



MonoEquip.com

# MONO Eco Connect Convection Oven

EN

## Installation and Operation Manual



Oven Serial Number \_\_\_\_\_

Oven Code    138    149    150    153    158    159    170    173

<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
--------------------------	--------------------------	--------------------------	--------------------------	--------------------------	--------------------------	--------------------------	--------------------------

Condenser Serial Number \_\_\_\_\_ (if fitted)


In the event of an enquiry, please quote these serial numbers.



## DECLARATION OF CONFORMITY

We hereby declare that this machine complies with the essential health and safety requirements of :-

- The Machinery Directive 2006 / 42 / EC
- The Low voltage Directive 2006 / 95 / EC
- The requirements of the Electromagnetic Compatibility Directive 2004 / 108EC, 91 / 263 / EEC, 92 / 31 / EEC
- The General Safety of Machinery and food processing Standards applicable
- Materials and Articles intended to come into contact with food - Regulation (EC) No. 1935 / 2004
- Good manufacturing practice for Materials intended to come into contact with food - Regulation (EC) No. 2023 / 2006

<b>Signed</b>	
<b>D. Osmundsen – Quality and Conformance Manager</b>	

<b>Date</b>	
-------------	--

<b>Machine FG Code.</b>		<b>Machine Serial No.</b>	
-----------------------------	--	-------------------------------	--

A technical construction file for this machine is retained at the following address:

**MONO EQUIPMENT**  
Queensway,  
Swansea West Industrial Park,  
Swansea  
SA5 4EB  
UK

**MONO EQUIPMENT** is a business name of **APE GROUP Ltd**  
Registered in England No.3872673 VAT registration No.923428136

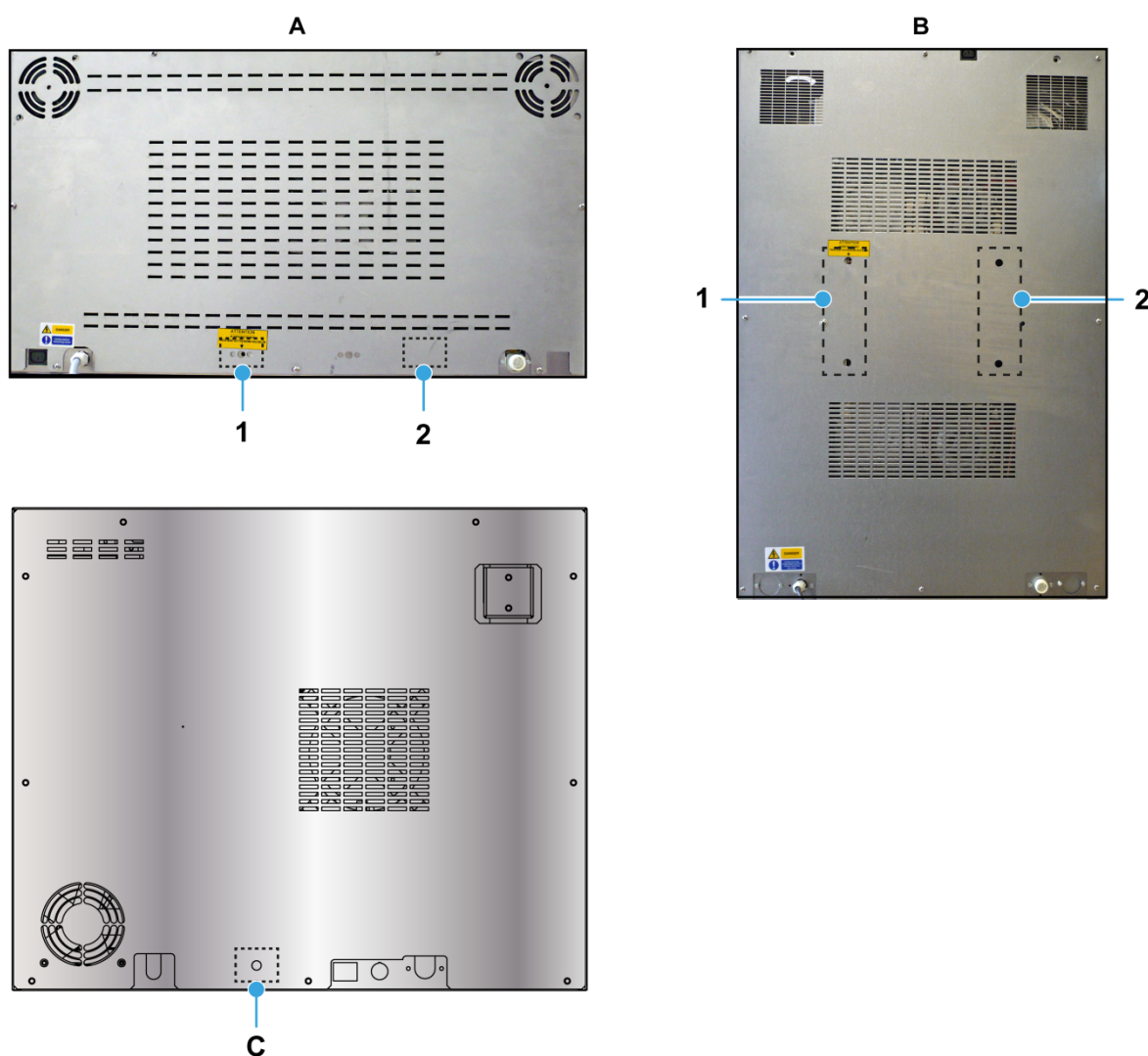
Registered office: Unit 35,  
Bryggen Road,  
North Lynn Industrial Estate,  
Kings Lynn Norfolk,  
PE30 2HZ

# ATTENTION

If the oven fails to heat up when first connected to a power supply or during use at any time, press the reset buttons located on the rear back panel.

(Do not remove the back panel)

If this fails to correct the situation, please contact your supplier.



- 
- A. Rear panel of 4/5-tray oven. The reset-button hole can be at position **1** or **2** depending on the model
- B. Rear panel of 10-tray oven. The reset-button hole can be at position **1** or **2** depending on the model
- C. Reset-button hole on the rear panel of a 7-tray oven
-

## Opening the double-catch door

1. Turn the handle **left** to release the catch halfway.
  - This step allows the steam and heat to escape.
2. Turn the handle **right** to release the door fully.
3. Open the door.

---

### Note

- These instructions apply to both left-hand and right-hand ovens.
  - Close the door by pushing it shut.
- 



Closed-door



Step 1. Turn left



Step 2. Turn right

## Safety symbols

The following safety symbols are used throughout this document and manual (available at [www.monoequip.com](http://www.monoequip.com)). Before using your new equipment, read the instruction manual carefully and pay special attention to information marked with the following symbols



### WARNING

Indicates a hazardous situation which, if not avoided, could result in death or severe injury.



### WARNING

Indicates a hazardous situation which, if not avoided, could result in death or severe injury.



### CAUTION

Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.





## Electrical safety and advice regarding supplementary electrical protection

Commercial kitchens and food service areas are environments where electrical appliances may be located close to liquids or operate in and around damp conditions or where the restricted movement for installation and service is evident.

The installation and periodic inspection of the appliance should only be undertaken by a qualified, skilled, and competent electrician and connected to the correct power supply suitable for the load as stipulated by the appliance data label.

The electrical installation and connections should meet the necessary requirements of the local electrical wiring regulations and any safety guidelines.

### We recommend:-

- Supplementary electrical protection with the use of a Residual Current Device (RCD)
- Fixed wiring appliances should also incorporate a locally situated switch disconnector to connect to, which is easily accessible for switching off and safe isolation purposes. The switch disconnector must meet the specification requirements of IEC 60947.

### Your attention is drawn to:-

#### BS 7671:2018 – Guidance Note 8 – 8.13: Other locations of increased safety risk

It is recognised that there may be locations of increased risk of electrical shock other than those specifically addressed in Part 7 of BS 7671. Examples of such locations could include laundries where there are washing and drying machines in close proximity and water is present, and commercial kitchens with stainless steel units, where once again, water is present. Where, because of the perception of additional risks being likely, the installation designer decides that an installation or location warrants further protective measures, the options available includes:

- Automatic Disconnection of Supply (ADS) by means of a Type A Residual Current Device having a residual operating current not exceeding 30 mA;
- Supplementary protective equipotential bonding; and
- Reduction of maximum fault clearance time.

The provision of RCDs and supplementary bonding must be specified by the host organisation's appointed installation designer or electrical contractor and installed by a suitably qualified and competent electrician so as to comply with Regulations 419.2 and 544.2.



**WARNING** ▪ A 30mA-rated Type A RCD must protect the supply to this machine.

---



## Important safety matters: fix a water leak immediately to help prevent electrocution

It is essential to regularly check for any signs of a water leak from an oven installation. If there is evidence of a water leak, do not ignore it. Immediately report it to a manager or as applicable to your organisation.

Furthermore:

- Isolate the oven from the electrical supply (see the **Isolation** section on page 17).
- Place an out-of-service notice on the oven.
- Contact MONO Equipment for assistance (see **Back Page**).

Ovens need to be maintained and serviced at appropriate intervals to help prevent water leaks from the internal plumbing and external hose connections. See the **Maintenance** section on page 56.

# Contents

	Page
<b>1. Introduction.....</b>	<b>9</b>
<b>2. Specifications .....</b>	<b>11</b>
Mechanical specifications.....	11
Electrical specifications .....	12
Environmental specifications .....	12
<b>3. Safety.....</b>	<b>14</b>
<b>4. Installation.....</b>	<b>15</b>
Power.....	15
Water .....	16
Ventilation .....	16
Before use .....	16
Before use .....	16
Ambient working temperatures.....	17
<b>5. Isolation .....</b>	<b>18</b>
Electrical supply.....	18
Water supply.....	18
<b>6. Touchscreen Operations .....</b>	<b>19</b>
Starting and operating using ready-made recipes (programs).....	20
Manual bake (no program mode).....	24
Setting the time and date.....	25
Setting up a new program .....	28
Multi bake operation .....	31
7–Day Timer .....	34
Putting the oven into Standby mode .....	36
Putting the oven into Sleep mode .....	36
User settings (oven setup).....	37
Factory settings (oven setup) .....	40
Changing the passwords .....	42
Diagnostics .....	44
<b>7. Using the USB port.....</b>	<b>46</b>
Using the USB port to import recipes .....	46

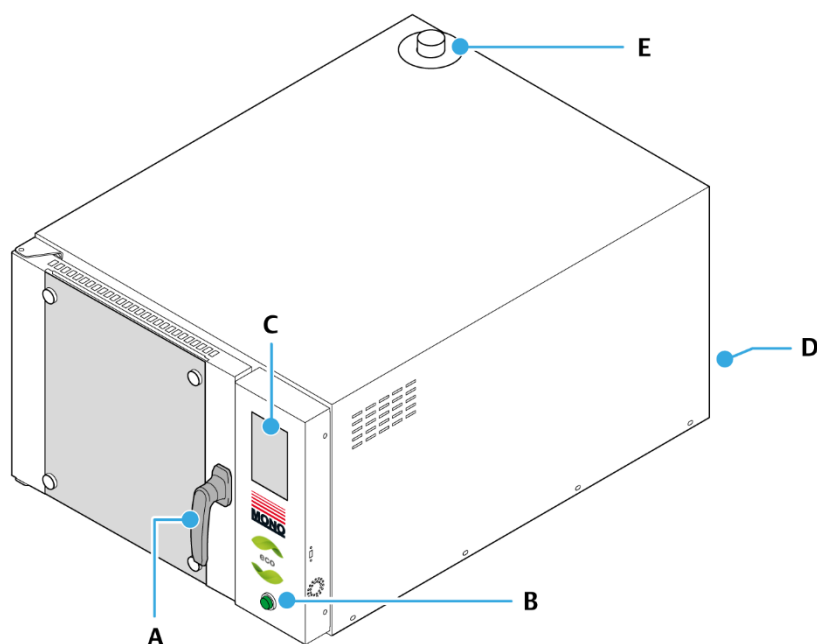
<b>8. Cleaning .....</b>	<b>52</b>
Daily cleaning instructions .....	52
Weekly cleaning instructions .....	52
<b>9. Maintenance .....</b>	<b>57</b>
General maintenance .....	57
Steam system maintenance .....	57
Light bulb replacement .....	57
<b>10. Spare Parts .....</b>	<b>58</b>
Part 1: FG150 10-tray oven spares section .....	59
Part 2: FG159 4/5-tray 18" x 30" oven spares section .....	68
Part 3: FG158 4/5-tray 60cm x 40cm oven spares section .....	76
Part 4: FG153 4/5-tray 40cm x 60cm oven spares section .....	84
<b>11. Condenser Unit (Option) .....</b>	<b>92</b>
<b>12. Passwords .....</b>	<b>111</b>

# 1. Introduction

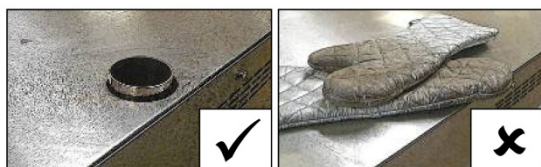
**Thank you for purchasing this MONO Eco Connect Oven.**

*“A combination of clean industrial design and the latest technology.”*

- The MONO convection oven range is designed to take the baking Industry's standard trays.
- Ovens in the range are of **stainless steel construction** and selected models have removable tray racks to aid cleaning.
- The smaller ovens are designed to be **stackable** without separate support, so your business can grow without taking up more ground space.
- The high-speed fans, elements and steam systems give **efficient air circulation** to produce a professional bake across a product range.
- The doors are **double-glazed** to increase the efficiency of the ovens well-insulated baking chamber.
- Ovens are fitted with user-friendly touchscreen display panels. A voice prompt facility is also available for the basic instructions like “Bake over”.
- The 10-tray oven is supplied with a 10-tray capacity stainless steel base with locking castors.
- An optional condenser unit can be fitted to a single oven or stacked ovens, as required. It can be adjusted with the thermostatic control to operate in most ambient temperatures.

**Figure 1: MONO Eco Connect Oven features**

- 
- A. Double-latch door handle – see page 4
  - B. Power on/off switch
  - C. Touchscreen
  - D. Identification / Serial number plate
  - E. Damper flue – do not cover the flue

**Figure 2: Optional condenser**



## 2. Specifications

### Mechanical specifications

**Table 1:** Mechanical specifications

	4/5-Tray				7-Tray	10-Tray		
	FG159	FG153	FG158	FG173	FG138	FG150	FG149	FG170
Tray size (mm)	-	400 x 600	600 x 400	400 x 800	400 x 600	-	-	-
Tray size (inches)	18 x 30	-	-	-	-	18 x 30	400 x 600	400 x 800
Distance between trays	93 mm	93 mm	84 mm			100 mm	100 mm	100 mm
Height (oven only)	525 mm	525 mm	570 mm	570 mm	655 mm	1170 mm	1170 mm	1170 mm
Height (oven + base)	-	-	-	-	1255 mm	1870 mm	1870 mm	1870 mm
Width	840 mm	780 mm	1000 mm	780 mm	780 mm	840 mm	780 mm	780 mm
Depth, door closed <sup>(1)</sup>	1269 mm	1103 mm	890 mm	1103 mm	1103 mm	1209 mm	1109 mm	1309 mm
Depth, door open <sup>(1)(2)</sup>	1828 mm	1610 mm	1610 mm	1810 mm	1610 mm	1770 mm	1609 mm	1809 mm
Weight (kg), approximate	165	115	110	160	125	290	250	262
Total power required (kW)	8.5	7.5	7.5	7.5	10	17	15	17
Water supply <sup>(3)</sup>	■	■	■	■	■	■	■	■
Modularity	■	■	■	■	■	■	■	■
Landscape tray orientation			■					
Portrait tray orientation	■	■		■	■	■	■	■
Single phase electrics <sup>(4)</sup>	■	■	■					
Three phase electrics <sup>(4)</sup>	■	■	■	■	■	■	■	■
Steam function	■	■	■	■	■	■	■	■
Damp function	■	■	■	■	■	■	■	■
LED door lights	■	■	■	■	■	■	■	■
Stackable	■	■	■	■	<sup>(6)</sup>			
Variable fan speed	No	No	No	No	No	No	No	No
Optional extras								
Calcium treatment unit	□	□	□	□	□	□	□	□
Water condenser <sup>(5)</sup>	□	□	□	□	□	□	□	□
Valance	□	□	□	□	□	□	□	□
Base unit <sup>(7)</sup>	□	□	□	□	□			

<sup>(1)</sup> Includes the handle.

<sup>(2)</sup> Excluding services. Allow room for water and electrical supply connections.

<sup>(3)</sup> See the **Water** section on pages 16 and 18 for further information.

<sup>(4)</sup> See the **Power** section on pages 13 and 15 for further information.

<sup>(5)</sup> See the **Condenser Unit** chapter on page 92.

<sup>(6)</sup> Can be stacked with a 4/5-tray oven only.

<sup>(7)</sup> Base units are 300 mm up to 920 mm high.

■ Available

□ Optional extra

## Electrical specifications

### Power supply



#### WARNING

- An electrical socket must be protected by a 30mA-rated Type A Residual Current Device (RCD) before installation and commissioning of the oven.
- **Always** fit a wall-mounted isolator switch to isolate the oven from the electrical supply completely. The isolator must be visible, labelled clearly, and easily accessible by an operator.
- **Always** check electrical requirements on the nameplate before connecting power.

**Table 2: Oven supply specifications**

Oven		Electrical supply	Fused at	Total Power (kW)
4/5-Tray	18" x 26"	240 Vac (50 Hz), 1-phase	40 Amps	7.5
	26" x 18"			
	18" x 30"			
	40cm x 60cm			
	60cm x 40cm			
	40cm x 80cm			
	18" x 26"	380 Vac (50 Hz), 3-phase + neutral + earth	(Contact factory)	(Contact factory)
	26" x 18"			
	18" x 30"			
	40cm x 60cm			
	60cm x 40cm			
	40cm x 80cm			
	18" x 26"	415 Vac (50 Hz), 3-phase + neutral + earth	11 Amps per phase	7.5
	26" x 18"			
	40cm x 60cm			
	60cm x 40cm			
	40cm x 80cm			
	18" x 30"	414 Vac (50 Hz), 3-phase + neutral + earth	12 Amps per phase	8.5
7-Tray	40cm x 60cm	240 Vac (50 Hz), 1-phase	45 Amps	10
		380 Vac (50 Hz), 3-phase + neutral + earth	(Contact factory)	(Contact factory)
		415 Vac (50 Hz), 3-phase + neutral + earth	14 Amps per phase	10
10-Tray	18" x 26"	380 Vac (50 Hz), 3-phase + neutral + earth	(Contact factory)	(Contact factory)
	18" x 30"			
	40cm x 60cm			
	40cm x 80cm			
	18" x 26"	415 Vac (50 Hz), 3-phase + neutral + earth	32 Amps	17
	18" x 30"			
	40cm x 60cm			
	40cm x 80cm			

## Display

- 7-inch HD TFT resistive touchscreen, portrait format

## Environmental specifications

**Table 3: Environmental**

Noise level	Less than 85 dB
Water supply	Required. See pages 16 and 18
Drainage	Not required

## 3. Safety

The Bakery Manager or Supervisor must carry out daily safety checks. Bakery staff **must not**, under any circumstances, remove panels to access any part of the oven.

Only fully-trained and authorised persons are permitted to do any work on the oven. Authorised electricians must carry out all repairs and maintenance of electrical units. Always disconnect or isolate the power supply before starting any maintenance (i.e. opening panels) or cleaning work on the oven.



### WARNING

- Before using the oven, check that:
  - All cover panels and pipe fittings are secure.
  - The door handles are not damaged.
- If the oven is damaged or malfunctioning, stop using it.
  - Do not attempt any repairs.
  - Contact the MONO Service Department for advice.
- All connections to the oven must comply with the statutory requirements of the country of installation.
- Operate the oven only as described in this manual.



### WARNING

- An electrical socket must be protected by a 30mA-rated Type A Residual Current Device (RCD) before installation and commissioning of the oven.
- Always fit a wall-mounted isolator to isolate the oven completely from the electrical supply. The isolator must be visible, labelled, and easily accessible by an operator.
- Always check electrical requirements on the nameplate before connecting power.
- Never use the USB port to power or recharge electronic devices e.g., mobile phones. Incorrect usage causes damage to the oven and could result in a fire.



### CAUTION

- Be aware of hot surfaces:
  - Always use oven gloves when loading or unloading the oven.
  - Allow time for the oven to cool down before cleaning it. To prevent door glass from shattering, do not clean the oven glass when hot.
  - While the oven is in operation (and for some time after use), it is inadvisable to touch the oven window or the surrounds because of conducted heat.
- The oven owner is legally obliged to instruct staff on these safety points and the safe operation of the oven. Therefore, these instructions should not be removed from the working area.
- Do not store items on top of or behind the oven.
- Only use the oven for baking bread, pastries, and cakes.  
Contact Mono Equipment for other product-making machines.
- No unauthorised modifications to the oven are permitted.  
Only use MONO spare parts.

## 4. Installation

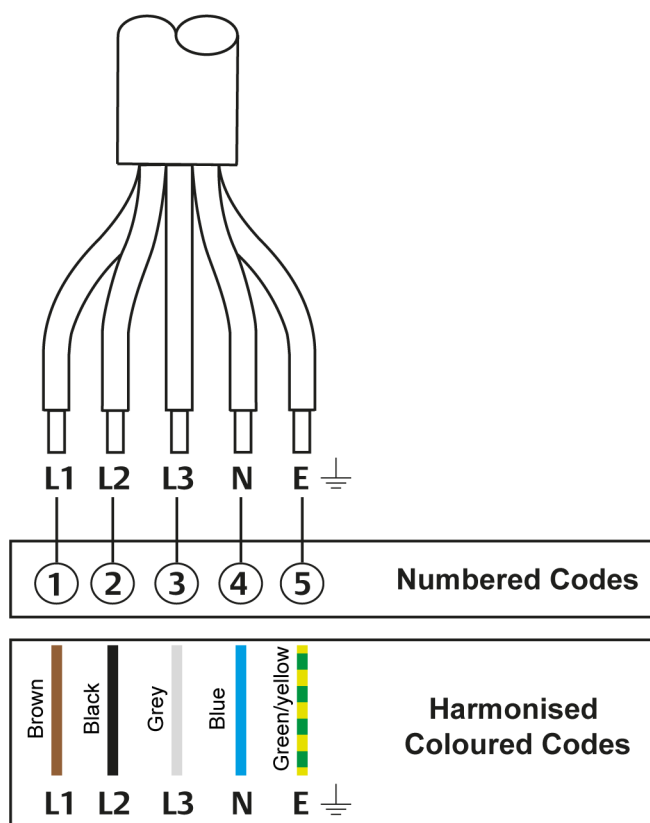
### Power



#### WARNING

- An electrical socket must be protected by a 30mA-rated Type A Residual Current Device (RCD) before installation and commissioning of the oven.
- Always fit a wall-mounted isolator switch to isolate the oven completely from the electrical supply in an emergency. The isolator must be visible, labelled, and easily accessible by an operator.
- Always check electrical requirements on the nameplate before connecting power.

Figure 3: Main power supply connections



#### NOTE

- L2 and L3 are for three-phase installations only.
- See the **Specifications** section for electrical specifications.

## Water

Connect to a suitable water supply making sure that the pipes are flushed out to remove all foreign bodies, i.e. flux or solder. Customers operating the oven in a hard water area must ensure that an efficient water-softening device protects the water supply to the equipment. It is the customers' responsibility to install and maintain an adequate water supply to the oven, which should comply with local water regulations.

- The oven comes supplied with a one-metre flexible hose – ¾-inch BSP connections (both ends).
- Water pressure requirements: 2 to 4 bar
  - Domestic pressure is usually within this parameter.
- Water conditioning unit advised.
- No drain is required (unless fitting a condenser).

## Ventilation

It is the customers' sole responsibility to arrange for adequate ventilation. It should be sufficient to ensure water does not condense on or around the oven.

- Allow a 50 mm gap at the sides and rear of this oven.
- Chimneys and evacuation ducts fitted above mono ovens should be insulated.

## Before use

In the interests of hygiene, we strongly recommend that, before using the oven for the first time, you wipe the inside of the oven and all accessories thoroughly with a clean cloth soaked in warm soapy water. Although the utmost care is taken during assembly and pre-delivery inspection, there is always a possibility of residue contaminating the first bake if this is not done.

Ensure that the locking casters on the base unit (if supplied) are locked into position.

## Safety

- Review the safety information on **page 14**.
- Allow sufficient space for the oven door to open fully and easy loading and unloading of product trays without people coming in contact with hot surfaces.
- Racks should be available to allow cooked products to cool safely.
- Oven gloves should be available at all times.

---

### NOTE

This Installation and Operating Manual is available in Adobe PDF format at [www.monoequip.com](http://www.monoequip.com).

---



## Ambient working temperatures

Ambient working temperatures for electrical components, such as solenoid switches, circuit breakers, and motors, **should not exceed 40 °C (115 °F)**. Manufacturers of these, and other electrical components, advise that any ambient temperature above 40 °C (115 °F) affects the functionality of the components, and any related guarantees become void. For example, motors are not sufficiently cooled, contactor efficiency is seriously impaired, and electronic components shut down.

It is the customers' sole responsibility to arrange for adequate ventilation. Any component malfunctioning during the guarantee period found to have been subject to excessive humidity or ambient working temperature above 40 °C (115 °F) will not be covered by the component manufacturer guarantee or MONO's product warranty.

## 5. Isolation

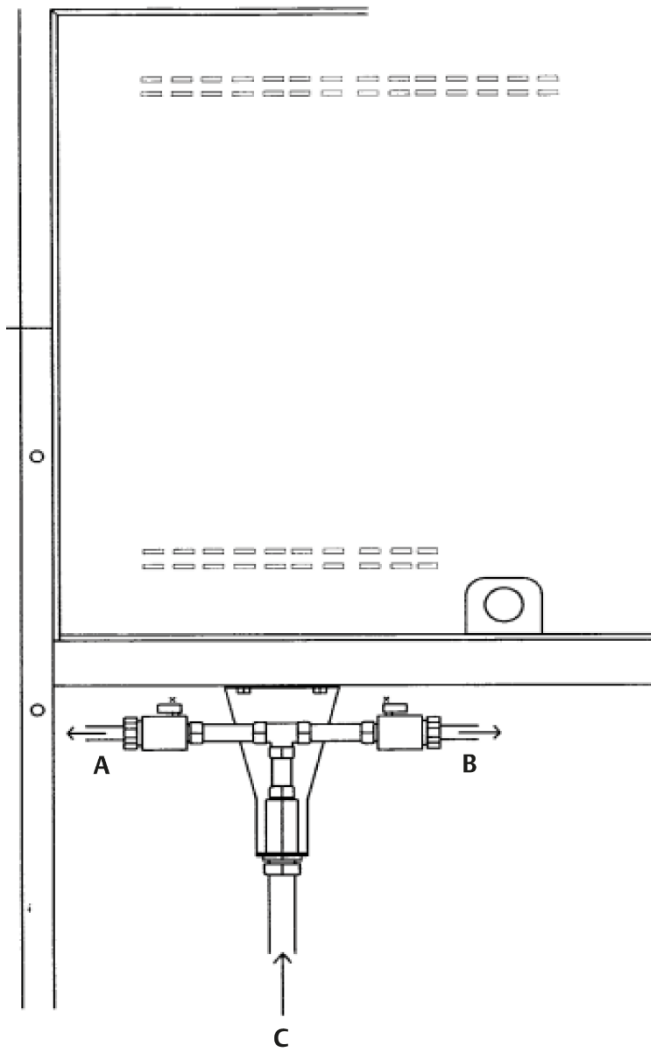
### Electrical supply

To stop the oven **in an emergency**, switch off the electricity at the wall isolator.

### Water supply

**In an emergency**, shut off the water supply to stacked ovens by closing the shut-off valves (Figure 4).

**Figure 4:** View of rear connections on a MONO Eco Connect Convection Oven



Turn the appropriate valve 90° anti-clockwise (↺) to turn off the water supply.

- A. Top oven supply
- B. Bottom oven supply
- C. Supply from water filter

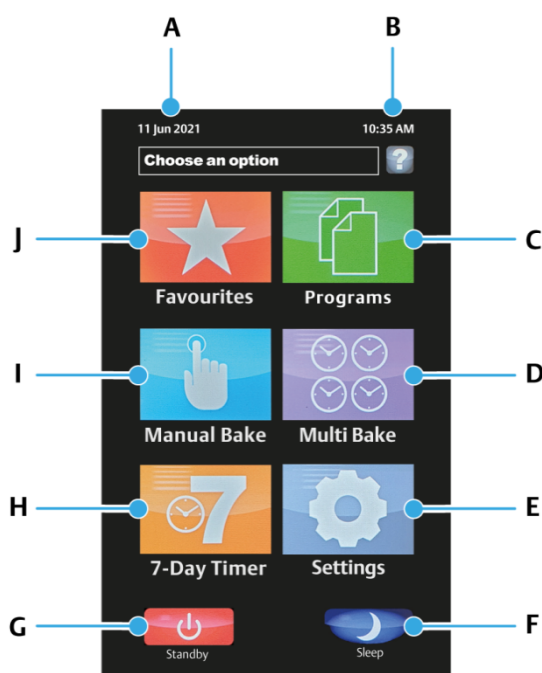
## 6. Touchscreen Operations

Operations are performed by touching an area of the screen, bringing up the next information panel or activating a function.



**CAUTION** ■ Do not use excessive force to operate the touchscreen panel.

**Figure 5: Main screen**

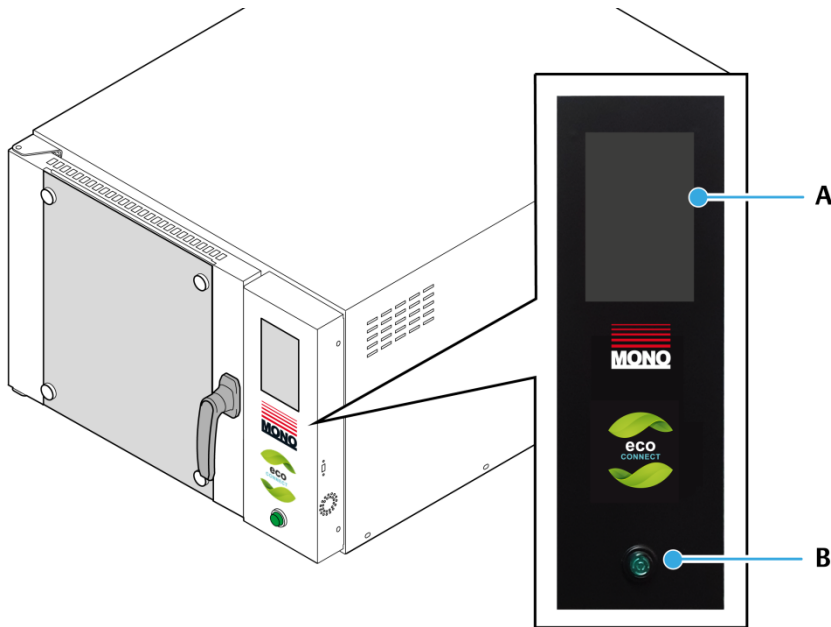


Callout	Function	Purpose of the function
A	Date	It shows the current date.
B	Time	It shows the current time.
C	Programs	Access to saved baking recipe programs. Creation of programs.
D	Multi Bake	Creation of up to four simultaneous bakes with different timings.
E	Settings	Access to oven settings.
F	Sleep	Sleep mode – see page 36.
G	Standby	Standby mode – see page 36.
H	7-Day Timer	Create an oven on/off schedule for every day of the week.
I	Manual Bake	Baking using manual controls.
J	Favourites	Easy selection of most frequently used baking recipe programs.

**NOTE:** The images are for illustration purposes and may differ from your oven.

## Starting and operating using ready-made recipes (programs)

1. Ensure the power and water supplies are safely connected to the oven (see **Installation** on page 11).
2. If the display (**A**) is blank, press the green power button (**B**) at the bottom of the front panel.  
The oven goes through a boot-up sequence. Please wait.



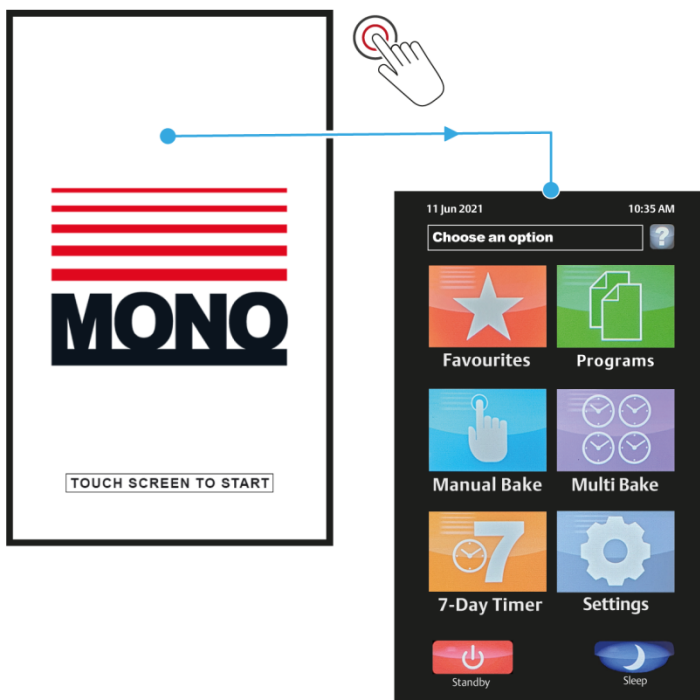
---

### NOTE

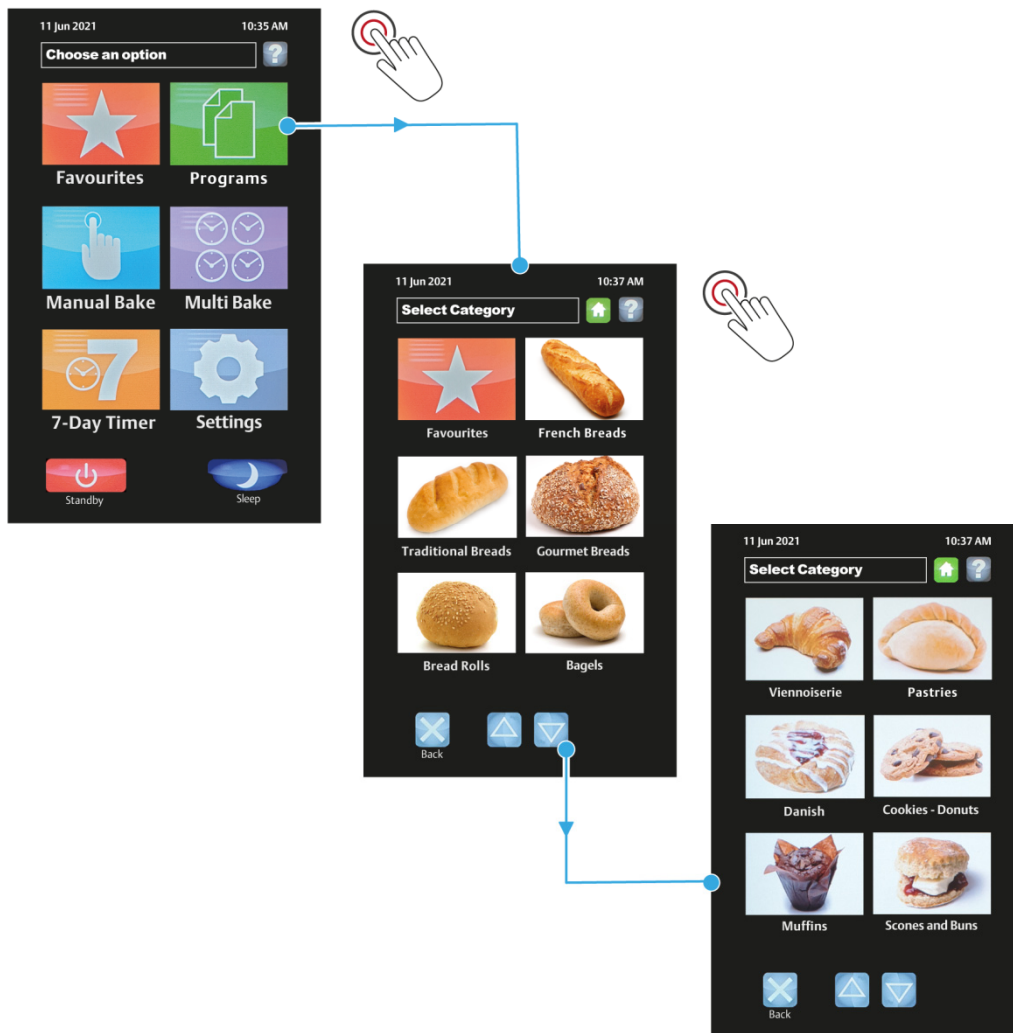
The images are for illustration purposes and may differ from your oven.

---

3. When a start-screen (wallpaper) appears, touch the screen anywhere to display the main screen.



4. Touch the **Programs** tile on the **Choose an option** screen.

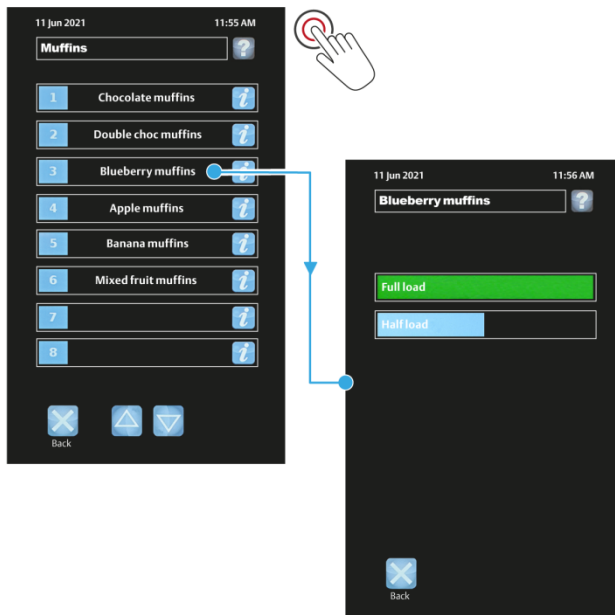


5. Select a product category.
- Touch the scroll up and down buttons to change category pages.
    - The **Back** button returns the display to show the **Choose an option** screen.
  - Touch the tile of a product type you require (e.g., muffins).
    - A list of recipes then displays for that product type.

#### NOTE

Tiles typically show a product group image or a program number group, depending on how the oven was factory configured. See the complete Installation and Operation Manual on [www.monoequip.com](http://www.monoequip.com) for how to do updates using the USB flash drive (if supported).

6. Select a baking recipe
- Touch the baking recipe required (e.g., blueberry muffins).
  - If prompted, select **Full Load** or **Half Load** depending on the oven loading.



7. A baking screen now appears.

- (a) Wait while the oven heats up. A **Heating** message flashes on the screen.
- (b) Load the oven with products when **Ready** flashes on the screen.
- (c) Touch **Start** to begin baking.



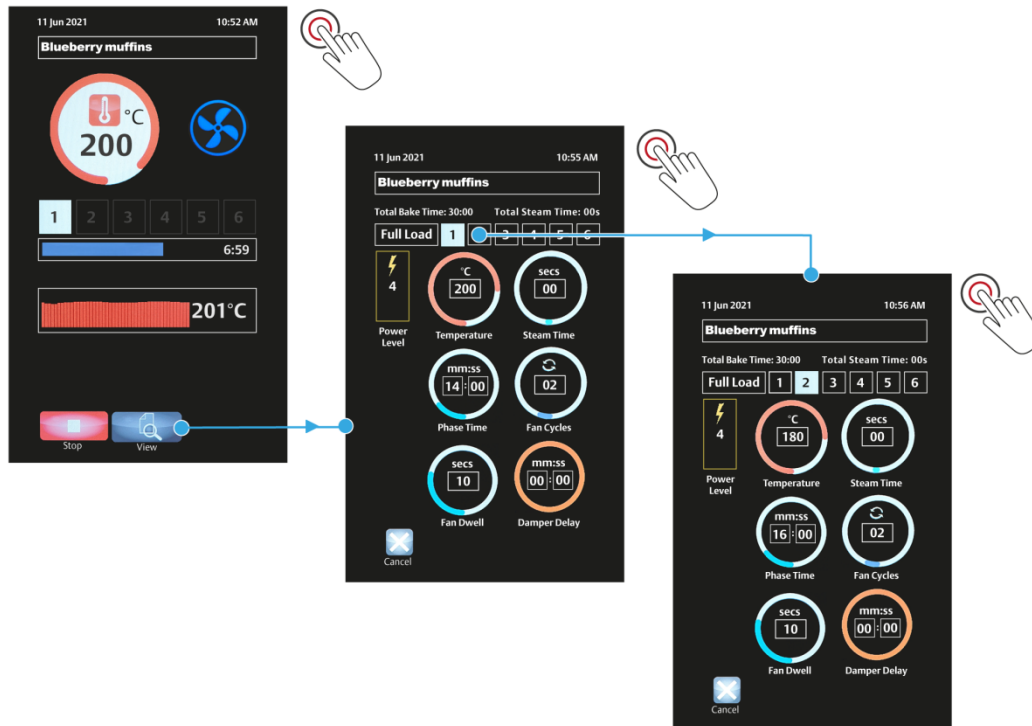
**NOTE**

To maintain the heat in the oven, do not leave the door open for longer than needed. The actual oven temperature fluctuates during a bake – this is normal and not an oven fault.



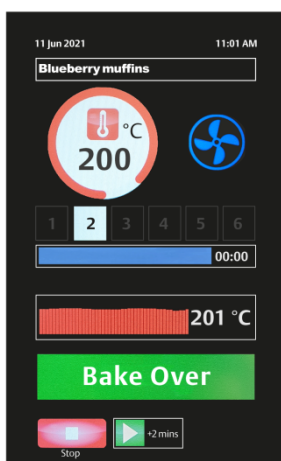
8. During a bake, two actions can be performed.

- Touch the **View** button to view settings during a bake.
  - Touch the numbered square (e.g., **2**) to view the settings for different baking phases.
  - The **Cancel** button displays the baking screen again for the present baking phase.
- Touch the **Stop** button to stop a bake at any time.



9. When a buzzer sounds to indicate the bake is complete, two actions can be performed:

- Press the **Stop** button to finish the bake, or
- Press the **+2 mins** to continue the bake for a further two minutes.
  - This time extension is adjustable in the **Settings** menu.



10. Remove the trays and close the door to preserve the heat.

## Manual bake (no program mode)

1. Touch the **Manual Bake** tile.
2. Set the temperature required.
  - (a) Touch the **Temperature** circle.
  - (b) Key in the temperature required.
  - (c) Touch the **OK** (✓) button.



3. Set the baking time required.
  - (a) Touch the **Timer** circle.
  - (b) Use the up and down keys to edit the time.
  - (c) Touch the **OK** (✓) button.



### NOTE

When the time is **00:00**, and the **Start** button is touched, the timer counts upwards until the bake is stopped. If the screen shows **HEATING**, wait until the oven is up to temperature before touching **Start**.

4. Load the oven with products and touch **Start**.

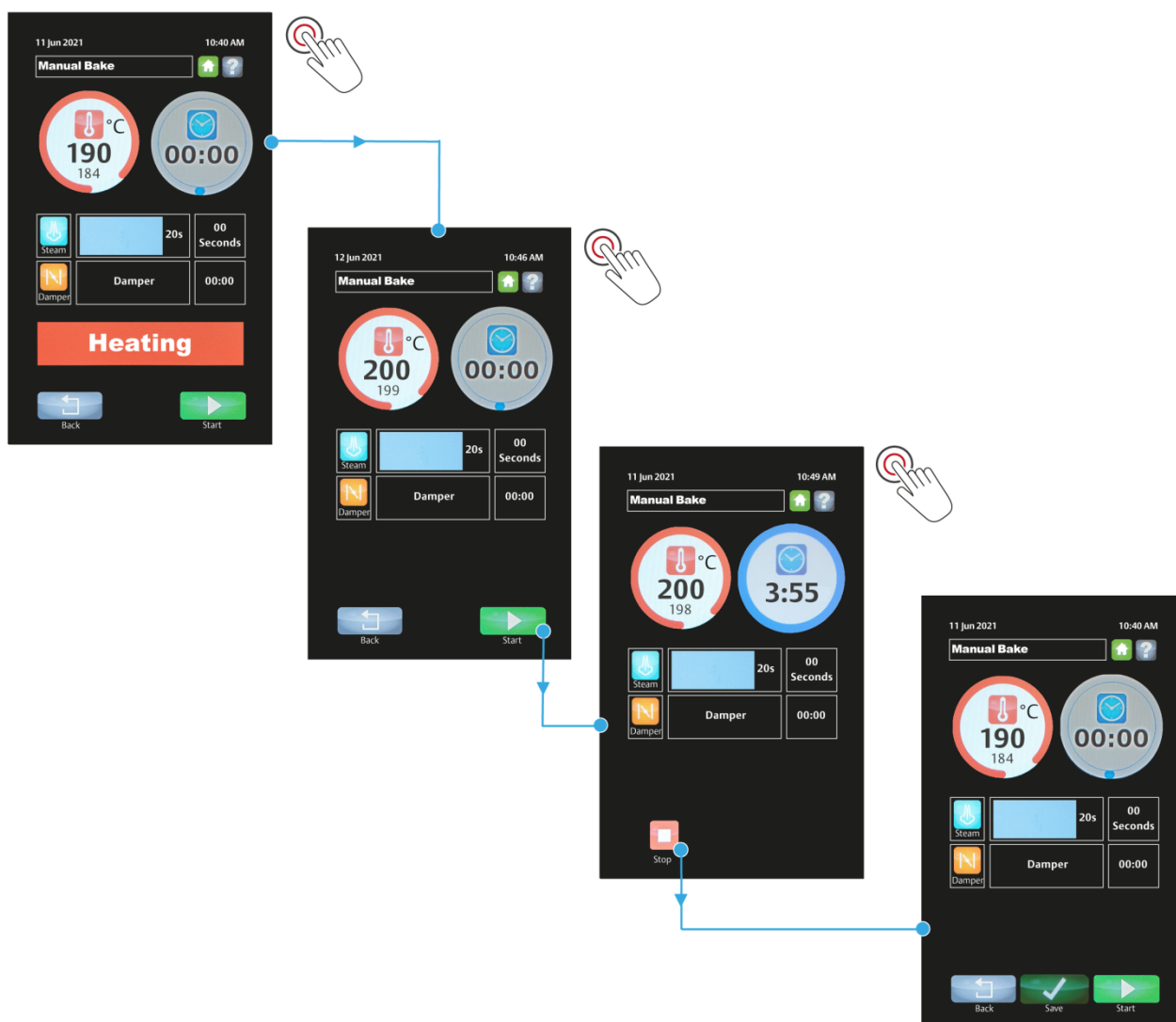
- The timer counts down from a set time to **00:00** or counts upwards if no time set.

5. Use the steam and damper functions when needed.

Button	Function	Purpose of the function
	Steam	After touching <b>Start</b> , touch the <b>Steam</b> button for the number of seconds wanted and release.
	Damper	Touch the <b>Damper</b> button to open the damper, and touch again to close. (The button changes colour when the damper is open).

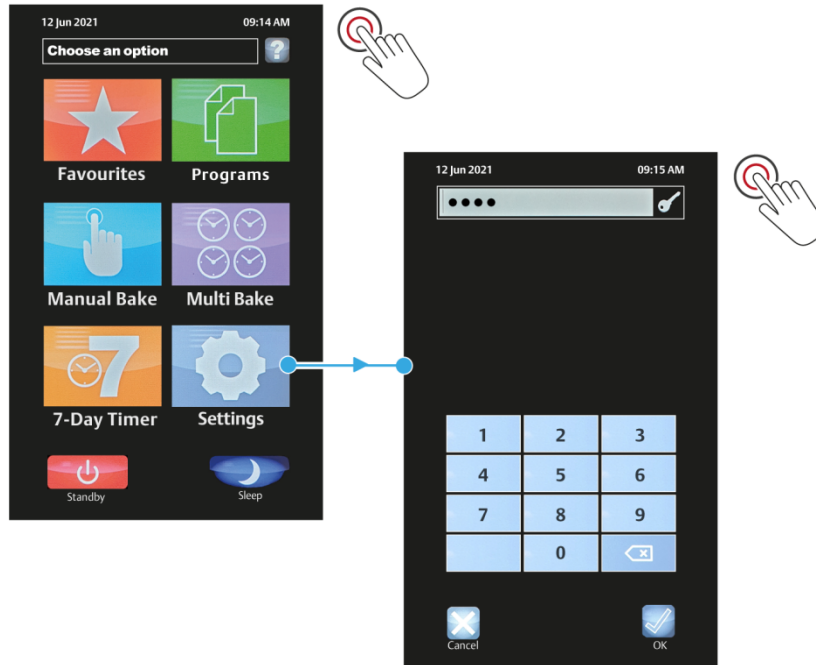
6. When the timer is counting down and reaches **00:00**, a sounder is heard. A **BAKE OVER** message also flashes on the screen. Touch **Stop** to stop the sounder.

7. The bake can be stopped at any time by touching Stop.



## Setting the time and date

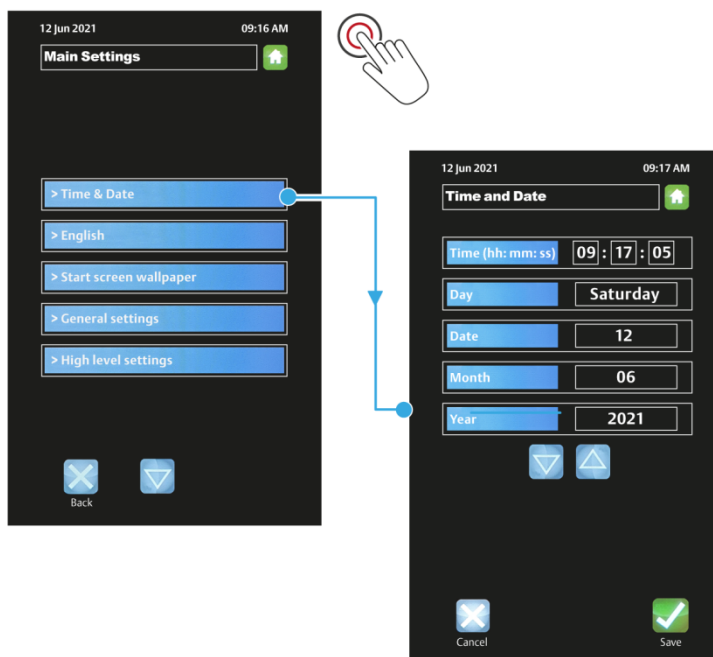
1. Touch the **Settings** tile.
2. Enter the **Oven Settings** password, and then touch the **OK** (✓) button.



### NOTE

Default passwords for the various access levels are in the Passwords section of this manual. However, for security reasons, the passwords section may have been removed.

3. Touch the **Time & Date** box.



4. Touch the item that needs adjusting, and then use the up or down arrows as required.
  - The time, date, month, and year can be adjusted.
  - The day is not adjustable – it automatically updates using the date, month, and year.



5. Touch **Save** (✓) to confirm new settings.
6. Touch the **Home** button to return to the main screen.

---

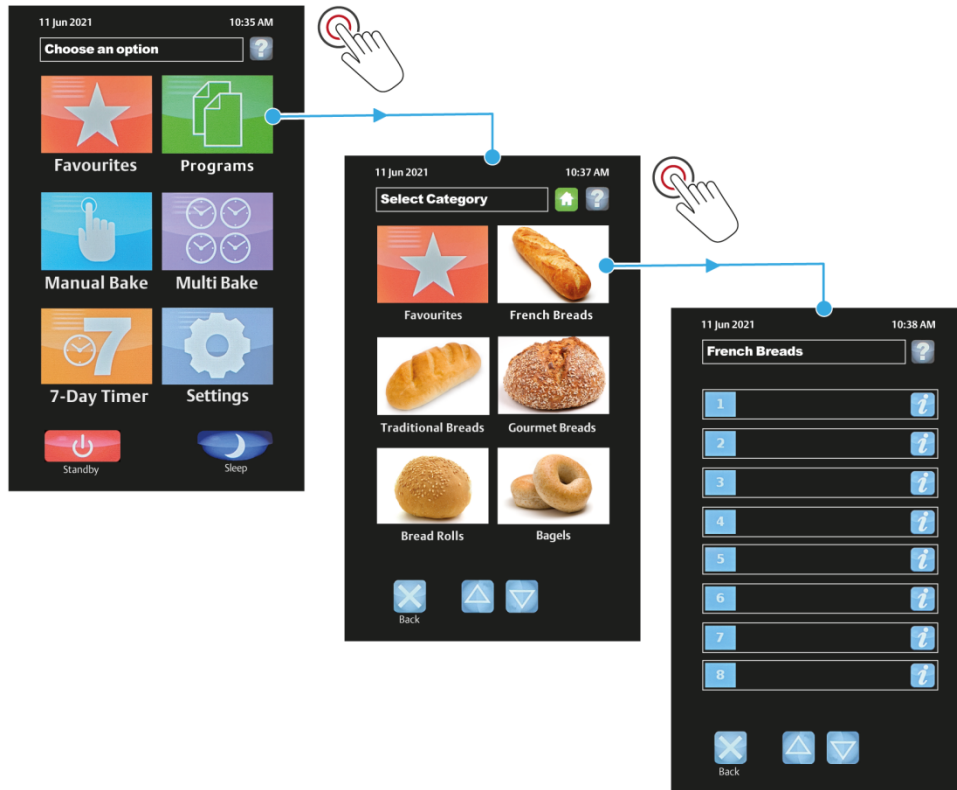
**NOTE**

See the **User Settings** section of this manual for complete information about the main oven settings.

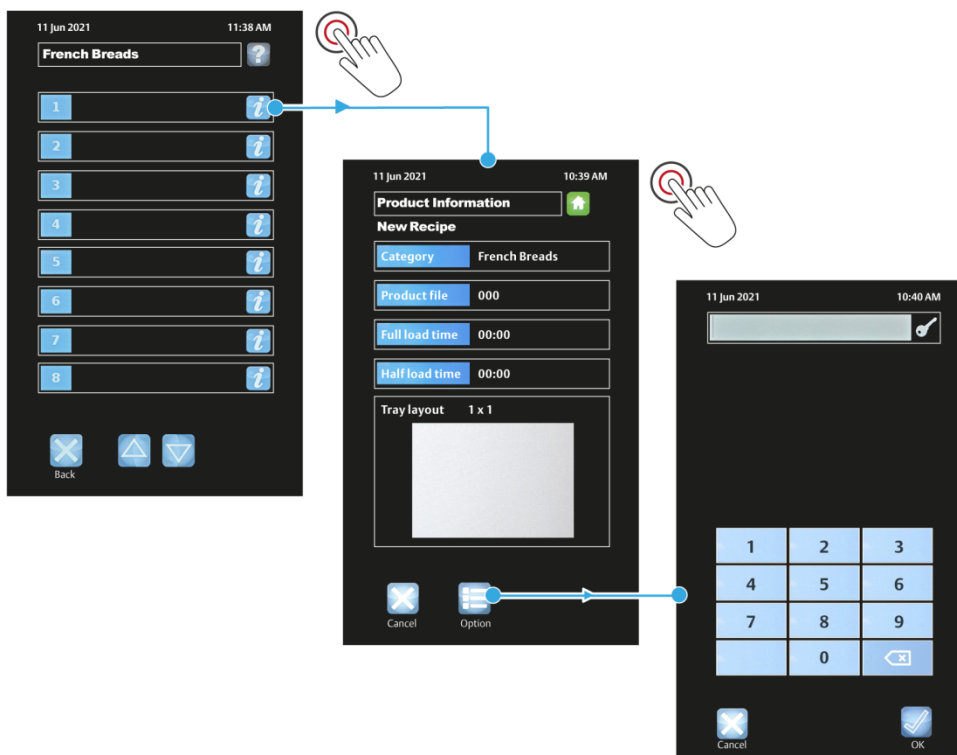
---

## Setting up a new program

1. Touch the **Programs** tile.
2. Choose the category or number group required.



3. Touch the **Info** (i) button of the next free recipe slot.
4. Touch the **Options** button.



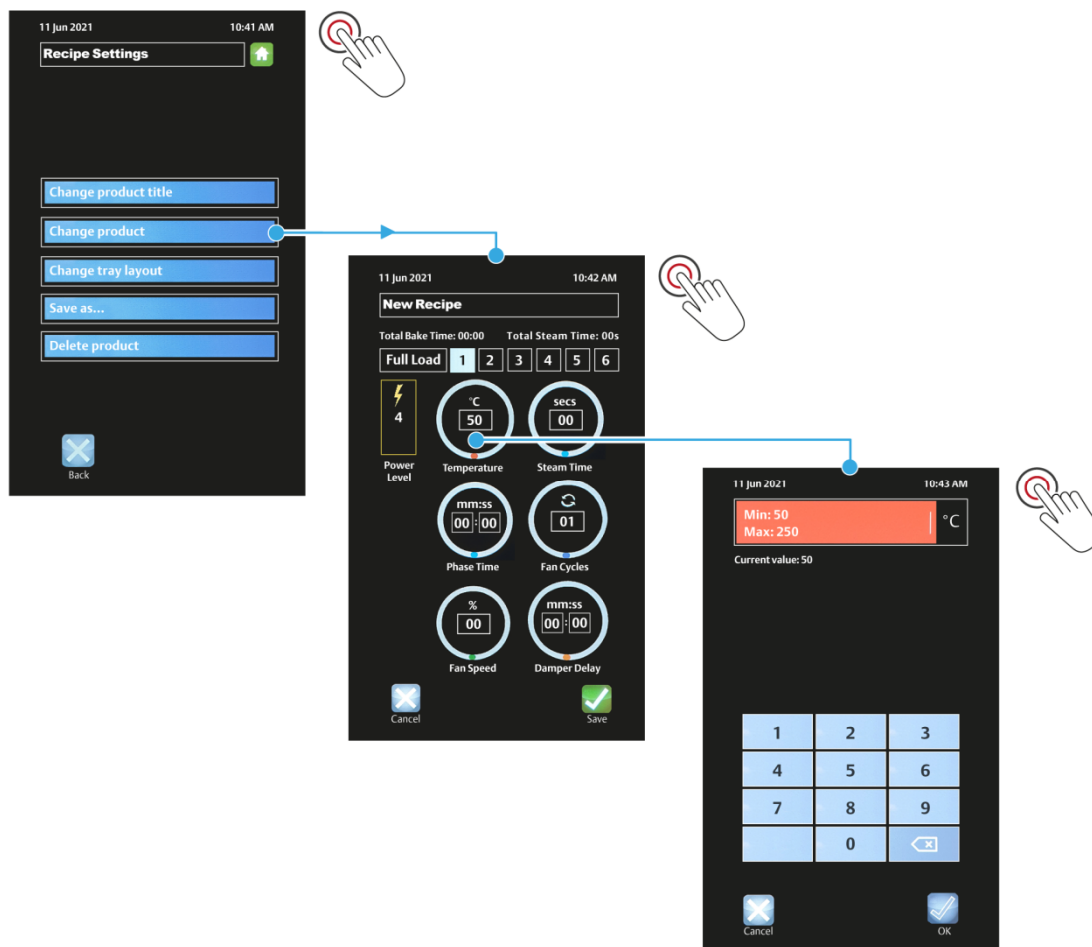


5. Enter the **Operator** password and touch **OK**.

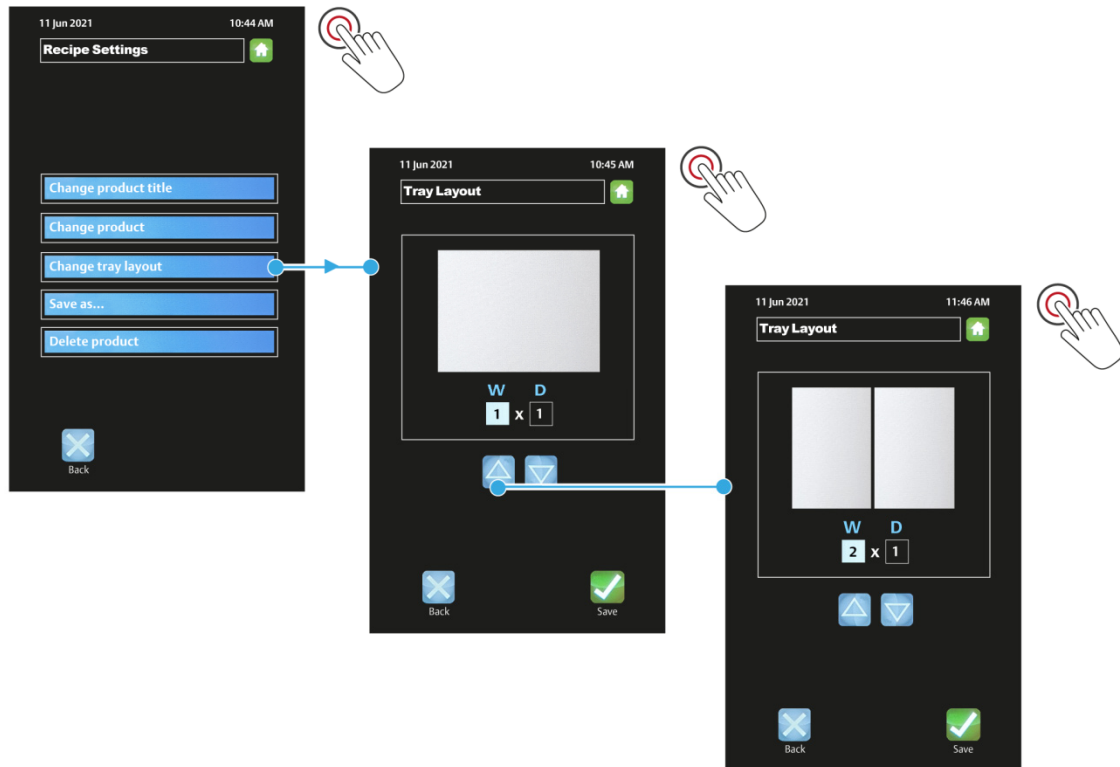
#### NOTE

Default passwords for the various access levels are in the Passwords section of this manual. However, for security reasons, the passwords section may have been removed.

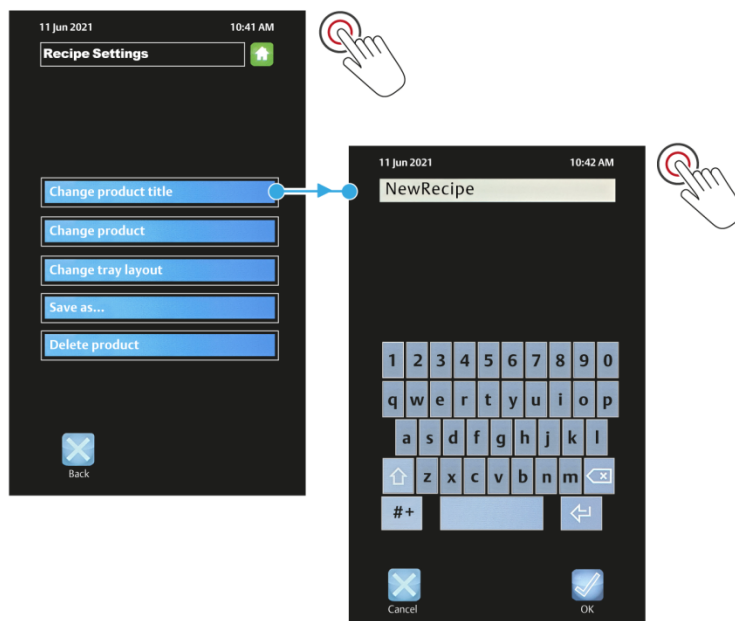
6. Edit a product recipe.
- Choose the **Full-load** or **Half-load** option.
  - Select a baking phase number (i.e., **1**).
  - Touch an item:
    - Temperature, Steam time, Phase time, Fan cycles, Fan dwell, Damper delay, or Power level.
  - Adjust the setting by typing the amount or, if they appear, using the up and down keys.
  - Touch **OK** to confirm the setting value.
  - Repeat steps (c) to (e) for each item needed in that baking phase.
  - If required, select the next baking phase (i.e. touch **2**) and adjust the items in the same way.
  - Touch **Save** to confirm the completed recipe settings.



7. Edit a tray layout for the new product recipe.
  - (a) Touch the **Change tray layout** box
  - (b) Touch the **W** (width) box to highlight it.
  - (c) Use the up or down arrow key to change quantity across the tray.
  - (d) Touch the **D** (depth) box to highlight it.
  - (e) Use the up or down arrow key to change quantity down the tray.
  - (f) Touch **Save** to confirm the tray layout.



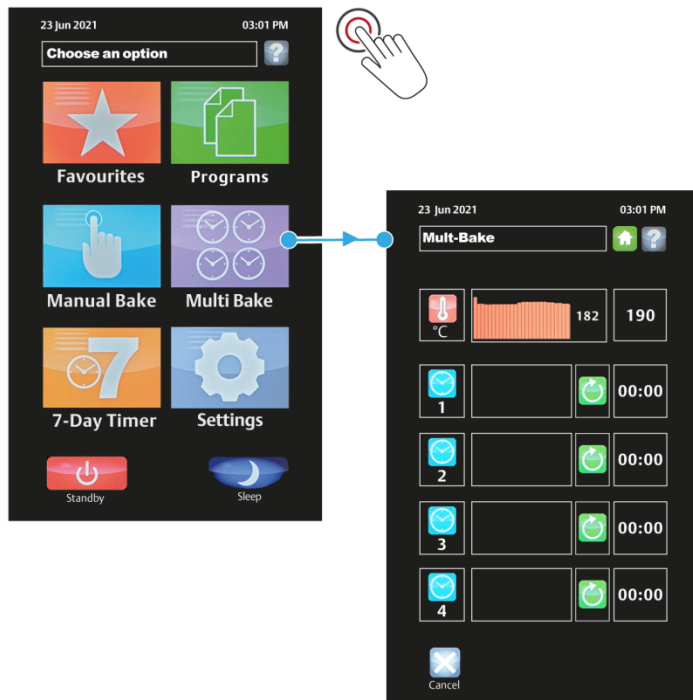
8. Add the new product recipe to the list.
  - (a) Touch the **Save as...** box
  - (b) Input a name for the product recipe, and then touch **OK**.



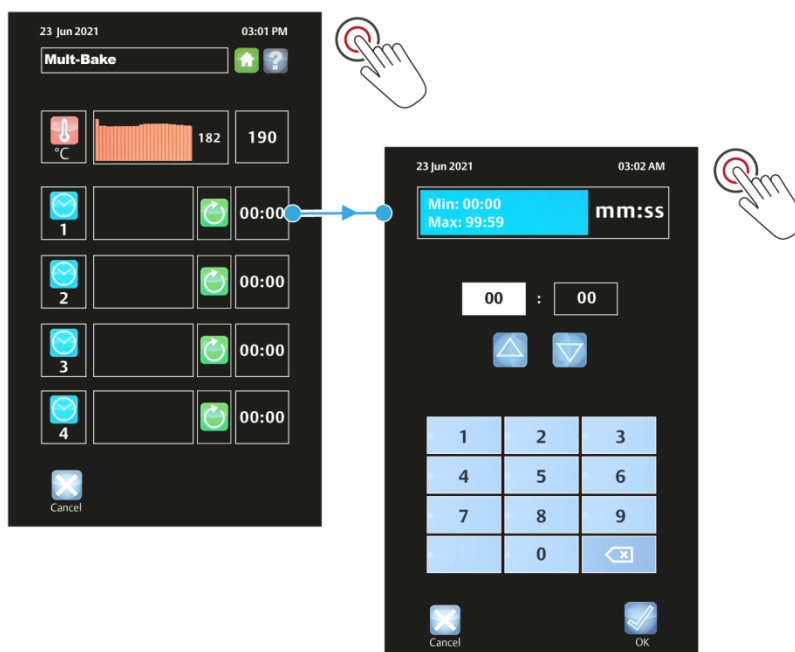
9. Touch the **Home** button to finish.

## Multi bake operation

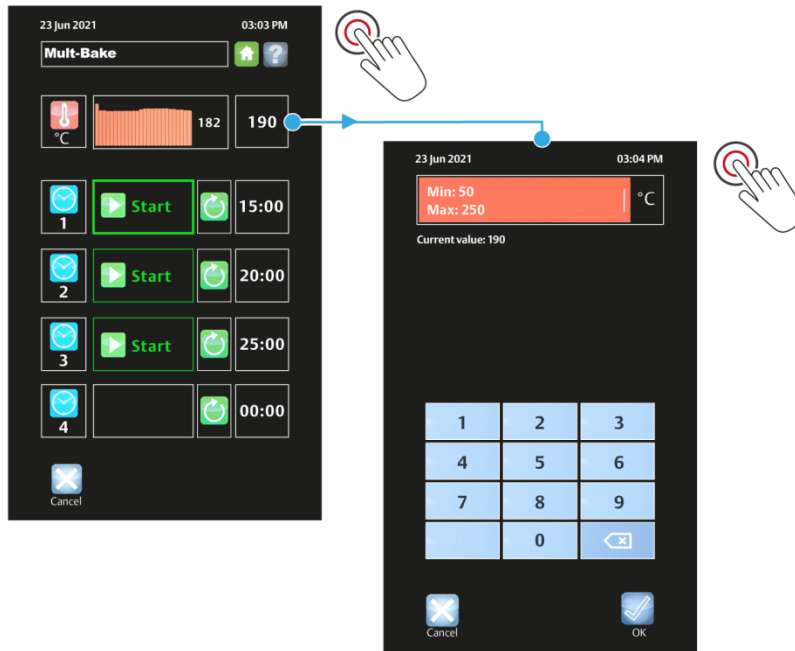
1. Touch the **Multi Bake** tile.



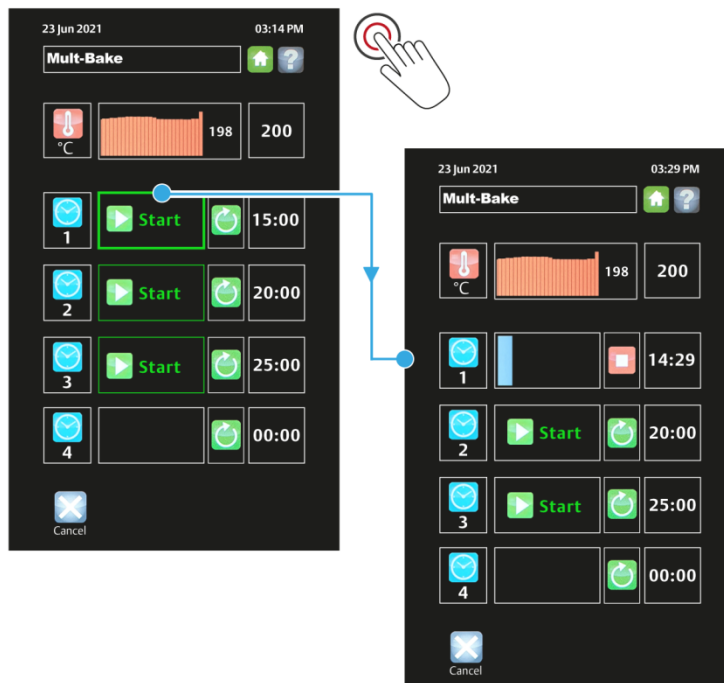
2. Set a timer
  - (a) Touch a time-setting box.
  - (b) Adjust the bake time required using up and down keys.
  - (c) Touch the **OK** (✓) button.
  - (d) Repeat steps (a) to (c) to set different bake time sequences, if required.



3. Set the temperature for the bakes
  - (a) Touch a heat-setting box.
  - (b) Type in temperature required.
  - (c) Touch **OK** to confirm the temperature.

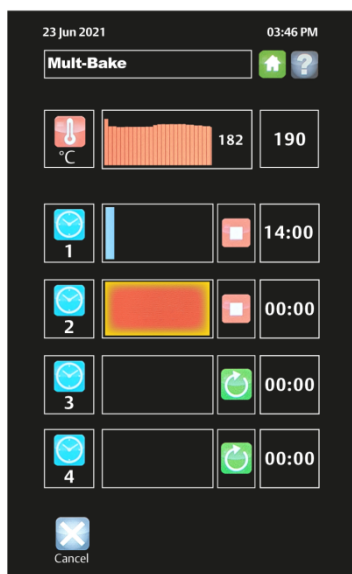


4. Start the bake.
  - (a) Load the oven.
  - (b) Touch the **Start** button (next to the bake time required).

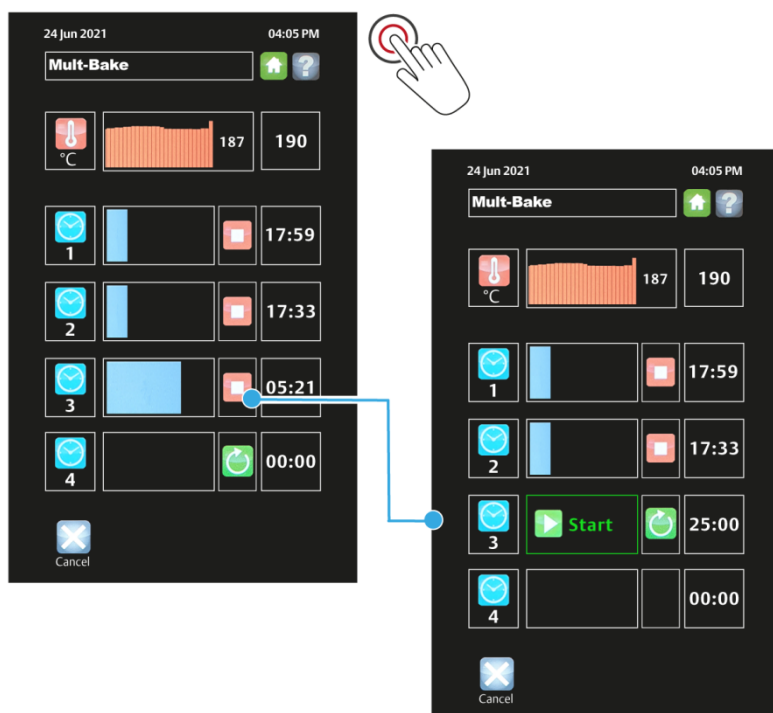


9. The panel flashes when a bake finishes, and the oven emits a beep-beep alarm.

Touch the **Stop** button next to the **00:00** time.



10. Touch the **Stop** button at any time to end a bake, and the same settings are useable again.



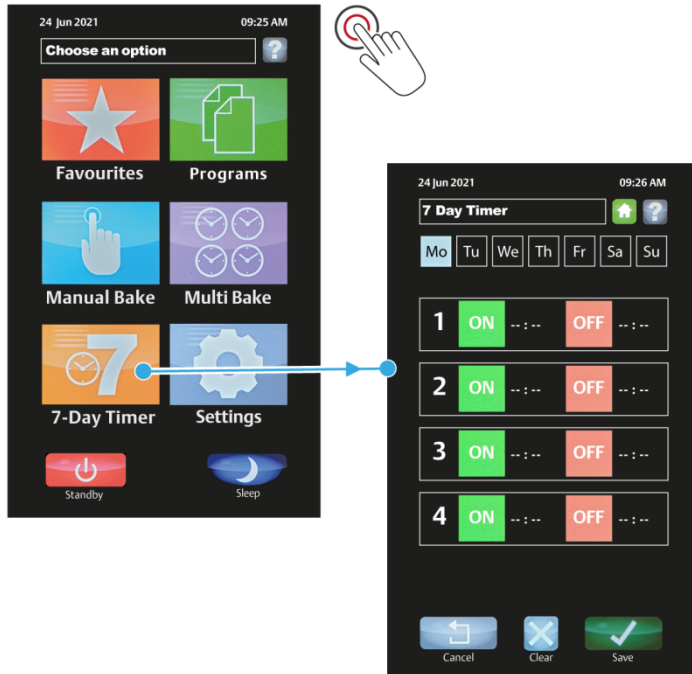
#### NOTE

The settings are reusable until the **Cancel** button is touched. Then, cancelling clears the settings for the next time the Multi-bake function is needed.

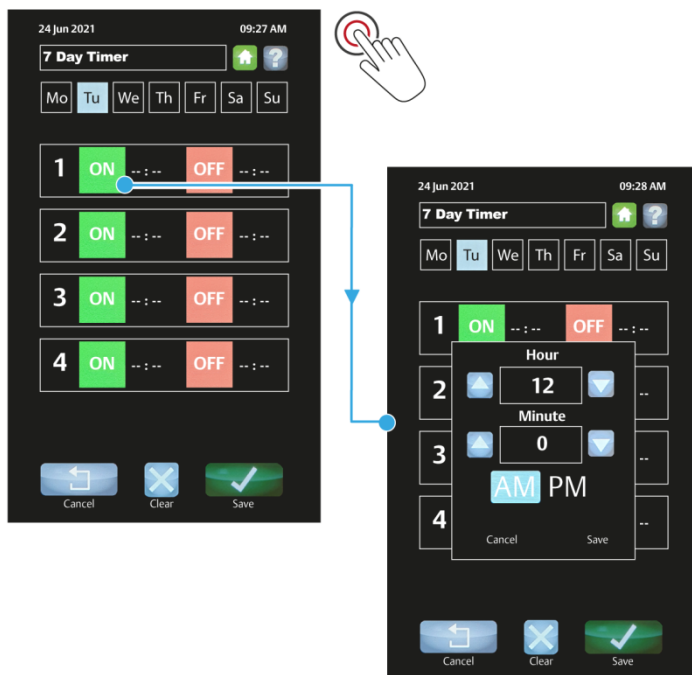
## 7-Day Timer

While the oven is in standby mode, it can heat up at pre-set times every day as required.

1. Touch the **7 Day Timer** tile.

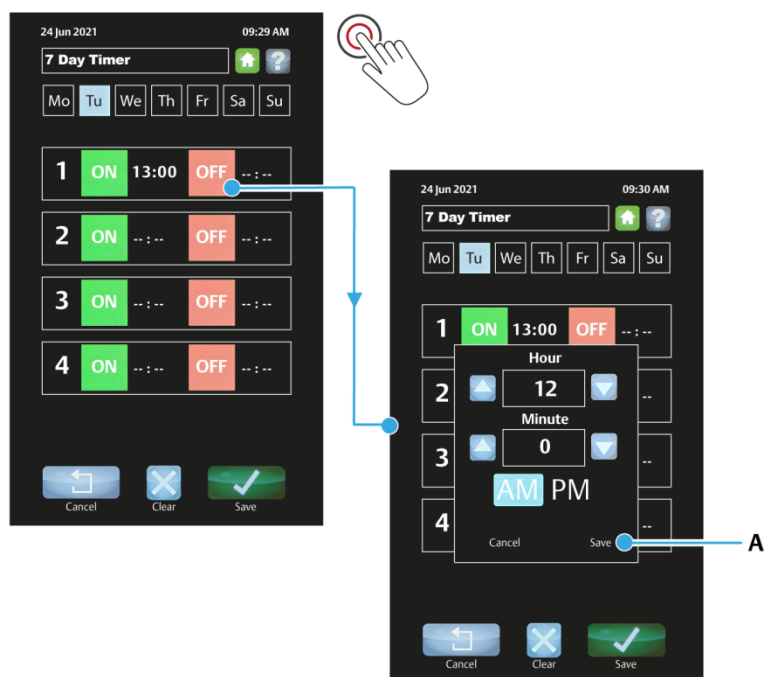


2. Touch the day an oven operation is required.
3. Set the **On-time**.
  - (a) Touch the **On** tile of a time panel.
  - (b) Set the time using the keys in the pop-up box that appears, and then touch **Save (A)**.

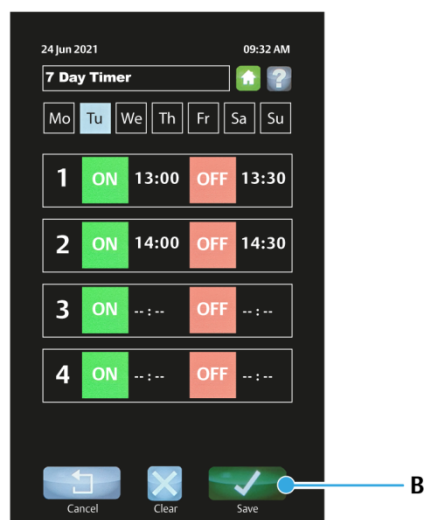


4. Set the **Off-time**.

- (a) Touch the **Off** tile of a time panel.
- (b) Set the time using the keys in the box that appears, and then touch **Save (A)**.



5. Touch **Save (B)** to confirm the 7-day timer settings.

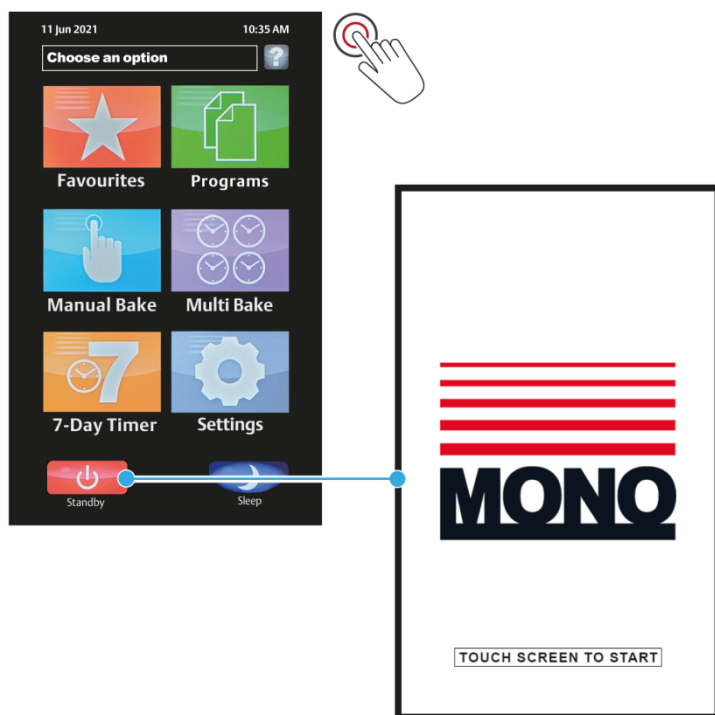


**NOTE**

Remember to leave the oven in **Standby mode** for this 7-day timer function to work.

## Putting the oven into Standby mode

The **Standby** button turns the oven off until the screen is touched again.



## Putting the oven into Sleep mode

If enabled in the oven settings, the **Sleep** button instructs the oven to maintain temperature to a pre-set value.





## User settings (oven setup)



**CAUTION** ■ Do not make changes to settings unless you are fully aware of the results.

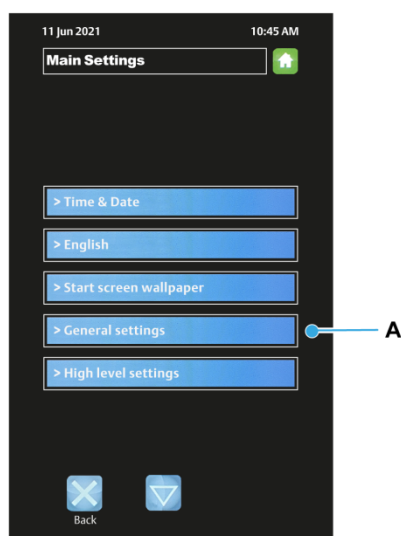
1. Touch the **Settings** tile.
2. Enter the **Oven Settings** password, and then touch **OK**.



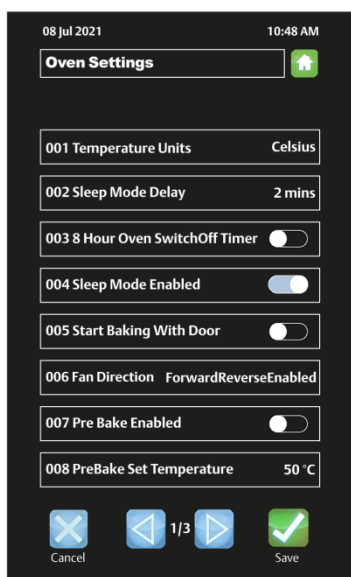
### NOTE

Default passwords for the various access levels are in the **Passwords** section of this manual. However, for security reasons, the passwords section may have been removed.

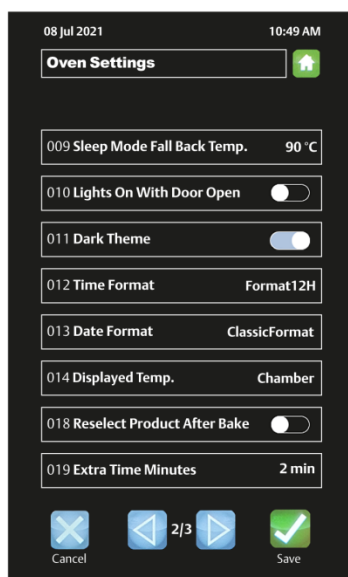
3. Touch the **General settings** box (A).



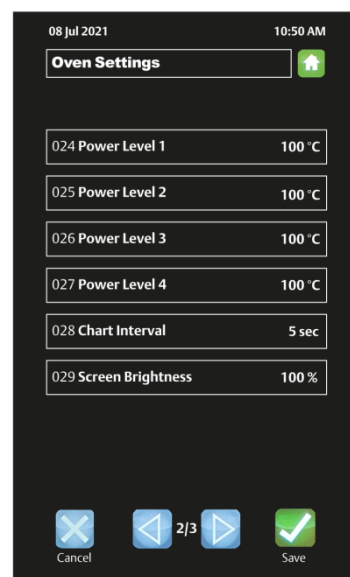
4. Touch the **Left Arrow** and **Right Arrow** buttons to access the pages of oven settings.



Page 1



Page 2



Page 3

5. To make an adjustment, touch the item and change the setting.
6. Touch the **Save** (✓) button when all the oven settings are as required.

**Table 4: Oven settings explained (general level)**

<b>Temperature Units</b>	Centigrade (Celsius) or Fahrenheit.
<b>Sleep Mode Delay</b>	Oven will go into sleep mode after the set minutes, providing it is up to temperature and has been through at least one bake cycle.
<b>8 Hour Switch Off Timer</b>	After 8 hours the oven gives a warning and then turns off. Press any button for an extra hour if required.
<b>Sleep Mode Enabled</b>	Enable or disables the sleep mode button.
<b>Start Baking With Door</b>	This will start the set bake program as soon as the door closes.
<b>Fan Direction</b>	Fan operating modes.
<b>Pre Bake Enabled</b>	Enable or disables heating-up the oven to a preset temperature.
<b>Pre Bake Set Temperature</b>	Preset temperature setting for the pre-bake function.
<b>Sleep Mode Fall Back Temp.</b>	Preset temperature for the oven to maintain whilst in Sleep Mode.
<b>Lights On With Door Open</b>	Option to switch on the oven light whenever the door is opened.
<b>Extra Time Minutes</b>	Adjusts the extra time at the end of a bake for each “extra time” button press. Maximum setting is 10 minutes.
<b>Dark Theme</b>	Colour scheme selection.
<b>Time Format</b>	Preferred format for displaying the time of day.
<b>Date Format</b>	Preferred format for displaying the date, month, and year.
<b>Displayed Temperature</b>	Options to display different temperatures.
<b>Power Level 1 to 4</b>	Set these as required for each level to be used.
<b>Chart Interval</b>	Time interval in seconds that the bars show on the heat and bake time progress charts.
<b>Screen Brightness</b>	Adjusts the brightness of the viewing screen for user comfort

## Factory settings (oven setup)



### CAUTION

Do not make changes to settings unless you are fully aware of the results.

1. Touch the **Settings** tile.
2. Enter the **Oven Settings** password, and then touch **OK**.



### NOTE

Default passwords for the various access levels are in the **Passwords** section of this manual. However, for security reasons, the passwords section may have been removed.

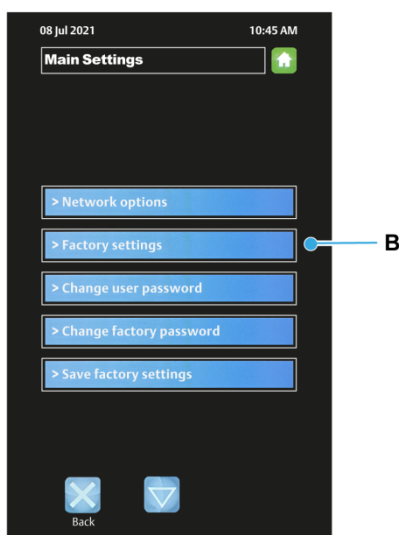
3. Touch the **High level settings** box (A).



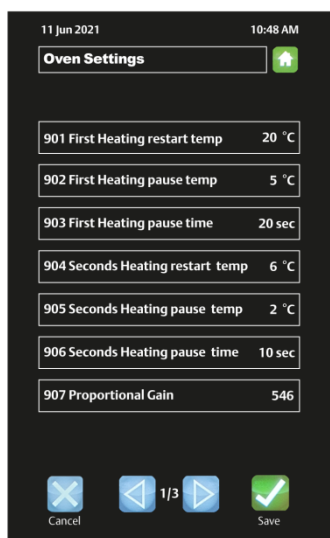
4. Enter the **High Level Settings** password, and then touch **OK**.



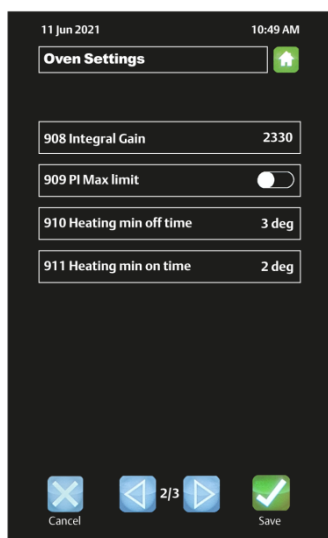
5. Touch the Factory settings box (B).



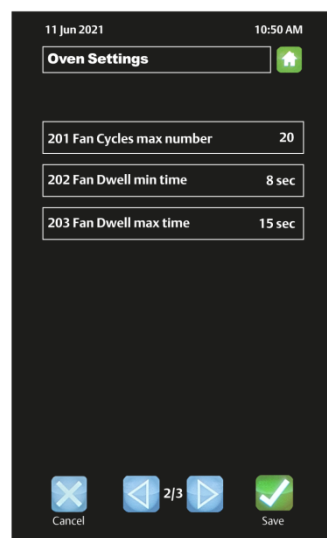
6. Touch the **Left Arrow** and **Right Arrow** buttons to access the pages of oven settings.



Page 1



Page 2



Page 3

7. To make an adjustment, touch the item and edit a new setting.
8. Touch the **Save** (✓) when the oven settings are as required.

## Changing the passwords

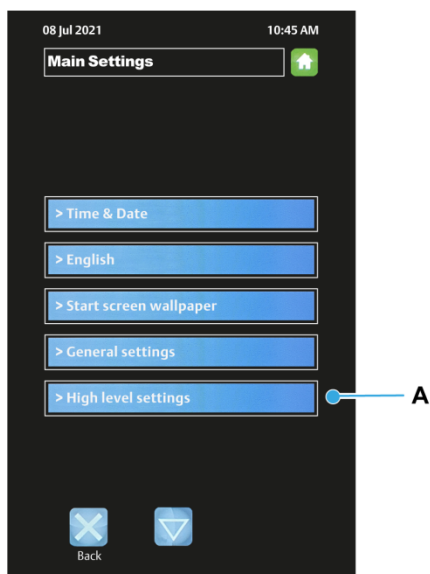
1. Touch the **Settings** tile.
2. Enter the **Oven Settings** password, and then touch **OK**.



### NOTE

Default passwords for the various access levels are in the **Passwords** section of this manual. However, for security reasons, the passwords section may have been removed.

3. Touch the **High level settings** box (A).



4. Enter the **High Level Settings** password, and then touch **OK**.



5. Touch the password level you want to change (e.g., user password).
6. Change the password.
- Touch the **Old Password** box, and enter the current password.
  - Touch the first **New Password** box (**C**), and enter the new password.
  - Touch the second **New Password** box (**D**), and enter the new password again.
  - Touch the **OK** (✓) button.



#### NOTE

Make sure you keep a record of the new password.

## Diagnostics

The operation of the following items can be checked from the diagnostics screen:

- Door switch operation
- Fan overload
- Overheat
- Heater
- Fan forward
- Fan reverse
- Steam solenoid
- Damper solenoid
- Lights on/off
- Canopy
- Audio test

### Diagnostics procedure

1. Touch the **Settings** button.
2. Enter the **Oven Settings** password and touch the **OK** (✓) button.

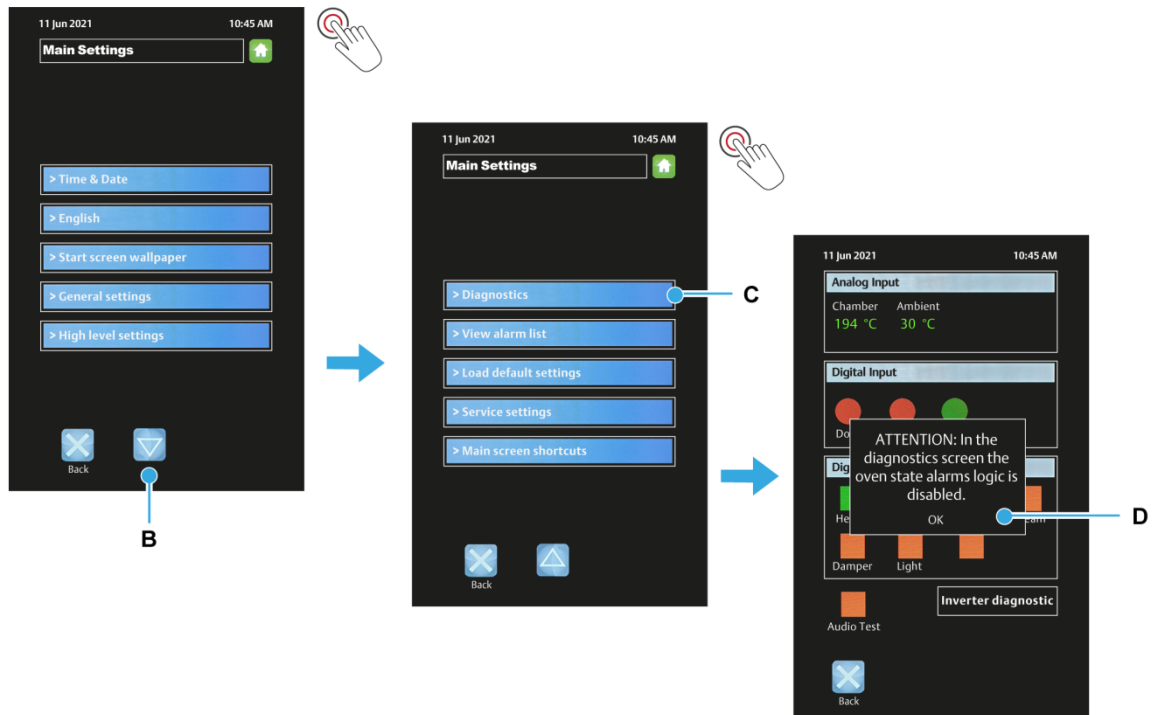


#### NOTE

Default passwords for the various access levels are in the **Passwords** section. However, for security reasons, the passwords section may have been removed.

3. Open the Diagnostic screen
  - (a) Touch the **Settings/Service** panel (A).
  - (b) Touch the **Down Arrow** button until the **Diagnostic** box (B) appears.
  - (c) Touch the **Diagnostics** box (C).
  - (d) Touch **OK** to clear the **Attention** window (D).





## Using the diagnostics screen

1. Touch the item to be tested (e.g., Light)
  - The red square changes to a green square (E).
2. Touch the same item again to end the test.
  - The green square changes back to a red square.
3. Touch the **Back** button to exit diagnostics mode.



## 7. Using the USB Port

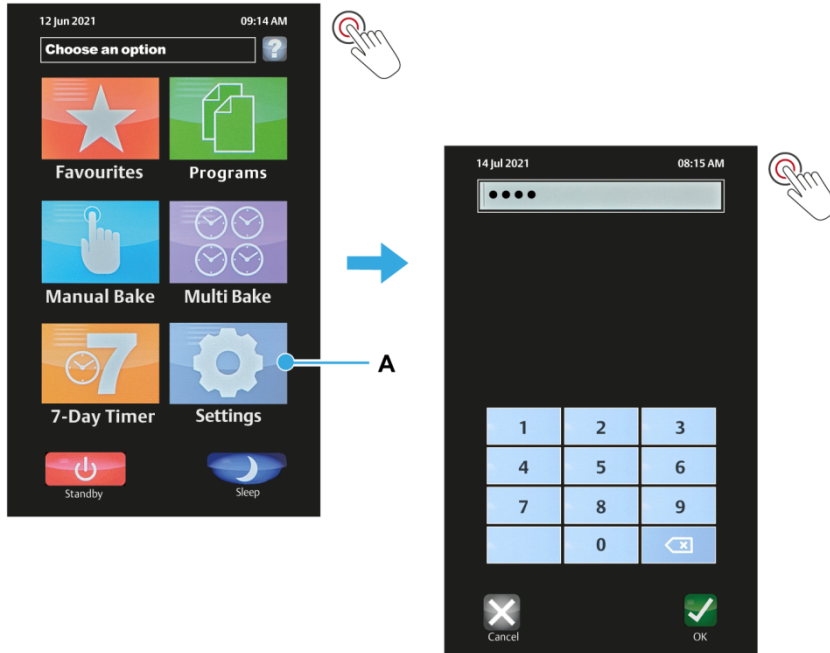
### Using the USB port to import recipes

#### Importing a recipe archive to an oven without IoT firmware installed

1. Insert a USB flash drive into the USB socket.
  - Do not force the flash drive into the socket. It only fits one way.
  - A rubber plug may need removal first.



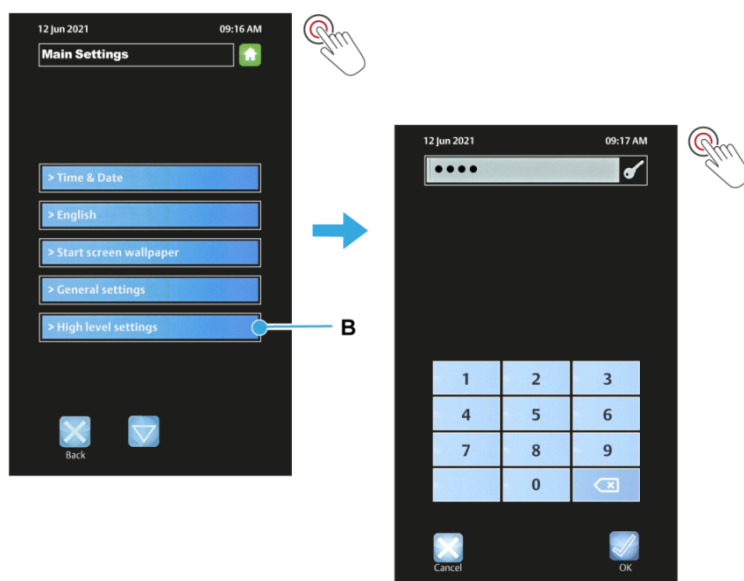
2. Touch the **Settings** button.
3. Enter the **Oven Settings** password and touch the **OK** (✓) button.



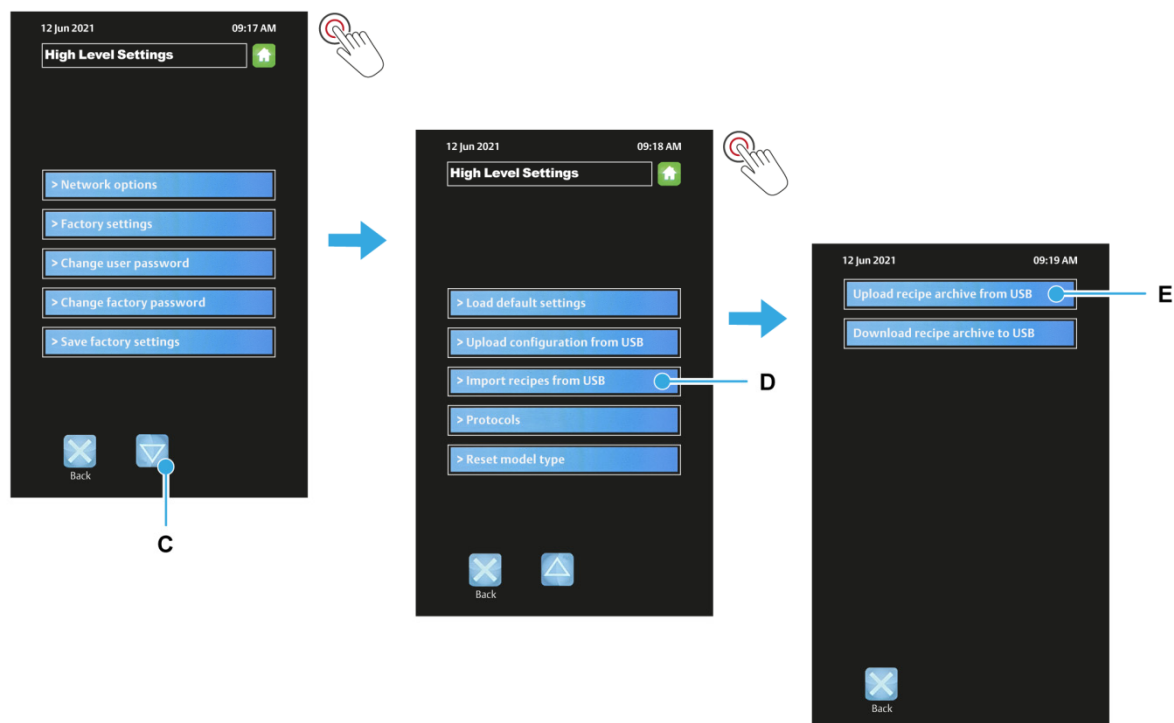
#### NOTE

Default passwords for the various access levels are in the **Passwords** section. However, for security reasons, the passwords section may have been removed.

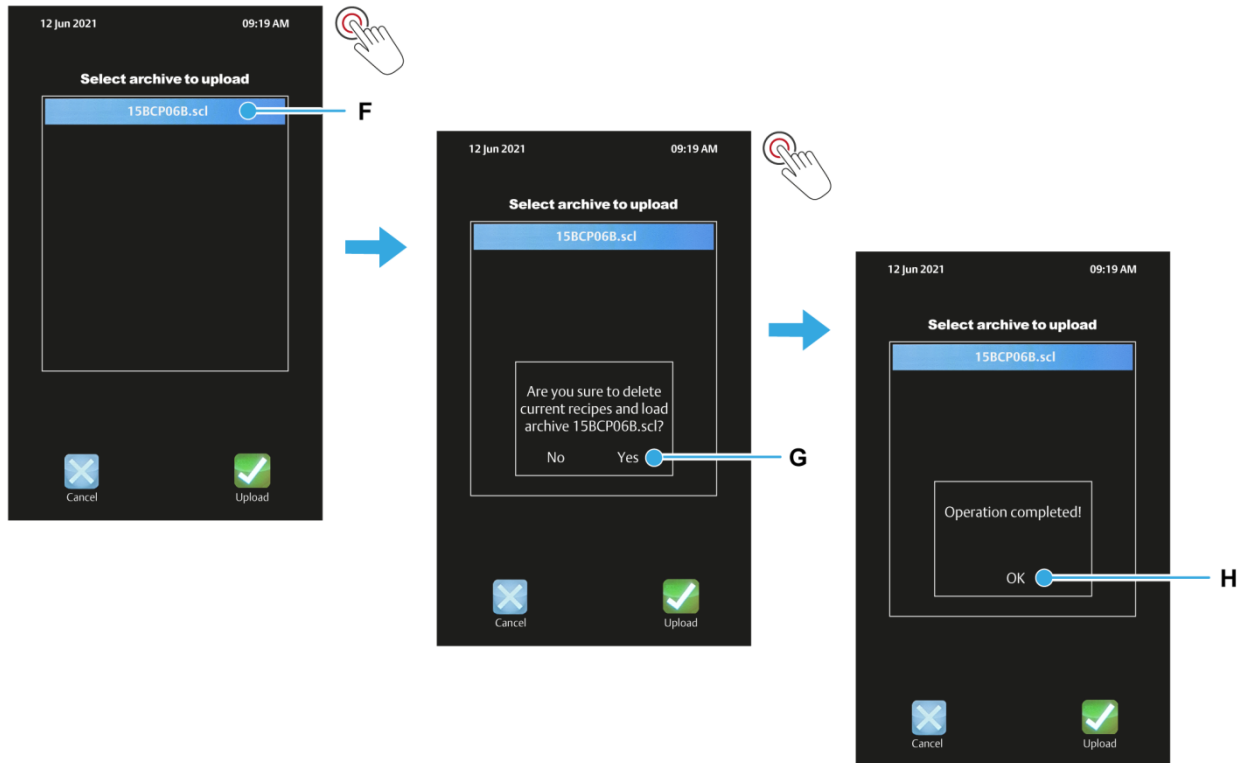
4. Touch the **High Level Settings** box on the main options screen.
5. Enter the **High Level Settings** password, and then touch **OK**.



6. Touch the **Down Arrow** button (C) to display the next page of high-level settings.
7. Touch the **Import recipes from the USB** box (D).
8. Touch the **Upload recipe archive from the USB** box (E).



9. Touch the recipe archive required (**F**), and then touch the **Upload** (✓) button.
10. Touch **Yes** when a pop-up window (**G**) warns about deleting all current recipes from the oven.
11. Wait for the **Operation Completed** window to be displayed, and then touch **OK** (**H**).



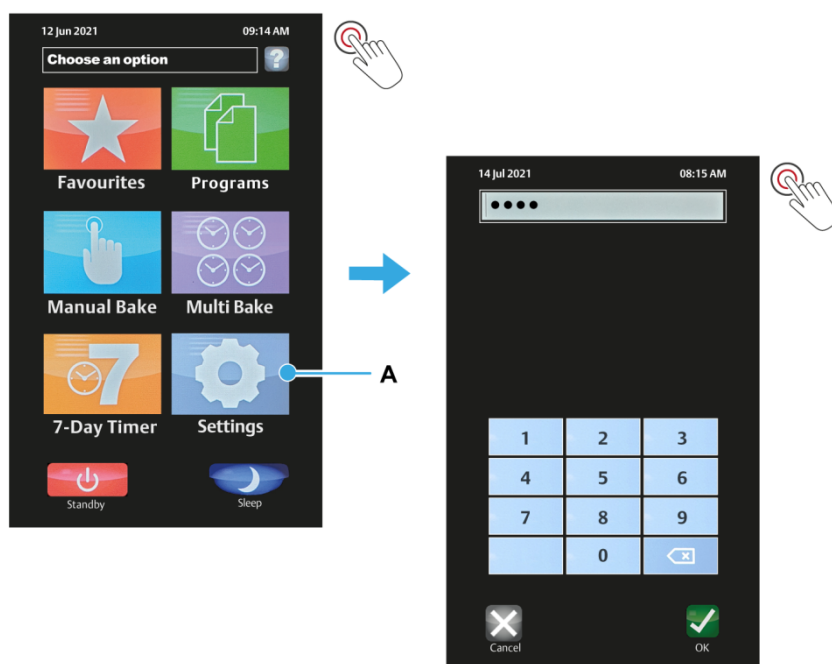
12. Exit by touching the **Cancel** button four times.
13. Remove the USB flash drive from the USB socket.
14. The recipe upload procedure is now complete.

## Importing a recipe archive to an oven with IoT firmware installed

1. Insert a USB flash drive into the USB socket.
  - Do not force the flash drive into the socket. It only fits in one way.
  - A rubber plug may need removal first.



2. Touch the **Settings** button.
3. Enter the **Oven Settings** password and touch the **OK** (✓) button.



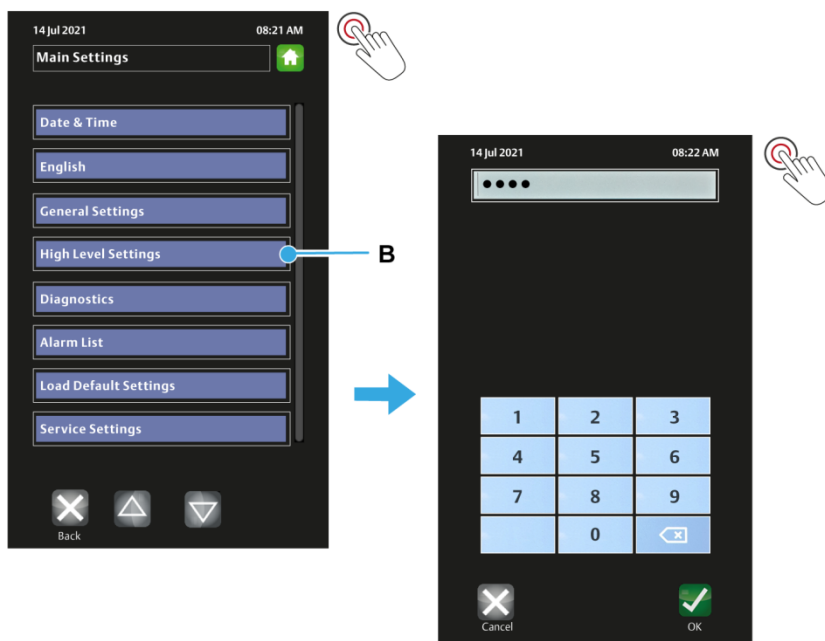
---

### NOTE

Default passwords for the various access levels are in the **Passwords** section. However, for security reasons, the passwords section may have been removed.

---

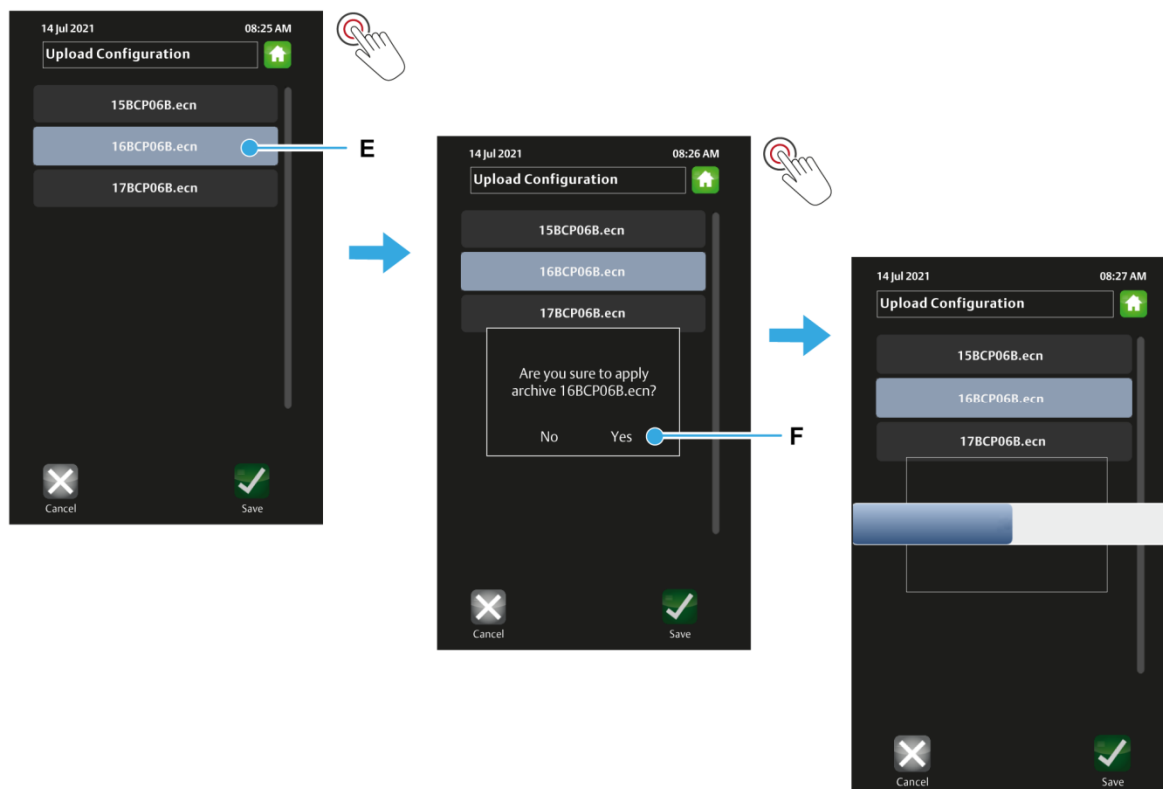
4. Touch the **High Level Settings** box on the main options screen.
5. Enter the **High Level Settings** password, and then touch **OK**.



7. Touch the **Import From USB** box (C).
8. Touch the **Upload Recipes** box (D).



9. Touch the recipe archive required (**E**), and then touch the **Save** (✓) button.
10. Touch **Yes** when a pop-up window (**F**) warns about applying the archive.
  - All current recipes are deleted from the oven and replaced by the uploaded ones.



11. Wait for the **Operation Completed** window to be displayed, and then touch the box.
12. Exit by touching the **Home** button.
13. Remove the USB flash drive from the USB socket.
14. The recipe upload procedure is now complete.

## 8. Cleaning



**WARNING** ▪ Isolate the oven from the mains supply and allow time to cool before cleaning.



**WARNING** ▪ Do not remove the rear panelling inside the oven. That panel provides access to the fan assembly, which is not safety interlocked and could cause serious injury.



**CAUTION** ▪ Clean the equipment daily using approved chloride-free cleaning fluid.  
▪ Take care that water does not enter the control panel or rear-access panel. Never use a pressure washer or water hose to clean the oven.

### Daily cleaning instructions

#### General instructions

1. Sweep any debris out of the oven **after** it has been allowed to cool.

**Note:** Cooling down could take several hours. Use a vacuum cleaner with metal attachments (i.e. able to take the heat), if available.

2. Brush down and wipe the oven front, back and sides with a damp cloth.

3. Spot clean outside with a damp cloth, soaked in a solution of mild detergent and hot water.

**Note:** Pay particular attention to ensure excess water is not applied around the area of the electrical panels.

### Weekly cleaning instructions

#### General instructions

1. Complete the daily cleaning procedure, as above.
2. Clean any burnt-on debris by careful use of a proprietary oven cleaner, carefully following the manufacturer's instructions. Do not allow the oven cleaner to get onto the control panel.
3. Use a nylon brush to scrub the cabinet wheels (if fitted) with a mild detergent and hot water.

**Note:** Using too much water eventually rusts the metalwork.



**Additional cleaning for ovens with 60 cm x 40 cm trays (FG156 2-tray / FG158 4-tray)**

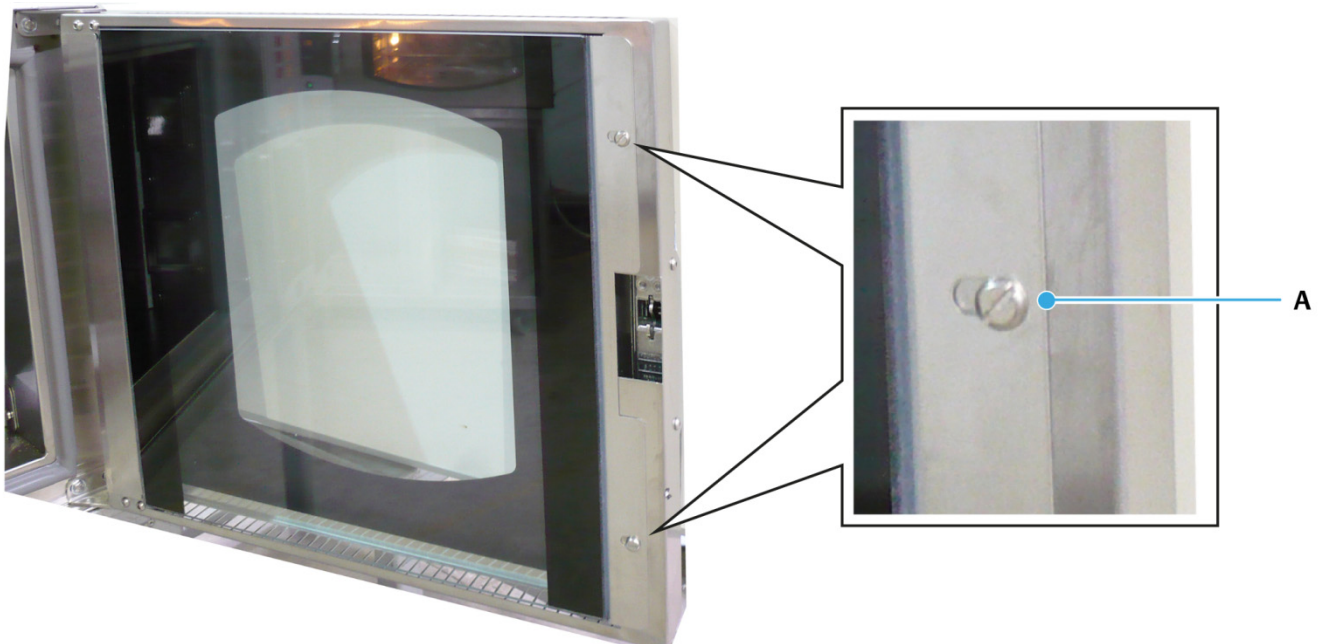
1. Open the oven door.
2. Lift and unlatch the internal racking.
3. Remove the internal racking from the sides of the oven ([Figure 7](#) and [Figure 9](#)).
  - This step allows access to wipe hidden areas in the oven with a damp cloth.
4. Wipe down, and clean racking with a damp cloth and replace.

**Additional cleaning for 4-tray ovens**

The inner door glass is hinged to enable the cleaning of inner surfaces.

1. Remove the two screws shown in [Figure 6](#).
2. Clean the inner surfaces of the door glass using a suitable glass cleaner.

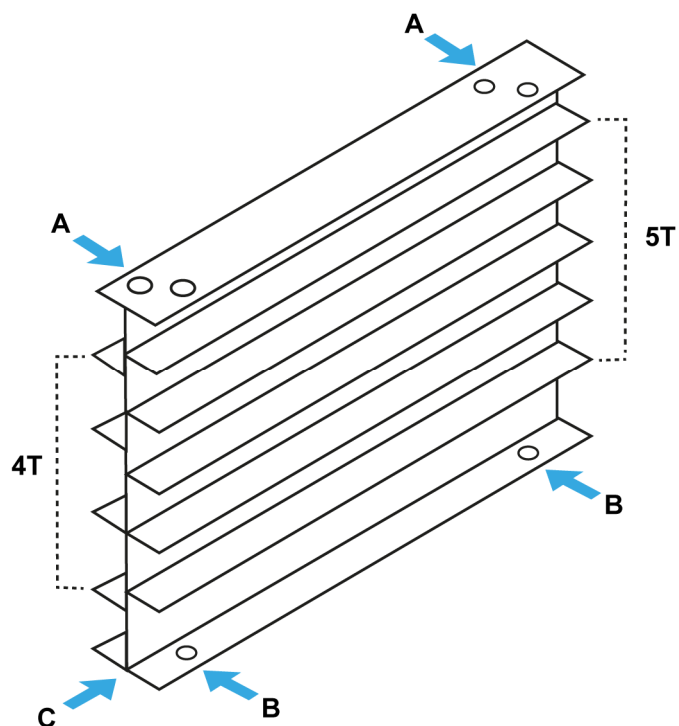
**Figure 6:** Location of the two screws for releasing the inner glass



---

**A.** Remove the two screws to release the inner glass for cleaning

---

**Figure 7: Removing and installing a runner rack**

---

**A.** Top pin slots

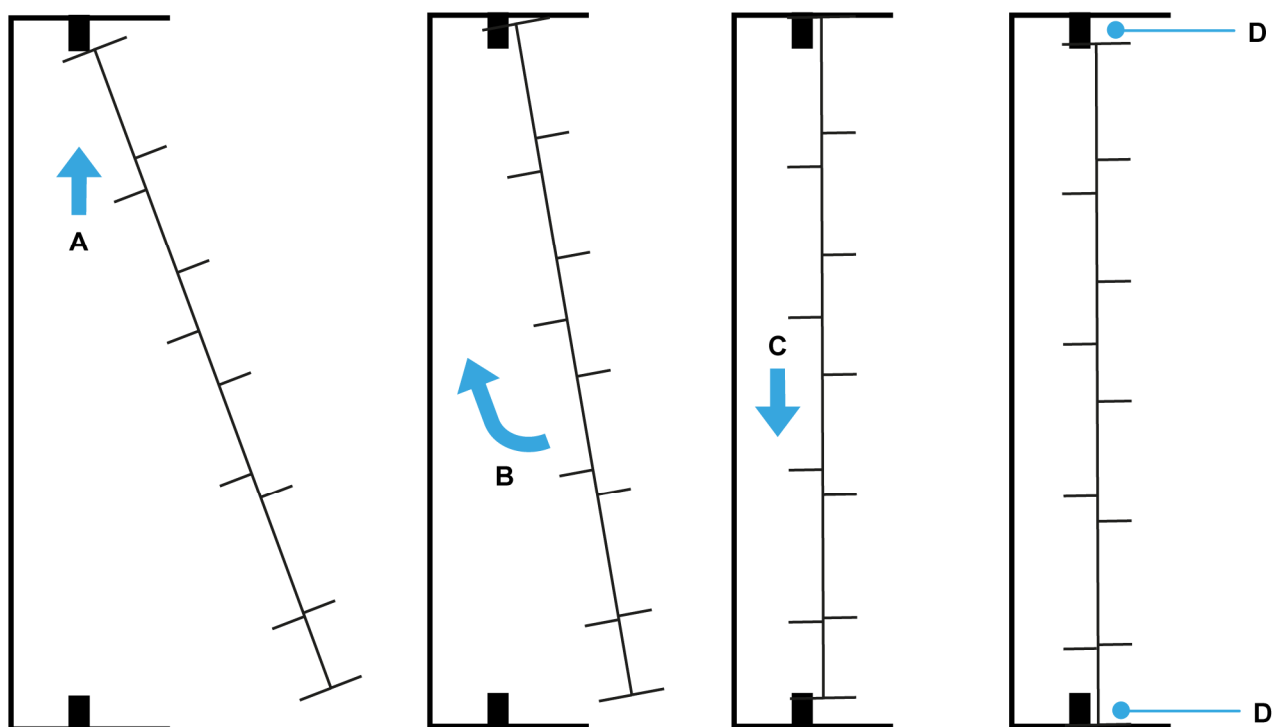
**B.** Bottom pin slots

**C.** Instructions in [Figure 8](#) viewed from this direction and shows the left-hand rack.

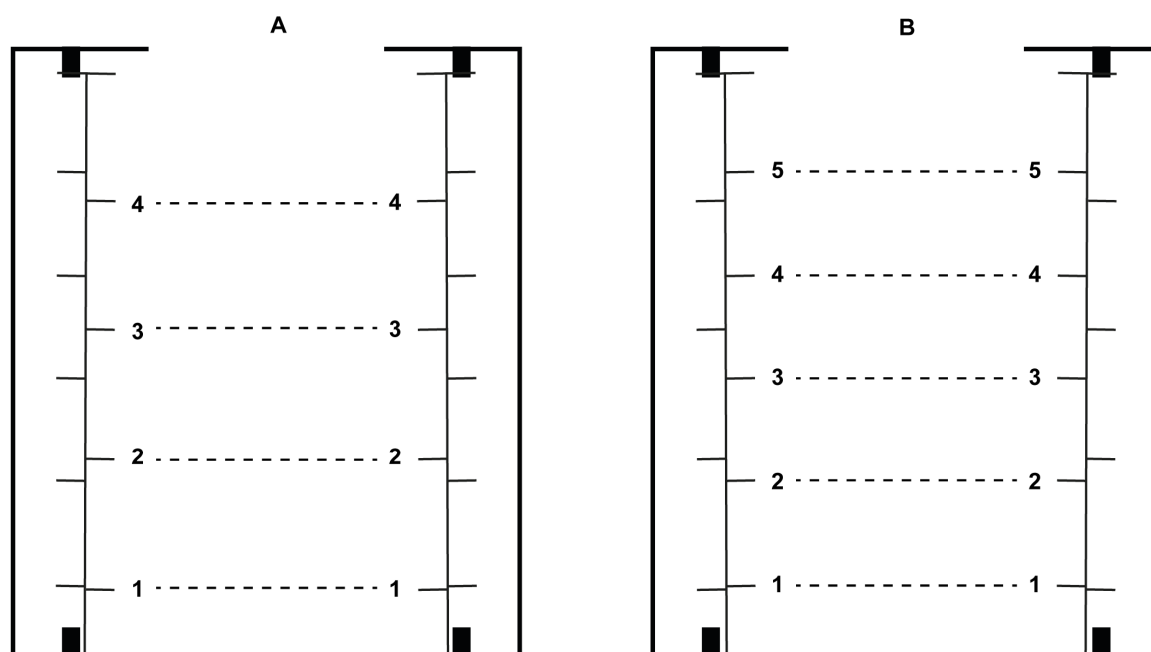
**4T** = 4-trays side

**5T** = 5-trays side

---

**Figure 8: Installing a runner rack (left-hand side shown)**

- 
- A.** Place slots nearest oven wall over top pins
  - B.** Swing rack into line up bottom slots with bottom pins
  - C.** Lower rack onto bottom pins
  - D.** Rack held in place by the top and bottom pins
-

**Figure 9:** Check for the correct number of runners on the left and right sides

---

**A.** 4-tray runners

**B.** 5-tray runners

---

## 9. Maintenance

### General maintenance

**WARNING**

- This appliance must be maintained at regular intervals. The frequency of maintenance will depend upon your specific use and location. The maximum service interval should be 12 months.
- Service and maintenance should only be undertaken by suitably qualified, trained, and competent engineers.
- You must immediately report any damage or defect arising with the appliance.
- Unsafe equipment is dangerous. Do not use the appliance. Isolate the power supply and contact MONO or your appointed service agent.

- Check for frayed or bare cables.
  - **Do not** use the machine if frayed or bare cables are visible.
- Follow cleaning instructions (see **Cleaning** on page 52).

### Steam system maintenance

- If it is noticed that the steaming operation has deteriorated, perhaps due to hard water scaling, contact your oven supplier.

### Light bulb replacement

**WARNING**

- In the event of a light failure, please contact your supplier.
- There are no customer-replaceable parts.

## 10. Spare Parts

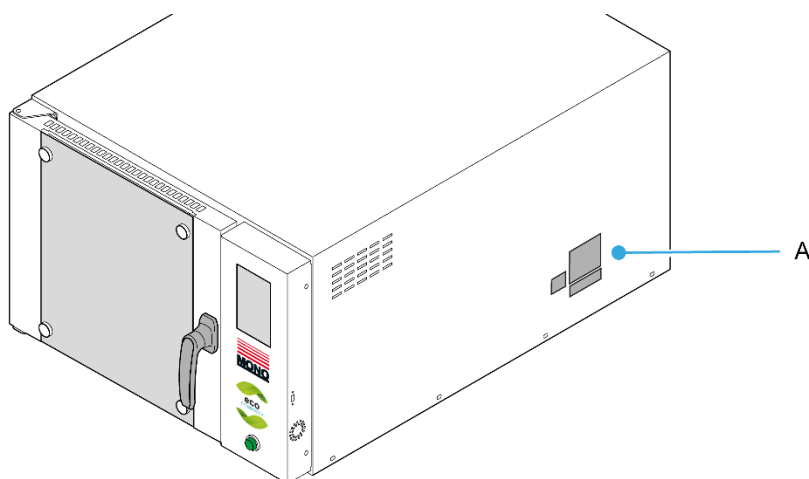
When ordering the spares, contact the Spares Department. Please quote the machine serial number (**A**) as found on the silver information plate of the machine and on the front cover of this manual.

### **MONO Equipment Limited**

Queensway, Swansea West Industrial Park, Swansea, SA5 4EB, United Kingdom

E-mail: [spares@monoequip.com](mailto:spares@monoequip.com)

Phone: +44/0 1792 564039



**A.** Machine serial number

## Index

### **PART 1**

**FG150      10 Tray Oven Spares Section ..... Page 59**

### **PART 2**

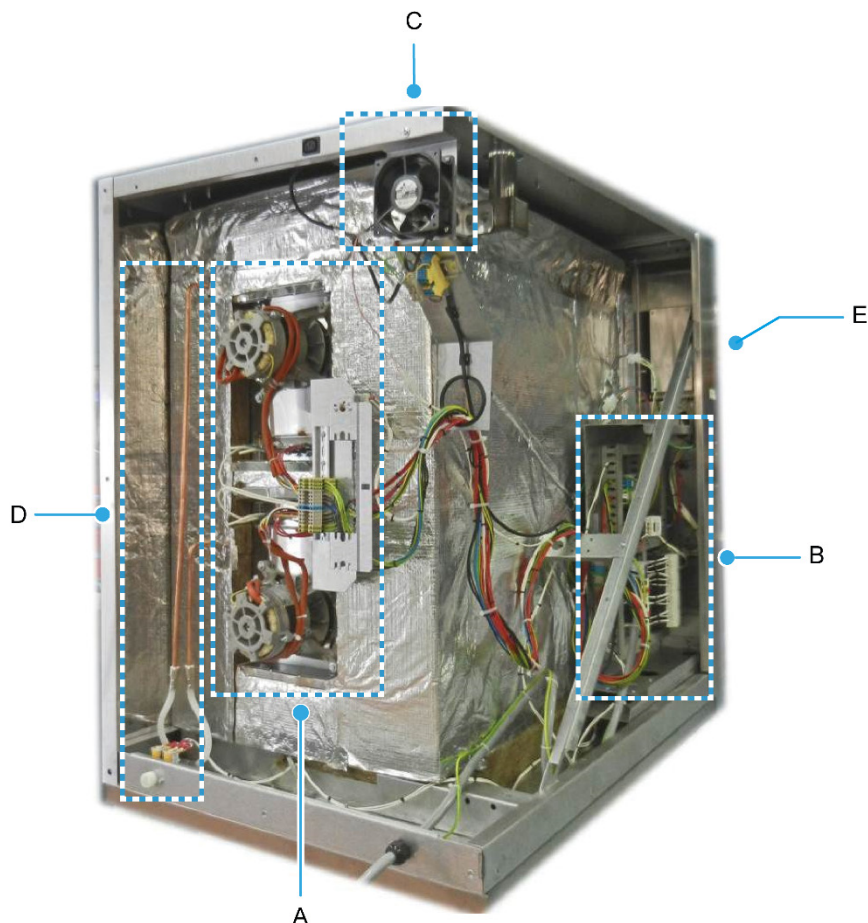
**FG159      4/5 Tray 18" x 30" Oven Spares Section..... Page 68**

### **PART 3**

**FG158      4/5 Tray 60cm x 40cm Oven Spares Section ..... Page 76**

### **PART 4**

**FG153      4/5 Tray 40cm x 60cm Oven Spares Section ..... Page 84**

**PART 1****10 Tray Oven Spares Section****Oven Code FG150****Figure 10:** Rear view with outer sheeting removed (FG150)

- 
- |  |                                 |
|--|---------------------------------|
| <b>A.</b> Motors and Elements .....        | (Part 1 / Section 1 on Page 60) |
| <b>B.</b> Main Panel .....                 | (Part 1 / Section 2 on Page 62) |
| <b>C.</b> Cooling Fan and Damper .....     | (Part 1 / Section 3 on Page 63) |
| <b>D.</b> Water System.....                | (Part 1 / Section 4 on Page 64) |
| <b>E.</b> Baking Chamber and Door Parts .. | (Part 1 / Section 5 on Page 66) |
-

Part 1 | Section 1 | Motors and Elements (FG150)

Figure 11: Motors and Elements (FG150) – 1

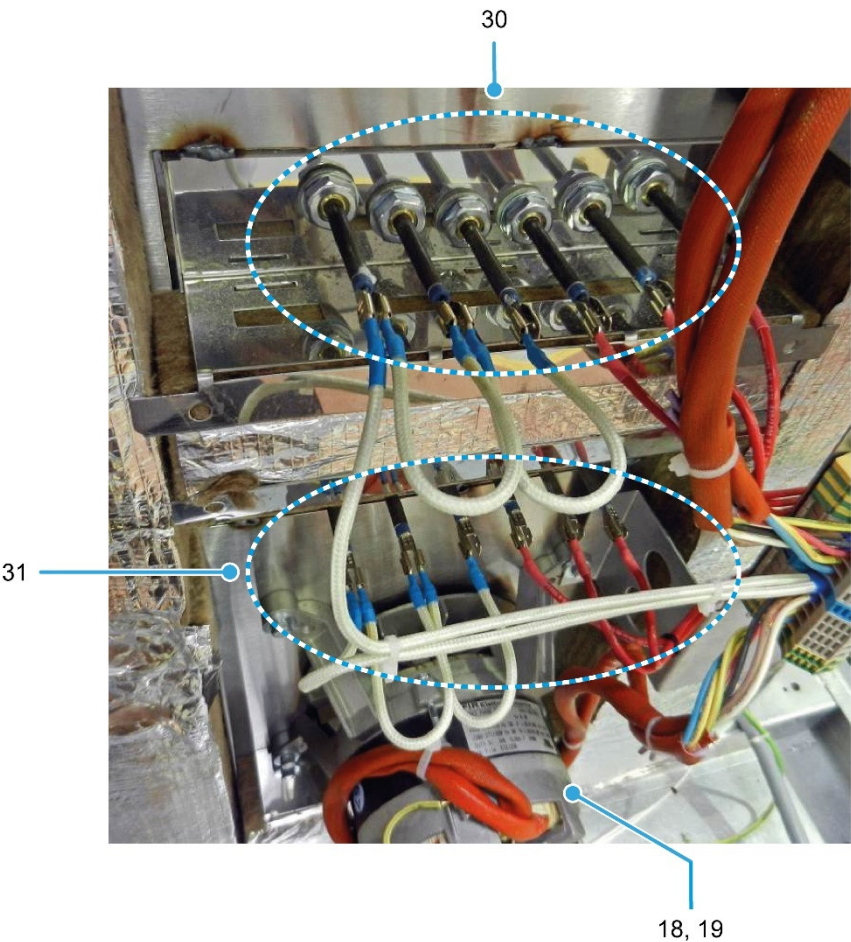


Table 5: Item numbers in Figure 11

Item Number	Part Number	Part Description
18, 19 <sup>(1)</sup>	B720-74-005	Fan motors
30, 31	B847-04-068	Heating element 240 Vac for 8 kW oven
	B847-04-073	Heating element 220 Vac for 8 kW oven
	B847-04-067	Heating element 240 Vac for 7 kW oven
	B847-04-074	Heating element 220 Vac for 7 kW oven

<sup>(1)</sup> Top not shown.

NOTE

Part numbers are referenced from electrical drawing M1500E25-75100 in the Electrical Manual.



Figure 12: 10-Tray Motors and Elements (FG150)

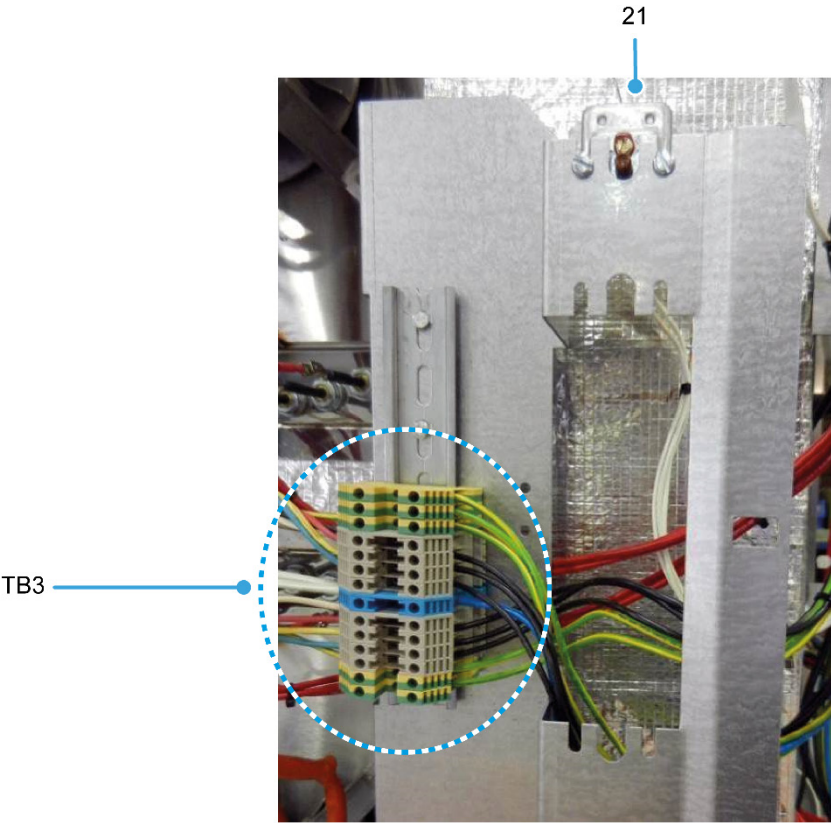


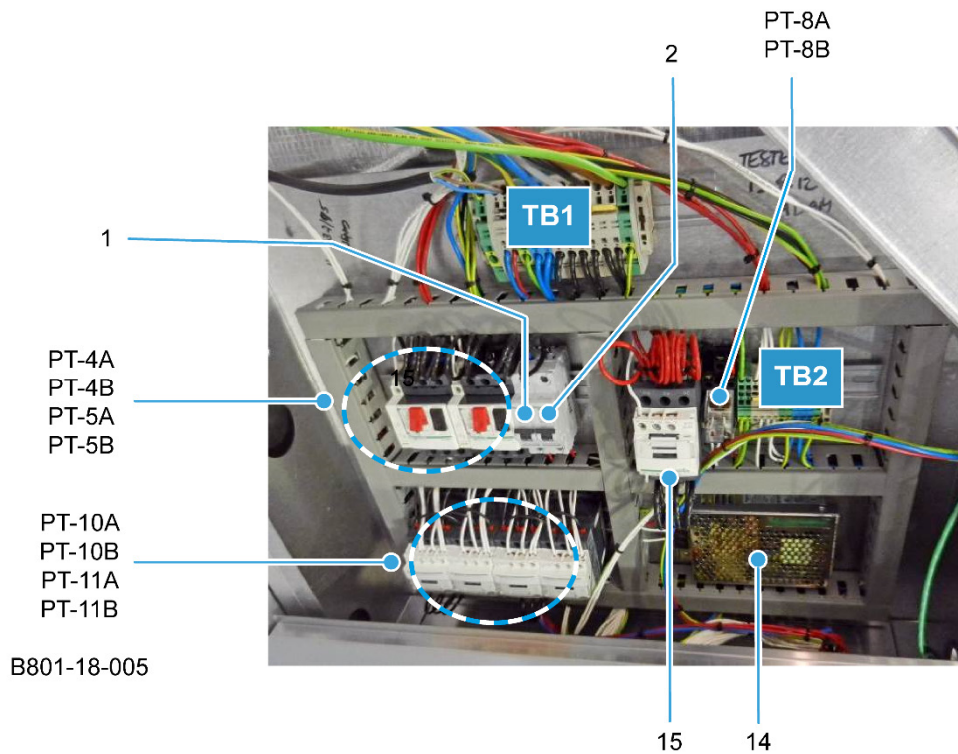
Table 6: Item numbers in Figure 12

Item Number	Part Number	Part Description
TB3	N/A	Motor and Element Connections
21	B888-30-014	Overheat thermostat

**NOTE**  
Part numbers are referenced from electrical drawing M1500E25-75100 in the Electrical Manual.

## Part 1 | Section 2 | Main Panel (FG150)

**Figure 13: Main Panel (FG150)**



**Table 7: Item numbers in Figure 13**

Item Number	Part Number	Part Description
1	B872-22-063	Interior lighting MCB
2	B872-22-062	Control circuit MCB
14	B801-93-005	24 Vdc power supply unit
15	B801-08-020	Heating element contactor
PT-4A, PT-5A	B801-03-020	Fan motor overload
PT-4B, PT-5B	B801-14-012	Fan motor overload auxiliary contactor
PT-8A	B723-37-004	Interior light relay
PT-9B	B723-36-001	Interior light relay base
PT-10A (Top Forward)	B801-08-031	Fan motor contactors
PT-10B (Top Reverse)		
PT-11A (Bottom Forward)		
PT-11B (Bottom Reverse)		
N/A	B801-18-005	Interlock unit X2

### NOTE

Part numbers are referenced from electrical drawing M1500E25-75100 in the Electrical Manual.

Part 1 | Section 3 | Cooling Fan and Damper (FG150)

Figure 14: Cooling Fan and Damper (FG150)

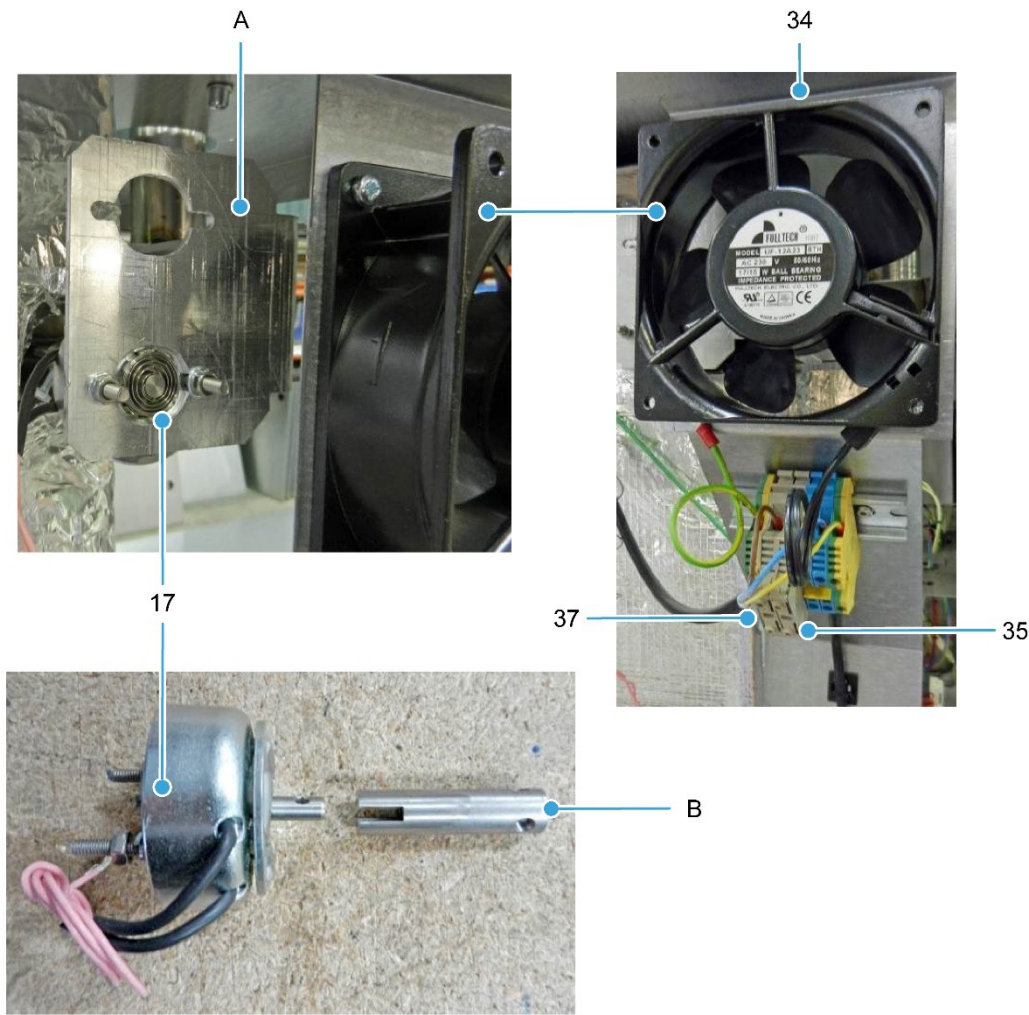


Table 8: Item numbers in Figure 14

Item Number	Part Number	Part Description
17	B749-83-003	Damper solenoid L/H oven
	B749-83-004	Damper solenoid R/H oven
34	B869-75-018	Rear fan unit
35	B842-85-025	Rear fan unit fuse
37	B842-85-039	Auxiliary power outlet fuse
A	150-02-01000	Damper bracket
B	158-02-00600	Coupling

**NOTE**  
Part numbers are referenced from electrical drawing M1500E25-75100 in the Electrical Manual.

Part 1 | Section 4 | Water/Steam System (FG150)

Figure 15: Water/Steam System (FG150) – 1

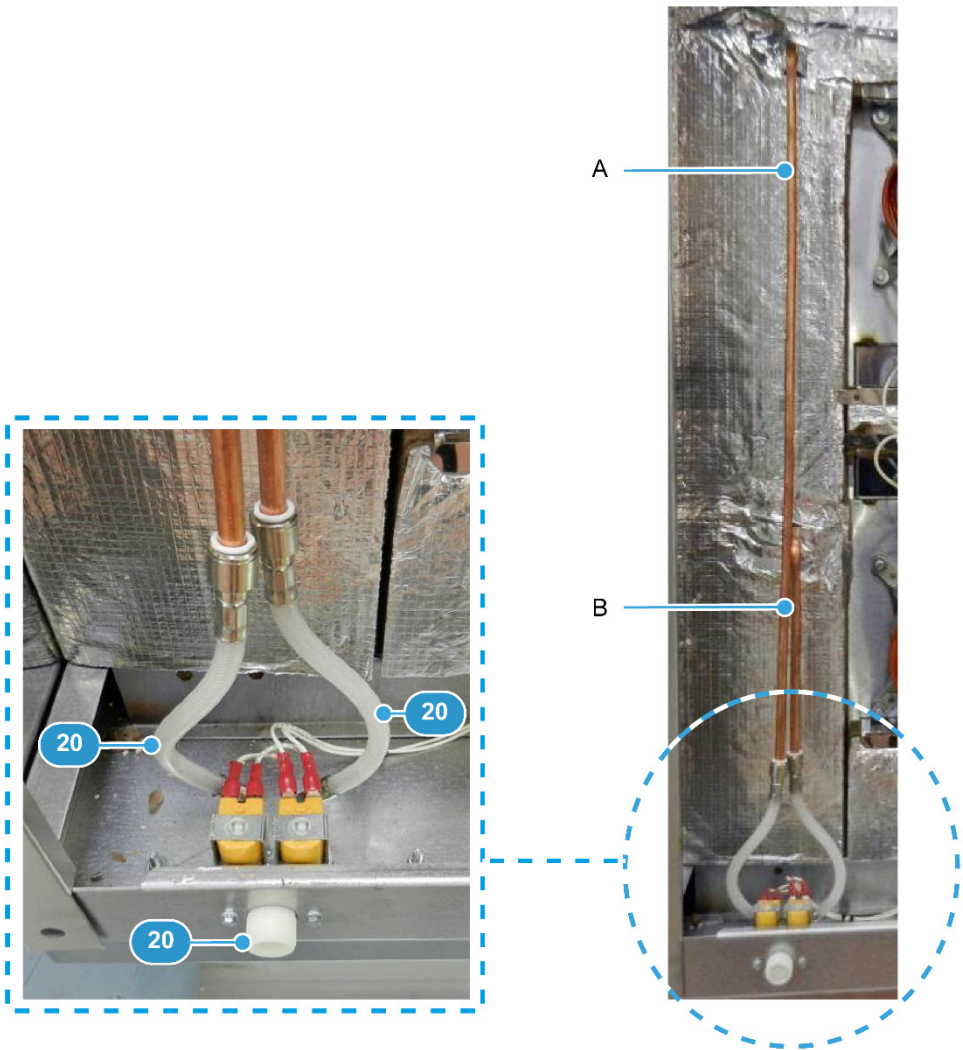
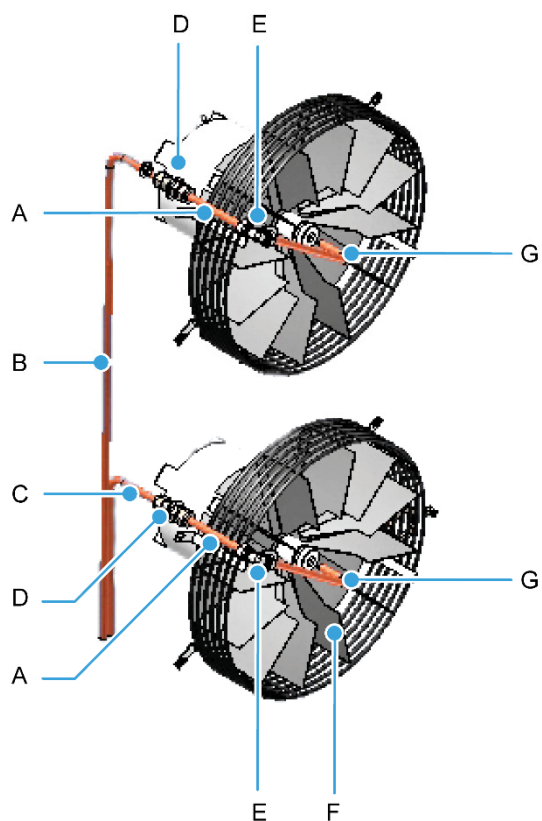


Table 9: Item numbers in Figure 15

Item Number	Part Number	Part Description
20	150-07-00400	Water solenoid (including hoses)
N/A	A900-34-087	Hose – blue (not shown attached)
A	150-07-00800	Delivery pipe – long
B	150-07-00700	Delivery pipe - short

NOTE

Part numbers are referenced from electrical drawing M1500E25-75100 in the Electrical Manual.

**Figure 16: Water/Steam System (FG150) – 2****Table 10: Item numbers in Figure 16**

Item Number	Part Number	Part Description
A	150-07-00900	Joint tube
B	150-07-00800	Delivery pipe - long
C	150-07-00700	Delivery pipe - short
D	A900-34-321	Bulkhead coupling
E	A900-34-387	Equal elbow
F	150-00-11300	Fan
G	150-07-00500	Delivery pipe

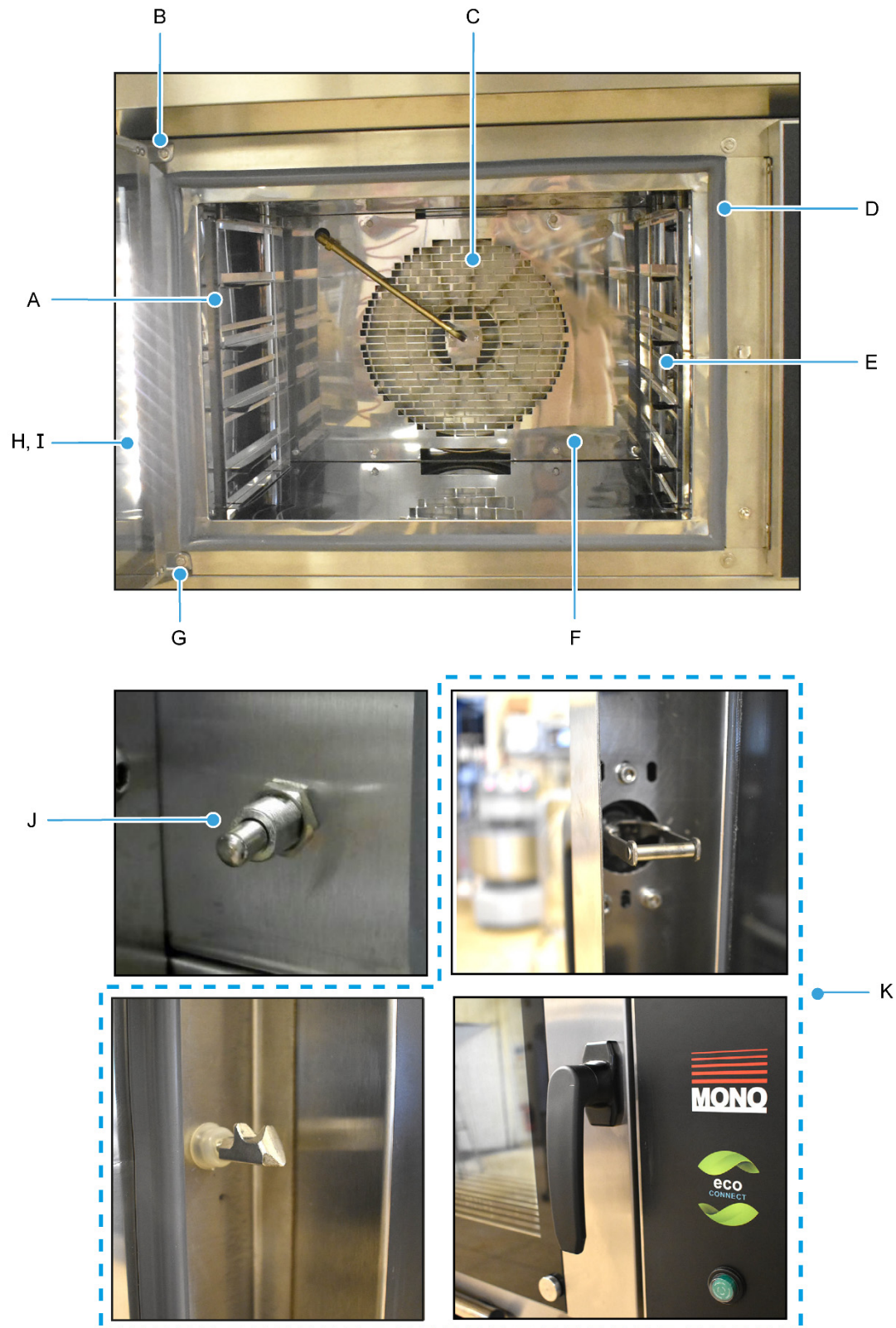
**NOTE**

Complete steam assembly kit is part number 150-07-00003.  
Includes 150-01-07700 (pipe guide bracket x 2) and 150-07-00400 (double solenoid inlet valve).



## Part 1 | Section 5 | Baking Chamber and Door Parts (FG150)

**Figure 17: Baking Chamber and Door Parts (FG150)**

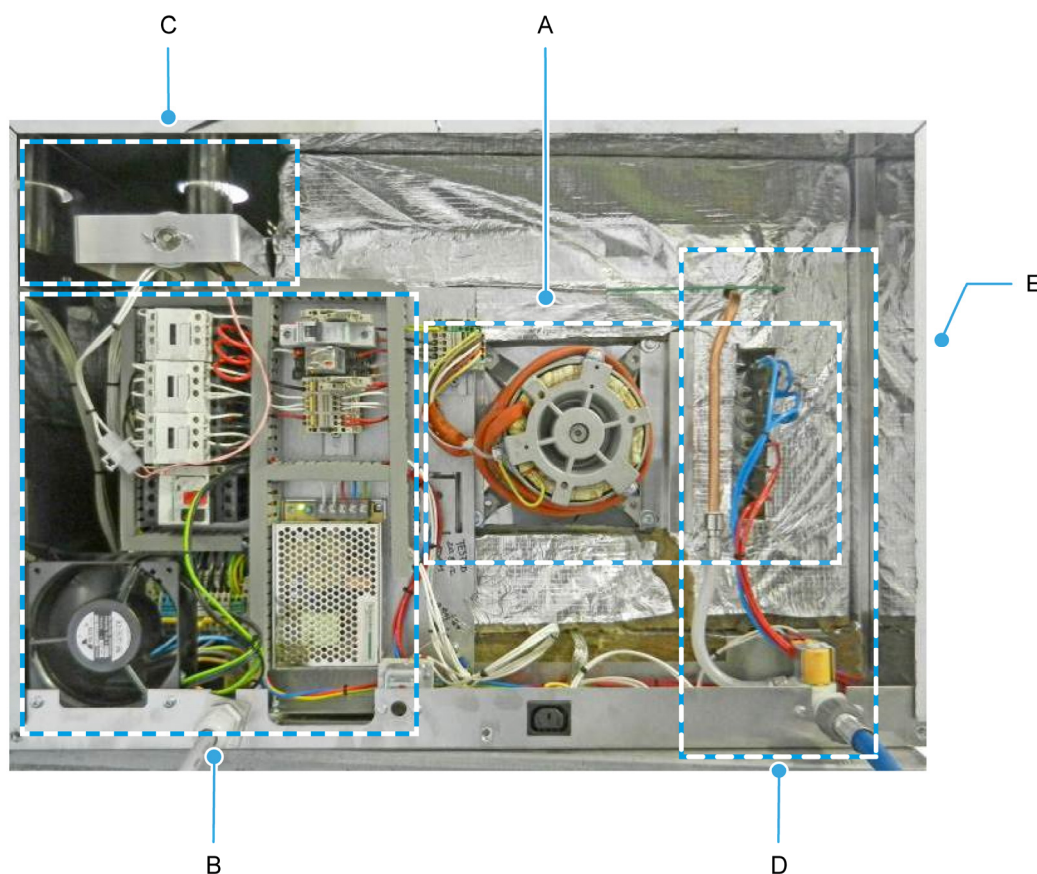


**Table 11:** Item numbers in **Figure 17**

Item Number	Part Number	Part Description
A	150-01-07201	Side sheet L/H (with fixed runners)
B	149-03-03800	Top hinge L/H oven
	149-03-03801	Top hinge R/H oven
C	150-00-11300	Fan
D	150-03-02500	Door seal
E	150-01-07200	Side sheet R/H (with fixed runners)
F	150-01-06700	Rear sheet
G	150-03-04700	Bottom hinge L/H oven
	150-03-05400	Bottom hinge R/H oven
H	149-03-04100	Outer door glass
I	150-03-10100	Inner door glass
J	B482-07-037	Door switch
K	A900-27-254	Handle/Catch/Latch assembly

**NOTE**

Complete door assembly is part number 150-03-14400 (L/H) and 150-03-14401 (R/H).  
State which is required.

**PART 2****4/5 Tray 18" x 30" Oven Spares Section****Oven Code FG159****Figure 18: Rear view with outer sheeting removed (FG159)**


---

<b>A. Motor and Element.....</b>	<b>(Part 2 / Section 1 on Page 69)</b>
<b>B. Main Panel .....</b>	<b>(Part 2 / Section 2 on Page 70)</b>
<b>C. Damper.....</b>	<b>(Part 2 / Section 3 on Page 71)</b>
<b>D. Water System.....</b>	<b>(Part 2 / Section 4 on Page 72)</b>
<b>E. Baking Chamber and Door Parts .</b>	<b>(Part 2 / Section 5 on Page 74)</b>

---



## Part 2 | Section 1 | Motor and Element (FG159)

Figure 19: Motor and Element (FG159)

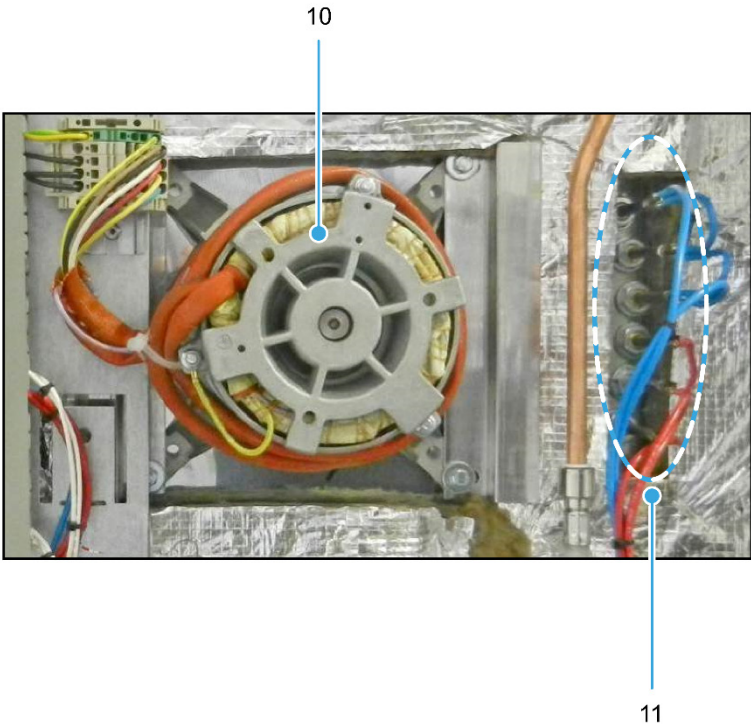


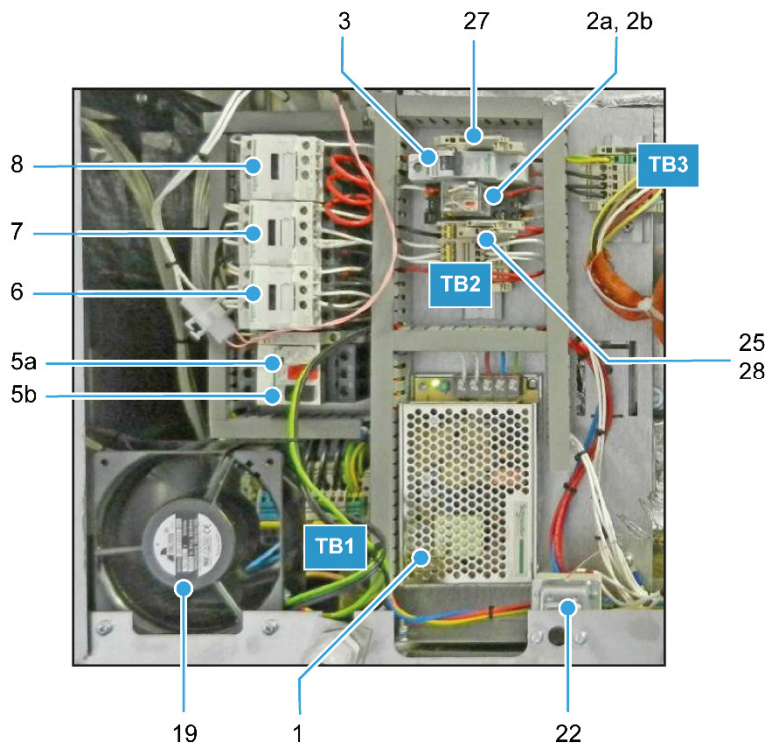
Table 12: Item numbers in Figure 19

Item Number	Part Number	Part Description
10	B720-74-005	Fan motor unit
11	B847-04-068	Heating element, 240 Vac
	B847-04-073	Heating element, 220 Vac

**NOTE**  
Part numbers are referenced from electrical drawing M159E25-75000 in the Electrical Manual.

## Part 2 | Section 2 | Main Panel (FG159)

**Figure 20: Main Panel (FG159)**



**Table 13: Item numbers in Figure 20**

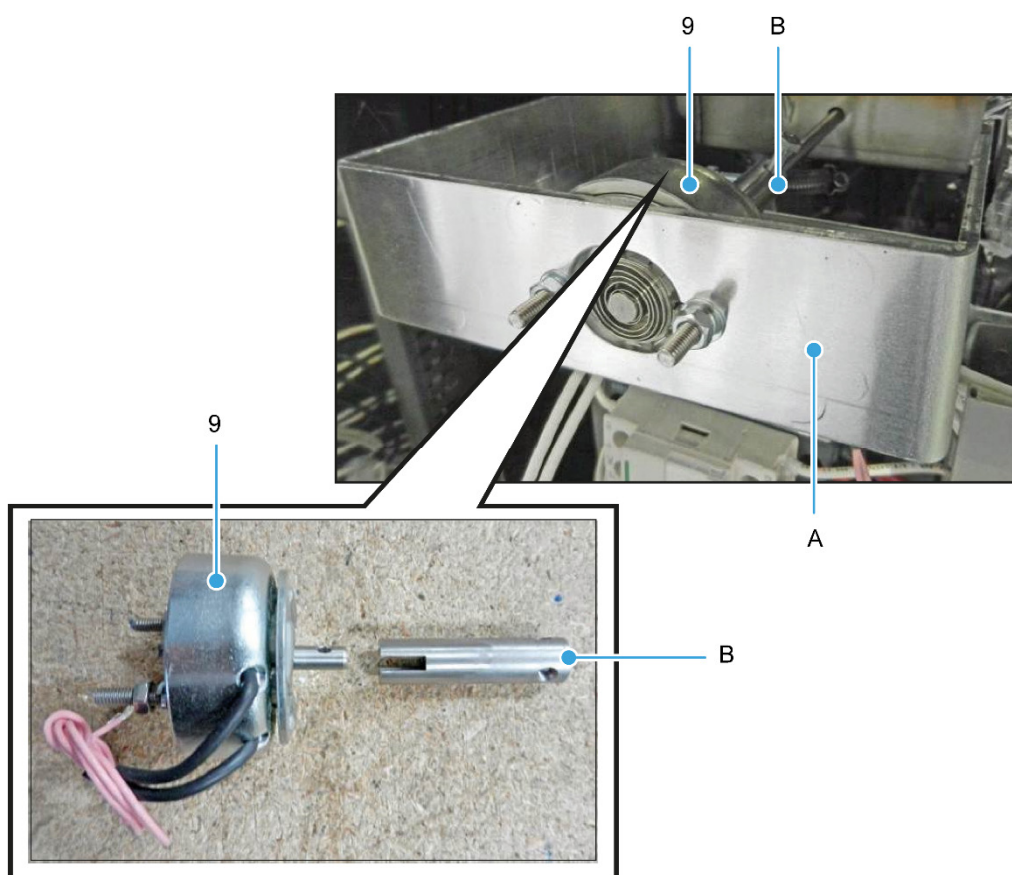
Item Number	Part Number	Part Description
1	B801-92-005	Power supply
2a	B723-37-004	Light relay
2b	B723-36-001	Light relay base
3	B872-22-062	Control circuit MCB
5a	B801-03-020	Fan motor overload unit
5b	B801-14-012	Fan motor overload auxiliary contact
6	B801-08-031	Fan motor forward contact
7	B801-08-031	Fan motor reverse contact
8	B801-08-021	Element contactor
19	B869-75-018	Rear cooling fan
22	B888-30-014	Overheat thermostat
25	B842-85-042	Light fuse
27	B842-85-025	Fan fuse
28	B842-85-039	Auxiliary socket fuse

### NOTE

Part numbers are referenced from electrical drawing M159E25-75000 in the Electrical Manual.

## Part 2 | Section 3 | Damper (FG159)

**Figure 21:** Damper (FG159)



**Table 14:** Item numbers in **Figure 21**

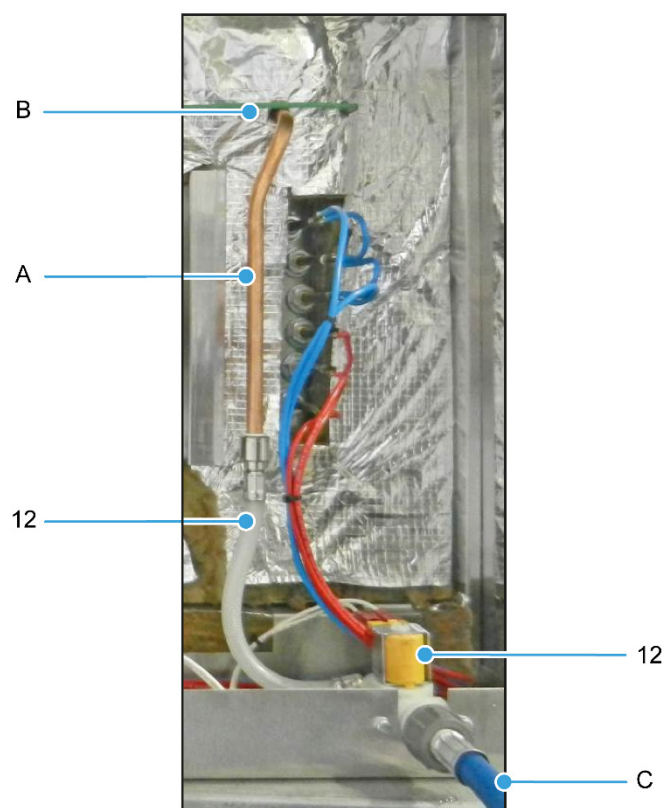
Item Number	Part Number	Part Description
9	B749-83-003	Damper solenoid L/H oven
	B749-83-004	Damper solenoid R/H oven
A	158-02-00300	Damper solenoid bracket
B	158-02-00600	Coupling

### NOTE

Part numbers are referenced from electrical drawing M159E25-75000 in the Electrical Manual.

## Part 2 | Section 4 | Water/Steam System (FG159)

**Figure 22: Water/Steam System (FG159) – 1**

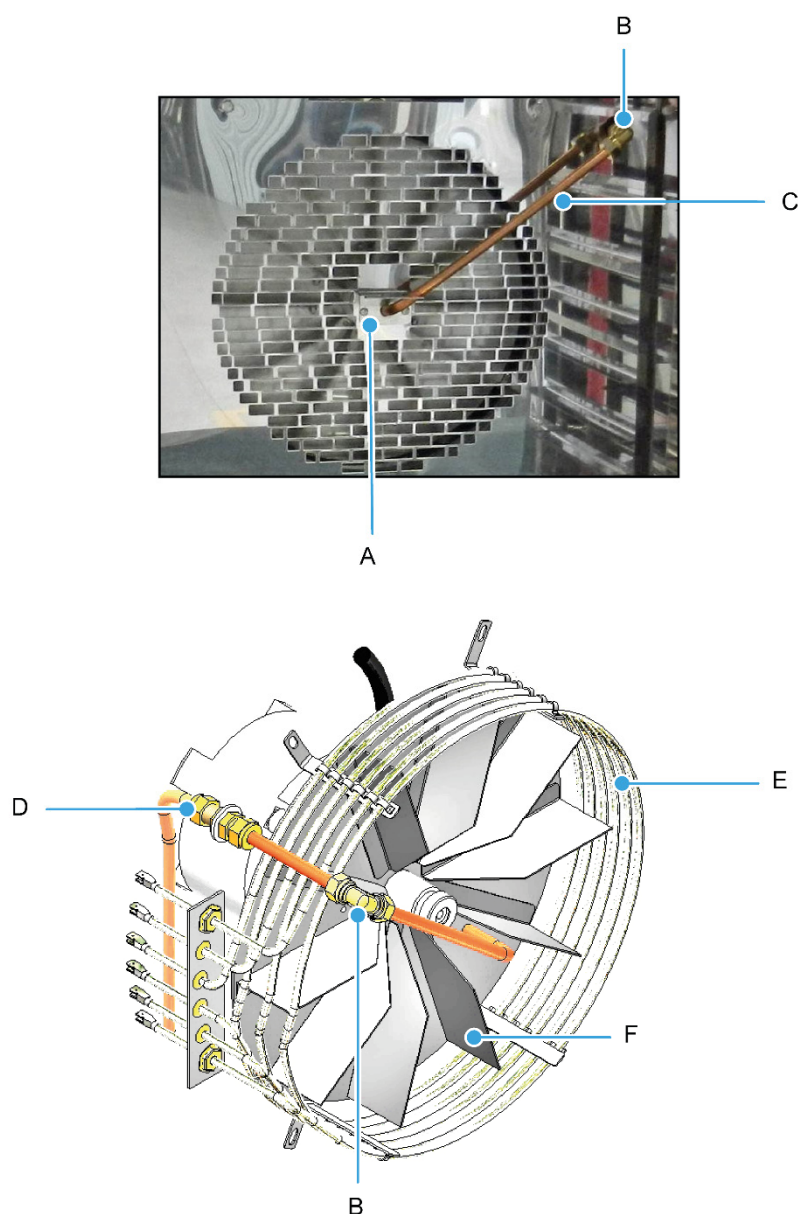


**Table 15: Item numbers in Figure 22**

Item Number	Part Number	Part Description
12	158-17-00400	Water inlet assembly (including hose)
A	A900-34-253	Copper pipe (10 mm OD x 20 SWG)
B	A900-34-321	Bulkhead coupling (under insulation)
C	A900-34-087	Hose – blue

### NOTE

Part numbers are referenced from electrical drawing M159E25-75000 in the Electrical Manual.

**Figure 23: Water/Steam System (FG159) – 2****Table 16: Item numbers in Figure 23**

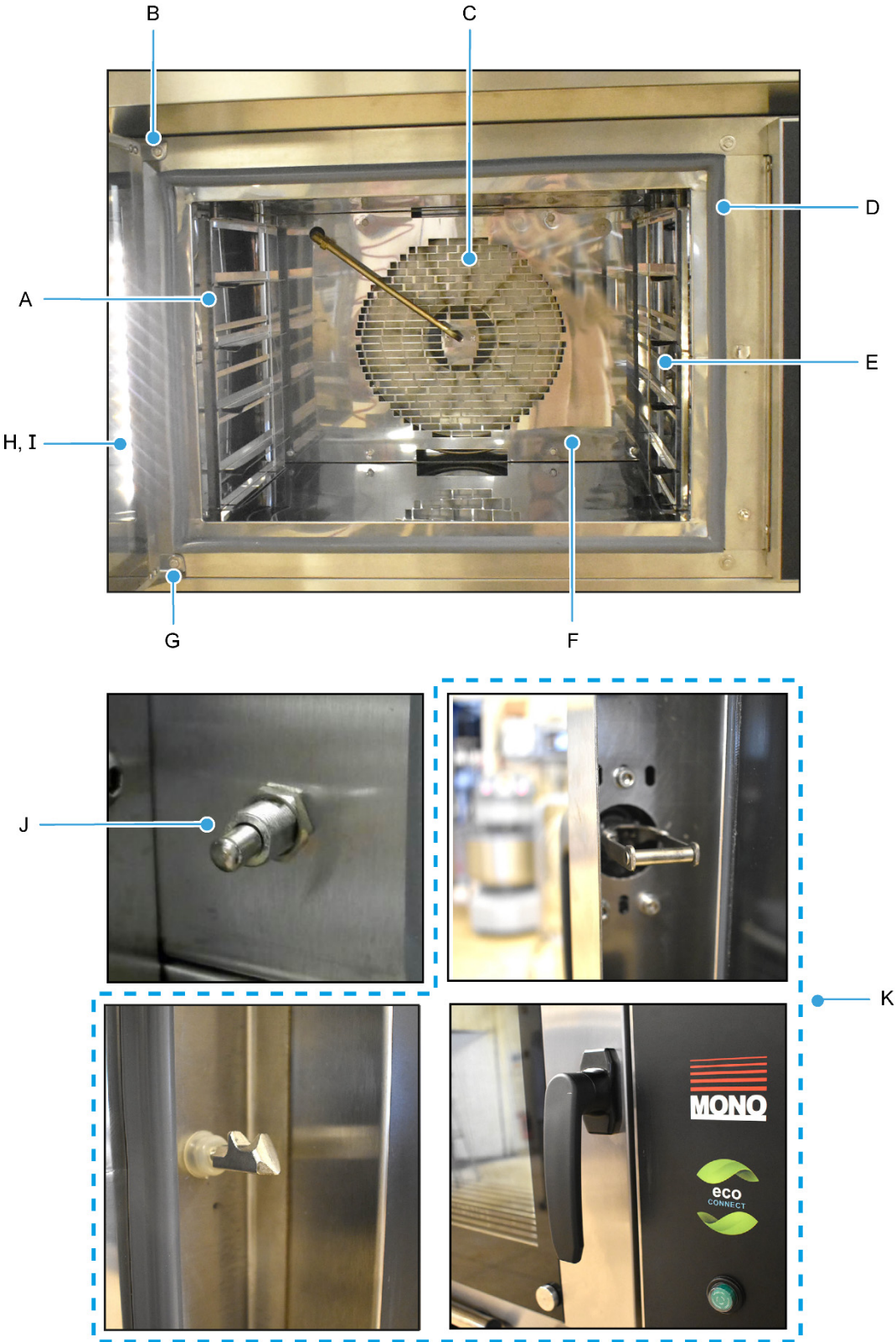
Item Number	Part Number	Part Description
A	150-01-07700	Pipe guide bracket
B	A900-34-387	Equal elbow
C	(1)	Pipe
D	A900-34-321	Bulkhead coupling
E	B847-04-068	Heating element, 240 Vac
	B847-04-073	Heating element, 220 Vac
F	150-00-11300	Fan

(1) Individual part numbers not available for pipes. All pipes made from A900-34-253 Copper Pipe 10 mm O/D x 20 SWG wall.



Part 2 | Section 5 | Baking Chamber and Door Parts (FG159)

Figure 24: Baking Chamber and Door Parts (FG159)



**Table 17:** Item numbers in **Figure 24**

Item Number	Part Number	Part Description
A	159-01-05000	L/H fixed runners, 4 tray
	159-01-05200	L/H fixed runners, 5 tray
B	158-03-10501	Top hinge L/H oven
	158-03-10500	Top hinge R/H oven
C	150-00-11300	Fan
D	159-03-01500	Door seal
E	159-01-05001	R/H fixed runners, 4 tray
	159-01-05201	R/H fixed runners, 5 tray
F	159-05-00400	Rear sheet
G	158-03-05200	Bottom hinge L/H oven
	158-03-05201	Bottom hinge R/H oven
H	153-03-04000	Outer door glass
I	159-03-06600	Inner door including glass
J	B482-07-037	Door switch
K	A900-27-254	Handle/Catch/Latch assembly

**NOTE**

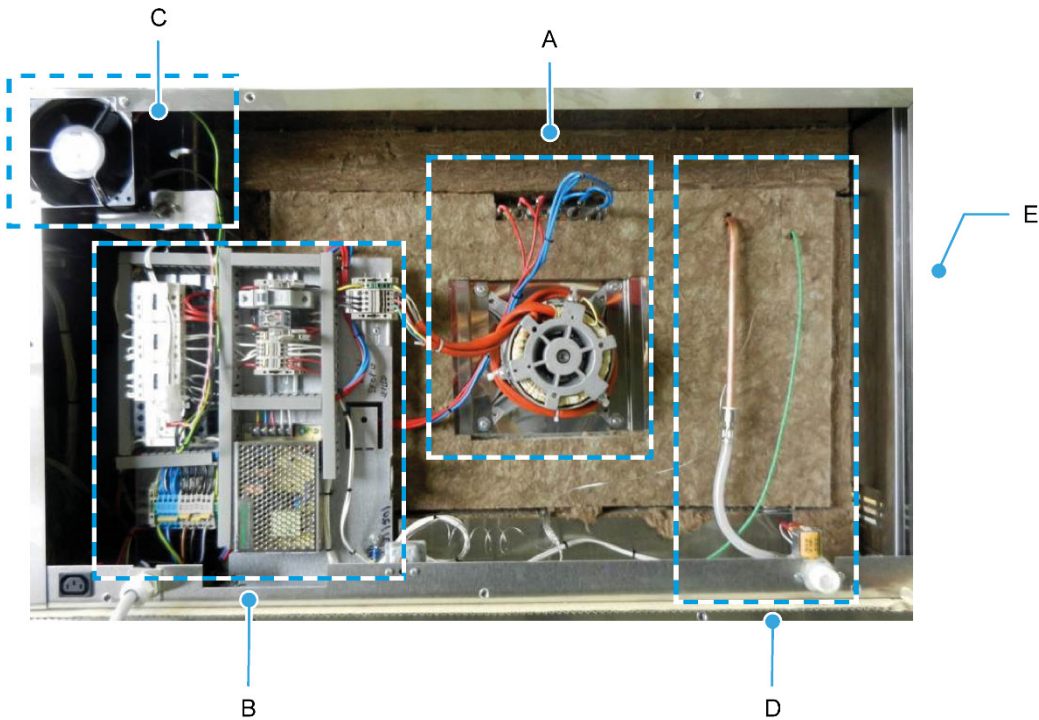
Complete door assembly part numbers are:  
 159-03-06500 (L/H hinge door) and 159-03-06501 (R/H hinge door).

**PART 3**

**4/5 Tray 60cm x 40cm Oven Spares Section**

**Oven Code FG158**

Figure 25: Rear view with outer sheeting removed (FG158)



- |           |  |  |
|-----------|--|--|
| <b>A.</b> | <b>Motor and Element.....</b>          | <b>(Part 3 / Section 1 on Page 77)</b> |
| <b>B.</b> | <b>Main Panel .....</b>                | <b>(Part 3 / Section 2 on Page 78)</b> |
| <b>C.</b> | <b>Damper and fan.....</b>             | <b>(Part 3 / Section 3 on Page 79)</b> |
| <b>D.</b> | <b>Water System.....</b>               | <b>(Part 3 / Section 4 on Page 80)</b> |
| <b>E.</b> | <b>Baking Chamber and Door Parts .</b> | <b>(Part 3 / Section 5 on Page 82)</b> |



# Part 3 | Section 1 | Motor and Element (FG158)

Figure 26: Motor and Element (FG158)

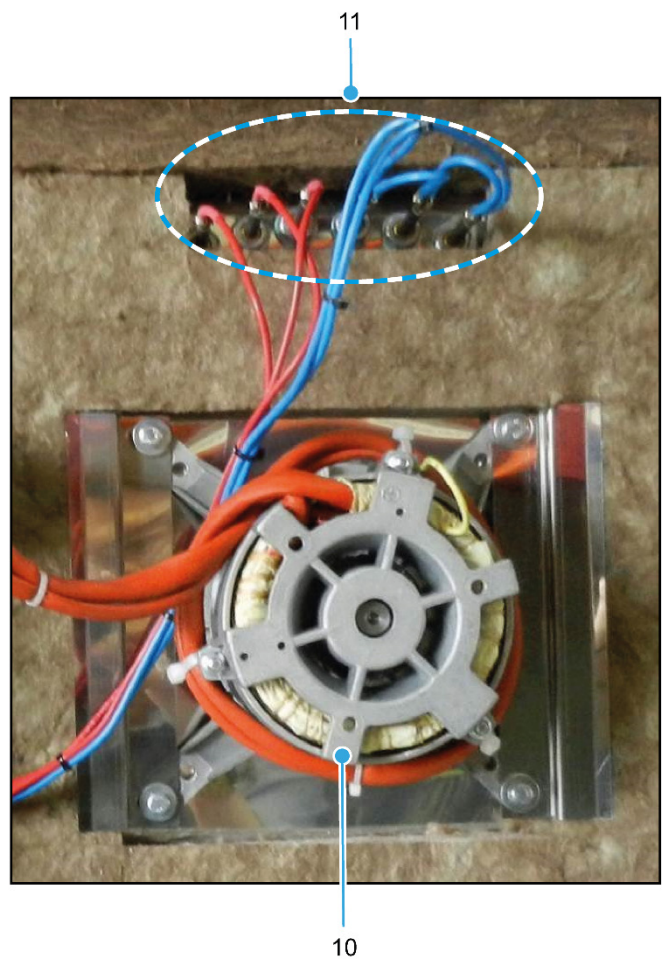


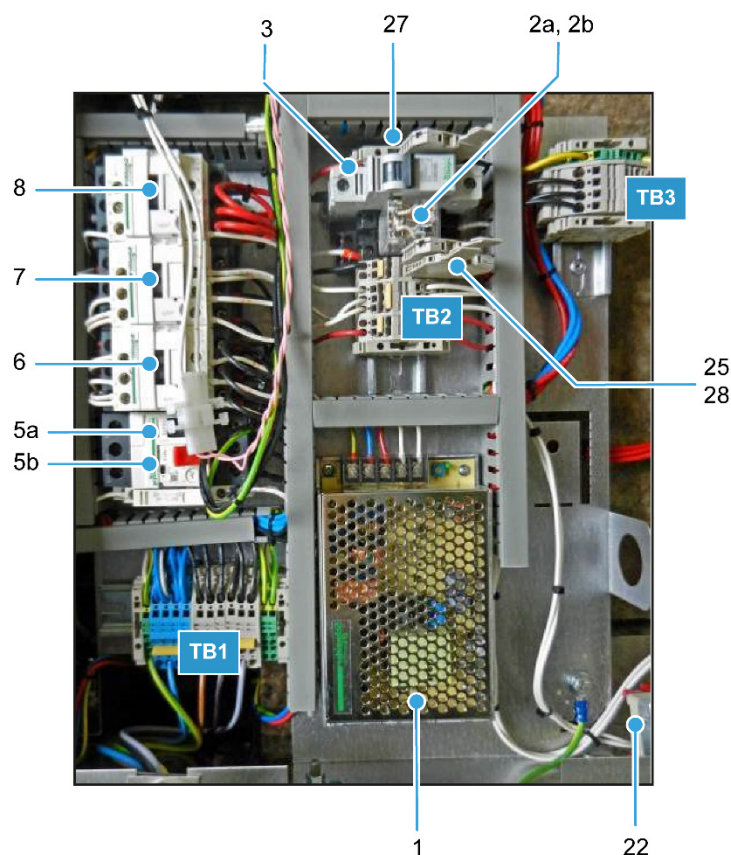
Table 18: Item numbers in Figure 26

Item Number	Part Number	Part Description
10	B720-74-005	Fan motor unit
11	B847-04-067	Heating element, 240 Vac
	B847-04-074	Heating element, 220 Vac

**NOTE**  
Part numbers are referenced from electrical drawing M158E25-75200 in the Electrical Manual.

## Part 3 | Section 2 | Main Panel (FG158)

**Figure 27: Main Panel (FG158)**



**Table 19: Item numbers in Figure 27**

Item Number	Part Number	Part Description
1	B801-93-005	Power supply
2a	B723-37-004	Light relay
2b	B723-36-001	Light relay base
3	B872-22-062	Control circuit MCB
5a	B801-03-020	Fan motor overload unit
5b	B801-14-012	Fan motor overload auxiliary contact
6	B801-08-031	Fan motor forward contact
7	B801-08-031	Fan motor reverse contact
8	B801-08-021	Element contactor
22	B888-30-014	Overheat thermostat
25	B842-85-042	Light fuse
27	B842-85-025	Fan fuse
28	B842-85-039	Auxiliary socket fuse

### NOTE

Part numbers are referenced from electrical drawing M158E25-75200 in the Electrical Manual.

Part 3 | Section 3 | Damper and Cooling Fan (FG158)

Figure 28: Damper and Cooling Fan (FG158)

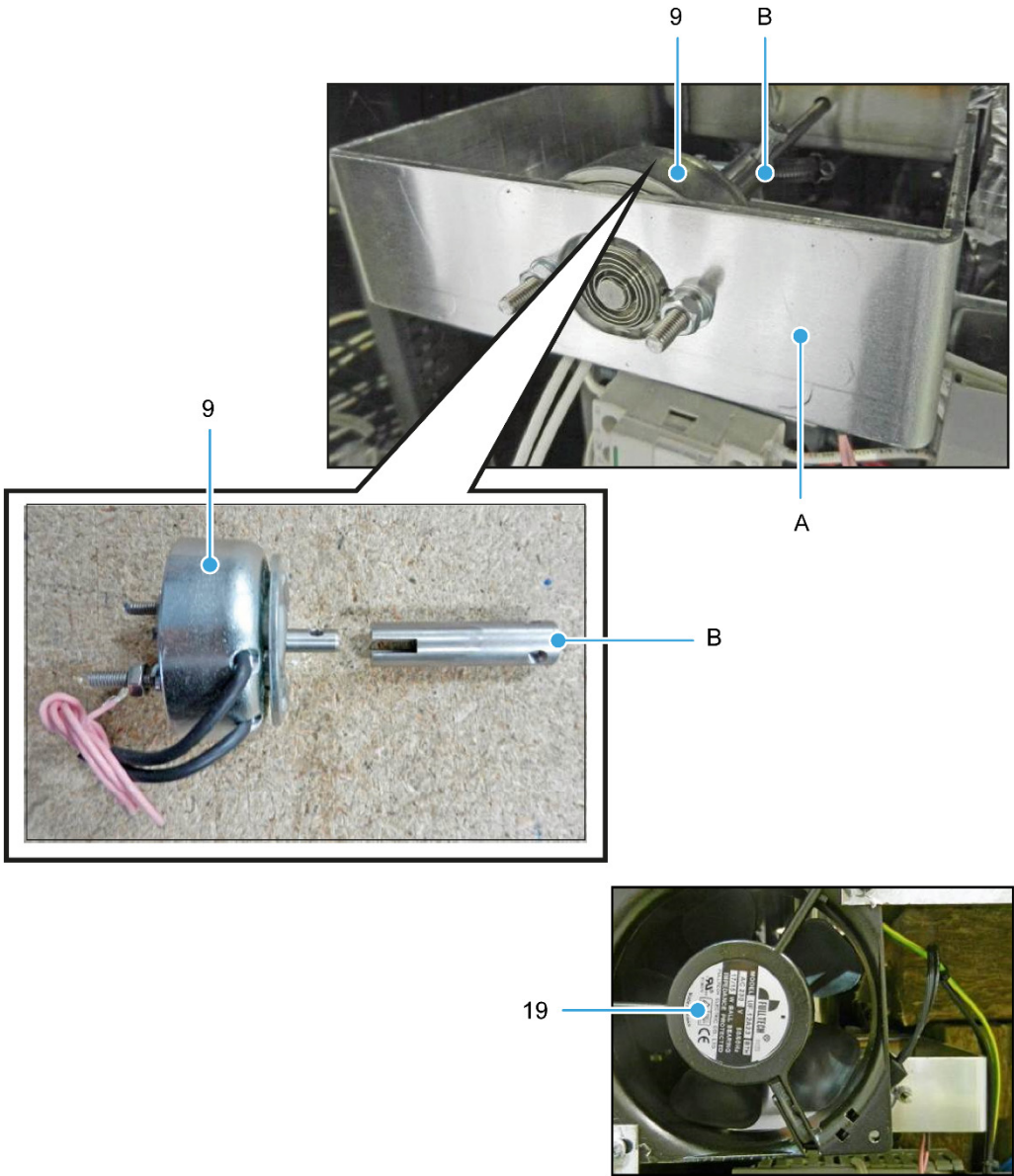


Table 20: Item numbers in Figure 28

Item Number	Part Number	Part Description
9	B749-83-003	Damper solenoid L/H oven
	B749-83-004	Damper solenoid R/H oven
19	B869-75-018	Rear cooling fan
A	158-02-00300	Damper solenoid bracket
B	158-02-00600	Coupling

**NOTE**  
Part numbers are referenced from electrical drawing M158E25-75200 in the Electrical Manual.

# Part 3 | Section 4 | Water/Steam System (FG158)

Figure 29: Water/Steam System (FG158) – 1

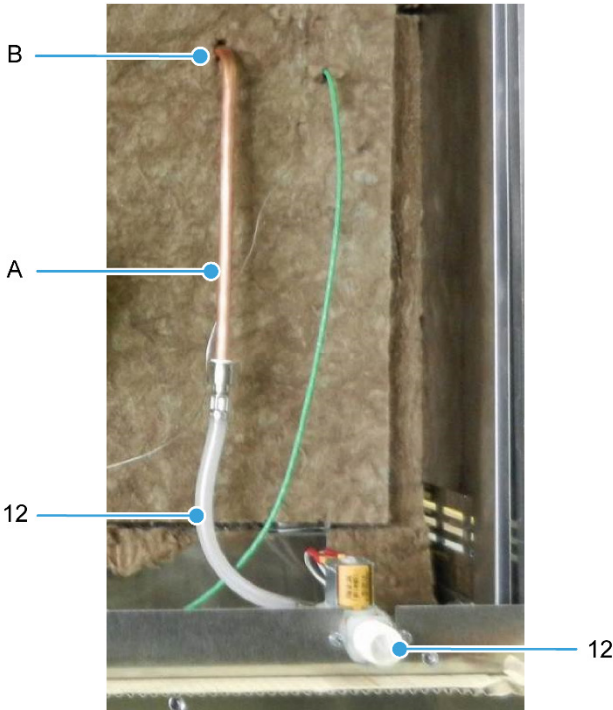
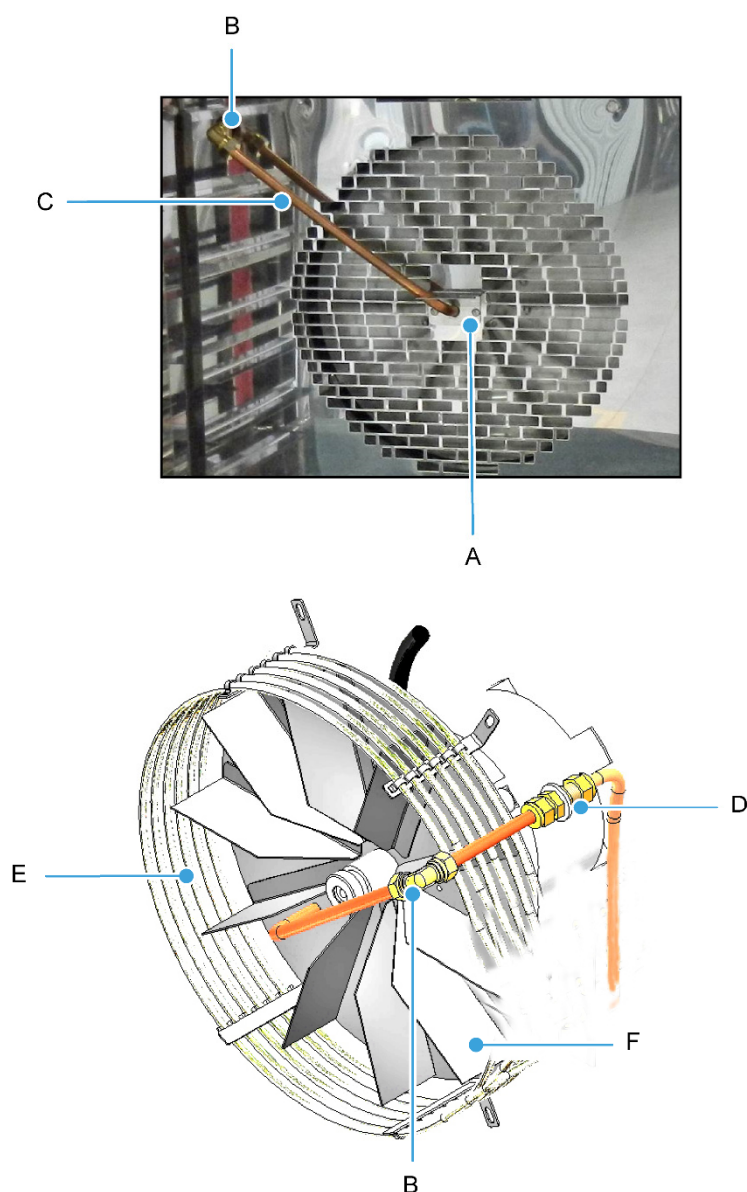


Table 21: Item numbers in Figure 29

Item Number	Part Number	Part Description
12	158-17-00400	Water inlet assembly (including hose)
A	A900-34-253	Copper pipe (10 mm OD x 20 SWG)
B	A900-34-321	Bulkhead coupling (under insulation)
N/A	A900-34-087	Hose – blue (not shown)

**NOTE**

Part numbers are referenced from electrical drawing M158E25-75200 in the Electrical Manual.

**Figure 30: Water/Steam System (FG158) – 2****Table 22: Item numbers in Figure 30**

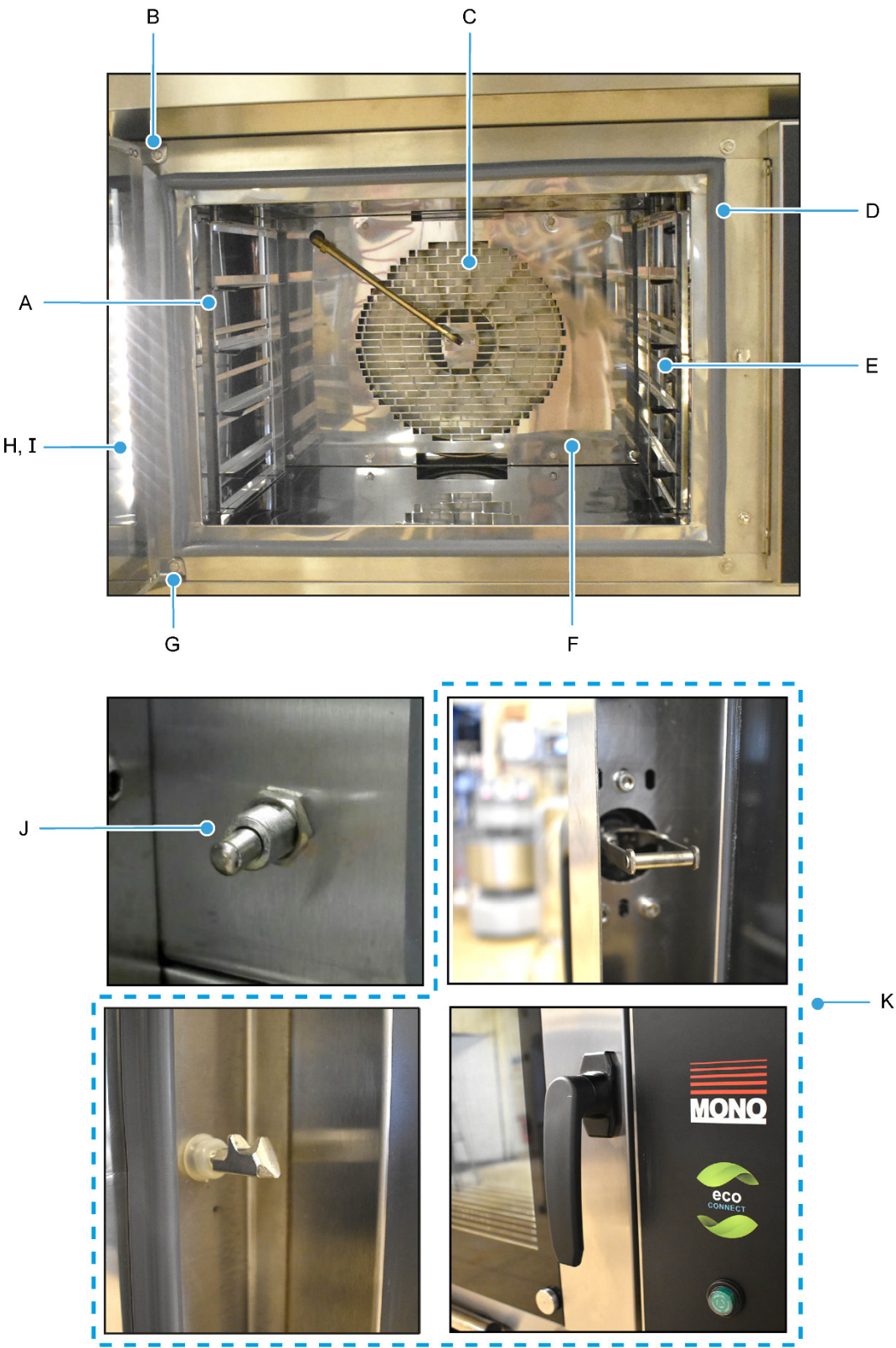
Item Number	Part Number	Part Description
A	150-01-07700	Pipe guide bracket
B	A900-34-387	Equal elbow
C	(1)	Pipe
D	A900-34-321	Bulkhead coupling
E	B847-04-067	Heating element, 240 Vac
	B847-04-074	Heating element, 220 Vac
F	150-00-11200	Fan

(1) Individual part numbers not available for pipes. All pipes made from A900-34-253 Copper Pipe 10 mm O/D x 20 SWG wall.



Part 3 | Section 5 | Baking Chamber and Door Parts (FG158)

Figure 31: Baking Chamber and Door Parts (FG158)



**Table 23:** Item numbers in **Figure 31**

Item Number	Part Number	Part Description
A	158-04-01000	L/H runner rack, 4/5 tray
B	158-03-10501	Top hinge L/H oven
	158-03-10500	Top hinge R/H oven
C	158-00-11200	Fan
D	158-03-01500	Door seal
E	158-04-01001	R/H runner rack, 4/5 tray
F	158-05-13300	Rear sheet
G	158-03-05200	Bottom hinge L/H oven
	158-03-05201	Bottom hinge R/H oven
H	158-03-06000	Outer door glass
I	158-03-41600	Inner door glass
J	B482-07-037	Door switch
K	A900-27-254	Handle/Catch/Latch assembly

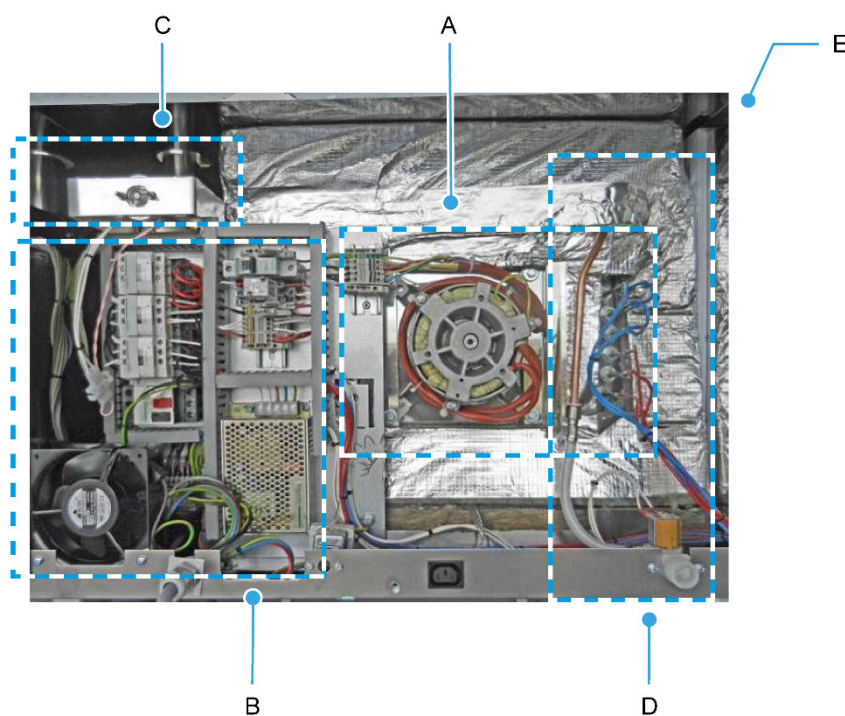
**NOTE**

Complete door assembly part numbers are:  
 158-03-05900 (L/H hinge door) and 158-03-05901 (R/H hinge door).

## **PART 4      4/5 Tray 40cm x 60cm Oven Spares Section**

### **Oven Code FG153**

**Figure 32: Rear view with outer sheeting removed (FG153)**




---

<b>A.</b> Motor and Element.....	(Part 4 / Section 1 on Page 85)
<b>B.</b> Main Panel .....	(Part 4 / Section 2 on Page 86)
<b>C.</b> Damper and fan.....	(Part 4 / Section 3 on Page 87)
<b>D.</b> Water System.....	(Part 4 / Section 4 on Page 88)
<b>E.</b> Baking Chamber and Door Parts .	(Part 4 / Section 5 on Page 90)

---



# Part 4 | Section 1 | Motor and Element (FG153)

Figure 33: Motor and Element (FG153)

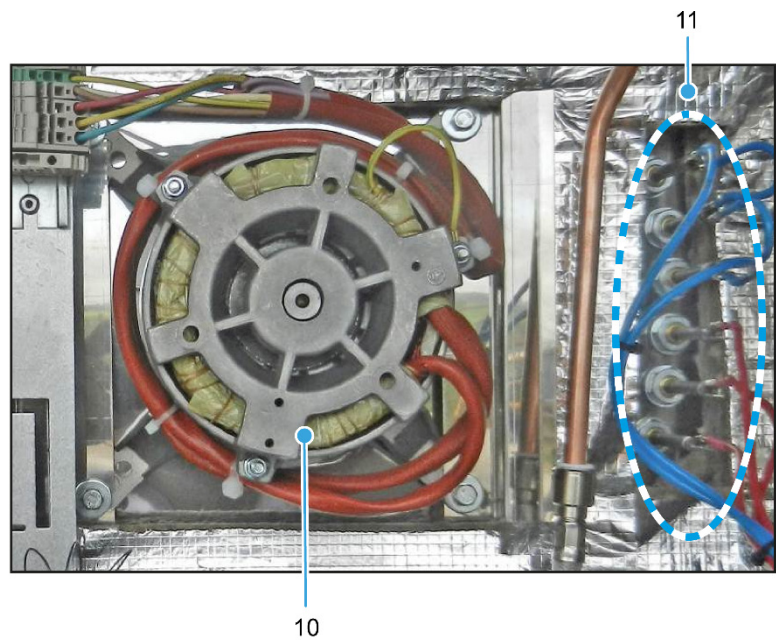


Table 24: Item numbers in Figure 33Figure 26

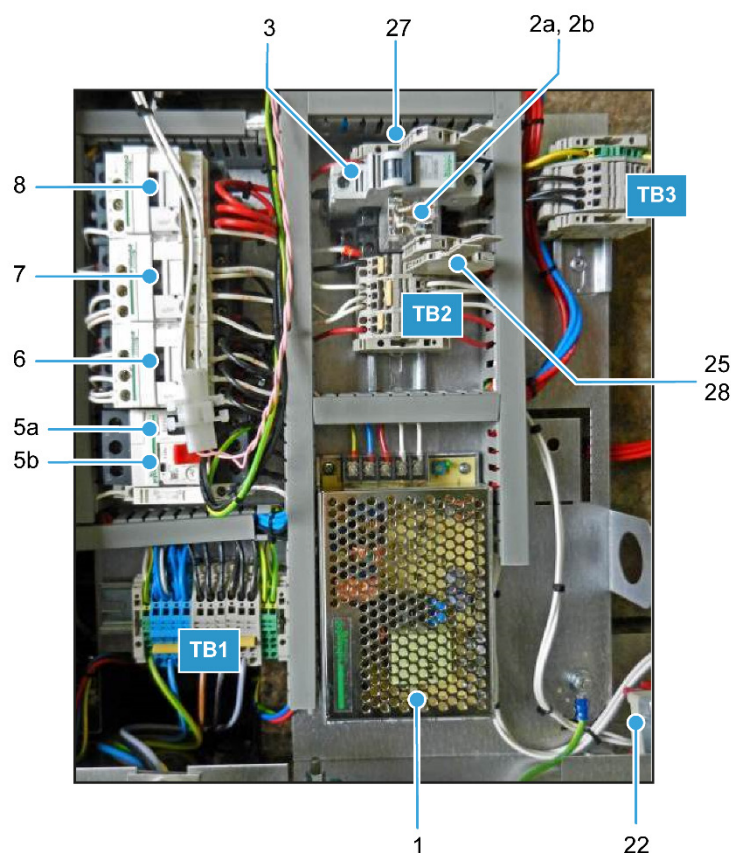
Item Number	Part Number	Part Description
10	B720-74-005	Fan motor unit
11	B847-04-067	Heating element, 240 Vac
	B847-04-074	Heating element, 220 Vac

**NOTE**

Part numbers are referenced from electrical drawing M158E25-75200 in the Electrical Manual.

## Part 4 | Section 2 | Main Panel (FG153)

**Figure 34: Main Panel (FG153)**



**Table 25: Item numbers in Figure 34**

Item Number	Part Number	Part Description
1	B801-93-005	Power supply
2a	B723-37-004	Light relay
2b	B723-36-001	Light relay base
3	B872-22-062	Control circuit MCB
5a	B801-03-020	Fan motor overload unit
5b	B801-14-012	Fan motor overload auxiliary contact
6	B801-08-031	Fan motor forward contact
7	B801-08-031	Fan motor reverse contact
8	B801-08-021	Element contactor
22	B888-30-014	Overheat thermostat
25	B842-85-042	Light fuse
27	B842-85-025	Fan fuse
28	B842-85-039	Auxiliary socket fuse

### NOTE

Part numbers are referenced from electrical drawing M158E25-75200 in the Electrical Manual.

Part 4 | Section 3 | Damper and Cooling Fan (FG153)

Figure 35: Damper and Cooling Fan (FG153)

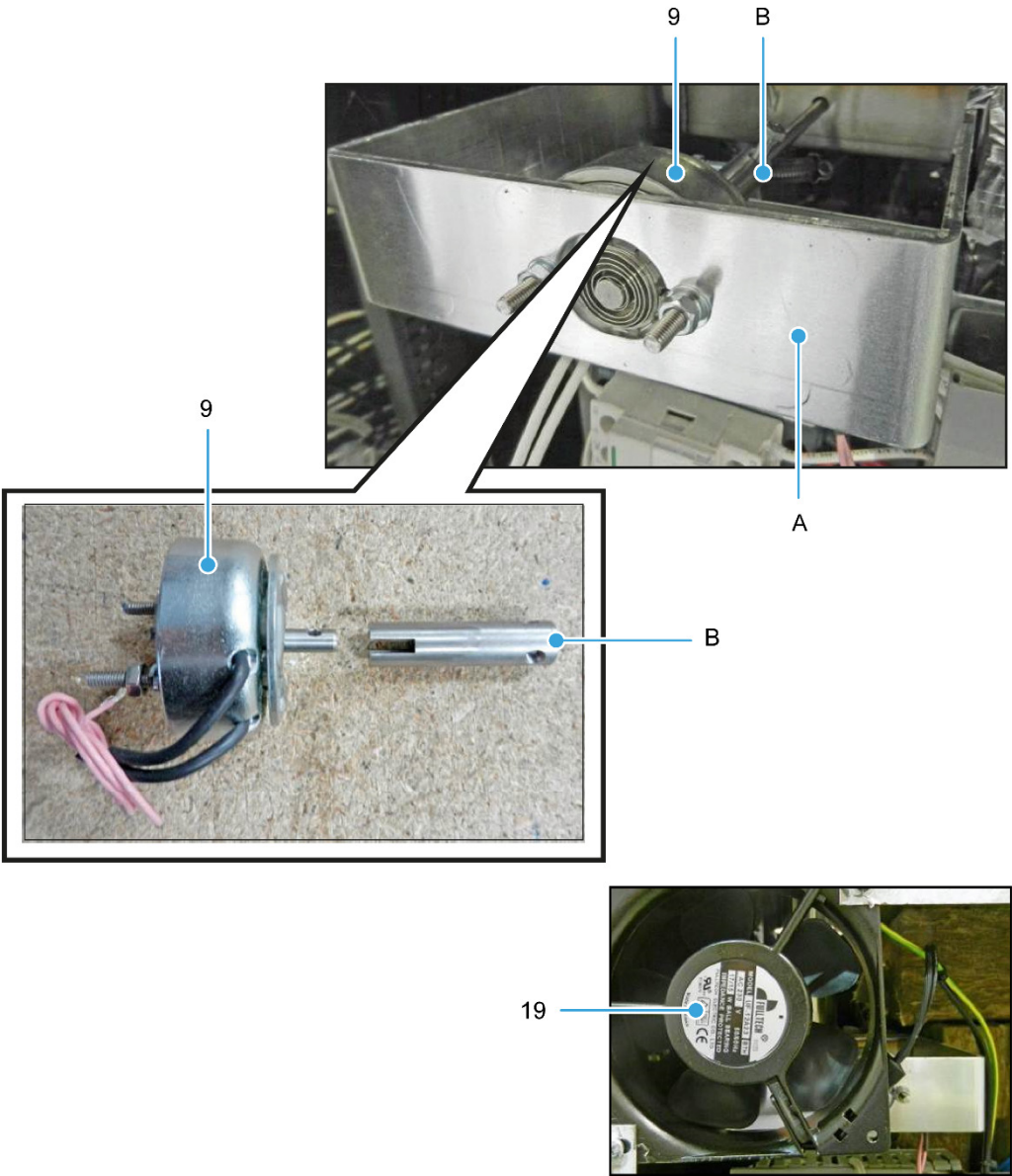


Table 26: Item numbers in Figure 35

Item Number	Part Number	Part Description
9	B749-83-003	Damper solenoid L/H oven
	B749-83-004	Damper solenoid R/H oven
19	B869-75-018	Rear cooling fan
A	158-02-00300	Damper solenoid bracket
B	158-02-00600	Coupling

NOTE

Part numbers are referenced from electrical drawing M158E25-75200 in the Electrical Manual.

Part 4 | Section 4 | Water/Steam System (FG153)

Figure 36: Water/Steam System (FG153) – 1

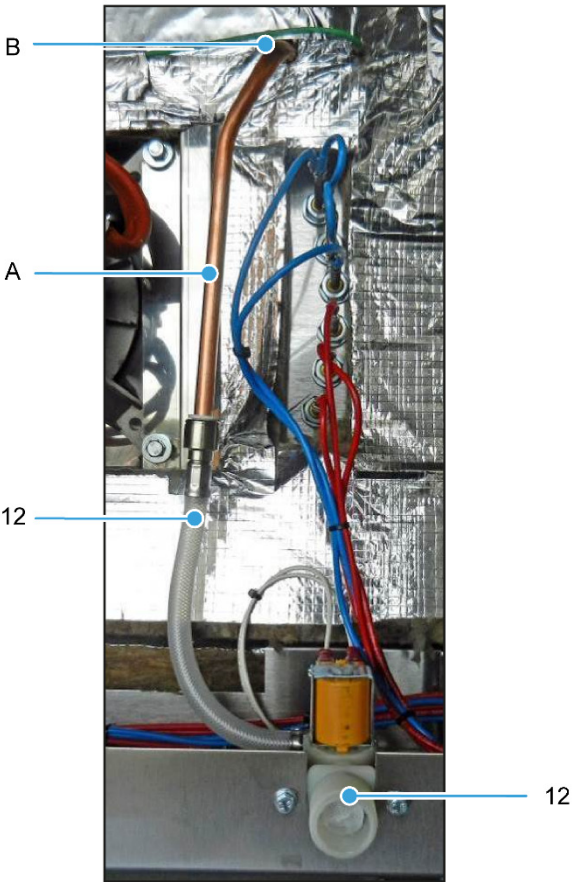
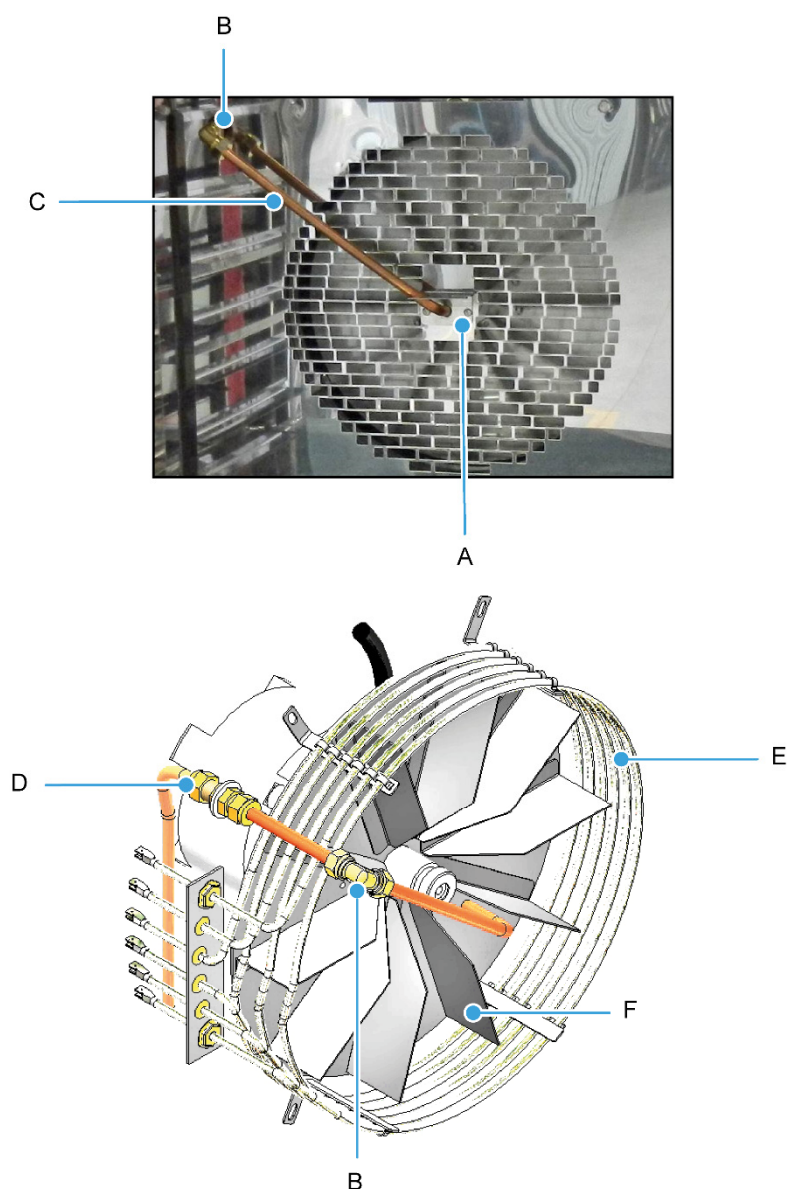


Table 27: Item numbers in Figure 36Figure 29

Item Number	Part Number	Part Description
12	158-17-00400	Water inlet assembly (including hose)
A	A900-34-253	Copper pipe (10 mm OD x 20 SWG)
B	A900-34-321	Bulkhead coupling (under insulation)
N/A	A900-34-087	Hose – blue (Not shown)

**NOTE**  
Part numbers are referenced from electrical drawing M158E25-75200 in the Electrical Manual.



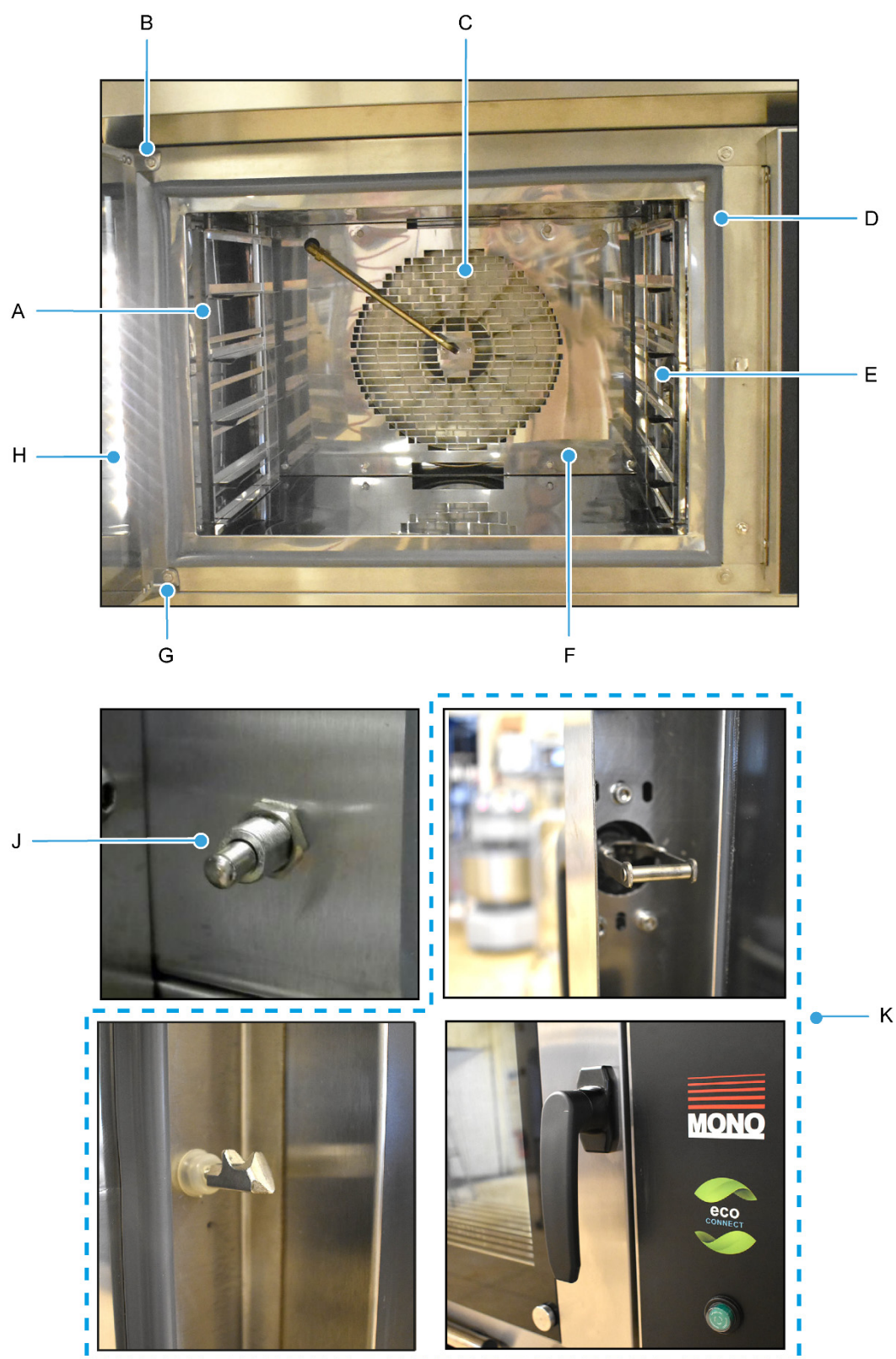
**Figure 37: Water/Steam System (FG153) – 2****Table 28: Item numbers in Figure 37**

Item Number	Part Number	Part Description
A	150-01-07700	Pipe guide bracket
B	A900-34-387	Equal elbow
C	(1)	Pipe
D	A900-34-321	Bulkhead coupling
E	B847-04-067	Heating element, 240 Vac
	B847-04-074	Heating element, 220 Vac
F	150-00-11200	Fan

(1) Individual part numbers not available for pipes. All pipes made from A900-34-253 Copper Pipe 10 mm O/D x 20 SWG wall.

## Part 4 | Section 5 | Baking Chamber and Door Parts (FG153)

**Figure 38: Baking Chamber and Door Parts (FG153)**



**Table 29:** Item numbers in **Figure 38**

Item Number	Part Number	Part Description
A	149-01-07101	L/H clip-on runner
B	158-03-10501	Top hinge L/H oven
	158-03-10500	Top hinge R/H oven
C	158-00-11200	Fan
D	153-23-00500	Door seal
E	149-01-07100	R/H clip-on runner
F	153-51-00900	Rear sheet
G	158-03-05200	Bottom hinge L/H oven
	158-03-05201	Bottom hinge R/H oven
H	153-03-01700	Outer/inner door glass
J	B482-07-037	Door switch
K	A900-27-254	Handle/Catch/Latch assembly

**NOTE**

Complete door assembly part numbers are:

153-03-05900 (L/H hinge door) and 153-03-05901 (R/H hinge door).

# 11. Condenser Unit (Option)



**CAUTION**    ■ All versions should be part of a regular cleaning schedule.  
Water should be drained and parts cleaned with an antibacterial wash.

## Index

Introduction..... page 93

Dimensions ..... page 94

Specifications ..... page 95

Safety ..... page 96

Installation..... page 97

Operation..... page 100

Spares..... page 101

Other versions that may be fitted ..... page 103

## NOTE

See the Electrics Manual for electrical information.

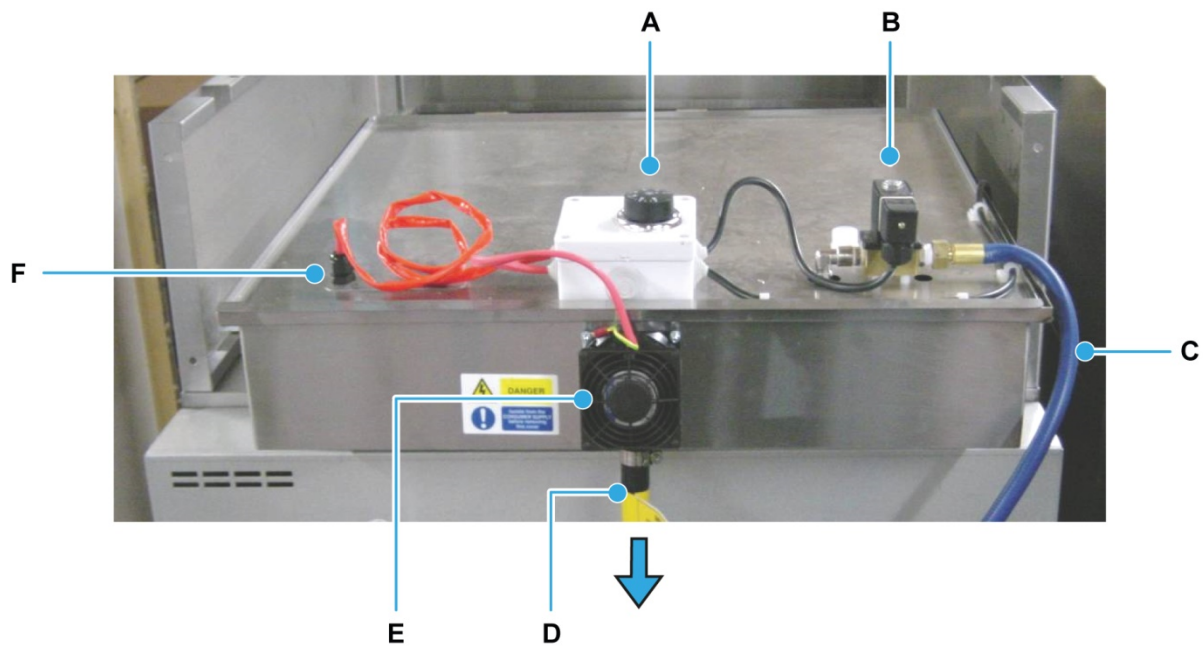


## Introduction (condenser unit)

A condenser unit can be fitted to a single oven or stacked ovens, as required. The thermostatic control can be adjusted to operate in most ambient temperatures. A simple water connection (washing machine type fitting) and a hose to drain are required to operate efficiently.

Steam is drawn from the flue pipe of the oven through a thermostatically-controlled water-cooled chamber and condenses to drain away. When the cooling water reaches a set temperature, it is automatically replaced with cold water to keep the condensing process as efficient as possible.

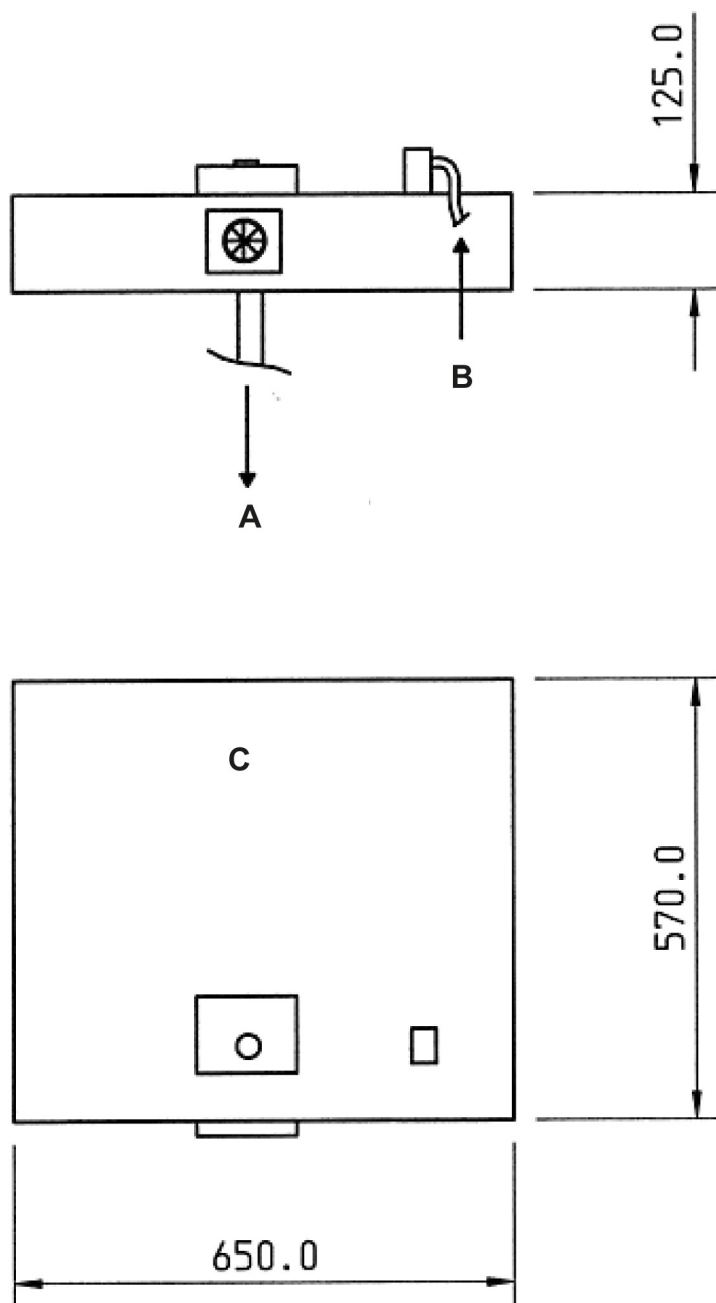
**Figure 39: Features of a typical condenser unit**



- 
- A. Thermostat control
  - B. Water solenoid
  - C. Water inlet
  - D. Water outlet to drain
  - E. Fan
  - F. Thermostat
-

## Dimensions (condenser unit)

**Figure 40:** Dimensions of a condenser unit



- 
- A. Water out
  - B. Water in
  - C. Rear of the oven
-

## Specifications (condenser unit)

### Power

- 230 Vac (50 Hz), single phase
- 21 Watts
- Wired to the oven electrical panel.

### Water

- Washing machine type connection to the normal water supply via steam water connection to the oven(s).

### Noise

- Less than 85 dB

### Weight

- Approximately 18 kg / 39.7 lb (excluding water)

## Safety (condenser unit)

Always disconnect or isolate the power supply before installation, and allow time for the oven to cool. Only fully-trained and authorised electricians are permitted to do any electrical repairs and installation work on the oven.

**WARNING**

- Before testing the oven with the condenser, check that:
    - All cover panels and pipe fittings are secure.
    - The door handles are not damaged.
  - Operate the condenser only as described in this manual.
  - All versions should be part of a regular cleaning schedule. Water should be drained and parts cleaned with an antibacterial wash.
- 

**WARNING**

- All connections to the oven must comply with the statutory requirements of the country of installation.
- 

**CAUTION**

- Be aware of hot surfaces.
    - While the oven is in operation (and for some time after use), it is inadvisable to touch the condenser or the surrounds because of conducted heat.
  - No unauthorised modifications to the condenser are permitted.
  - Only use MONO spare parts on this condenser.
-

## Installation (condenser unit)

1. Ensure that all power is disconnected and the oven is cool.
2. Before fitting the main condenser assembly, insert blanking plug **(A)** into the lower hole that will not be required for the type of oven being used.
3. Connect tube **(B)** to the spigot and retain with worm-drive clip **(C)**.
4. Place condenser in position, ensuring that the tube **(B)** passes through the hole in the top of the oven and worm drive clip **(D)**, then over spigot of the damper assembly on the oven.
5. Tighten worm-drive clip **(D)**.
6. Fasten the condenser unit to the top of the oven with M6 x 12 mm long hex head screws and washers in four positions. (If holes have been drilled, nuts will have to be also used).
7. Connect wiring, depending on whether the oven is a 4-tray or 10-trays version, as shown in the corresponding Electricals manual.
8. Connect drain hose to a suitable drain.
9. Attach a water tap bracket to the base frame, as shown, and fasten the water hose to a water supply. (A tee pipe must be used on double ovens).

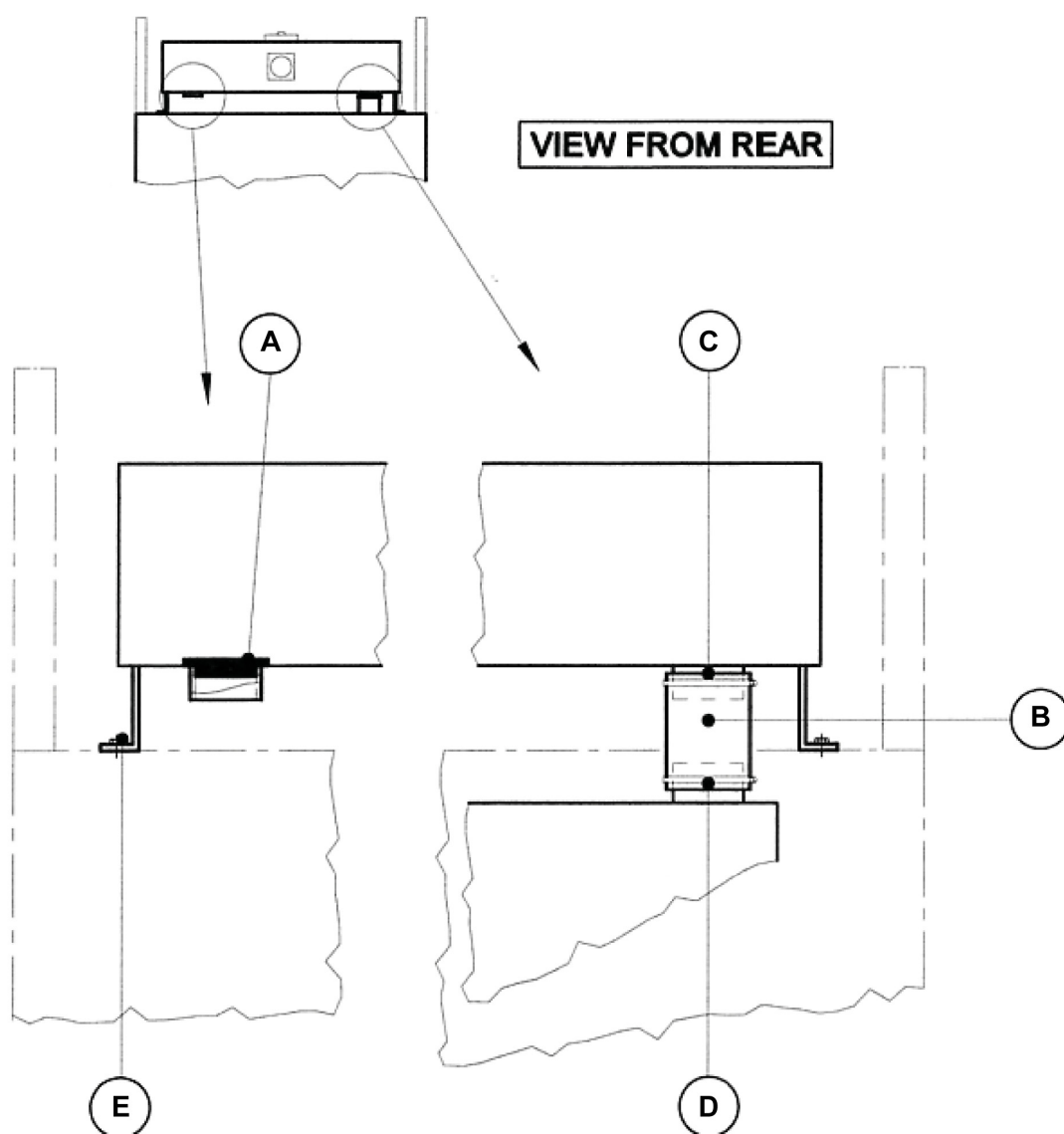
---

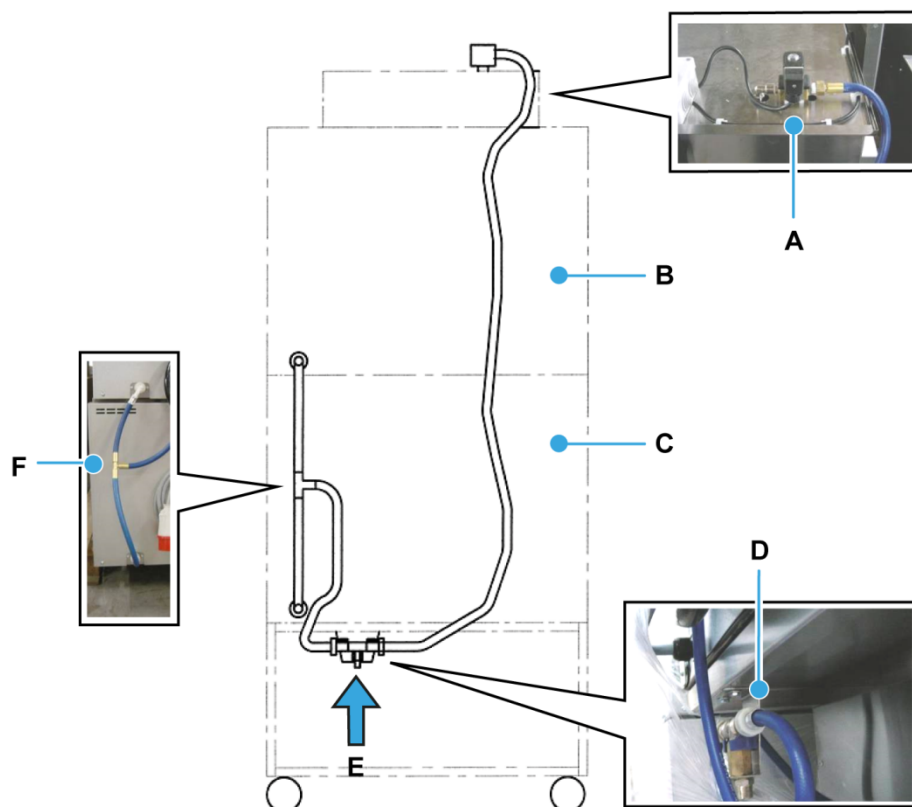
### NOTE

If fixing holes are not present on the top sheet of the oven, they should be marked and drilled at this stage. Position condenser correctly and mark hole positions (centre of each slot). Remove condenser and drill holes of 6.5 mm diameter at four positions.

---

**Figure 41: Installation of a condenser unit**



**Figure 42: Water pipe connections**

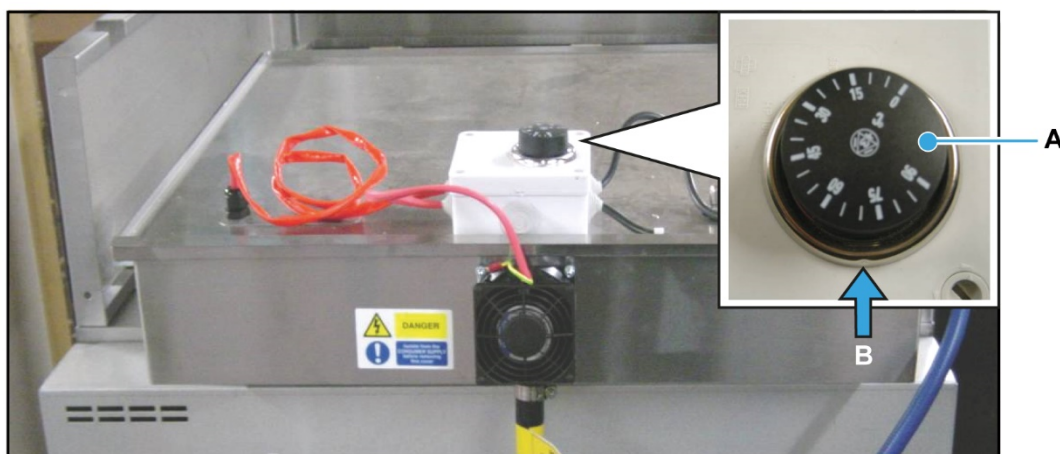
- 
- A. Condenser solenoid
  - B. Oven #1
  - C. Oven #2
  - D. Bracket fixings for the water tap
  - E. Mains water supply inlet
  - F. Tee-pipe for double oven connection
-

## Operation (condenser unit)

1. Review all safety sections in this manual.
2. Ensure that the water is connected correctly and the oven power is on.
3. Adjust the thermostat control to the required position ([Figure 43](#)).

It is suggested that, as a starting point, the thermostat is set at 60. It can then be decreased if the performance drops or increased if it is found that the water is being replaced too often.

**Figure 43:** Thermostat control on the condenser



- 
- A.** Thermostat control  
**B.** Setting position
-

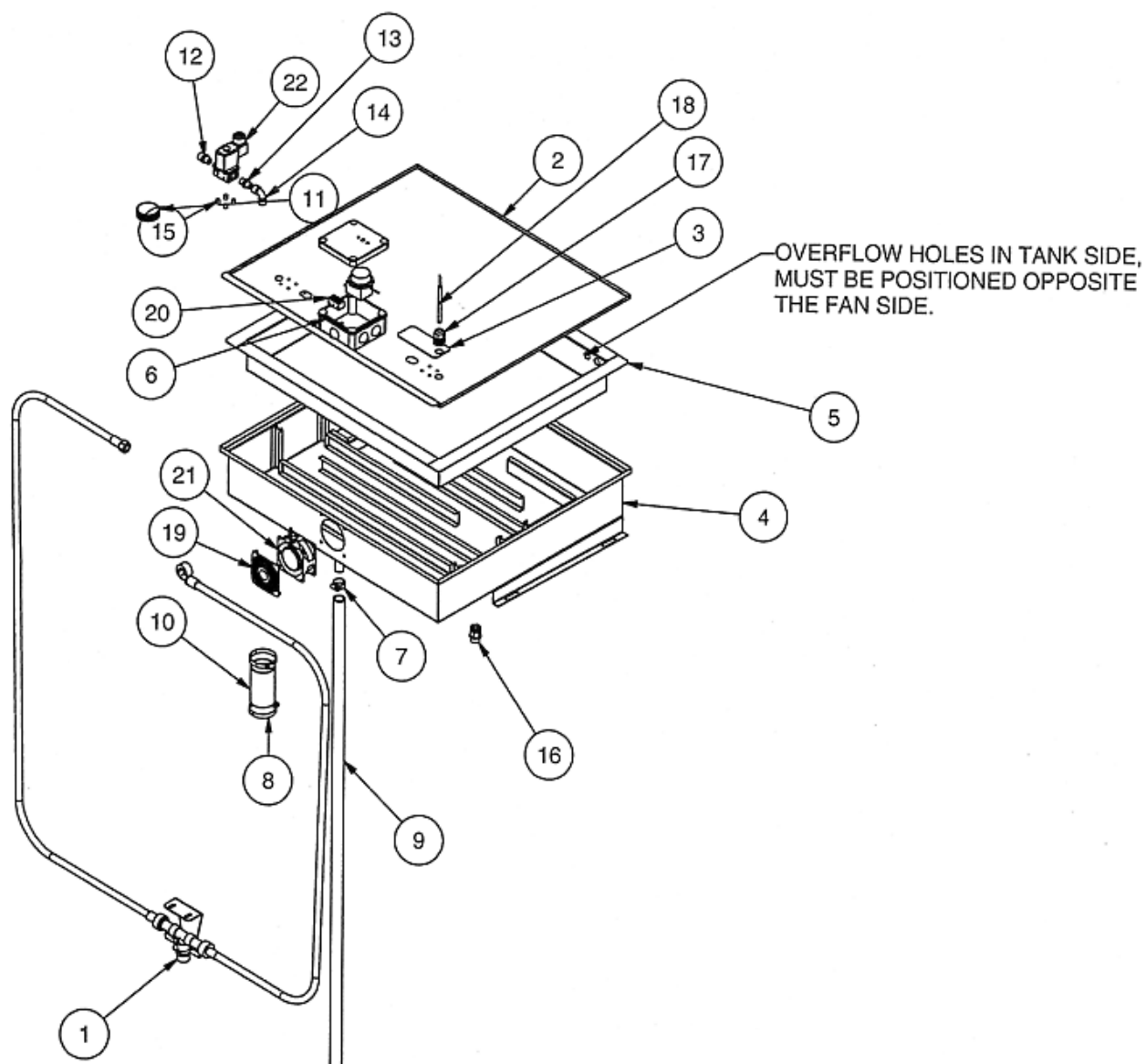


## Spares (condenser unit)

### This section is for Engineer use only

Do not attempt any modifications to the condenser or oven. If in doubt, contact Mono Equipment for advice.

**Figure 44: Main parts of the condenser unit**



Item	Part number	Description	Quantity
1	150-07-01300	Inlet water control unit	1
2	150-19-01700	Top sheet	1
3	150-19-02300	Cover plate	1
4	150-19-02600	Base tray	1
5	150-19-02700	Water tank	1
6	150-25-07100	Junction box	1
7	A900-01-196	Jubilee clip	1
8	A900-01-271	Jubilee clip (40 to 60 mm)	2
9	A900-23-004	Drain tube (2 metres)	1
10	A900-23-027	Flexible tube (duct hose)	1
11	A900-27-187	Plug insert	1
12	A900-34-191	Reducer 1/4-in. BSP (male) x 3/8-in. BSPT (male)	1
13	A900-34-244	Reducer 1/4-in. BSP (male) x 1/4-in. BSPT (male)	1
14	A900-34-245	Elbow	1
15	B811-33-001	Spacer	4
16	B839-17-003	Cable gland type 251	1
17	B842-17-005	Cable gland type 206-6096	1
18	B842-30-003	Thermostat	1
19	B842-40-002	Fan guard	1
20	B842-50-005	Porcelain connecting block	1
21	B869-75-033	Fan	1
22	B867-83-011	Solenoid valve	1

## Other versions of the condenser that may be fitted

The following evaporation design versions could be fitted to your oven.

They only require to be plugged into the socket found to the rear of the oven ([Figure 45](#)). This connection powers the fan and evaporation pad. No drain is required.

**Figure 45:** Plugging in the condenser unit



Figure 46: Condenser unit FG150/AC5

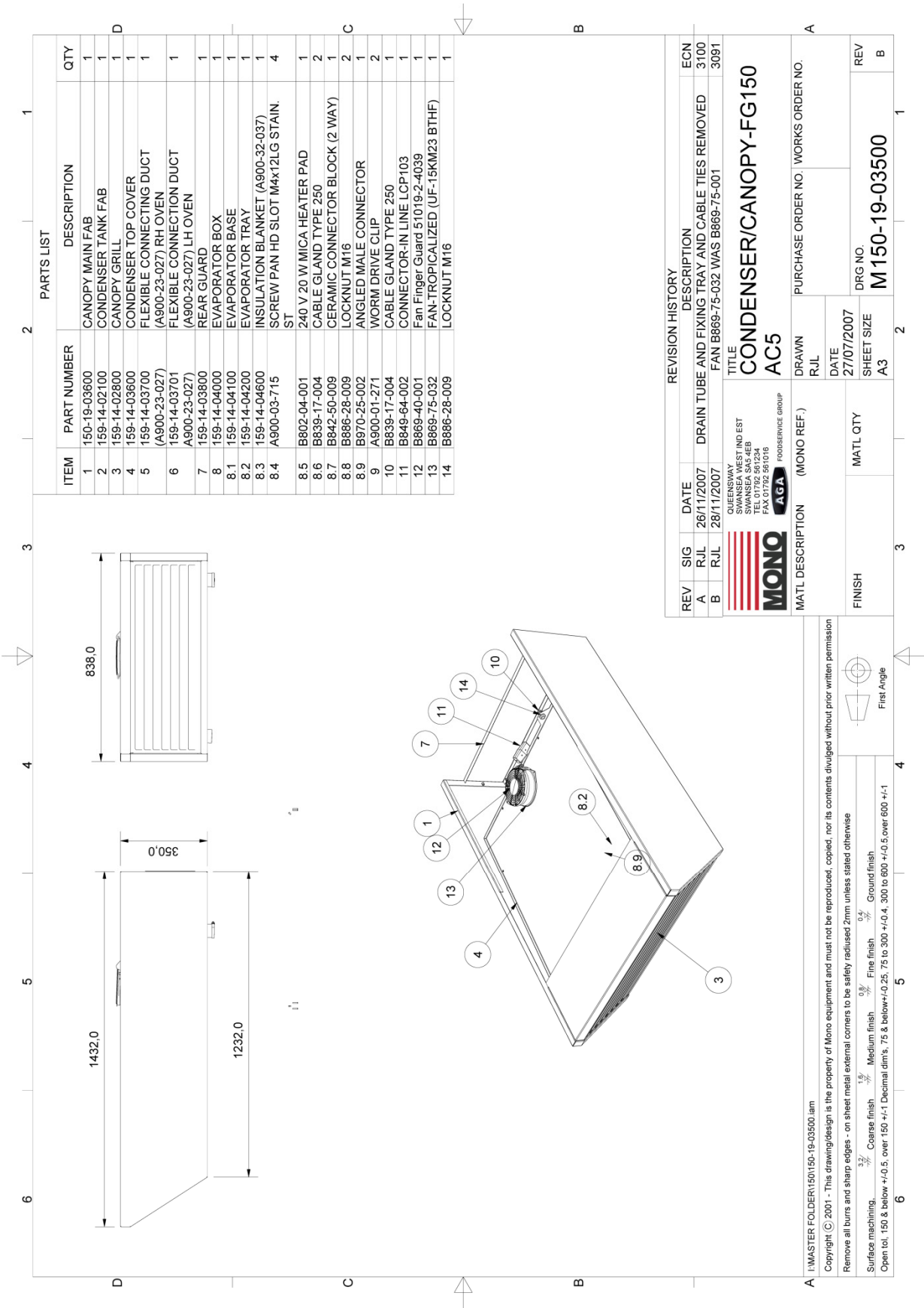
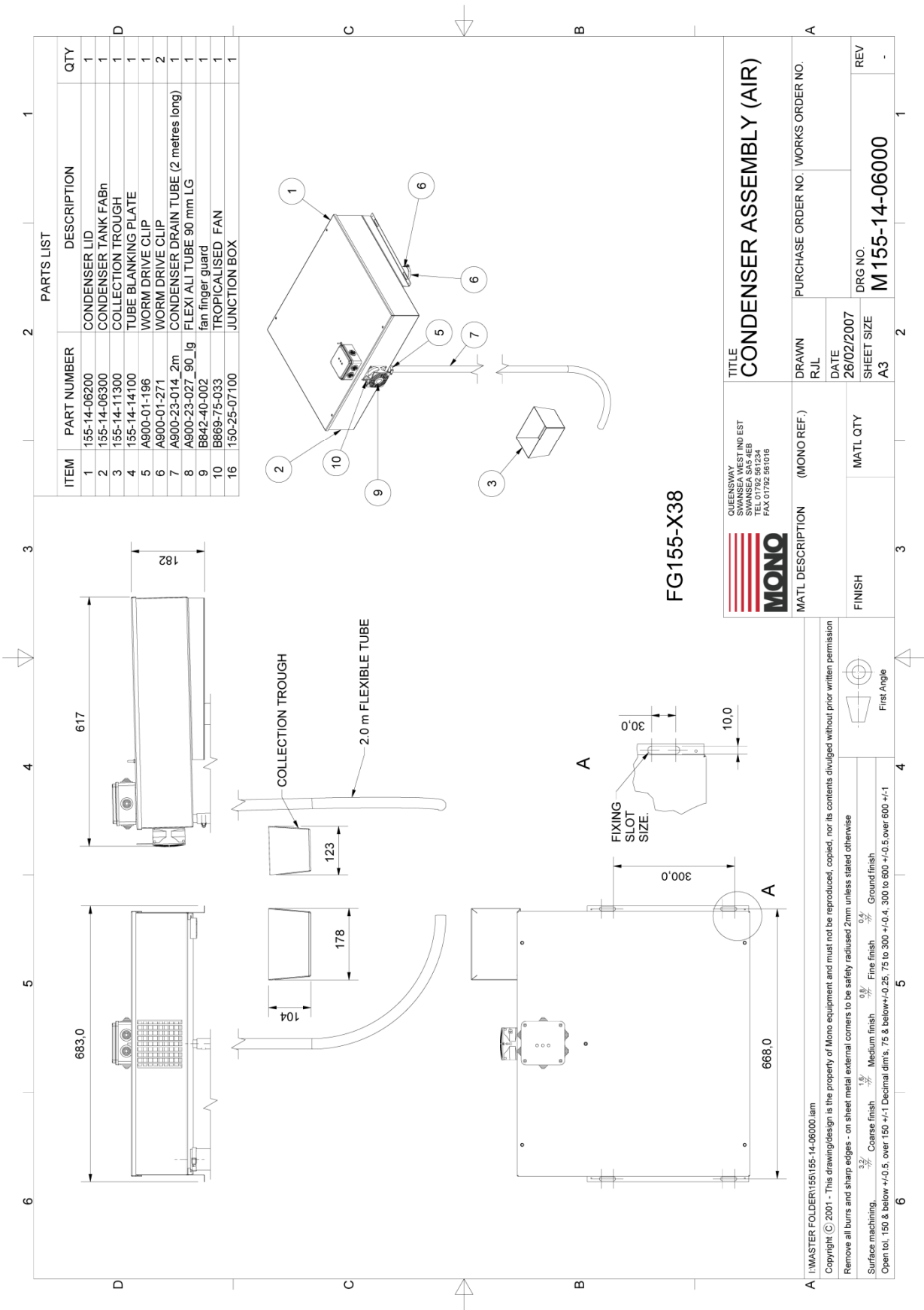


Figure 47: Condenser assembly FG155/X38



**Figure 48: Condenser assembly FG158/AC1**

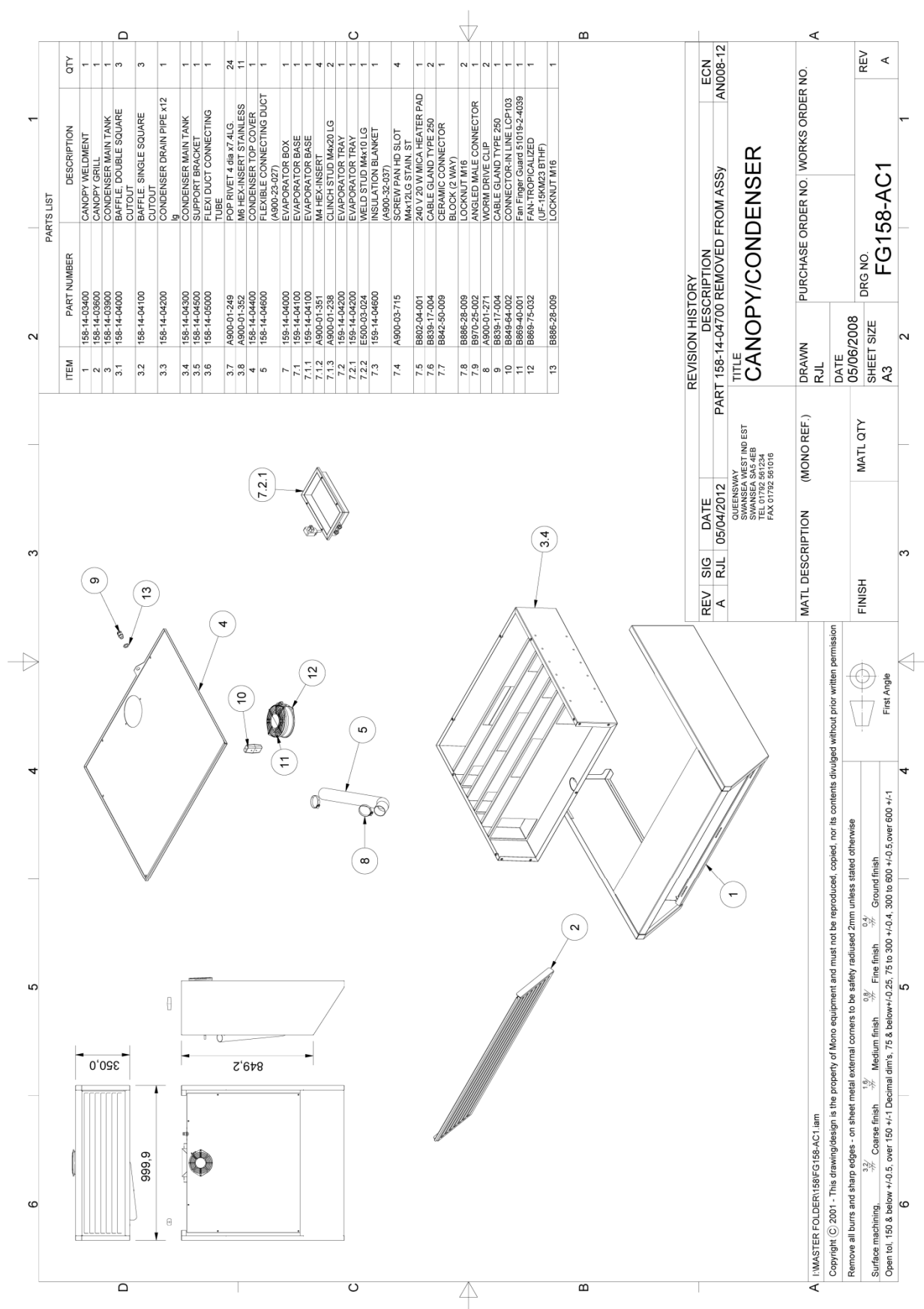


Figure 49: Reduced height condenser FG158/AC3

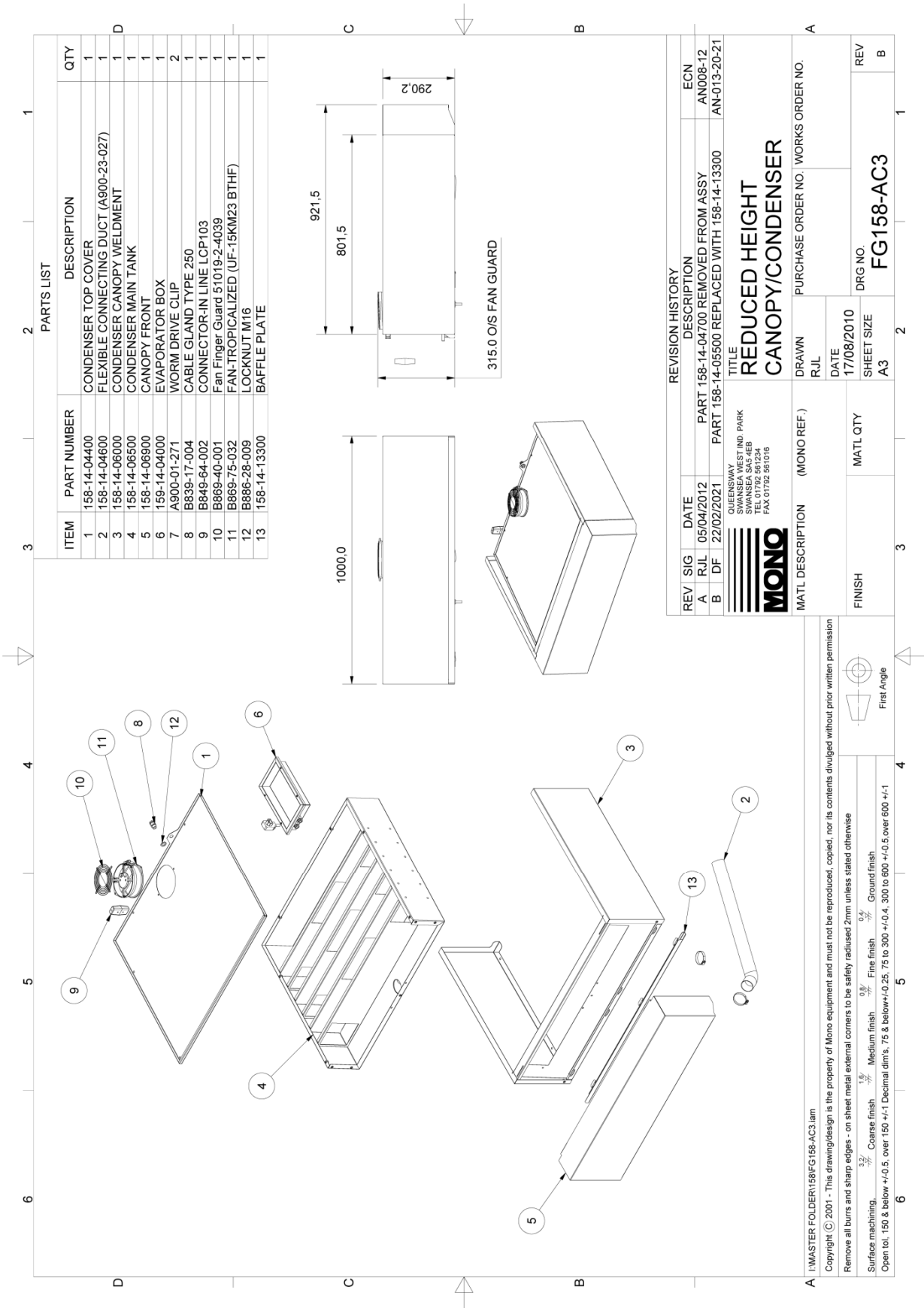




Figure 50: Reduced height condenser FG158/AC4

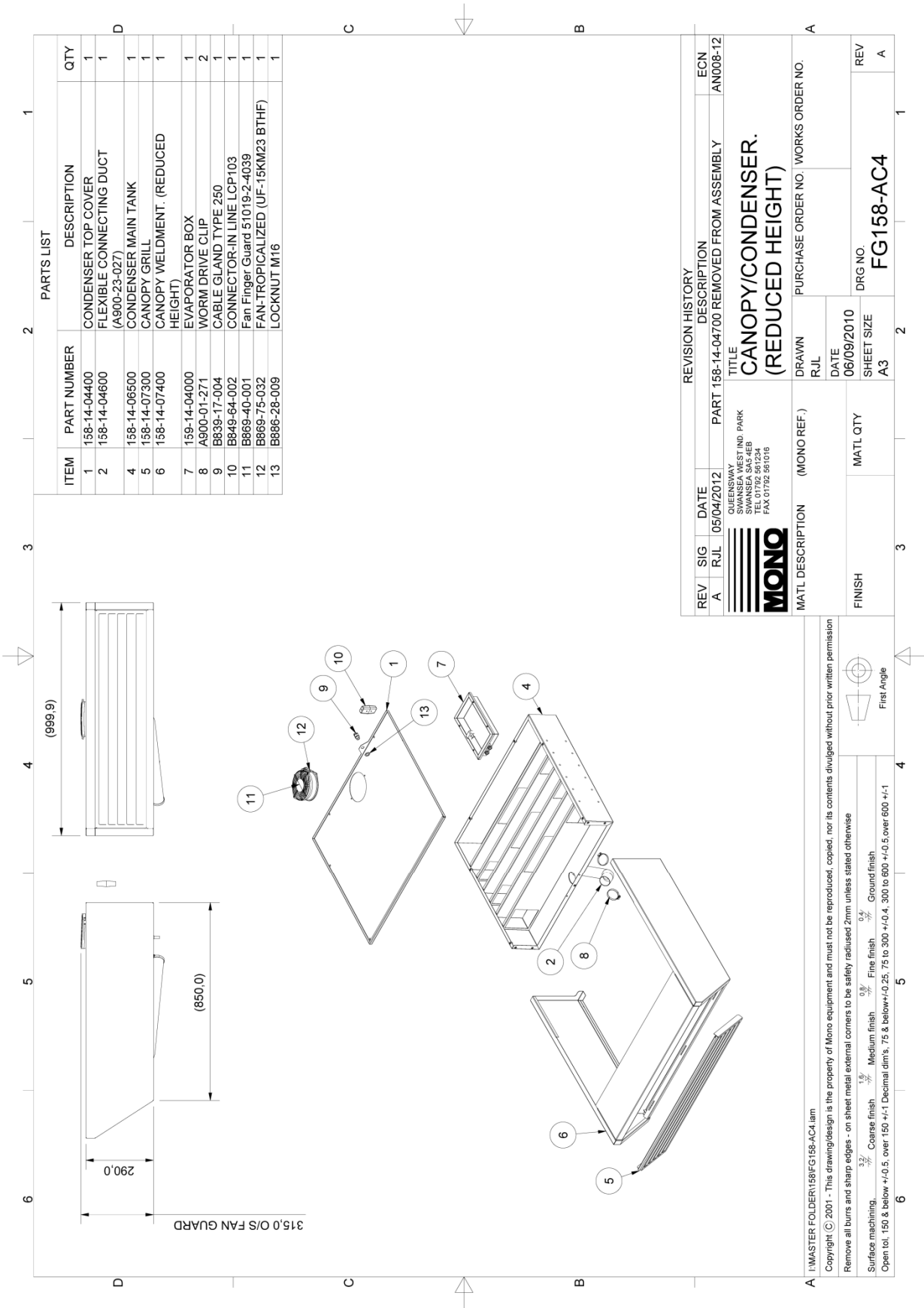
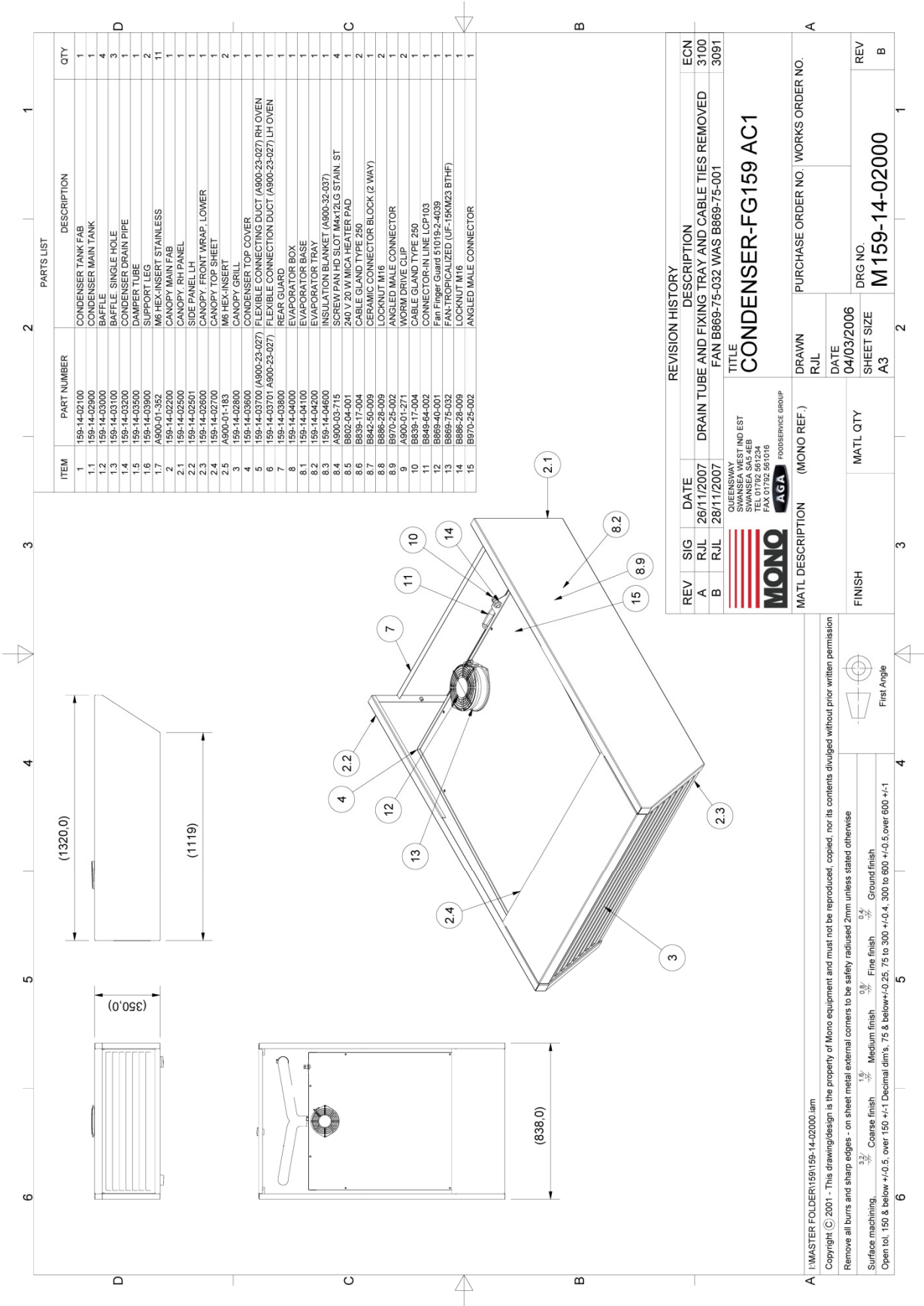


Figure 51: Condenser FG159/AC1



**(Intentional Empty Page)**

## 12. Passwords

Remove this section if tampering could be a problem.

### Passcodes

**1111** Operator access – for saving or renaming bake programs.

**2222** Oven setting access – setting time/date, etc.

**2413** High level settings access.

---

#### NOTE

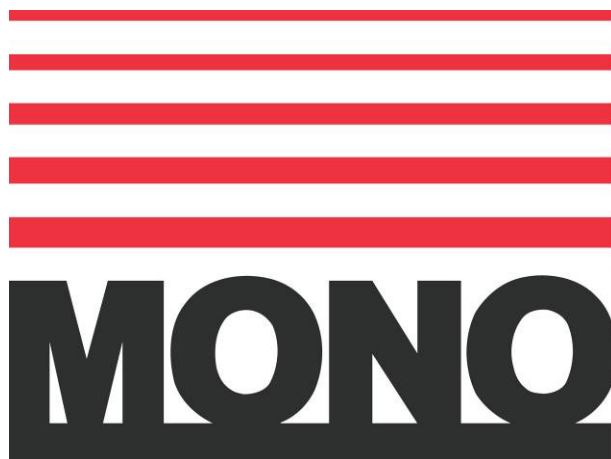
If the passcodes have been changed and are not available, contact Mono Equipment for a master number that will open all screens.

---

**(Intentional Empty Page)**



If a fault arises, please do not hesitate to contact the Customer Service Department, quoting the **machine serial number** on the silver information plate of the machine and on the front cover of this manual



**MONO Equipment Limited**

Queensway  
Swansea West Industrial Estate  
Swansea, SA5 4EB, UK

spares@monoequip.com  
[www.monoequip.com](http://www.monoequip.com)

Main: +44/0 1792 561234  
Spares: +44/0 1792 564039

**Oven Disposal**

Care should be taken when the machine comes to the end of its working life. All parts should be disposed of in the appropriate place, either by recycling or other means of disposal that complies with local regulations.

(In the United Kingdom, the Environmental Protection Act 1990 applies.)