



[MonoEquip.com](http://MonoEquip.com)



## **ELECTRONIC FILLER UNIT (INJECTOR) SPARES MANUAL**

When ordering spares please quote the **machine serial number** which can be found on the silver information plate of the machine and on the front cover of your manual.

**MONO EQUIPMENT**  
**Queensway**  
**Swansea West Industrial Estate**  
**Swansea. SA5 4EB UK**

Tel. +44(0)1792 561234  
email:spares@monoequip.com  
Spares Tel.+44(0)1792 564039  
Fax. 01792 561016

# MANUAL REVISIONS

Revision	Publication Date	Author	Description
A25	19-SEP-2025	CD	Part number of rubber foot corrected.

## **SAFETY SYMBOLS**

The following safety symbols are used throughout available product documentation and the operating manual (available at [www.monoequip.com](http://www.monoequip.com)).

Pay special attention to information marked with the following symbols.



### **WARNING**

Indicates a hazardous situation which, if not avoided, will result in death or serious injury.



### **WARNING**

Indicates a hazardous situation which, if not avoided, will result in electric shock.



### **CAUTION**

Indicates a hazardous situation which, if not avoided, will result in minor or moderate injury.

## **ELECTRICAL SAFETY AND ADVICE REGARDING SUPPLEMENTARY ELECTRICAL PROTECTION:**

Commercial bakeries, kitchens and foodservice areas are environments where electrical appliances may be located close to liquids or operate in and around damp conditions or where restricted movement for installation and service is evident.

The installation and periodic inspection of the appliance should only be undertaken by a qualified, skilled and competent electrician, and connected to the correct power supply suitable for the load as stipulated by the appliance data label.

The electrical installation and connections should meet the necessary requirements of the local electrical wiring regulations and any electrical safety guidelines.

### **No work should be undertaken without disconnecting the power.**

### **We Recommend:**

- Supplementary electrical protection with the use of a residual current device (RCD)
- Fixed wiring appliances incorporate a locally situated switch disconnecter to connect to, which is easily accessible for switching off and safe isolation purposes. The switch disconnecter must meet the specification requirements of IEC 60947.



The supply to this machine must be protected by a **30mA Type 'A' RCD**

**SECTION 1**  
**Page 4**

**EXTERNAL PARTS**  
**Hopper etc**

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**SECTION 2**  
**Page 8**

**INTERNAL PARTS**  
**Motor etc**

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**SECTION 3**  
**Page 11**

**REAR PARTS**

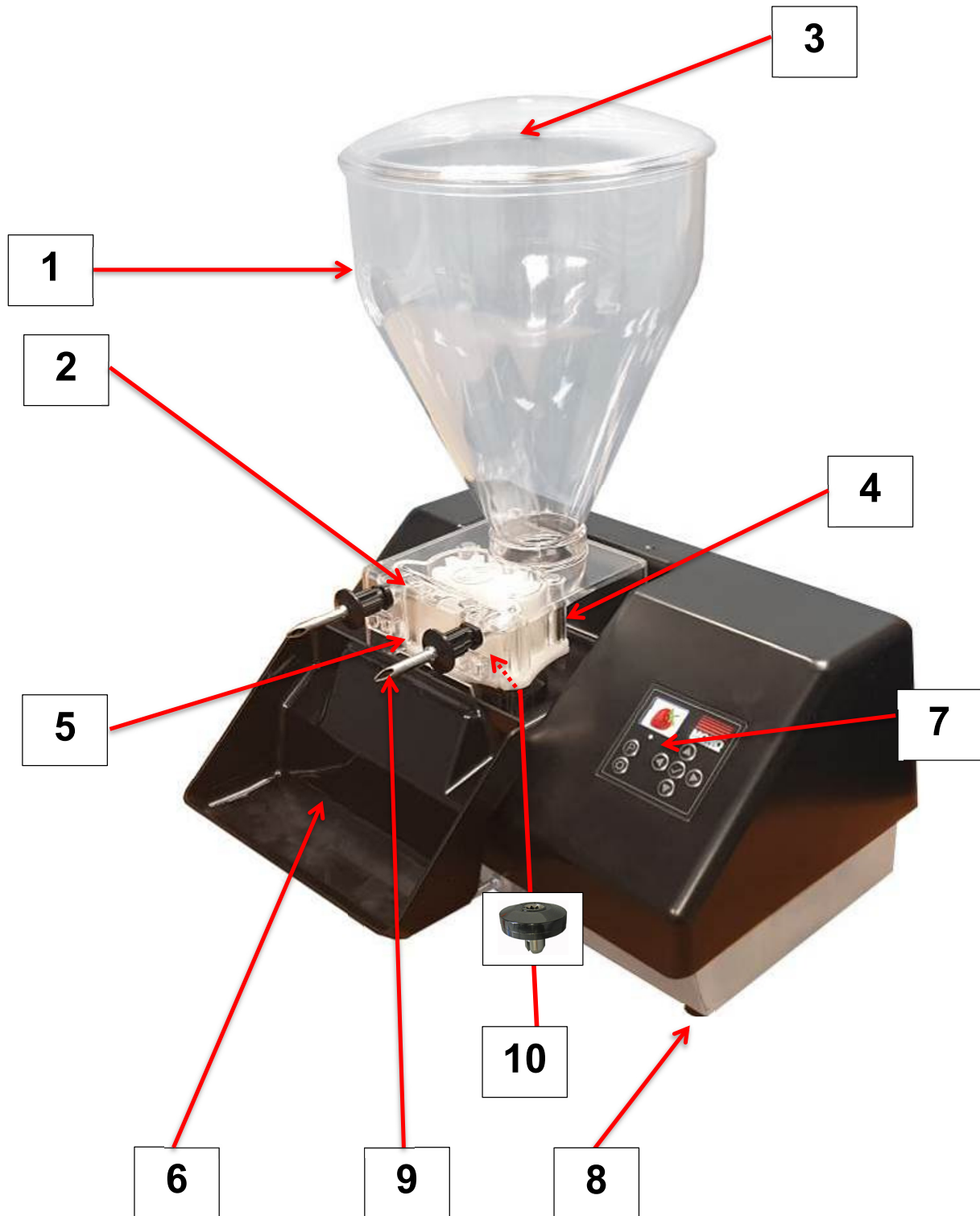


**WARNING**

- Isolate the injector by disconnecting from the mains supply before attempting any maintenance or fault investigation

# SECTION 1

# EXTERNAL PARTS



Part numbers and descriptions are on the following pages

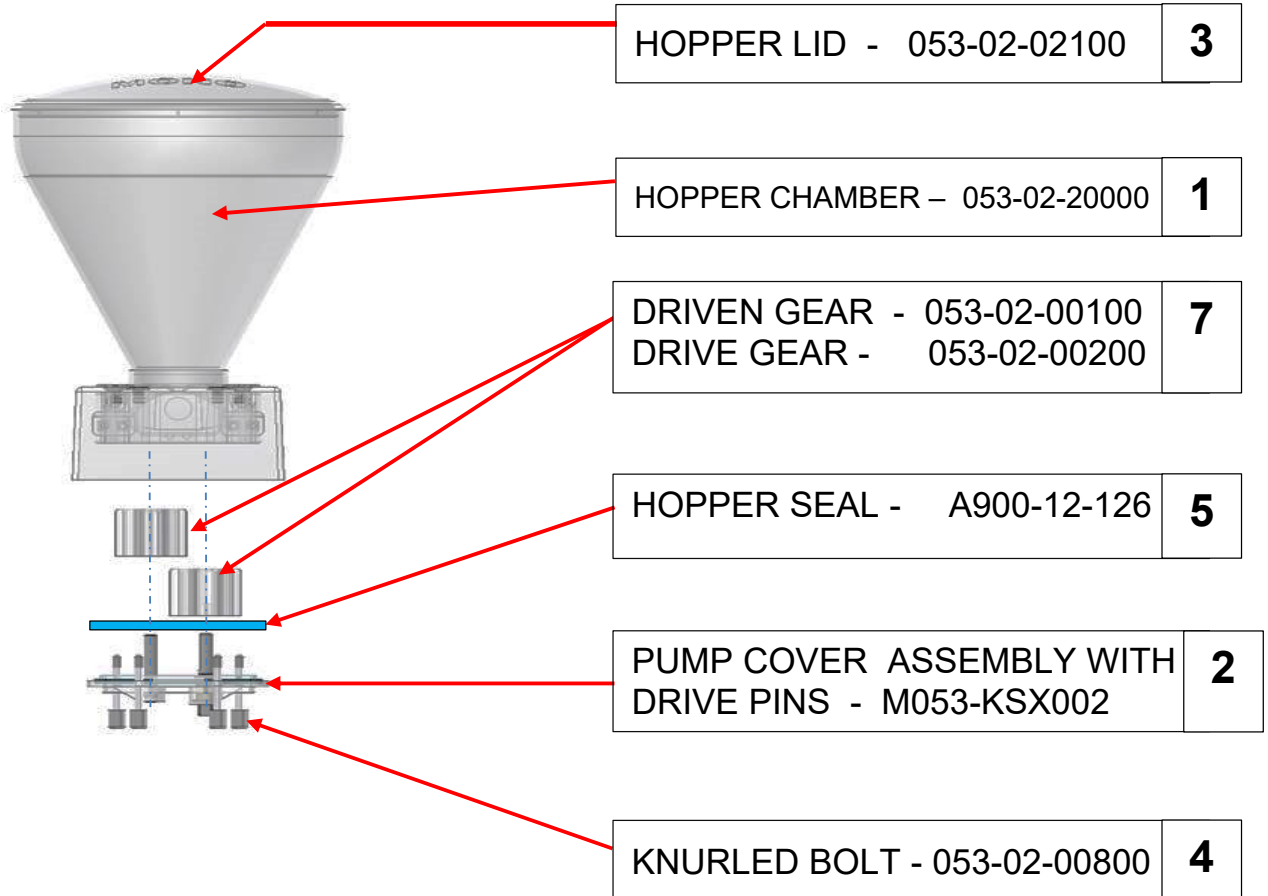


## HOPPER, COMPLETE ASSEMBLY

PART NUMBER 053-02-02000

Consisting of parts below:

PARTS CAN BE ORDERED INDIVIDUALLY


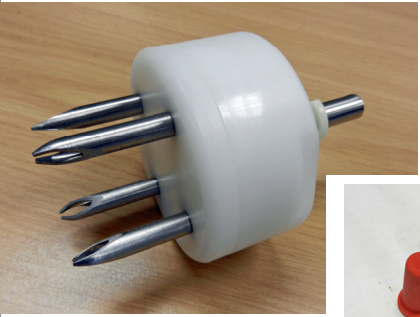





## OTHER FILLER UNIT PARTS AVAILABLE:

 A yellow plastic hopper pump cover with two circular openings and four mounting holes.	<b>HOPPER PUMP COVER</b> Complete with drive pins M053-KSX002	<b>2</b>
 A clear, circular plastic hopper lid with a raised rim.	<b>HOPPER LID</b> 053-02-02100	<b>3</b>
 Four silver-colored knurled bolts standing upright in a row.	<b>KNURLED BOLT</b> 053-02-00800	<b>4</b>
 A yellow, irregularly shaped plastic hopper seal with a raised lip.	<b>HOPPER SEAL</b> A900-12-126	<b>5</b>
 A black plastic actuating tray with a central rectangular well and two side compartments.	<b>ACTUATING TRAY</b> 053-01-04200	<b>6</b>

	<b>DRIVEN GEAR</b> 053-02-00100	<b>7</b>
	<b>DRIVE GEAR</b> 053-02-00200	

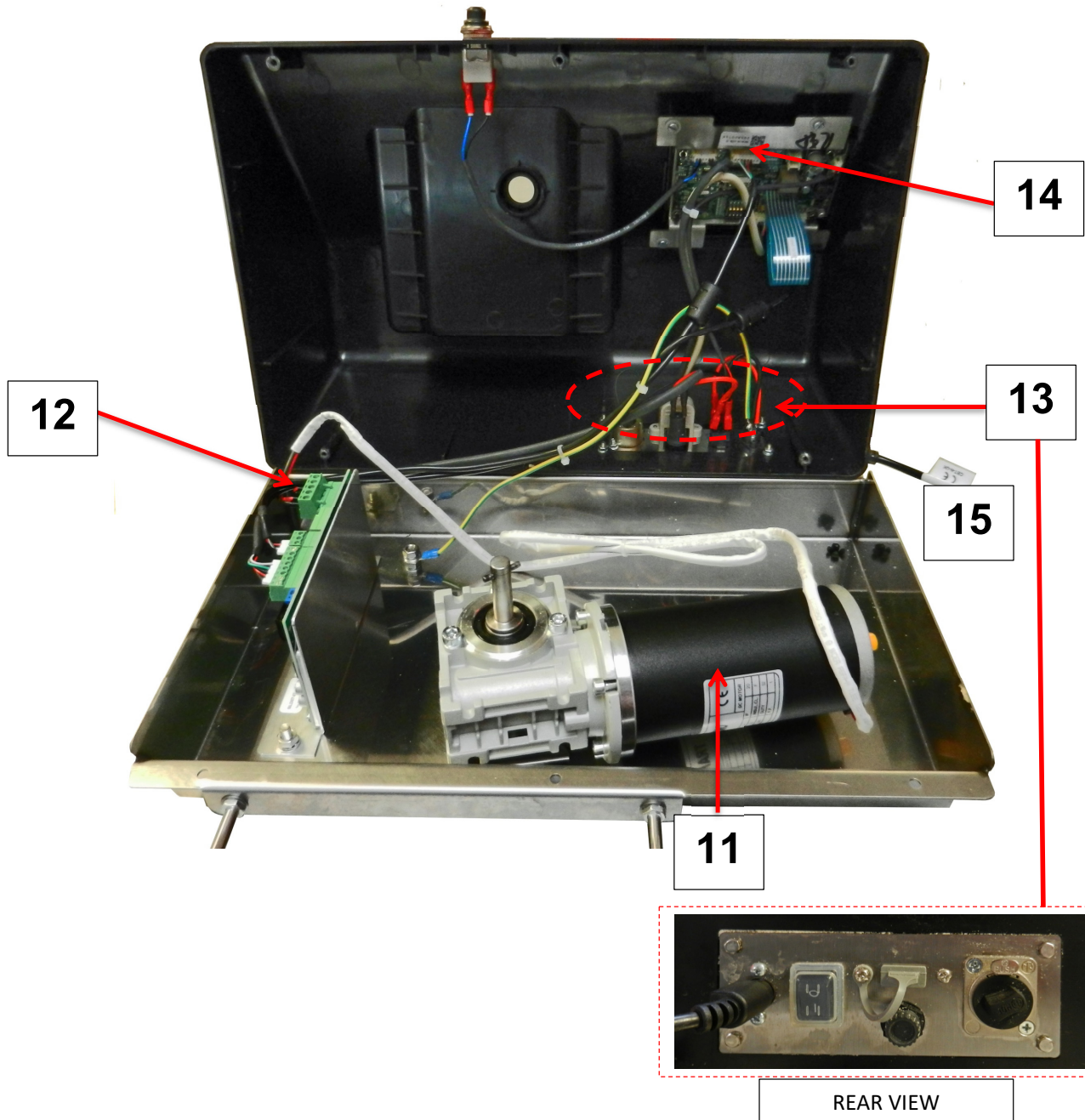
	<b>RUBBER FOOT</b> A900-18-098	<b>8</b>
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	<b>NOZZLES</b>	<b>9</b>
053-03-04700 – 11.0mm diameter nozzle		
	053-03-04000 – 4 prong nozzle	
	M053-03-05000 4 prong nozzle protection cap	
	Take care when inserting nozzles as they may be sharp.	

	<b>MOTOR DRIVE SHAFT</b> 053-01D05300	<b>10</b>
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## SECTION 2

## INTERNAL PARTS



### WARNING

- Isolate the injector by disconnecting from the mains supply before attempting any maintenance or fault investigation



**MOTOR KIT**  
B053-25-001

**11**



DRIVE SHAFT WITH LOCKING PIN  
053-01-03900



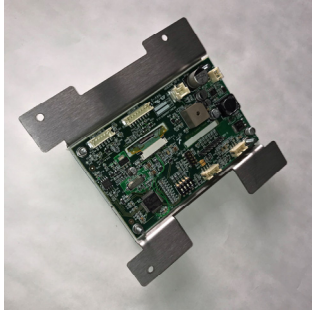
**MOTOR DRIVE BOARD**  
B053-25-006

**12**



**REAR PANEL AND  
INTERNAL CABLES**  
B053-25-004

**13**



**MAIN BOARD  
WITH OLED DISPLAY**  
B053-25-003

**14**



**POWER SUPPLY**  
B053-25-005

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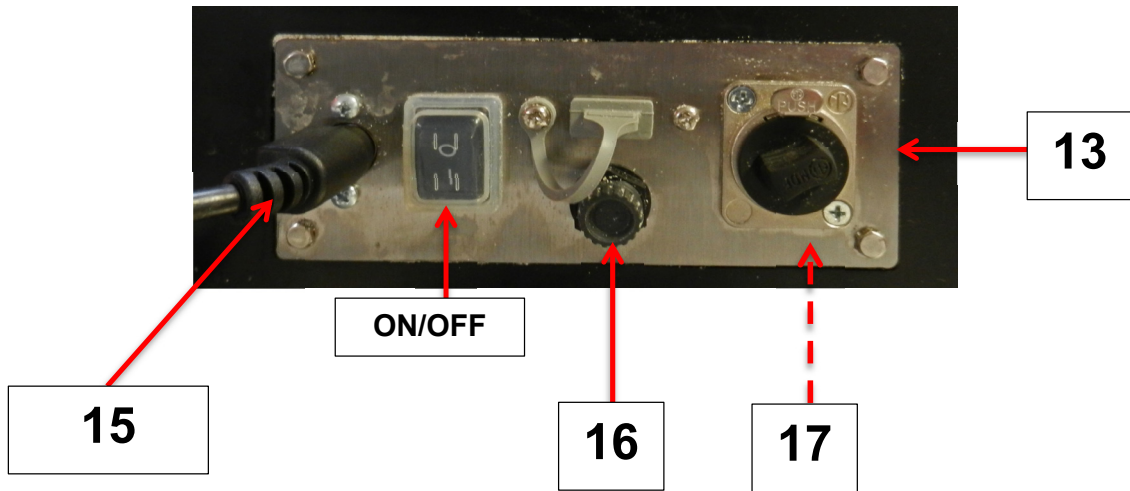



**POWER SUPPLY  
CONNECTING CABLE**  
UK - B842-06-037  
EUROPE - B842-06-038  
USA – B842-06-039  
JAPAN – B842-06-040 +  
B790-93-001 (PSE)  
AUSTRALIA – B842-06-041


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# SECTION 3

# REAR PARTS



	<b>FUSE</b> 6.3A Type T B900-85-012	<b>16</b>
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	<b>FOOT PEDAL (COMPLETE UNIT)</b> M053-KEA004	<b>17</b>
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