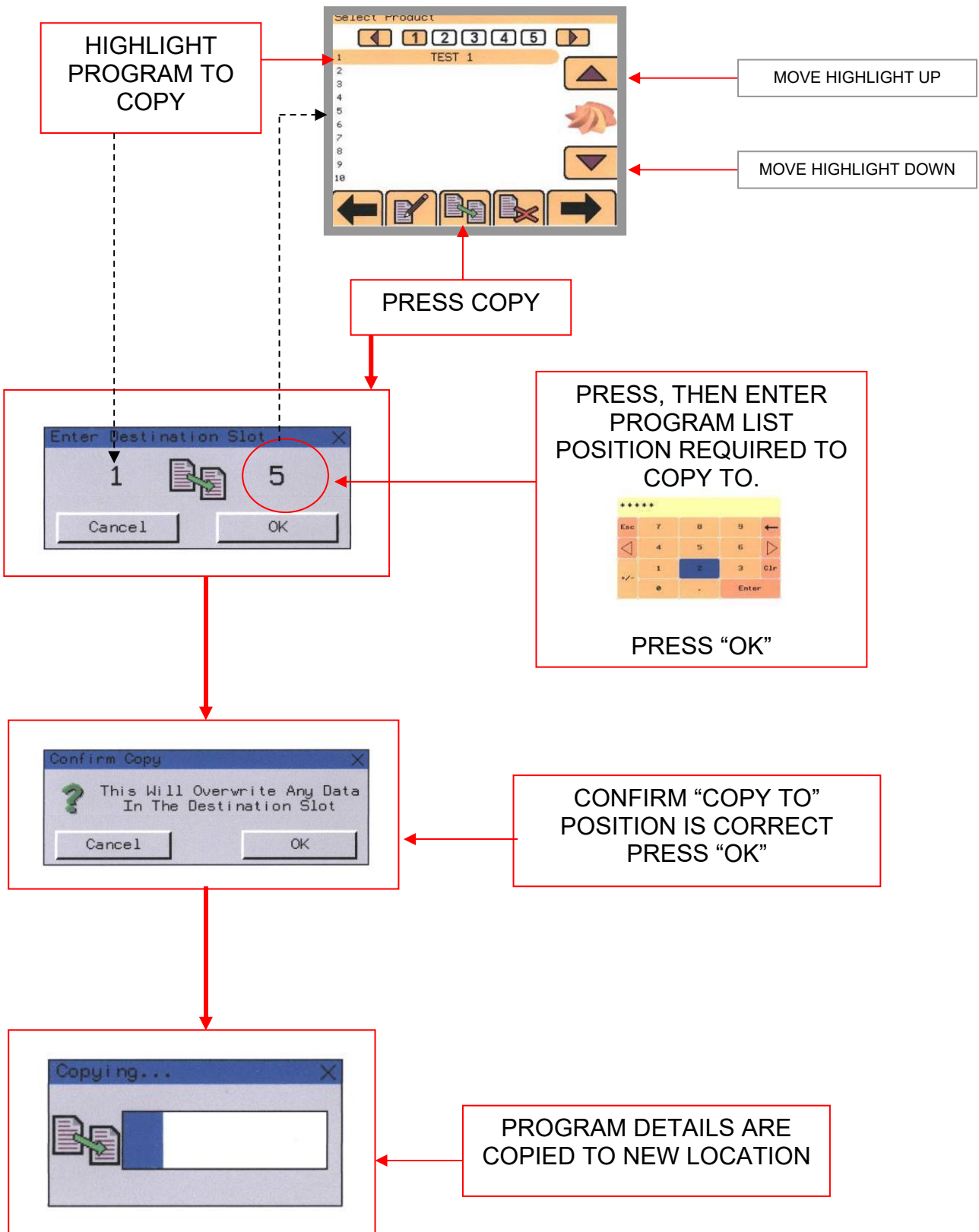


TRAY SETUP

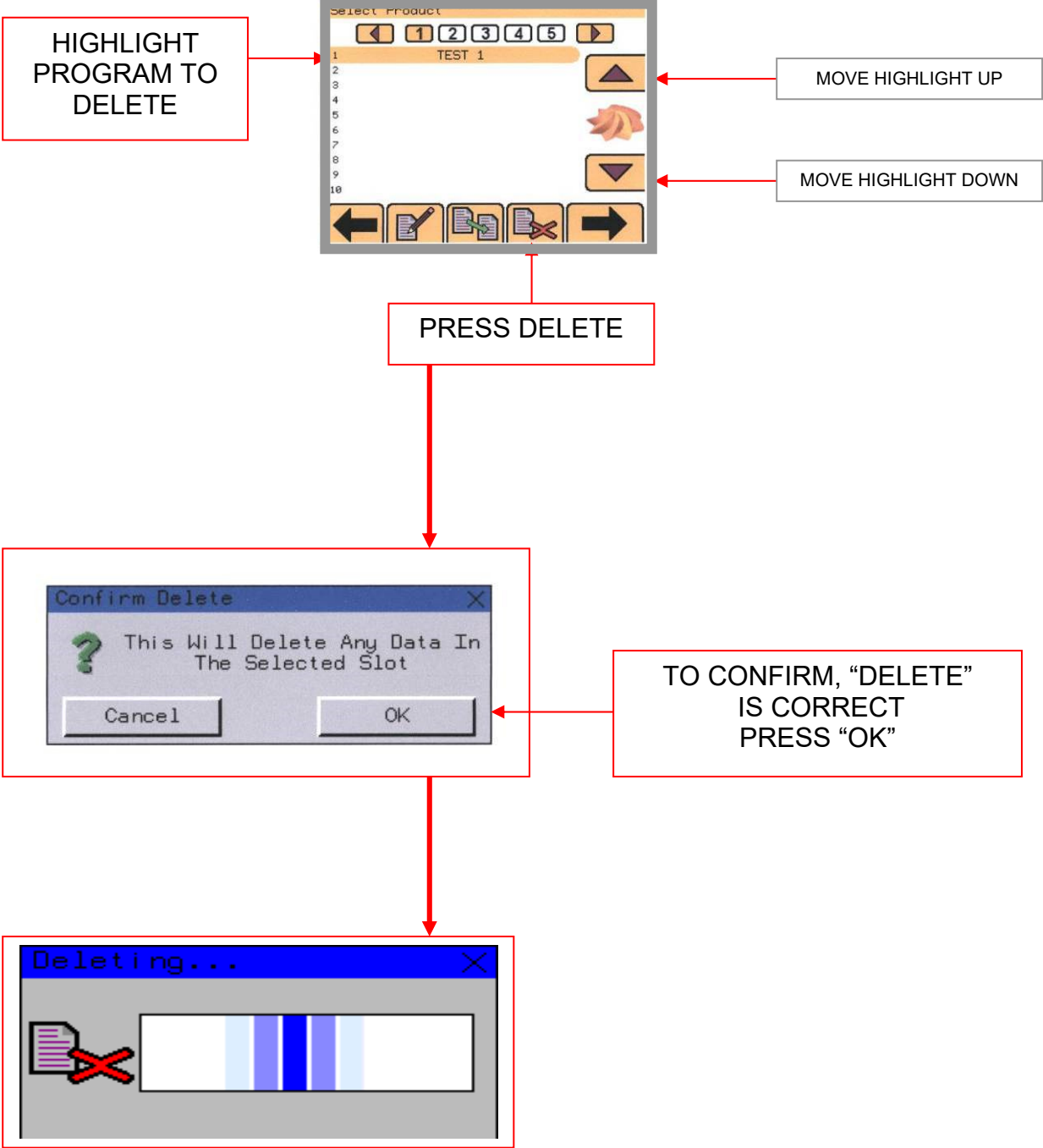
5A



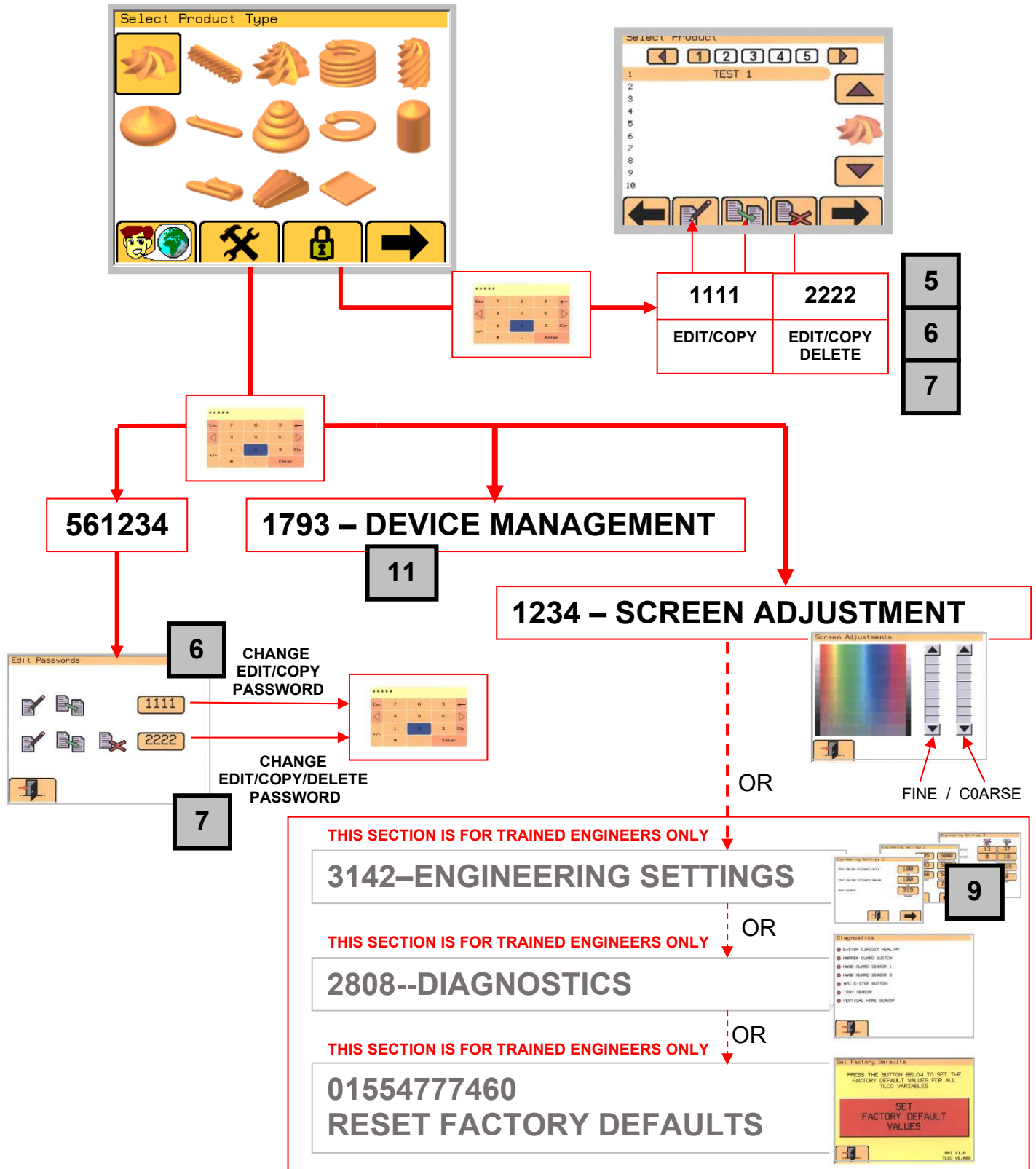
COPY



DELETE



CAUTION
DO NOT ATTEMPT TO MAKE ADJUSTMENTS UNLESS YOU ARE FULLY AWARE OF THE RESULTS



ENGINEERING SETTINGS (1)

THIS SECTION IS FOR TRAINED ENGINEERS ONLY

The screenshot shows the 'Engineering Settings 1' screen with the following elements:

- TRAY UNLOAD DISTANCE MANUAL:** A digital display showing '100' with 'MM' above it.
- TRAY SEARCH:** A digital display showing '319' with 'MM' above it and 'Speed' below it.
- Navigation Buttons:** A button with a left-pointing arrow and a button with a right-pointing arrow.

Callouts provide the following information:

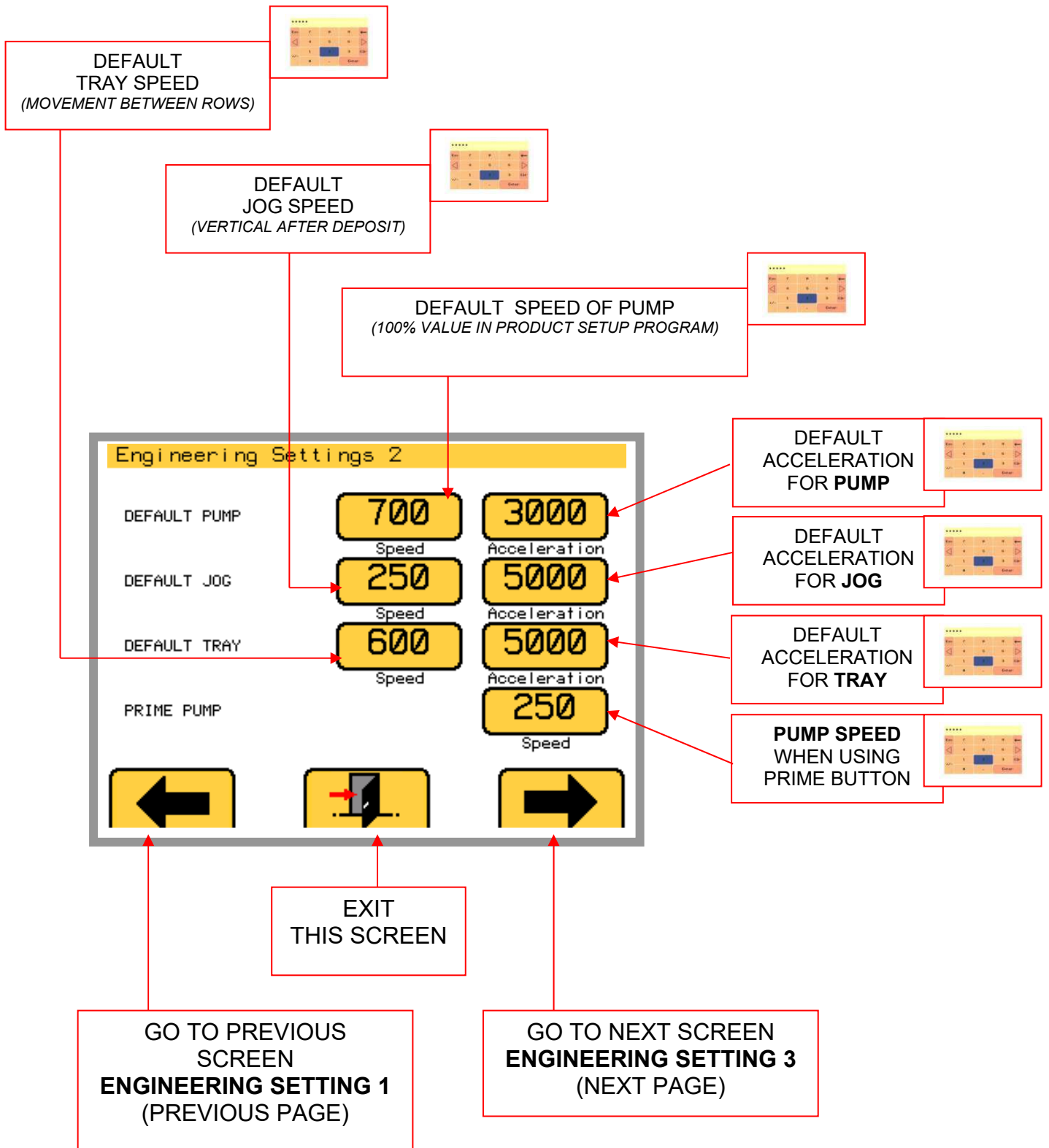
- IN MANUAL MODE:** DISTANCE THAT THE LEADING EDGE OF THE TRAY IS BROUGHT BACK PASSED THE TRAY SENSOR, WHEN RETURNING TO OPERATOR (points to the '100' display).
- SPEED VALUE THAT TRAY IS FED UP TO TRAY SENSOR** (points to the '319' display).
- EXIT THIS SCREEN** (points to the left arrow button).
- GO TO NEXT SCREEN ENGINEERING SETTING 2 (NEXT PAGE)** (points to the right arrow button).

Two small inset images show a numeric keypad with the 'Enter' key highlighted.

CAUTION
DO NOT ATTEMPT TO MAKE ADJUSTMENTS UNLESS YOU ARE FULLY AWARE OF THE RESULTS

ENGINEERING SETTINGS (2)

THIS SECTION IS FOR TRAINED ENGINEERS ONLY



CAUTION

DO NOT ATTEMPT TO MAKE ADJUSTMENTS UNLESS YOU ARE FULLY AWARE OF THE RESULTS

ENGINEERING SETTINGS (3)

THIS SECTION IS FOR TRAINED ENGINEERS ONLY

The screenshot shows the 'Engineering Settings 3' screen with the following values and options:

- HARD DOUGH OFFSET: 13
- SOFT DOUGH OFFSET: 0
- HARD DOUGH CENTRE LINE OFFSET: -19
- SOFT DOUGH CENTRE LINE OFFSET: 0

Navigation and control options at the bottom include:

- Left arrow: GO TO PREVIOUS SCREEN ENGINEERING SETTING 2 (PREVIOUS PAGE)
- Door icon: EXIT THIS SCREEN
- Right arrow: GO TO NEXT SCREEN ENGINEERING SETTING 4 (NEXT PAGE)

Callout boxes provide detailed information:

- OFFSET HEIGHT VALUE (mm) HARD DOUGH HOPPER NON-ROTARY TEMPLATE**: 13
- OFFSET HEIGHT VALUE (mm) HARD DOUGH HOPPER ROTARY TEMPLATE**: 37
- OFFSET HEIGHT VALUE (mm) SOFT DOUGH HOPPER ROTARY TEMPLATE**: 16
- OFFSET HEIGHT VALUE (mm) SOFT DOUGH HOPPER NON-ROTARY TEMPLATE**: 0
- DISTANCE (mm) FROM HARD DOUGH HOPPER DEPOSITING CENTRELINE TO TRAY EDGE DETECTION POINT (USED IN ROW SPACING CALCULATIONS)**: -19
- DISTANCE (mm) FROM SOFT DOUGH HOPPER DEPOSITING CENTRELINE TO TRAY EDGE DETECTION POINT (USED IN ROW SPACING CALCULATIONS)**: 0
- OFFSET HEIGHT VALUE IS FACTORY SET AND SHOULD NOT BE CHANGED UNLESS INSTRUCTED TO DO SO. DAMAGE TO THE MACHINE COULD OCCUR**

CAUTION

DO NOT ATTEMPT TO MAKE ADJUSTMENTS UNLESS YOU ARE FULLY AWARE OF THE RESULTS

ENGINEERING SETTINGS (4)

THIS SECTION IS FOR TRAINED ENGINEERS ONLY

GEARBOX RATIOS

The screenshot displays the 'Engineering Settings 4' screen with the following data:

Setting	Value 1	Value 2
PUMP GEARBOX RATIO	28	1
TRAY GEARBOX RATIO	10	1
JOG GEARBOX RATIO	15	1
ROTARY GEARBOX RATIO	10	1

Navigation and Exit options:

- Left arrow: GO TO PREVIOUS SCREEN ENGINEERING SETTING 3 (PREVIOUS PAGE)
- Center icon: EXIT THIS SCREEN
- Right arrow: GO TO NEXT SCREEN ENGINEERING SETTING 5 (NEXT PAGE)

Callouts on the right side of the screen:

- PUMP
- TRAY
- JOG
- ROTARY

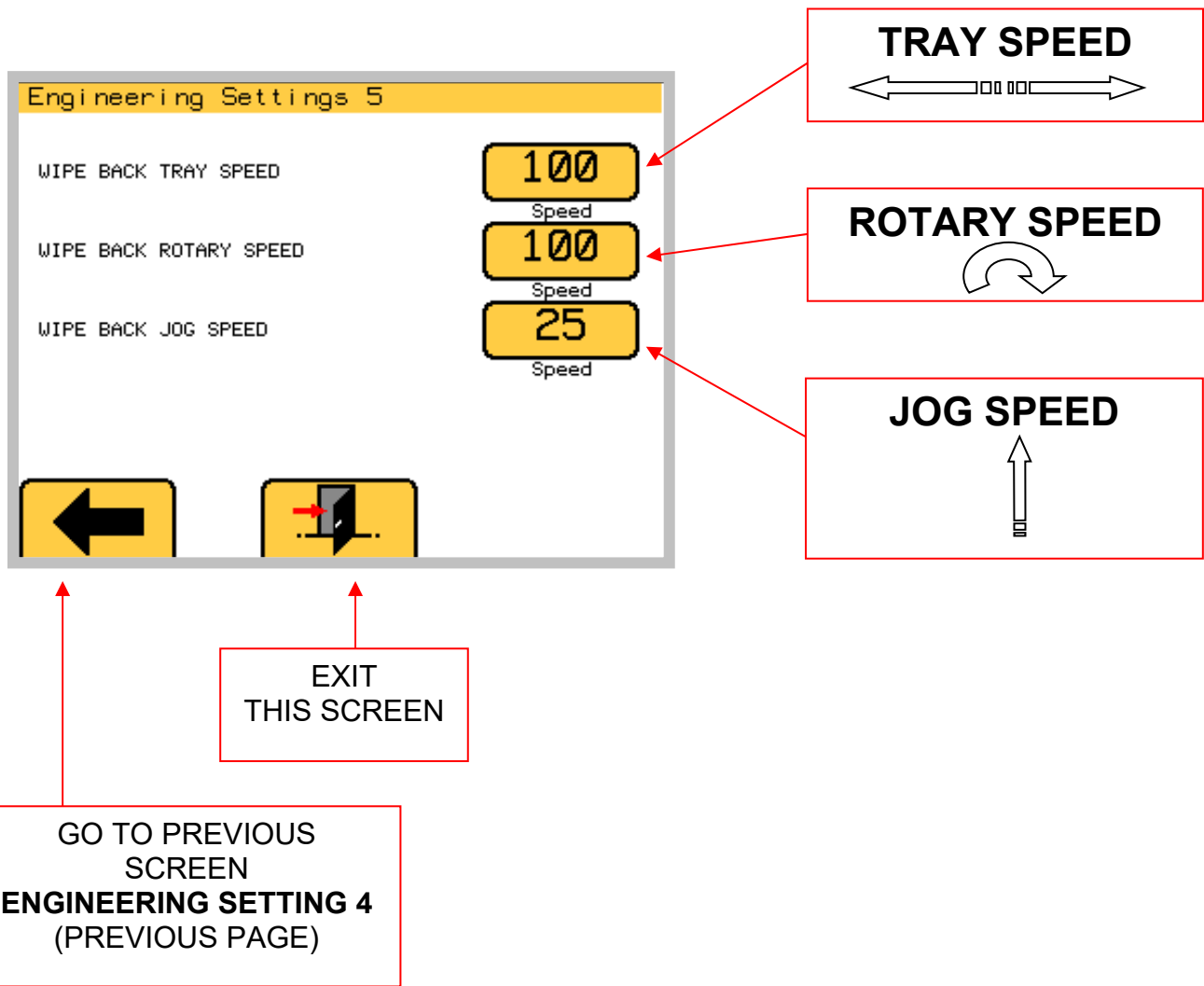
CAUTION

DO NOT ATTEMPT TO MAKE ADJUSTMENTS UNLESS YOU ARE FULLY AWARE OF THE RESULTS

ENGINEERING SETTINGS (5)

THIS SECTION IS FOR TRAINED ENGINEERS ONLY

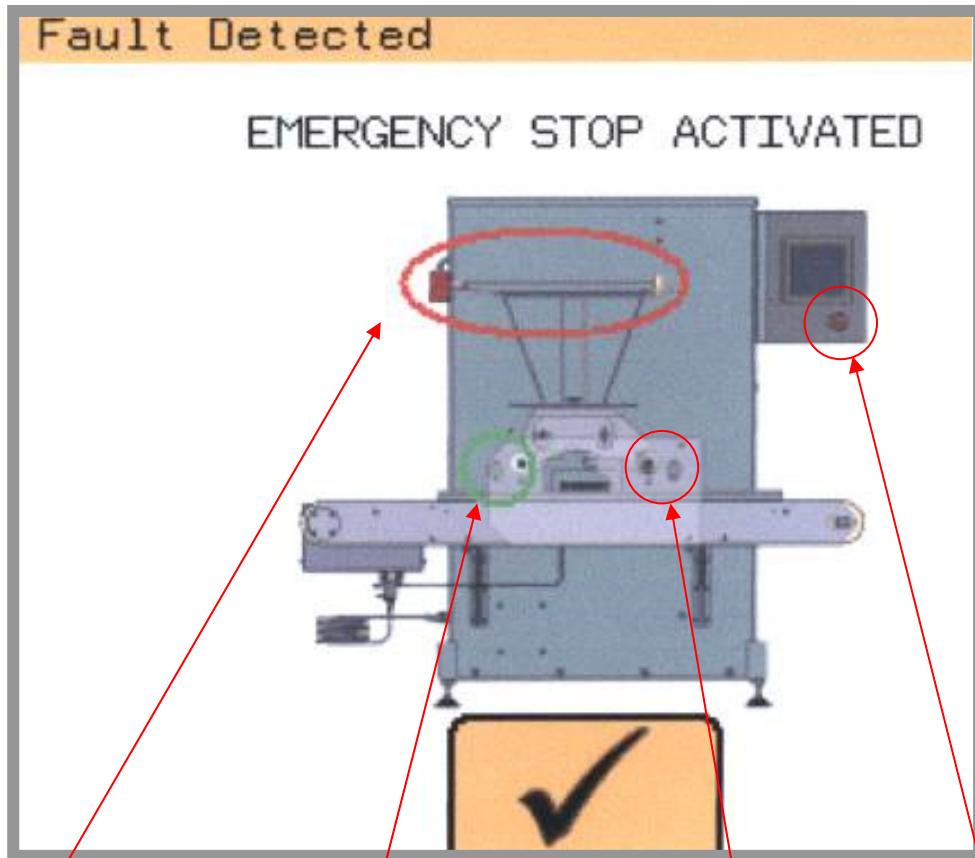
WIPE BACK DEFAULT SETTINGS (SEE 5A)



CAUTION

DO NOT ATTEMPT TO MAKE ADJUSTMENTS UNLESS YOU ARE FULLY AWARE OF THE RESULTS

FAULT INFORMATION SCREENS



HOPPER COVER

SAFETY BEAM


SAFETY BEAM

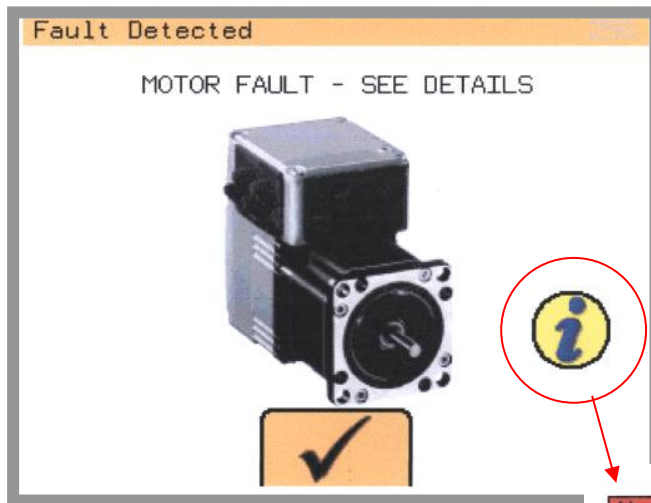
STOP BUTTON

THIS SCREEN INDICATES A FAULT CONDITION IN THE SAFETY AREAS.

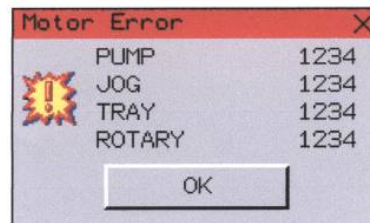
WHEN **RED**, CLOSE COVER OR CLEAR OBSTRUCTIONS TO CLEAR FAULT.
WHEN INDICATOR GOES **GREEN**, FAULT HAS BEEN CORRECTED AT THAT POSITION.

PRESS  BUTTON TO CLEAR SCREEN

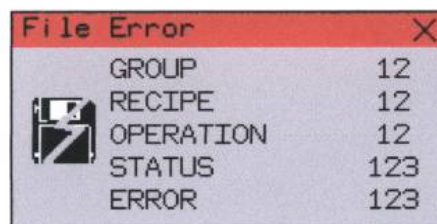
IF THE FOLLOWING SCREEN APPEARS, CHECK THAT THE TABLE MOVEMENT ETC. IS NOT JAMMED WITH SOMETHING. IF IT IS, CLEAR THE OBSTRUCTION AND PRESS  TO PROCEED.



PRESS THIS BUTTON IF MORE INFORMATION IS REQUIRED AS TO WHICH MOTOR IS AT FAULT



IF THE FAULT IS NOT OBVIOUS AND NOT ABLE TO BE CLEARED SAFELY, A SUITABLY TRAINED ENGINEER SHOULD BE CALLED



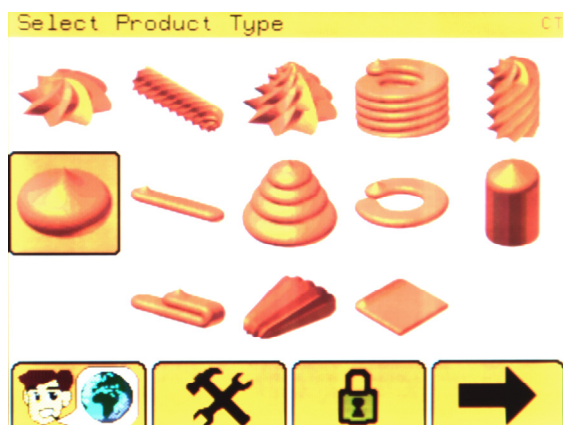
ERROR WHEN LOADING/SAVING RECIPE DATA TO HMI STORAGE CARD
PLEASE CONTACT SERVICE DEPT. / ENGINEER IF PROBLEM PERSISTS

DEVICE MANAGEMENT

Device Management allows you to **backup / restore recipes and settings**, and **update your system software**.

How to access the device management functions

1. Touch the **Settings** icon at the bottom of the screen (Hammer and Spanner).



2. Input the Password **1793** and press the **Enter** button.



3. If backing up or restoring recipes/settings, now insert a USB memory stick (pen drive) into the USB port below the control panel enclosure. **(The software update requires this step later).**



4. When the **Device Management Screen** appears, select from Backup, Update, and Restore.



BACKUP

1. Touch the **BACKUP** button on the Device Management Screen.
2. Touch **Back up to USB** to save recipes and settings to the USB memory stick (pen drive).

Note that any existing recipes or settings on the USB memory stick are erased.



3. Touch the **Back** button (bottom of the screen) to return to the Select Product Type screen.

UPDATE (Software Update Only)

1. Touch the **UPDATE** button on the Device Management Screen.
2. When the screen below is displayed, insert the USB memory stick (pen drive) containing the software update. The update will then automatically begin.



3. Touch the **Back** button (bottom of the screen) to return to the Select Product Type screen.

RESTORE

1. Touch the **RESTORE** button on the Device Management Screen.
2. Touch **Restore From USB** to import recipes and settings from the USB memory stick (pen drive) to the Omega machine.

Note that this overwrites existing recipes and settings on the Omega machine.



3. Touch the **Back** button (bottom of the screen) to return to the Select Product Type screen.

RESTORE (Advanced)

1. Touch the **RESTORE** button on the Device Management Screen.
2. Touch the **Advanced** button at the bottom-right of the screen.
3. Touch **RESTORE RECIPES** to import only recipes from the USB memory stick (pen drive) to the Omega machine. **Note that this overwrites existing recipes on the Omega machine.**
4. Touch **RESTORE SETTINGS** to import only settings from the USB memory stick (pen drive) to the Omega machine. **Note that this overwrites existing settings on the Omega machine.**





- WARNING**
- This appliance must be maintained at regular intervals. The frequency of maintenance will depend upon your specific use and location. The maximum service interval should be 12 months.
 - Service and maintenance should only be undertaken by suitably qualified, trained, and competent engineers.
 - You must immediately report any damage or defect arising with the appliance.
 - Unsafe equipment is dangerous. Do not use the appliance. Isolate the power supply and contact **MONO** or your appointed service agent.

Under most conditions the machine only needs to be kept clean and used as instructed in this manual.



WARNING: Under no circumstances use a water hose or pressure washer to clean this machine.

Check and Maintenance Schedule

Operation	Daily	Weekly	Monthly	Yearly
Clean depositor as per instructions in the manual	*			
Check condition of supply lead and plug	*			
Check fit of guards	*			
Clean under conveyor belts		*		
Check hopper seals		*		
Check end cap seals		*		
Check condition and tension of conveyor (adjust or replace, as required)			*	
Check end cap bearings			*	
Check alignment of sensor on guards			*	
Check tray sensor is secure			*	
Check condition of idle roller bearings				*
Check condition of drive shaft bearings				*
Check condition and tension of chain and grease as required				*
Grease slides as required				*
Adjust eccentric guide rollers as required				*
Adjust concentric guide rollers as required				*
Check and grease all slide plates as required				*
Check all motor mounts are tight				*
Inspect electrical connections and tighten as required				*
Replace the button battery (M251 controller) ⁽¹⁾				*

(1) Internal data can be lost if the battery is depleted and should be replaced every 1 to 2 years (depending on the ambient temperature).



WARNING: Under no circumstances should maintenance or cleaning of this product machine be done with the power connected.

12.0 SPARES AND SERVICE

Omega Touch

If a fault arises, please do not hesitate to contact the Customer Service Department, quoting the **machine serial number** found on the silver information plate of the machine and on the front cover of this manual

UK SERVICE, SPARES and OVERSEAS SUPPORT:



Queensway
Swansea West Industrial Estate
Swansea. SA5 4EB UK

email: spares@monoequip.com
Website: www.monoequip.com

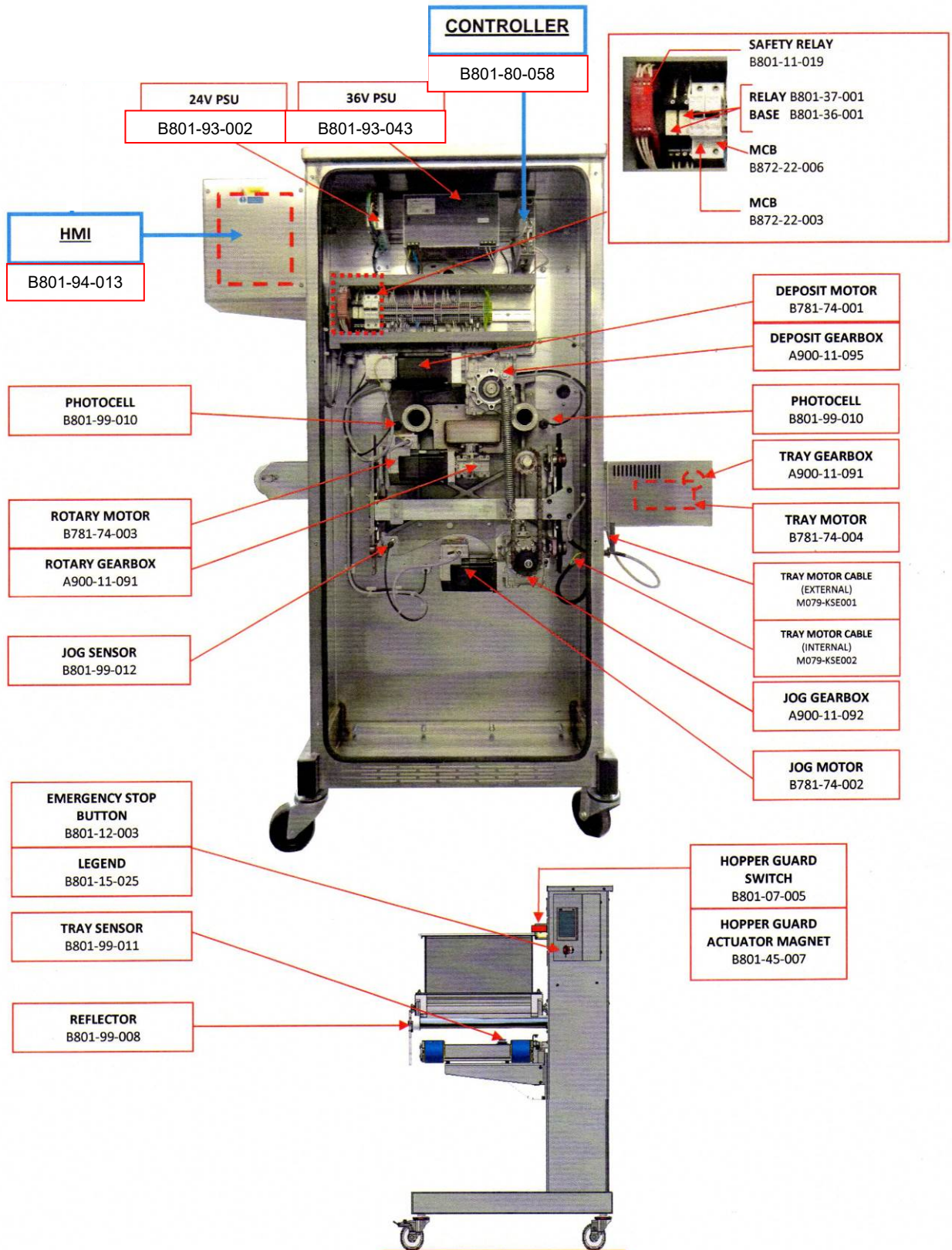
Spares Tel. +44(0)1792 564039
Main Tel. +44(0)1792 561234

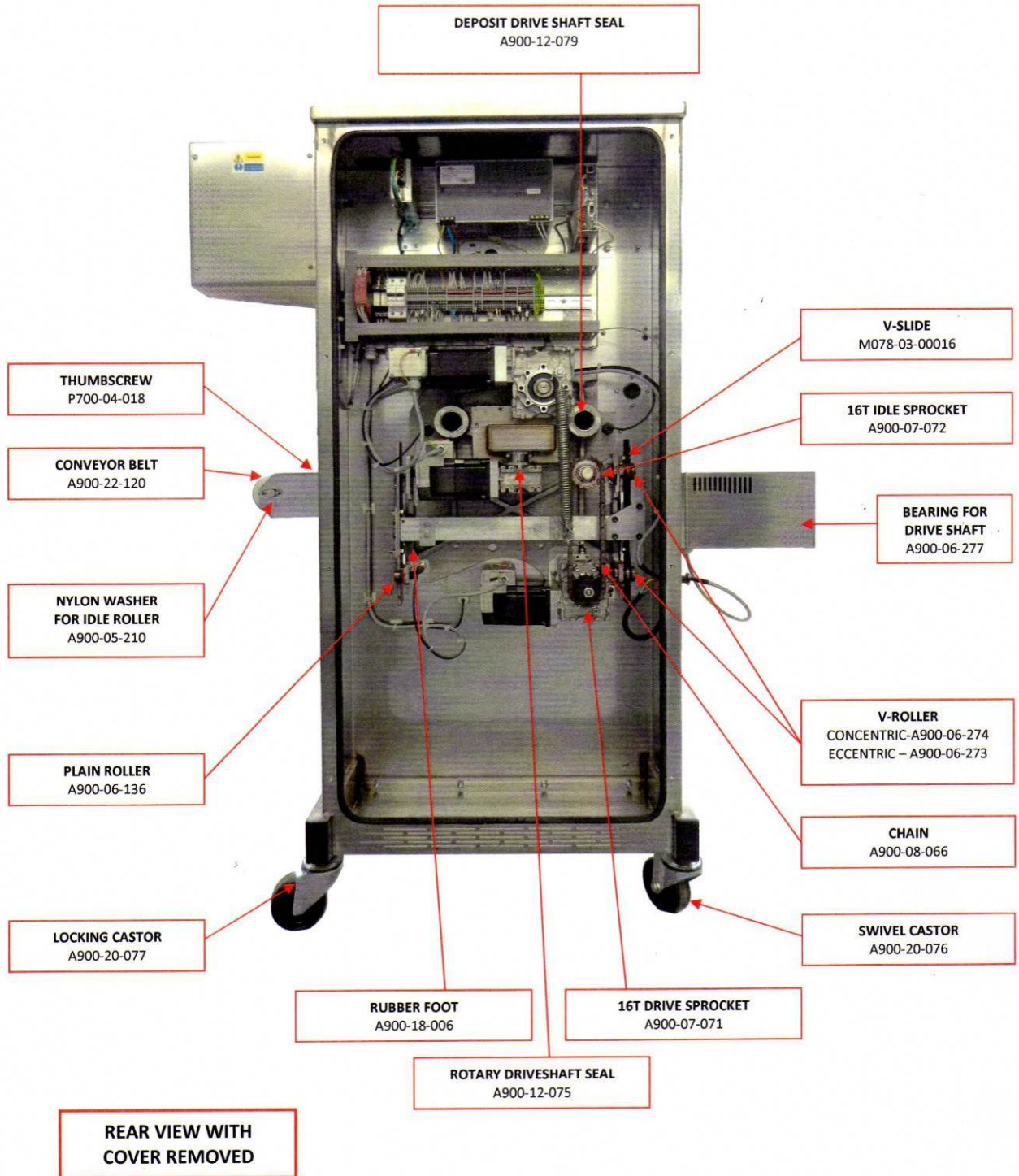


13.0 SPARES

BASE MACHINE SPARES LIST**Omega TOUCH**

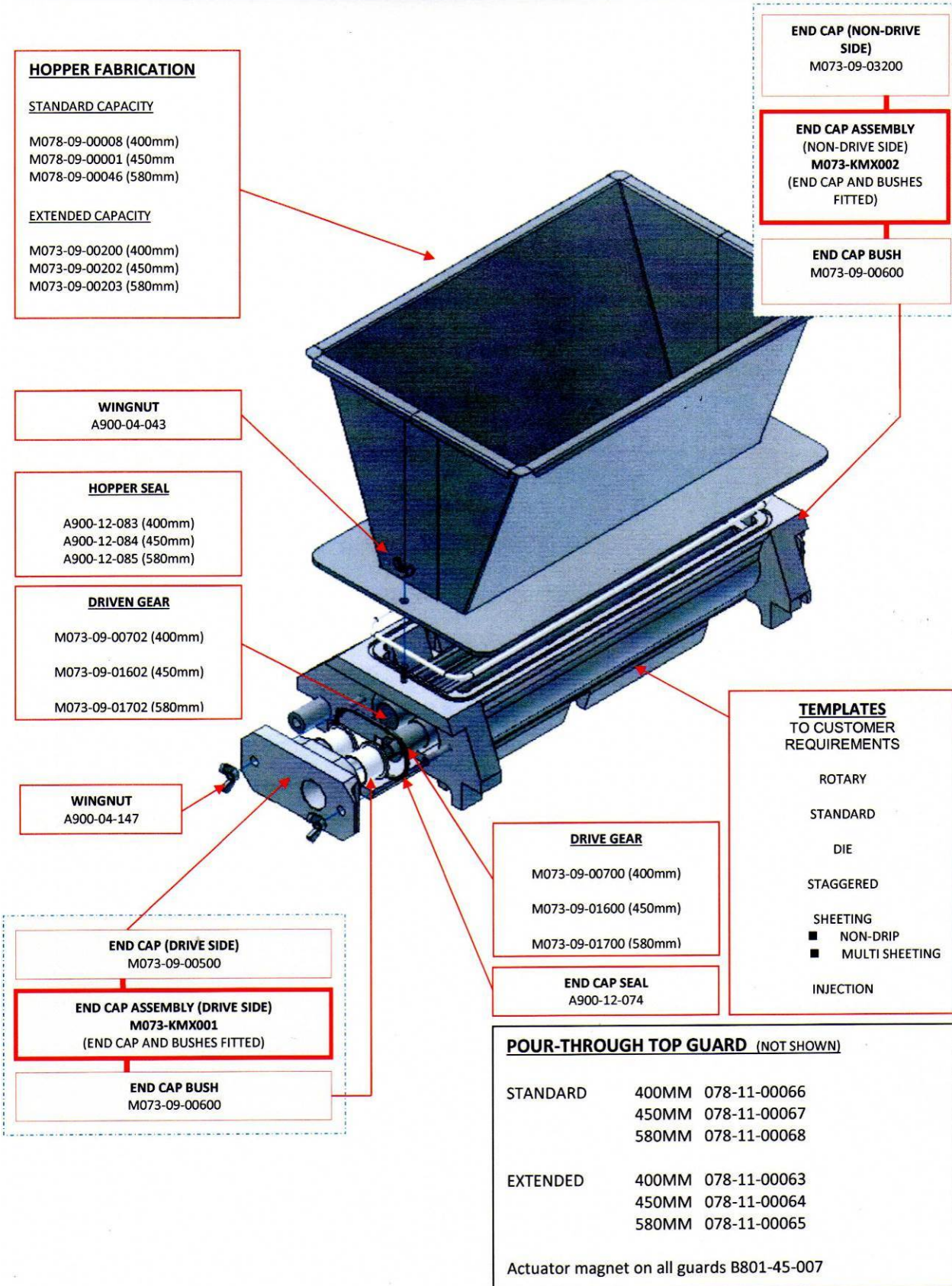
Spares Item Description	Mono Part No.	Qty Req. per M/C
Deposit Gearbox	A900-11-095	1
Jog Gearbox	A900-11-092	1
Rotary Gearbox	A900-11-091	1
Tray Gearbox	A900-11-091	1
Concentric Guide Roller	A900-06-274	2
Eccentric Guide Roller	A900-06-273	2
V Slide	078-03-00016	1
Jog Drive Chain	A900-08-066	1
Simplex Sprocket 16T 1/2" Pitch	A900-07-071	1
Idler Sprocket 16T 1/2" Pitch	A900-07-072	1
Circlip-Ext Metric 14mm Dia	A900-01-280	1
Circlip-Ext Metric 24mm Dia	A900-01-193	1
Drive Shaft – Hopper	078-03-00015	1
Rotary Drive Shaft	078-03-00011	1
Drive Gear - Rotary Template	078-03-00010	1
Lip Seal (Rotary Drive Shaft)	A900-12-075	1
Lip Seal (Deposit Drive Shaft)	A900-12-079	1
End Guard (Earlier plastic version)	078-11-00036 078-11-00005)	1
Retainer – End Guard (Earlier plastic version)	078-11-00035 078-11-00002)	2
Spacer – 450mm/580mm Hopper	078-11-00003	1
Spacer – 400mm Hopper	078-11-00004	1
Seal-Rear Cover	A900-25-309	1





SOFT DOUGH HOPPER PARTS

Omega and Omega PLUS



HOPPER FABRICATION

STANDARD CAPACITY

M078-09-00008 (400mm)
M078-09-00001 (450mm)
M078-09-00046 (580mm)

EXTENDED CAPACITY

M073-09-00200 (400mm)
M073-09-00202 (450mm)
M073-09-00203 (580mm)

END CAP (NON-DRIVE SIDE)
M073-09-03200

END CAP ASSEMBLY (NON-DRIVE SIDE)
M073-KMX002
(END CAP AND BUSHES FITTED)

END CAP BUSH
M073-09-00600

WINGNUT
A900-04-043

HOPPER SEAL

A900-12-083 (400mm)
A900-12-084 (450mm)
A900-12-085 (580mm)

DRIVEN GEAR

M073-09-00702 (400mm)
M073-09-01602 (450mm)
M073-09-01702 (580mm)

WINGNUT
A900-04-147

TEMPLATES TO CUSTOMER REQUIREMENTS

ROTARY

STANDARD

DIE

STAGGERED

SHEETING

- NON-DRIP
- MULTI SHEETING

INJECTION

DRIVE GEAR

M073-09-00700 (400mm)
M073-09-01600 (450mm)
M073-09-01700 (580mm)

END CAP SEAL
A900-12-074

END CAP (DRIVE SIDE)
M073-09-00500

END CAP ASSEMBLY (DRIVE SIDE)
M073-KMX001
(END CAP AND BUSHES FITTED)

END CAP BUSH
M073-09-00600

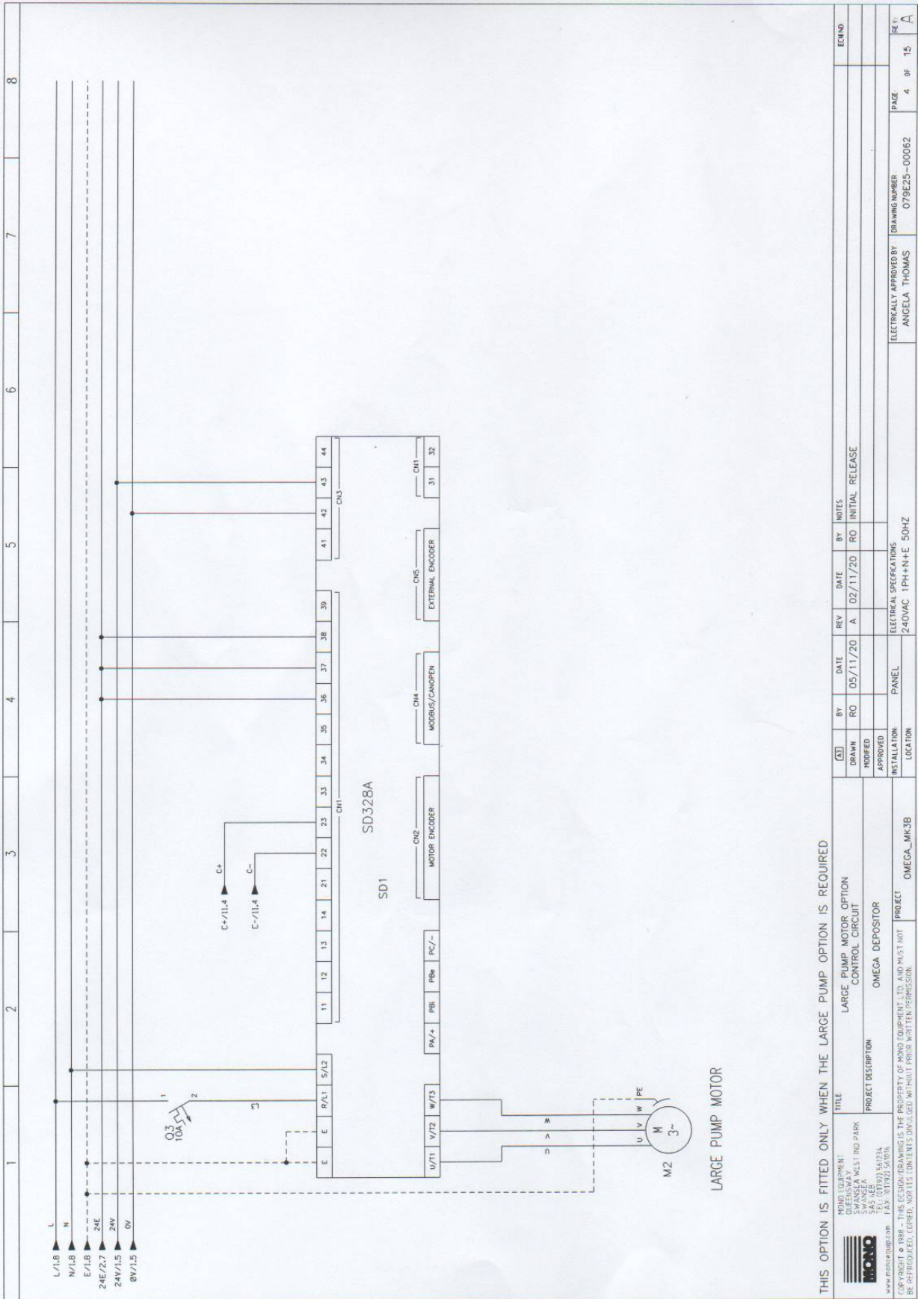
POUR-THROUGH TOP GUARD (NOT SHOWN)

STANDARD	400MM	078-11-00066
	450MM	078-11-00067
	580MM	078-11-00068
EXTENDED	400MM	078-11-00063
	450MM	078-11-00064
	580MM	078-11-00065

Actuator magnet on all guards B801-45-007



14.0 ELECTRICAL INFORMATION TOUCH VERSION



8

7

6

5

4

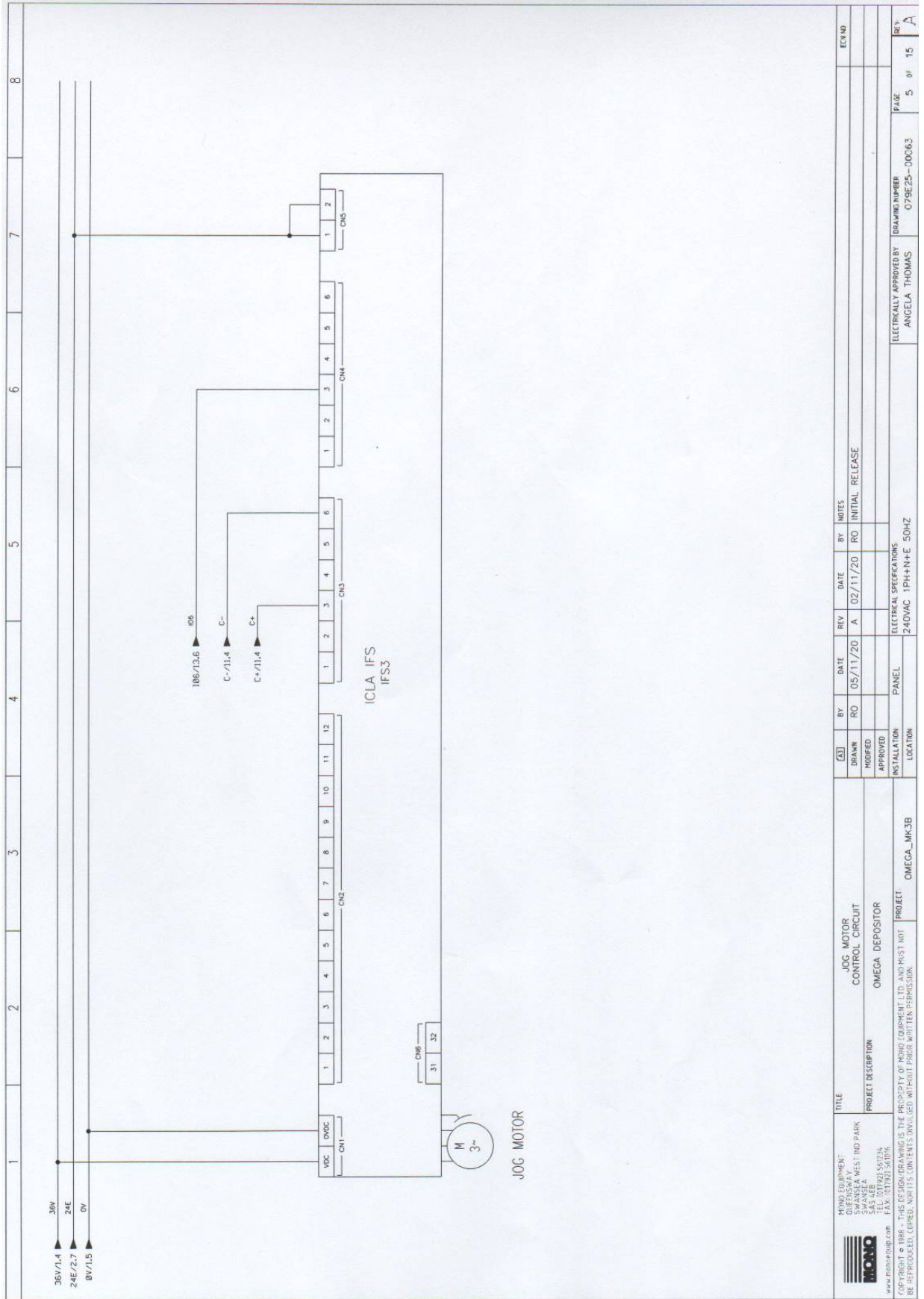
3

2

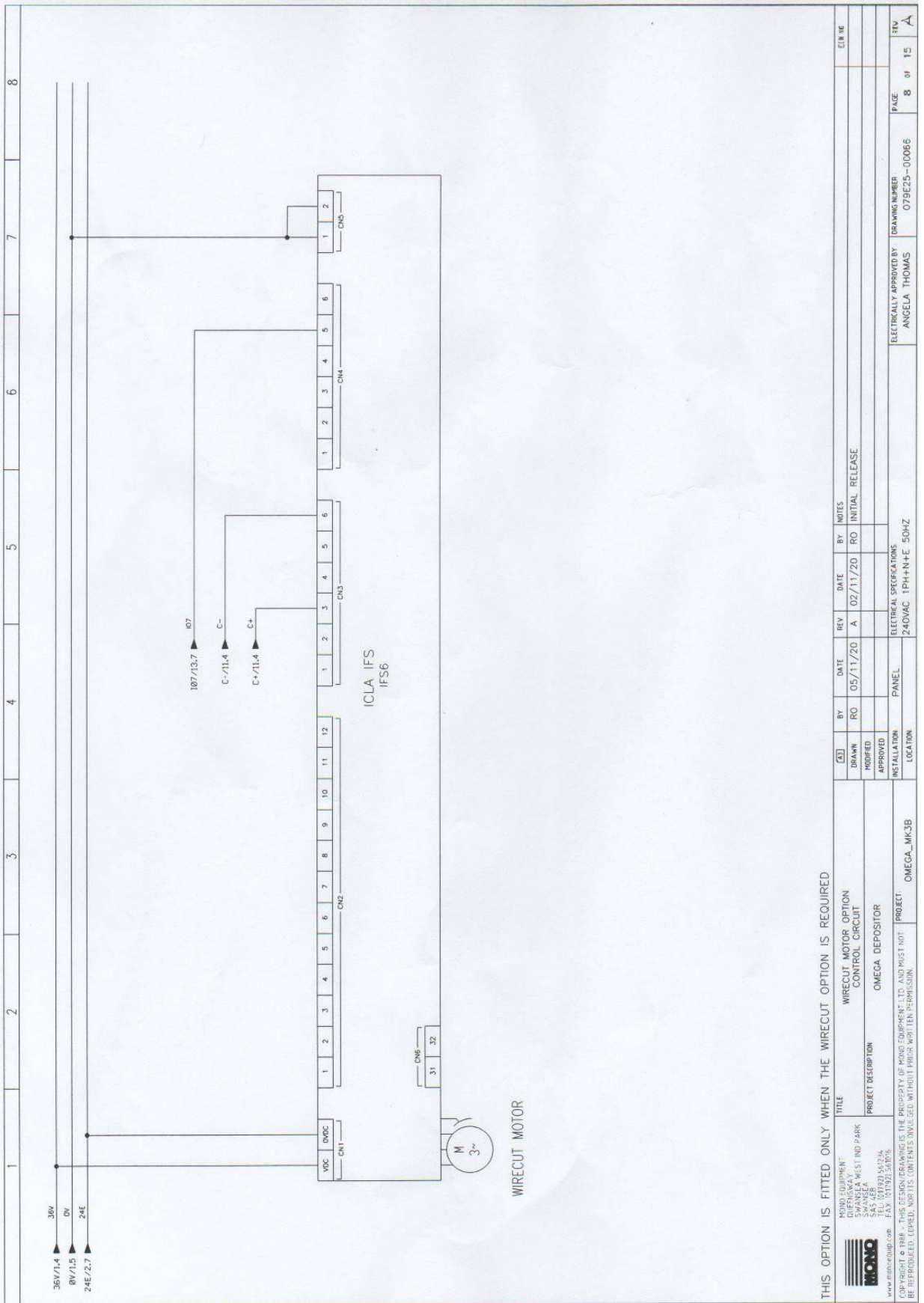
1

THIS OPTION IS FITTED ONLY WHEN THE LARGE PUMP OPTION IS REQUIRED

MOND EQUIPMENT		TITLE		BY		DATE		REV		DATE		BY		NOTES	
QUEENSWAY WEST IND PARK SWANSEA		LARGE PUMP MOTOR OPTION CONTROL CIRCUIT		RO		05/11/20		A		02/11/20		RO		INITIAL RELEASE	
SAC AEB (0154)336		PROJECT DESCRIPTION		APPROVED		PANEL		ELECTRICAL SPECIFICATIONS		ELECTRICAL SPECIFICATIONS		DRAWING NUMBER		DRAWING NUMBER	
www.mondepump.com FAX: 01792 52076		OMEGA DEPOSITOR		INSTALLATION		LOCATION		240VAC 1PH+N+E 50HZ		OMEGA_MK3B		079E25-00062		079E25-00062	
COPYRIGHT © 1988 - THIS DESIGN/DRAWING IS THE PROPERTY OF MOND EQUIPMENT LTD. AND MUST NOT BE REPRODUCED, COPIED, ADAPTED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT PRIOR WRITTEN PERMISSION.		PROJECT		LOCATION		ELECTRICAL SPECIFICATIONS		ELECTRICAL SPECIFICATIONS		ELECTRICAL SPECIFICATIONS		ELECTRICALLY APPROVED BY		ELECTRICALLY APPROVED BY	
		OMEGA_MK3B		LOCATION		ELECTRICAL SPECIFICATIONS		ELECTRICAL SPECIFICATIONS		ELECTRICAL SPECIFICATIONS		ANGELA THOMAS		ANGELA THOMAS	
												PAGE		PAGE	
												4		4	
												REV		REV	
												15		15	
												A		A	

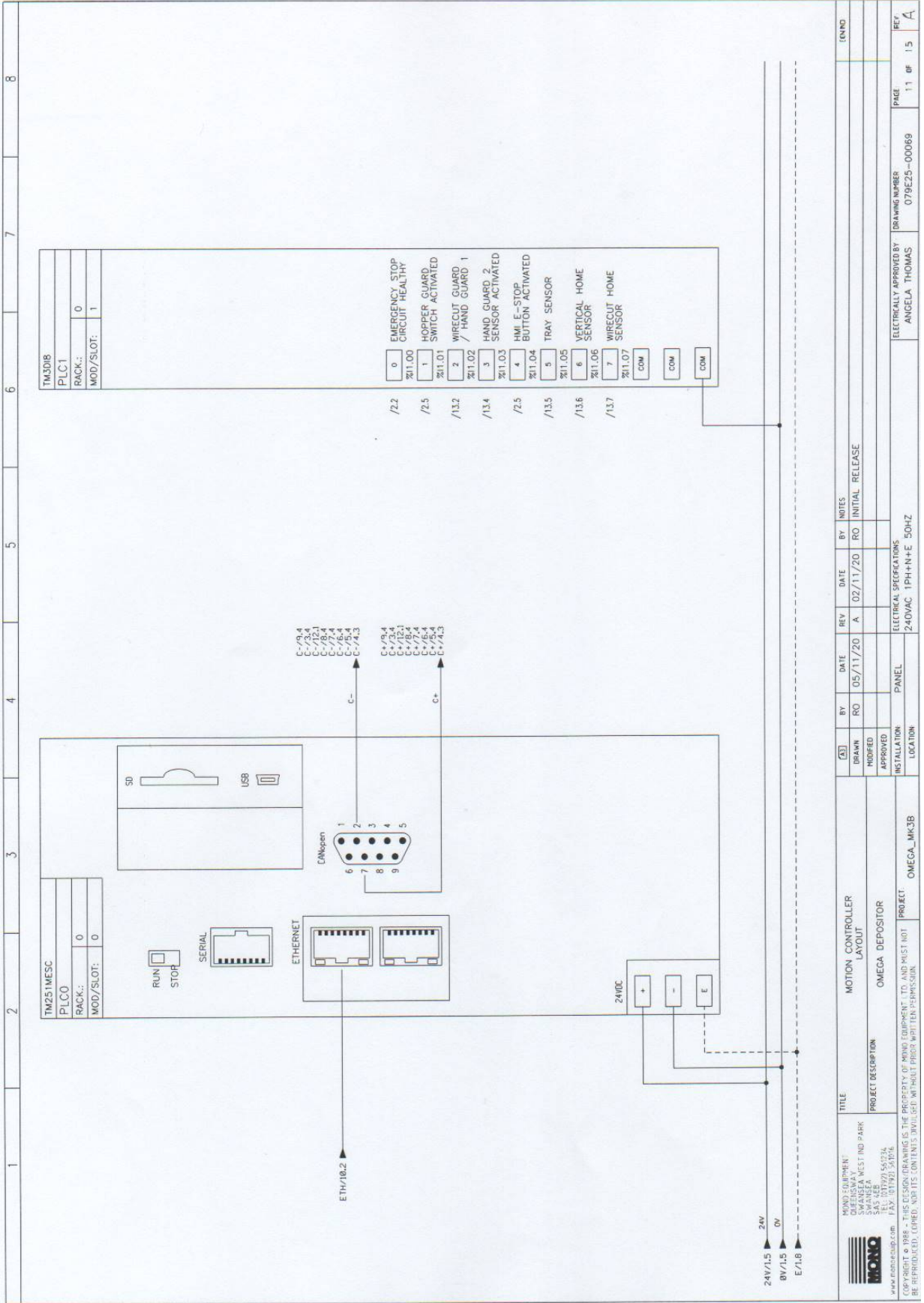


		MIND EQUIPMENT QUEENSWAY WELLS RD PARK SWANSEA SA5 4EB 031 64734 www.mindgroup.com FAX: 01792 36 876		TITLE JOG MOTOR CONTROL CIRCUIT		BY RO		DATE 05/11/20		REV A		DATE 02/11/20		BY RO		NOTES INITIAL RELEASE		ECNO			
PROJECT DESCRIPTION OMEGA DEPOSITOR		PROJECT OMEGA_MK3B		INSTALLATION PANEL		APPROVED		MODIFIED		APPROVED		MODIFIED		APPROVED		MODIFIED		APPROVED			
PROJECT MUST NOT BE REPRODUCED, COPIED, NOR ITS CONTENTS DIVULGED WITHOUT PRIOR WRITTEN PERMISSION.		PROJECT MUST NOT BE REPRODUCED, COPIED, NOR ITS CONTENTS DIVULGED WITHOUT PRIOR WRITTEN PERMISSION.		PROJECT MUST NOT BE REPRODUCED, COPIED, NOR ITS CONTENTS DIVULGED WITHOUT PRIOR WRITTEN PERMISSION.		PROJECT MUST NOT BE REPRODUCED, COPIED, NOR ITS CONTENTS DIVULGED WITHOUT PRIOR WRITTEN PERMISSION.		PROJECT MUST NOT BE REPRODUCED, COPIED, NOR ITS CONTENTS DIVULGED WITHOUT PRIOR WRITTEN PERMISSION.		PROJECT MUST NOT BE REPRODUCED, COPIED, NOR ITS CONTENTS DIVULGED WITHOUT PRIOR WRITTEN PERMISSION.		PROJECT MUST NOT BE REPRODUCED, COPIED, NOR ITS CONTENTS DIVULGED WITHOUT PRIOR WRITTEN PERMISSION.		PROJECT MUST NOT BE REPRODUCED, COPIED, NOR ITS CONTENTS DIVULGED WITHOUT PRIOR WRITTEN PERMISSION.		PROJECT MUST NOT BE REPRODUCED, COPIED, NOR ITS CONTENTS DIVULGED WITHOUT PRIOR WRITTEN PERMISSION.		PROJECT MUST NOT BE REPRODUCED, COPIED, NOR ITS CONTENTS DIVULGED WITHOUT PRIOR WRITTEN PERMISSION.			
ELECTRICAL SPECIFICATIONS 240VAC 1PH-FNHE 50HZ		DRAWING NUMBER 079E25-0006.3		PAGE 5 of 15		REVISION A		APPROVED BY ANGELA THOMAS		DATE 05/11/20		BY RO		DATE 02/11/20		BY RO		NOTES INITIAL RELEASE		ECNO	



THIS OPTION IS FITTED ONLY WHEN THE WIRECUT OPTION IS REQUIRED

MOND EQUIPMENT DUFFUSWAY 2000 WEST IND PARK SWANSEA SA5 4EB TEL: (01792) 501274 www.mond-equip.com FAX: (01792) 501276		TITLE WIRECUT MOTOR OPTION CONTROL CIRCUIT		EIN NO	
PROJECT DESCRIPTION OMEGA DEPOSITOR		PROJECT OMEGA_MK3B		EIN NO	
INSTALLATION LOCATION OMEGA_MK3B		ELECTRICAL SPECIFICATIONS 240VAC 1PH3WHE 50HZ		EIN NO	
DRAWN RO 05/11/20		DATE		EIN NO	
BY RO		DATE		EIN NO	
APPROVED		DATE		EIN NO	
MODIFIED		DATE		EIN NO	
NOTES		DATE		EIN NO	
INITIAL RELEASE		DATE		EIN NO	
DRAWING NUMBER		DRAWING NUMBER		EIN NO	
079E25-00066		079E25-00066		EIN NO	
ELECTRICALLY APPROVED BY ANGELA THOMAS		ELECTRICALLY APPROVED BY ANGELA THOMAS		EIN NO	
PAGE 8		PAGE 8		EIN NO	
OF 15		OF 15		EIN NO	
REV A		REV A		EIN NO	



DATE	REV	BY	NOTES
02/11/20	A	RO	INITIAL RELEASE

DESIGN	RO	05/11/20	A	02/11/20	RO	INITIAL RELEASE
MODIFIED						
APPROVED						
INSTALLATION	PANEL					
LOCATION	OMEGA_MK3B					

TITLE	MOTION CONTROLLER LAYOUT
PROJECT DESCRIPTION	OMEGA DEPOSITOR
PROJECT	OMEGA_MK3B

MIND EQUIPMENT	SWANSEA WEST IND PARK
SWANSEA	PLAS YNION
SAS A&B	SWANSEA
INDUSTRIAL	SWANSEA
INDUSTRIAL	SWANSEA
INDUSTRIAL	SWANSEA

24V/115 24V 0V E/1.8

ETH/10.2

24VDC

24V 0V E/1.8

ETHERNET

SERIAL

RUN STOP

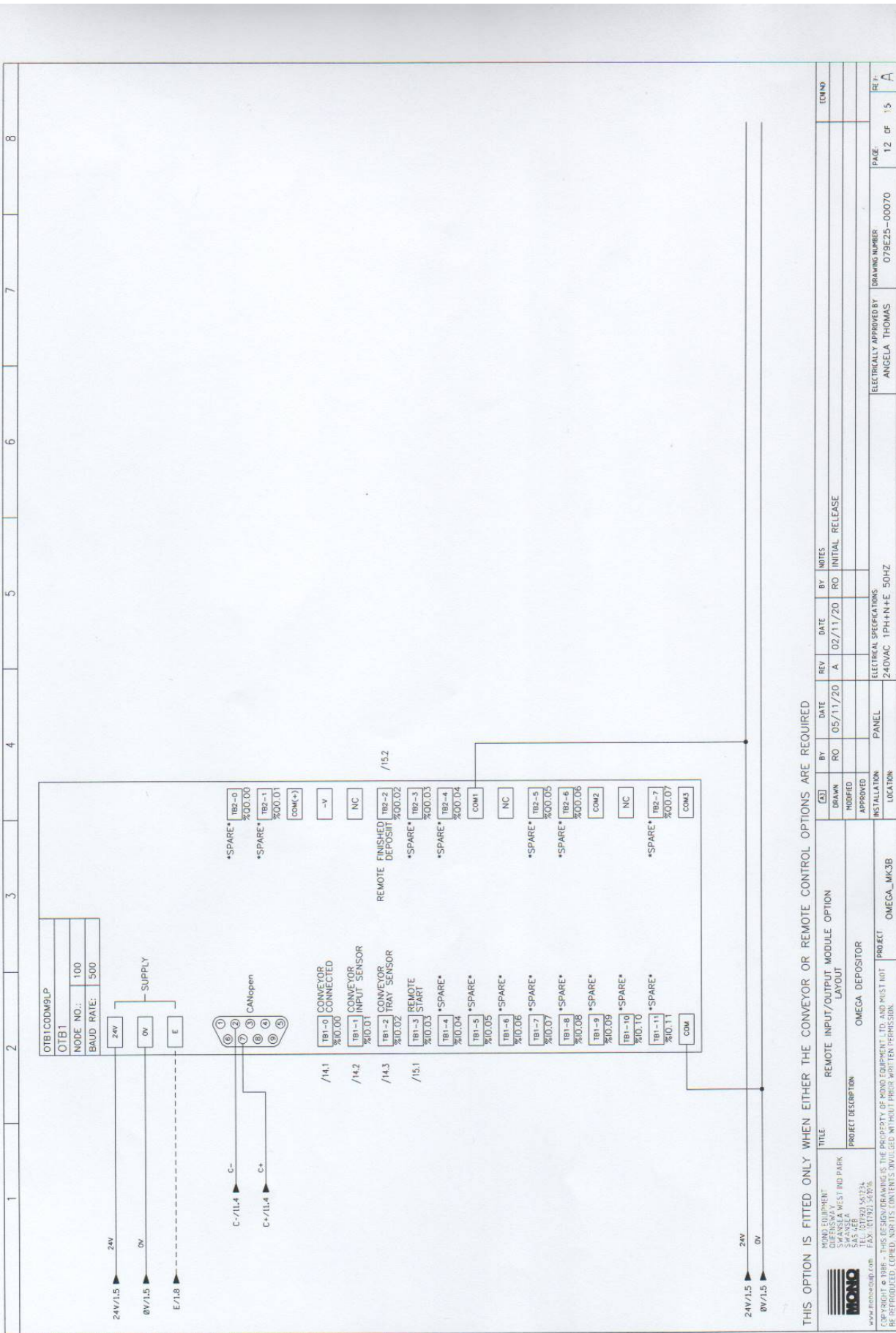
SD

USB

C-MOTION

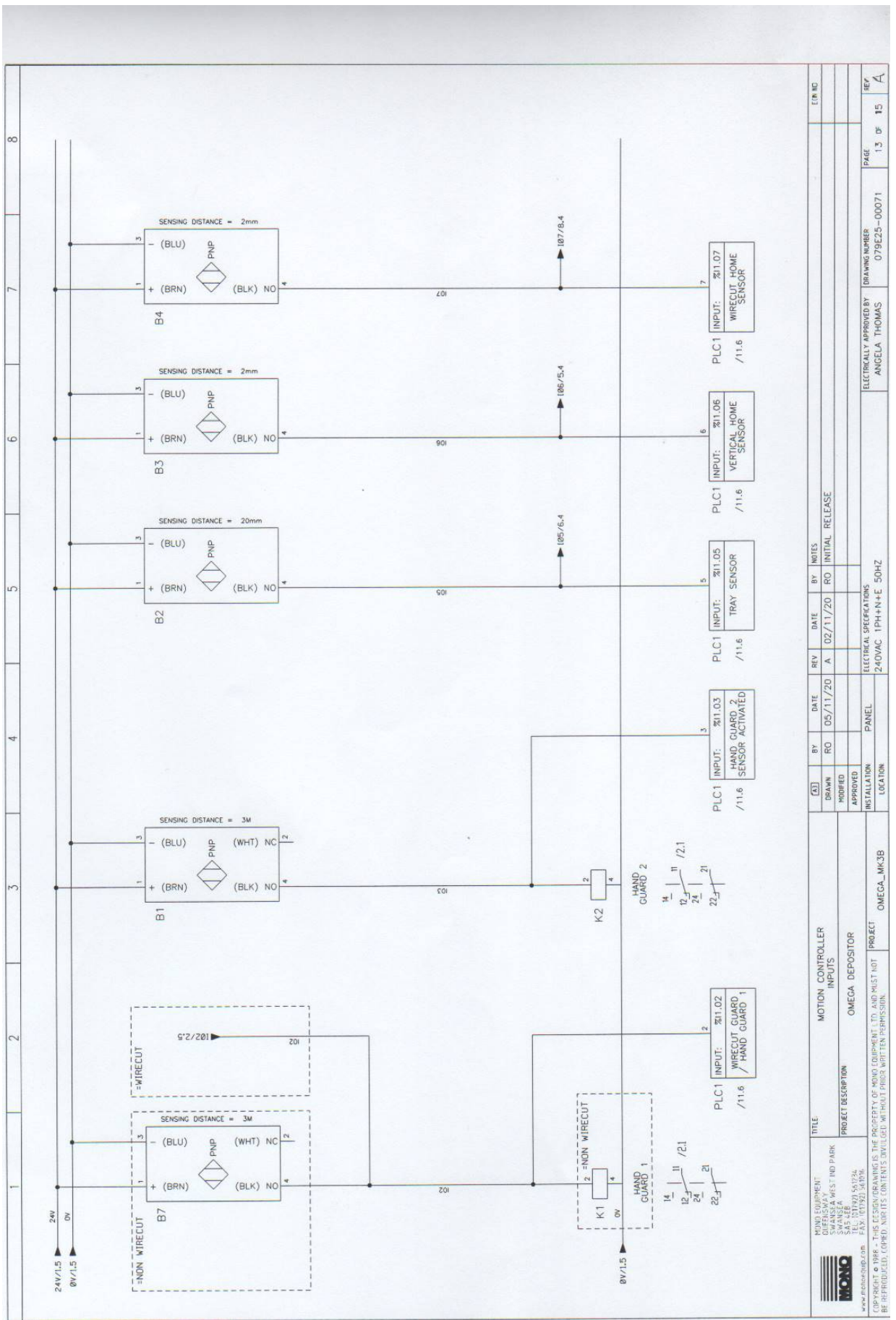
1 2 3 4 5 6 7 8 9

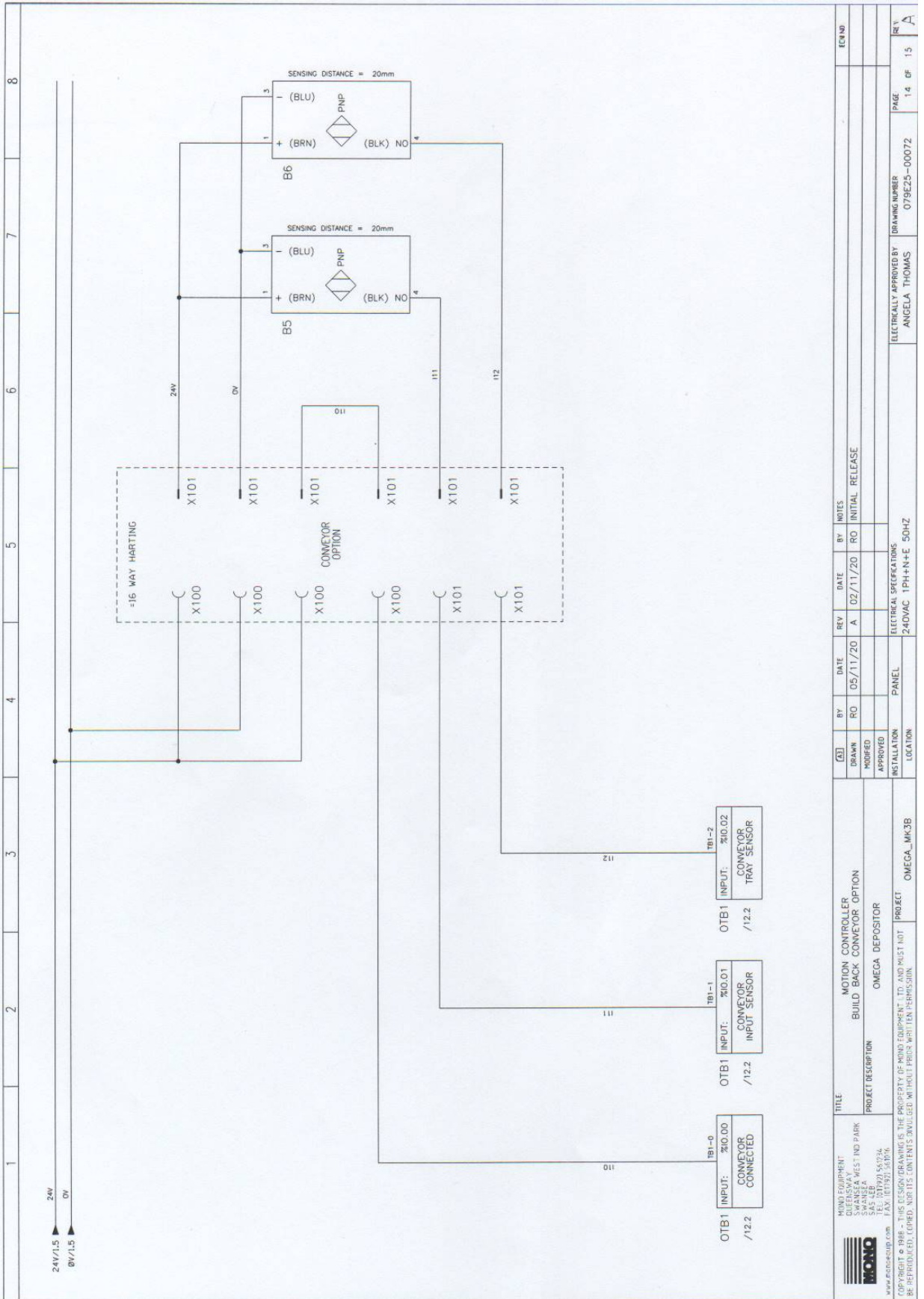
C- C+



THIS OPTION IS FITTED ONLY WHEN EITHER THE CONVEYOR OR REMOTE CONTROL OPTIONS ARE REQUIRED

OTB1 OTB1 CDDMBLP NODE NO.: 100 BAUD RATE: 500		24V /1.5 0V /1.5 E /1.8		24V /1.5 0V /1.5	
C- /11.4 C+ /11.4		CANopen ① ② ③ ④ ⑤		/14.1 /14.2 /14.3 /15.1	
REMOTE FINISHED DEPOSIT /5.2		*SPARE* *SPARE* COM(+) -V NC NC		*SPARE* *SPARE* COM1 NC *SPARE* *SPARE* *SPARE* *SPARE* *SPARE* *SPARE* *SPARE* COM3	
TITLE: REMOTE INPUT/OUTPUT MODULE OPTION LAYOUT PROJECT DESCRIPTION: OMEGA DEPOSITOR PROJECT: OMEGA_MK3B		DATE: 05/11/20 BY: RO	DATE: 02/11/20 BY: RO	DATE: 02/11/20 BY: RO	DATE: INITIAL RELEASE
MWD EQUIPMENT DEFENSIVE SWANSEA WEST IND PARK SAS MER 200 61501 FAX 101721 24100 www.mwdincub.com		ELECTRICAL SPECIFICATIONS 240VAC 1PH 50HZ		ELECTRICALLY APPROVED BY: ANGELA THOMAS DRAWING NUMBER: 079E25-00070	
COPYRIGHT © 1988. THIS DESIGN/DRAWING IS THE PROPERTY OF MWD EQUIPMENT, LTD. AND MUST NOT BE REPRODUCED, COPIED, ADAPTED, OR DISCLOSED WITHOUT THEIR WRITTEN PERMISSION.		APPROVED: _____ INSTALLATION LOCATION: _____		PAGE: 12 OF 15 REV: A	





DRAWN		BY	DATE	REV	DATE	BY	NOTES
RO		RO	05/11/20	A	02/11/20	RO	INITIAL RELEASE
APPROVED		INSTALLATION		PANEL		ELECTRICAL SPECIFICATIONS	
LOCATION		LOCATION		LOCATION		ELECTRICAL SPECIFICATIONS	
OMEGA_MK3B		OMEGA_MK3B		OMEGA_MK3B		ELECTRICAL SPECIFICATIONS	
PROJECT DESCRIPTION		PROJECT DESCRIPTION		PROJECT DESCRIPTION		ELECTRICAL SPECIFICATIONS	
BUILD BACK CONVEYOR OPTION		BUILD BACK CONVEYOR OPTION		BUILD BACK CONVEYOR OPTION		ELECTRICAL SPECIFICATIONS	
MOTION CONTROLLER		MOTION CONTROLLER		MOTION CONTROLLER		ELECTRICAL SPECIFICATIONS	
OMEGA DEPOSITOR		OMEGA DEPOSITOR		OMEGA DEPOSITOR		ELECTRICAL SPECIFICATIONS	
TITILE		TITILE		TITILE		ELECTRICAL SPECIFICATIONS	
HUND EQUIPMENT		HUND EQUIPMENT		HUND EQUIPMENT		ELECTRICAL SPECIFICATIONS	
DUENSMAY		DUENSMAY		DUENSMAY		ELECTRICAL SPECIFICATIONS	
WEST IND PARK		WEST IND PARK		WEST IND PARK		ELECTRICAL SPECIFICATIONS	
SWANSEA		SWANSEA		SWANSEA		ELECTRICAL SPECIFICATIONS	
SAS LEB		SAS LEB		SAS LEB		ELECTRICAL SPECIFICATIONS	
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Battery Replacement Procedure (M251 Motion Controller)



ONLY COMPETENT PERSONS TRAINED IN ELECTRICAL MAINTENANCE SHOULD ATTEMPT TO CARRY OUT THIS PROCEDURE. FAILURE TO OBSERVE SAFE WORKING PRACTICES AND FOLLOW THE INSTRUCTIONS IN THIS PROCEDURE COULD LEAD TO SERIOUS INJURY OR DEATH.

YOU MUST ISOLATE THE POWER SUPPLY BEFORE PROCEEDING.

YOU MUST WAIT FOR AT LEAST 10 MINUTES AFTER ISOLATION OF THE POWER SUPPLY BEFORE WORKING ON THE MACHINE.



Real Time Clock (RTC)

Overview

The M251 Logic Controller includes an RTC to provide system date and time information, and to support related functions requiring a real-time clock. To continue keeping time when power is off, a non-rechargeable battery is required (see reference below). A battery LED on the front panel of the controller indicates if the battery is depleted or absent.

This table shows how RTC drift is managed:

RTC Characteristics	Description
RTC drift	Less than 60 seconds per month without any user calibration at 25 °C (77 °F)

Battery

The controller has one battery.

In the event of a power interruption, the backup battery maintains the RTC for the controller.

This table shows the characteristics of the battery:

Characteristics	Description
Use	In the event of a transient power outage, the battery powers the RTC and user data.
Backup life	At least 2 years at 25 °C max (77 °F). At higher temperatures, the time is reduced.
Battery monitoring	Yes
Replaceable	Yes
Controller battery type	Lithium carbon monofluoride, type Panasonic BR2032

Installing and Replacing the Battery

While lithium batteries are preferred due to their slow discharge and long life, they can present hazards to personnel, equipment and the environment and must be handled properly.

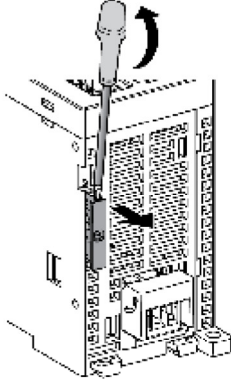
DANGER

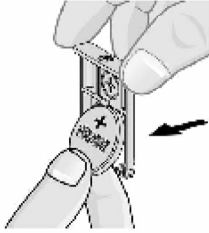
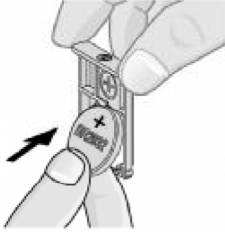
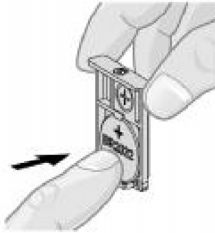
EXPLOSION, FIRE, OR CHEMICAL BURNS

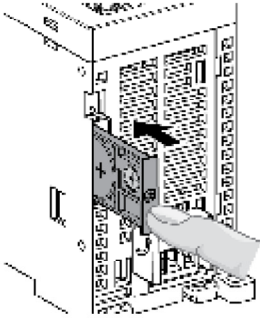
- Replace with identical battery type.
- Follow all the instructions of the battery manufacturer.
- Remove all replaceable batteries before discarding unit.
- Recycle or properly dispose of used batteries.
- Protect battery from any potential short-circuit.
- Do not recharge, disassemble, heat above 100 °C (212 °F), or incinerate.
- Use your hands or insulated tools to remove or replace the battery.
- Maintain proper polarity when inserting and connecting a new battery.

Failure to follow these instructions will result in death or serious injury.

To install or replace the battery, follow these steps:

Step	Action
1	Remove power from your controller.
2	Use an insulated screw-driver to pull out the battery holder. 
3	Slide out the battery holder of the controller

Step	Action
4	Remove the battery from the battery holder. 
5	Insert the new battery into the battery holder in accordance with the polarity markings on the battery. 
6	Replace the battery holder on the controller and verify that the latch clicks into place. 

Step	Action
7	Slide in the battery holder of the controller. 
8	Power up your M251 Logic Controller.
9	Set the internal clock. For further details on the internal clock, refer to M251 Logic Controller Programming Guide (see <i>Modicon M251 Logic Controller, Programming Guide</i>).

NOTE: Replacement of the battery in the controllers other than with the type specified in this documentation may present a risk of fire or explosion.

 **WARNING**

IMPROPER BATTERY CAN PROVOKE FIRE OR EXPLOSION

Replace battery only with identical type: Panasonic Type BR2032.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

The equipment mentioned in this manual has CE accreditation.

As it is our policy to improve our machines continuously, we reserve the right to change specifications without prior notice



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