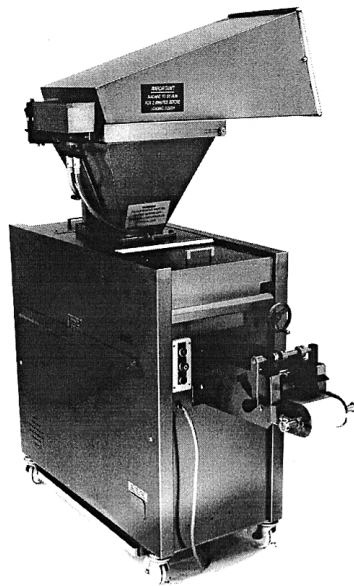


[www.monoequip.com](http://www.monoequip.com)

In the event of an enquiry please quote the serial number of the machine.

**ONLY TRAINED PERSONNEL TO PERFORM  
MAINTENANCE ON THIS MACHINE**



**MK2 Divider  
SPARE PARTS LISTS**

**MONO EQUIPMENT  
Queensway  
Swansea West Industrial Estate  
Swansea. SA5 4EB UK**

Tel. +44(0)1792 561234  
**email:spares@monoequip.com**  
**Spares Tel. +44(0)1792 564039**  
Fax. 01792 561016

## **SAFETY SYMBOLS**

The following safety symbols are used throughout available product documentation and the operating manual (available at [www.monoequip.com](http://www.monoequip.com)).

Pay special attention to information marked with the following symbols.



### **WARNING**

Indicates a hazardous situation which, if not avoided, will result in death or serious injury.



### **WARNING**

Indicates a hazardous situation which, if not avoided, will result in electric shock.



### **CAUTION**

Indicates a hazardous situation which, if not avoided, will result in minor or moderate injury.

## **ELECTRICAL SAFETY AND ADVICE REGARDING SUPPLEMENTARY ELECTRICAL PROTECTION:**

Commercial bakeries, kitchens and foodservice areas are environments where electrical appliances may be located close to liquids or operate in and around damp conditions or where restricted movement for installation and service is evident.

The installation and periodic inspection of the appliance should only be undertaken by a qualified, skilled and competent electrician, and connected to the correct power supply suitable for the load as stipulated by the appliance data label.

The electrical installation and connections should meet the necessary requirements of the local electrical wiring regulations and any electrical safety guidelines.

**No work should be undertaken without disconnecting the power.**

### **We Recommend:**

- Supplementary electrical protection with the use of a residual current device (RCD)
- Fixed wiring appliances incorporate a locally situated switch disconnecter to connect to, which is easily accessible for switching off and safe isolation purposes. The switch disconnecter must meet the specification requirements of IEC 60947.



The supply to this machine must be protected by a **30mA RCD**

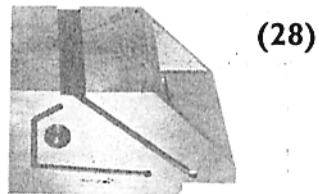
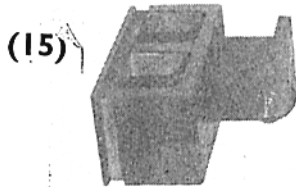
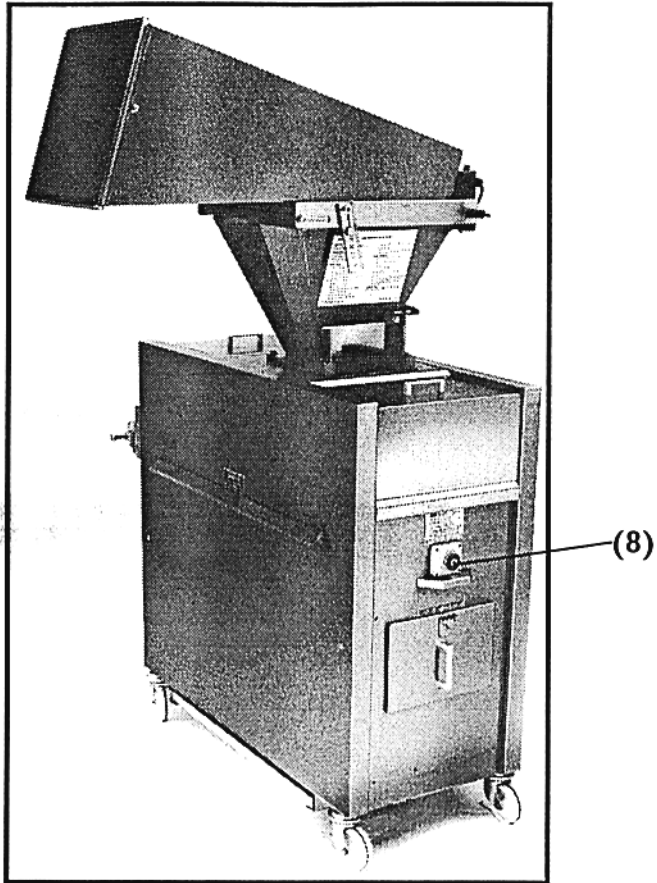
**SHEET A****MONO DIVIDER MK2 MAIN SPARES LIST**

<b>ITEM</b>	<b>PHOTO/SHEET NO</b>	<b>DESCRIPTION</b>	<b>PART NO</b>
1	5	OIL FEED SOLENOID 240v 50Hz	B867-83-002
	5	OIL FEED SOLENOID 220v 60Hz	B867-83-005
2	5	OIL TANK ASSEMBLY	038K11DO2002
3	5	OIL VALVE KIT	038-11-02800 A900-34-011 A900-05-081
4	4	PRESSURE BOARD ADJUSTING HANDLE	038-10D02800 038-10D02900 A900-19-048 P700-07-010
5	4	ROLLER SHAFT	038K10D00600
6	5	SAFETY SWITCH (SWITCH & MAGNET)	B818-07-001
		SAFETY SWITCH (MAGNET ONLY)	B818-45-001
7	7,6	SHEAVE UNIT	038K04D00000
8	1	STOP BUTTON	B809-98-004
9	2	SPROCKET 76 TEETH	038-03D00900
10	7	SLIPPING CLUTCH (TORQUE LIMITER)	038-03D08500
11	7	TRANSFORMER	B849-31-001
12	5	WINGNUT	P700-04-017
13	7	BACKSIDE CAM FOLLOWER	006K0P02800
14	4	BELT ADJUSTER	038-10D00500
15	1	EJECTOR PISTON	006KSX010
16	6	FAN	B869-75-001
17	7	FREEWHEEL SPROCKET	038-03-01900
18	7,4	CURLING BELT	A900-22-047
19	7,4	CONVEYOR BELT	A900-22-045
20	7,4	HANDWHEEL	038-09D03200
21	5	OIL FEED PIPES	A900-23-003
22	2	JOCKEY ASSEMBLY (CONVEYOR DRIVE)	038-03D08900
23	2	JOCKEY ASSEMBLY (MAIN DRIVE)	038-03P12200

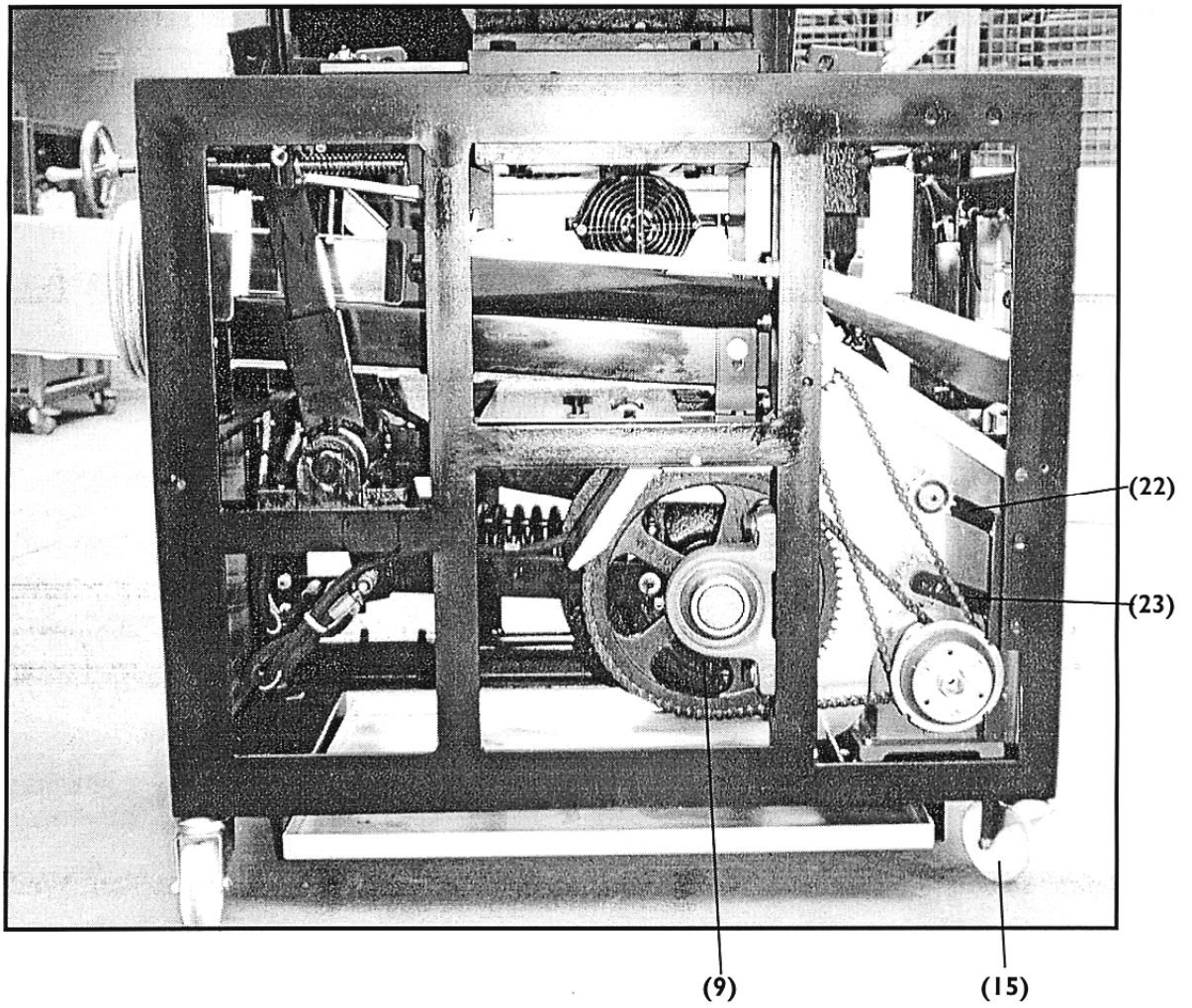
**SHEET B****MONO DIVIDER MK2 MAIN SPARES LIST**

<b>ITEM</b>	<b>PHOTO/SHEET NO</b>	<b>DESCRIPTION</b>	<b>PART NO</b>
27	7	HOPPER GASKET	038-11D02600
28	1	MAIN PISTON	038-05D00400
29	3	MAIN PISTON CON-ROD	038-05D02400
30	3	MAIN PISTON SADDLE	038-05D02500
31	1	MAIN PISTON SHIM	038K05D00900
32	7	MAIN CAM	038K03D01000
33	6	MOTOR/GEARBOX	B909-74-001
34	4	NYLON ROLLER	038-10-05000
35	6	BACK SLIDE ARM	038-08D00700
36	3	CIRCLIP	A900-01-112
37	3	BEARING	A900-06-009
38	3	BEARING COLLAR ASSY	038-09D01100
39	3	KNIFE SADDLE	038-05D01100
40	7	TEFLON HEAD PLATE	038-05D02800
41	7,2	CASTOR 4" DIA.	A900-20-002
42	5	STRAINER (OPTION)	A900-34-127
17	7	FREEWHEEL SPROCKET	038-03-01900
18	7,4	CURLING BELT	A900-22-047

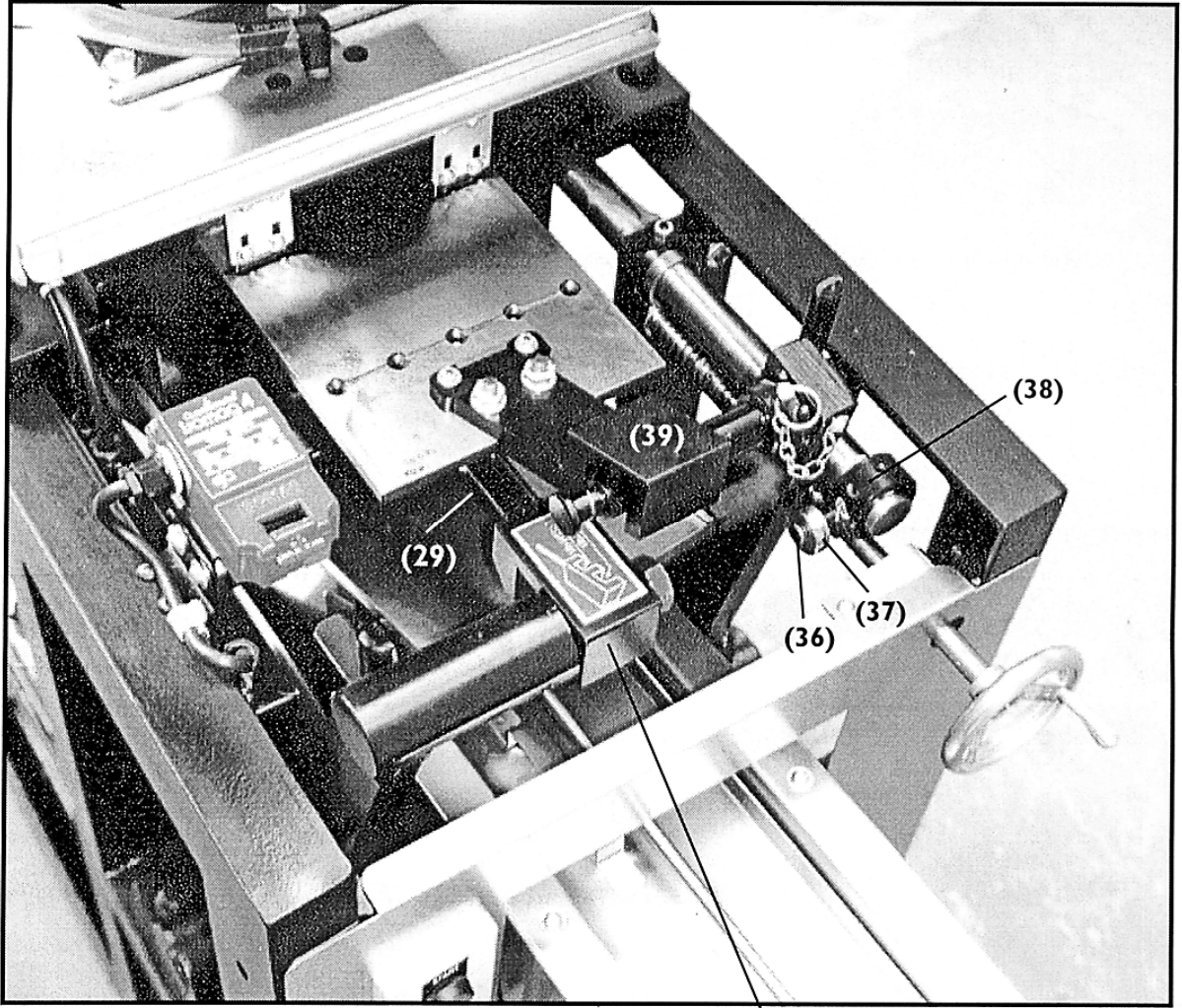
# SPARES SHEET 1



## SPARES SHEET 2

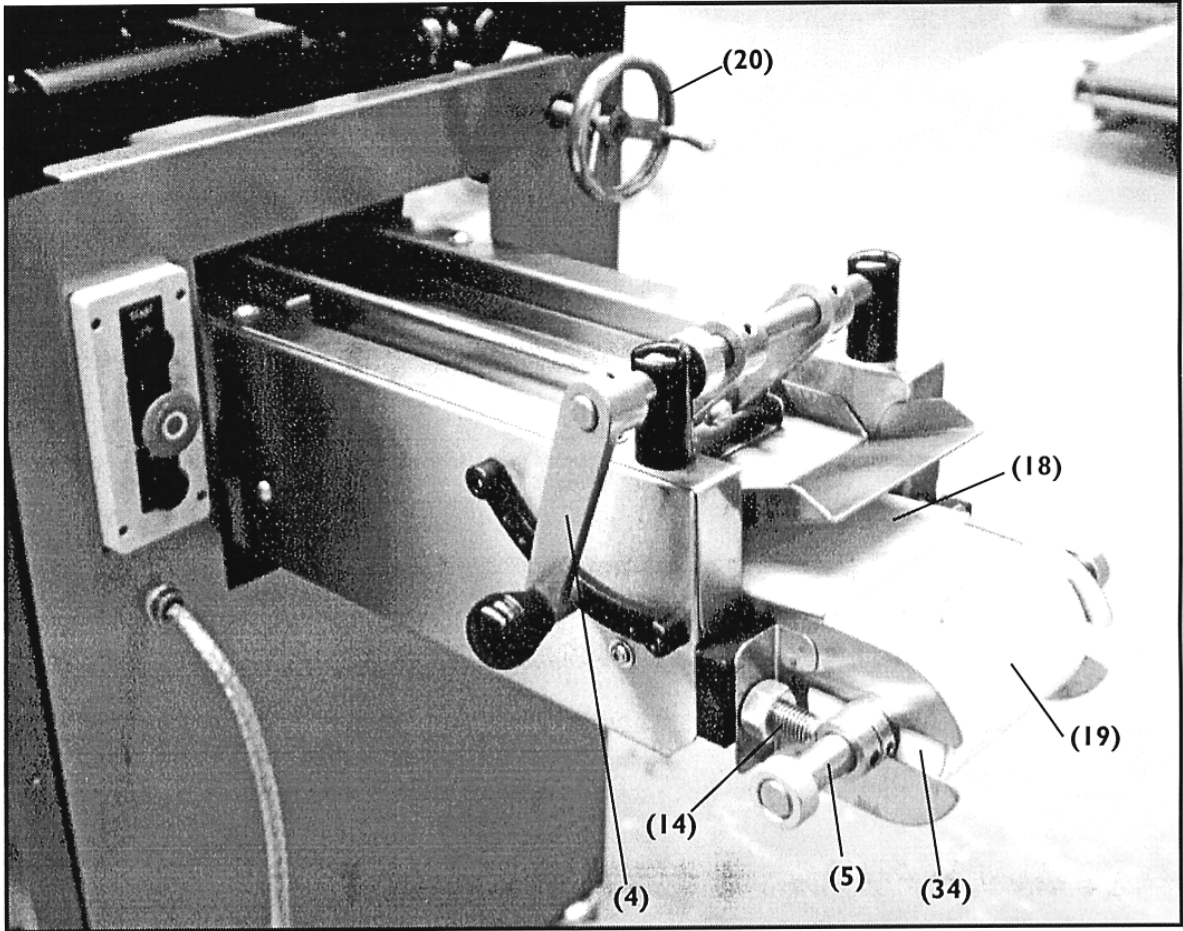


**SPARES SHEET 3**



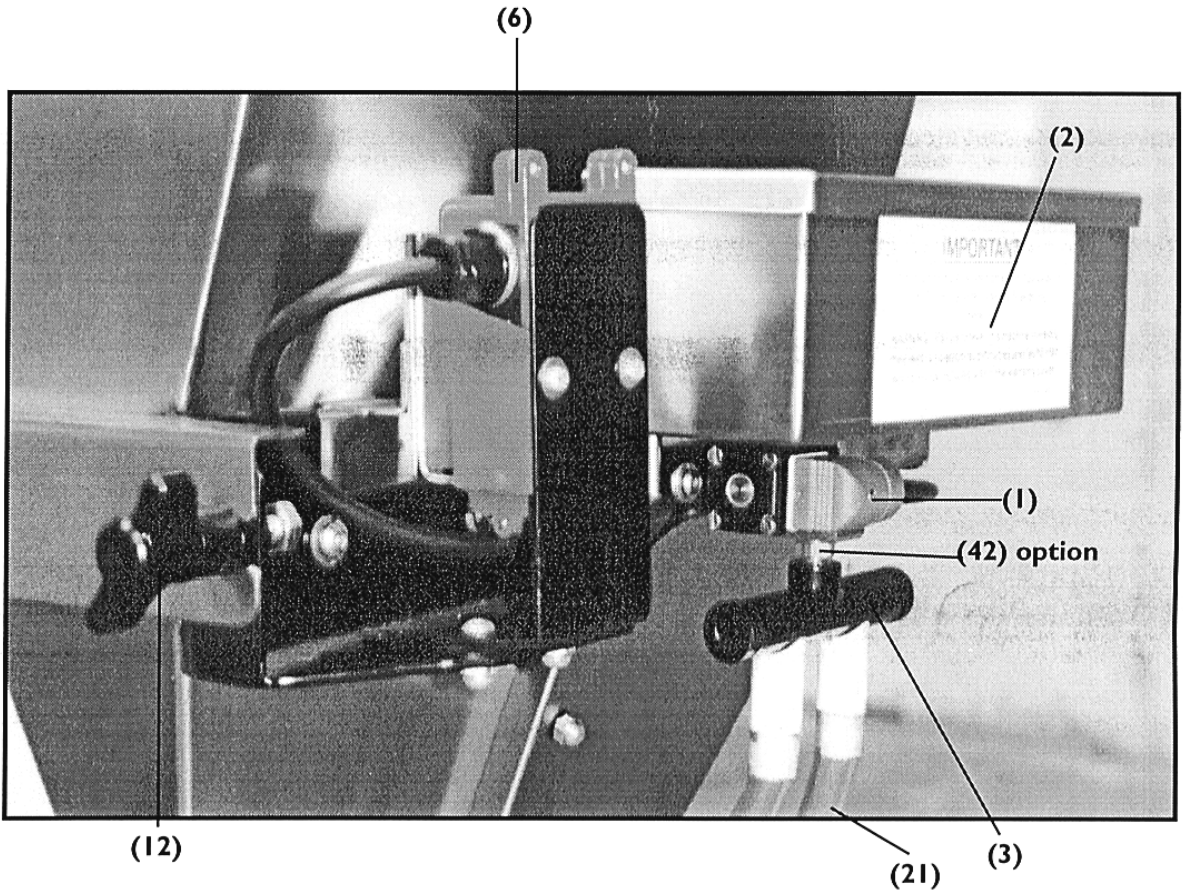
(30)

**SPARES SHEET 4**

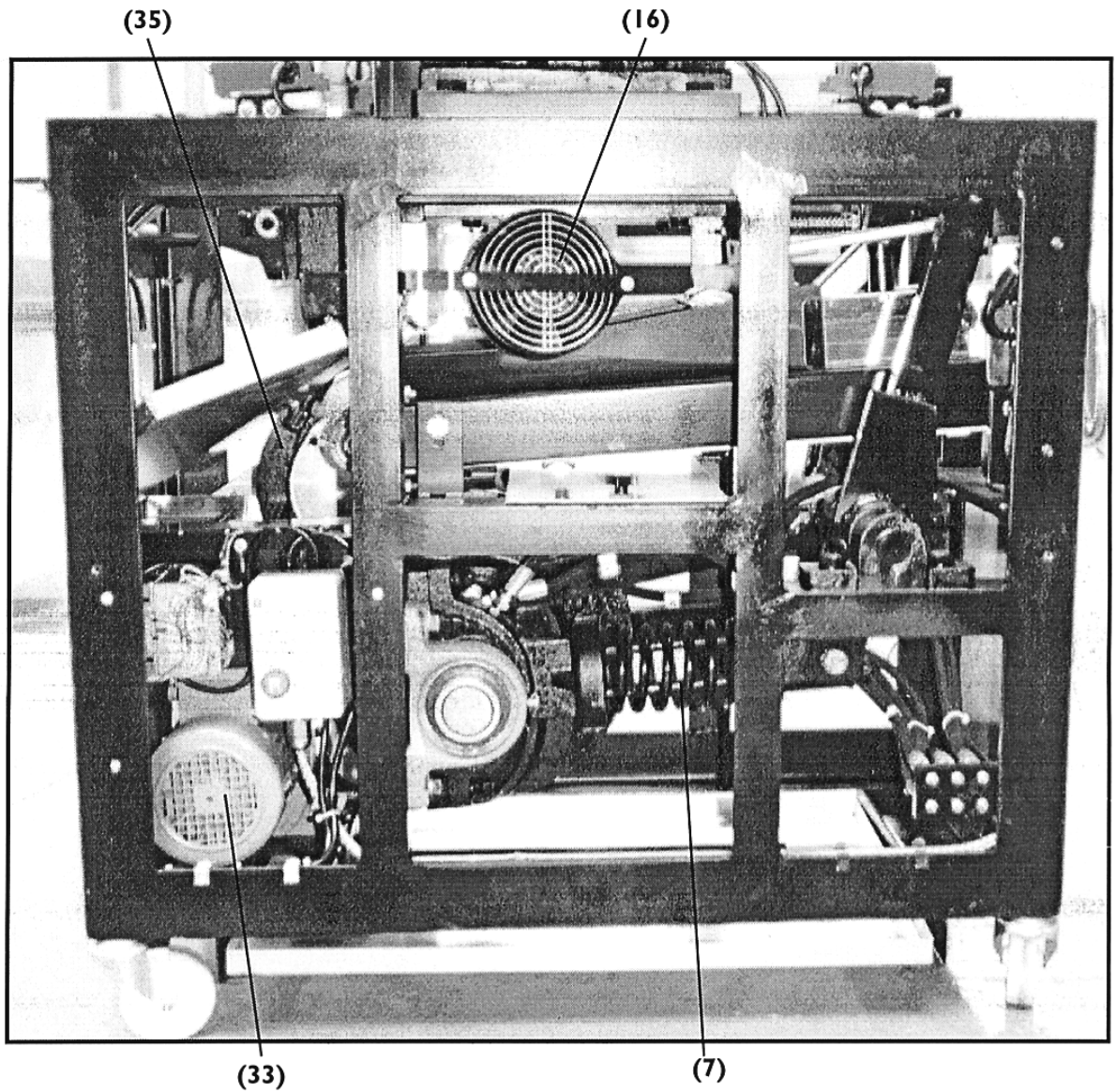




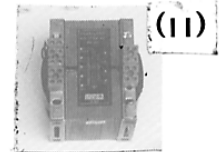
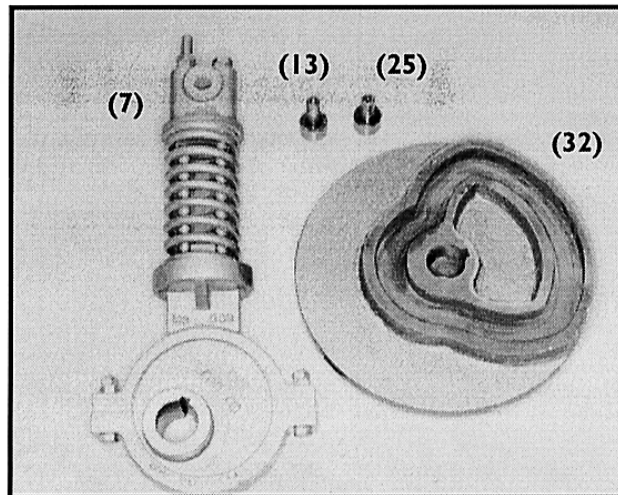
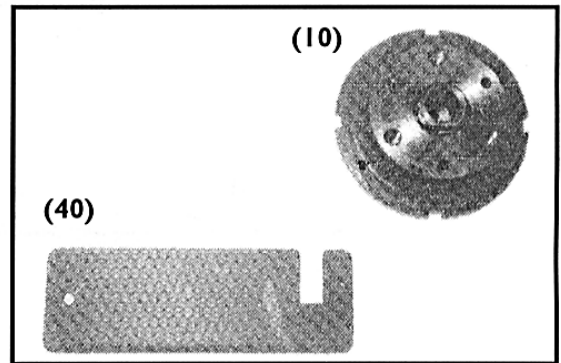
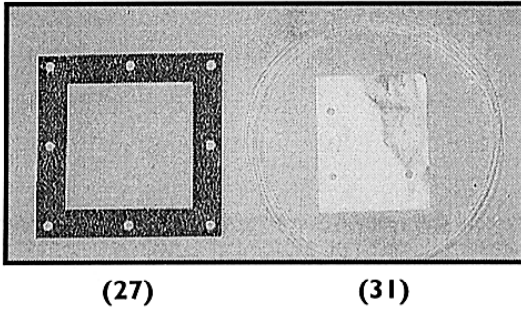
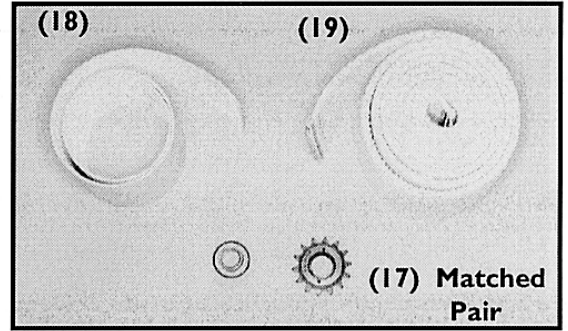
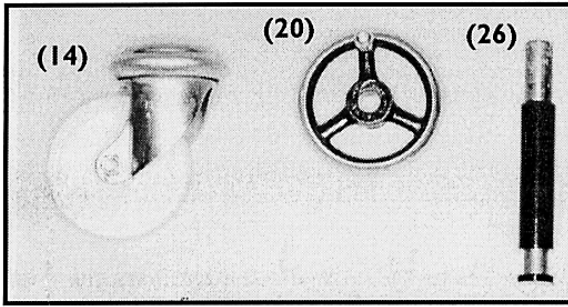
# SPARES SHEET 5

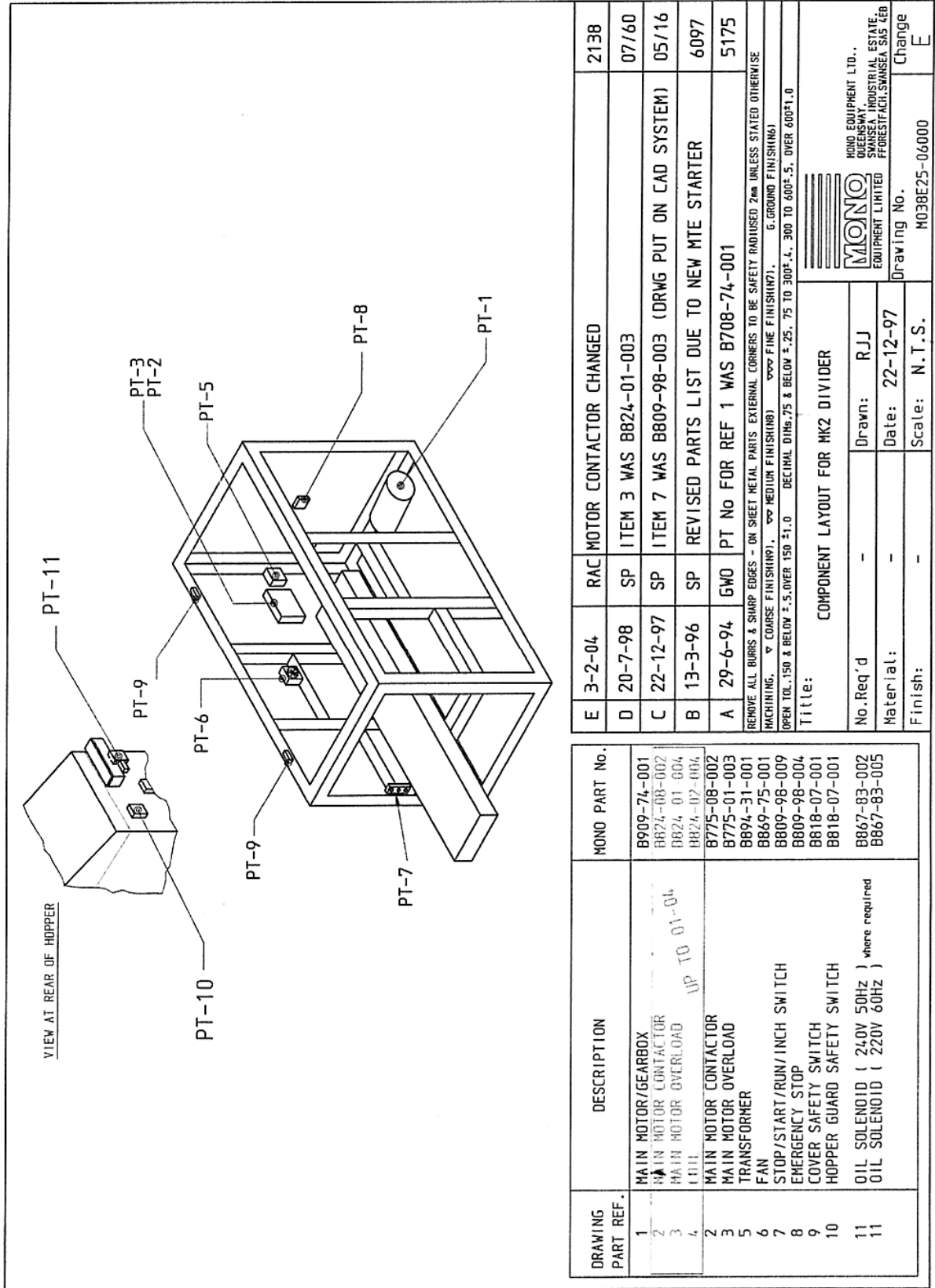


**SPARES SHEET 6**



# SPARES SHEET 7





VIEW AT REAR OF HOPPER

E	3-2-04	RAC	MOTOR CONTACTOR CHANGED	2138
D	20-7-98	SP	ITEM 3 WAS B824-01-003	07/60
C	22-12-97	SP	ITEM 7 WAS B809-98-003 (DRWG PUT ON CAD SYSTEM)	05/16
B	13-3-96	SP	REVISED PARTS LIST DUE TO NEW MTE STARTER	6097
A	29-6-94	GWO	PT No FOR REF 1 WAS B708-74-001	5175

REMOVE ALL BURRS & SHARP EDGES - ON SHEET METAL PARTS. EXTERNAL CORNERS TO BE SAFETY RADIUS 2mm UNLESS STATED OTHERWISE  
MACHINING: ∇ COARSE FINISHING, ∇ MEDIUM FINISHING, ∇ FINE FINISHING, ∇ GROUND FINISHING  
OPEN TOL. ±.150 & BELOW ±.5, OVER 150 ±1.0 DECIMAL DIMS. ±.25, .75 TO 300 ±.4, 300 TO 600 ±.5, OVER 600 ±1.0

Title: COMPONENT LAYOUT FOR MK2 DIVIDER

No. Req'd	-	Drawn: RJJ
Material:	-	Date: 22-12-97
Finish:	-	Scale: N.T.S.

MONO EQUIPMENT LTD., QUEENSWAY, SWANSEA, INDUSTRIAL ESTATE, FFORESTFACH, SWANSEA SA5 7EB  
Drawing No. M038E25-06000  
Change E

DRAWING PART REF.	DESCRIPTION	MONO PART No.
1	MAIN MOTOR/GEARBOX	B909-74-001
2	MAIN MOTOR CONTACTOR	B874-08-002
3	MAIN MOTOR OVERLOAD	B824-01-004
4	MAIN MOTOR CONTACTOR	B824-02-004
5	MAIN MOTOR OVERLOAD	B775-08-002
6	TRANSFORMER	B775-01-003
7	FAN	B894-31-001
8	STOP/START/RUN/INCH SWITCH	B869-75-001
9	EMERGENCY STOP	B809-98-009
10	COVER SAFETY SWITCH	B809-98-004
11	HOPPER GUARD SAFETY SWITCH	B818-07-001
11	OIL SOLENOID ( 240V 50Hz ) where required	B867-83-002
11	OIL SOLENOID ( 220V 60Hz )	B867-83-005

UP TO 01-04