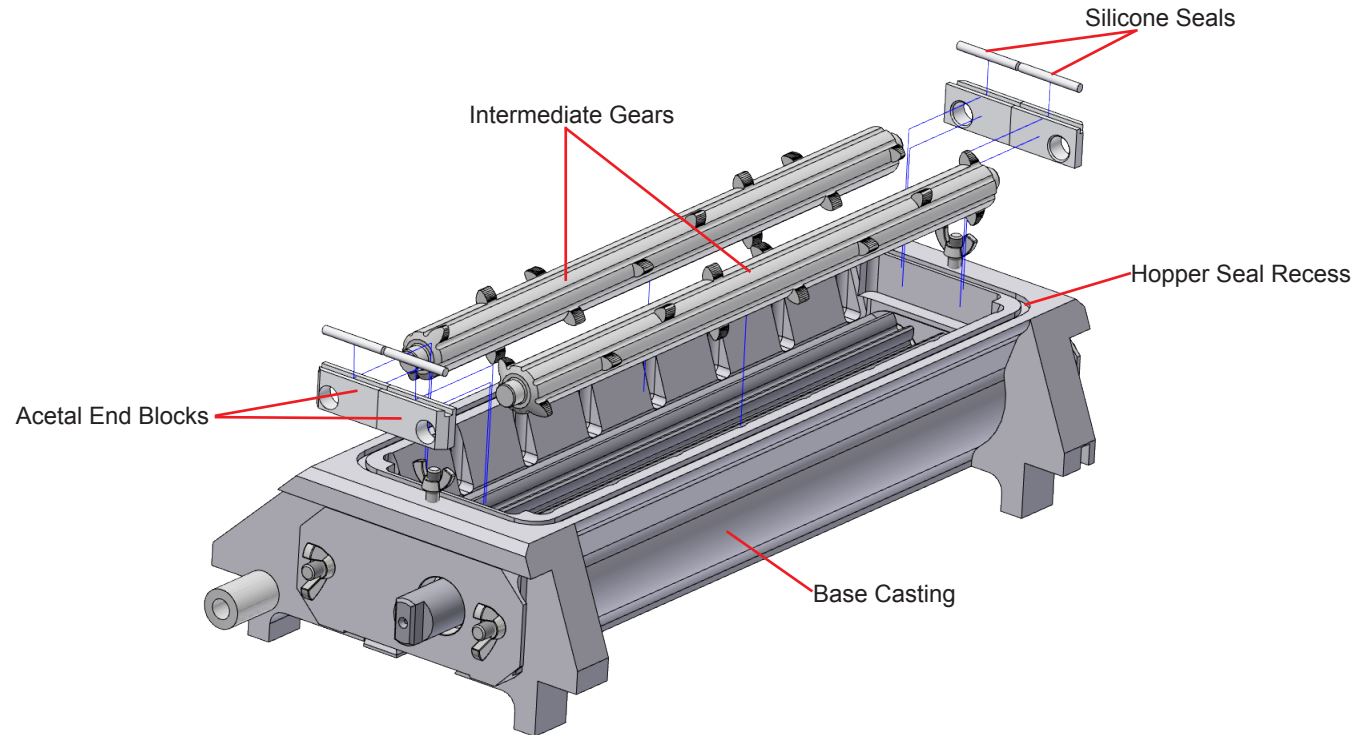




Intermediate Gears Assembly & Installation Instructions:



How to Assemble & Install MONO Equipment's Intermediate Gears in 7 Easy Steps

Intermediate Gears can be used on our Epsilon and Omega Confectionery Depositors in conjunction with the Standard Stainless Steel Soft Mix Gears to assist the flow of thicker consistency mixes through the Base Casting into the depositing Template. They also help to ensure any residual mix is expelled from the Hopper.

The Intermediate Gears sit above the Standard Stainless Steel Soft Mix Gears. To fit them, please use the diagram above and follow the simple instructions opposite:

1. Remove the Soft Mix Hopper from the Base Casting to reveal the Standard Stainless Steel Soft Mix Gears below.
2. Place a white Acetal End Block on the protruding shaft at the end of the Intermediate Gear, ensuring the grooved edge is pointing upwards & the chamfered corners are facing outwards (see diagram above for details)
3. Repeat this process so that each of the two Intermediate Gears carries a white Acetal End Block at each end.
4. Gently lower the assembled Intermediate Gears and Acetal End Blocks, one side at a time, into the Base Casting so that they sit

level, side-by-side, in the recess provided

5. Push each of the four white Silicone Seals provided into the upper exposed groove of each white Acetal End Block, ensuring they are firmly pressed into the groove (see diagram above for details)
6. Check that the Hopper Seal running around the top surface of the base casting is still in position and adjust if necessary.
7. Replace the Soft Mix Hopper on to the Base Casting and secure with the wing nuts supplied.